



**Caution:** Be sure to read the SJ300 Inverter Manual and follow its Cautions and Warnings for the initial product installation. This Quick Reference Guide is intended for reference use by experienced users in servicing existing installations.

## Power Circuit Terminals

**-004LFU, -007 to -055LFU/HFE, HFU**

		<b>R</b> (L1)	<b>S</b> (L2)	<b>T</b> (L3)	<b>U</b> (T1)	<b>V</b> (T2)	<b>W</b> (T3)
<b>R<sub>0</sub></b> (R0)	<b>T<sub>0</sub></b> (T0)	<b>PD</b> (+1)	<b>P</b> (+)	<b>N</b> (-)	<b>RB</b> (RB)	$\perp$ (G)	$\perp$ (G)

Jumper

**-075LFU/HFE, HFU, -110LFU/HFE, HFU**

<b>R</b> (L1)	<b>S</b> (L2)	<b>T</b> (L3)	<b>U</b> (T1)	<b>V</b> (T2)	<b>W</b> (T3)		
<b>PD</b> (+1)	<b>P</b> (+)	<b>N</b> (-)	<b>RB</b> (RB)	$\perp$ (G)	$\perp$ (G)	<b>R<sub>0</sub></b> (R0)	<b>T<sub>0</sub></b> (T0)

Jumper

**-150LFU, 185LFU,  
-300LFU, -370LFU,  
-150 to -550HFE, HFU**

<b>R<sub>0</sub></b> (R0)	<b>T<sub>0</sub></b> (T0)
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$\perp$ (G)	<b>R</b> (L1)	<b>S</b> (L2)	<b>T</b> (L3)	<b>PD</b> (+1)	<b>P</b> (+)	<b>N</b> (-)	<b>U</b> (T1)	<b>V</b> (T2)	<b>W</b> (T3)	$\perp$ (G)
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Jumper

**-220LFU, -450LFU, -550LFU  
-750 to -1100HFE, HFU,  
-1320HFE, -1500HFU**

<b>R<sub>0</sub></b> (R0)	<b>T<sub>0</sub></b> (T0)
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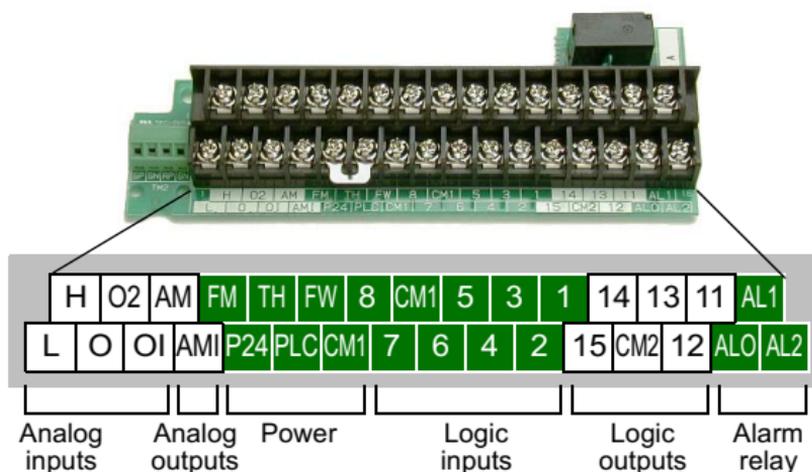
<b>R</b> (L1)	<b>S</b> (L2)	<b>T</b> (L3)	<b>PD</b> (+1)	<b>P</b> (+)	<b>N</b> (-)	<b>U</b> (T1)	<b>V</b> (T2)	<b>W</b> (T3)
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$\perp$ (G)
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Jumper

$\perp$ (G)
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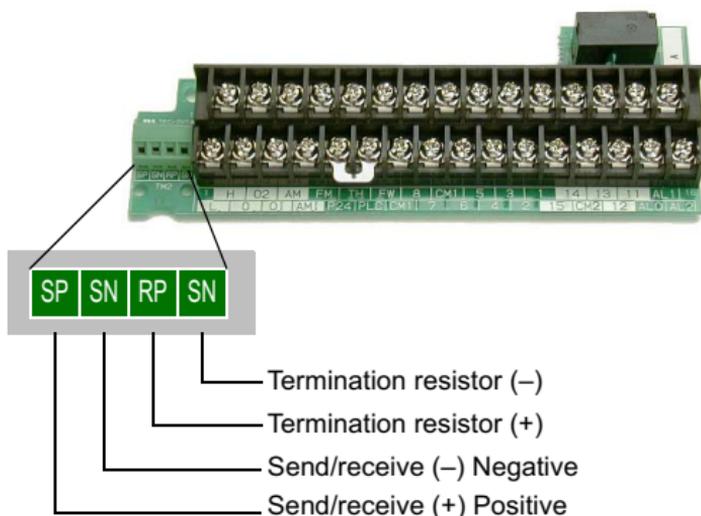
## Control Circuit Terminals



Terminal Name	Description	Ratings and Notes
P24	+24V power for inputs	24VDC supply, 100 mA max.
CM1	+24V common	Common for 24V supply, FW, TH, inputs 1 to 8, and FM. (Note: Do not ground)
PLC	Common for logic inputs	Common for input terminals 1 to 8, jumper to CM1 for sinking, jumper to P24 for sourcing
CM2	Common for logic outputs	Common for output terminals 11 to 15
1, 2, 3, 4, 5, 6, 7, 8	Intelligent (programmable) discrete logic inputs	27VDC max. (use P24 or an external supply referenced to terminal CM1), 4.7kΩ input impedance
FW	Forward/stop command	27VDC max. (use P24 or an external supply referenced to terminal CM1), 4.7kΩ input impedance
11, 12, 13, 14, 15	Intelligent (programmable) discrete logic outputs	Open collector type, 50mA max. ON state current, 27 VDC maximum Off state voltage
TH	Thermistor input	Reference to CM1, min. thermistor power 100mW

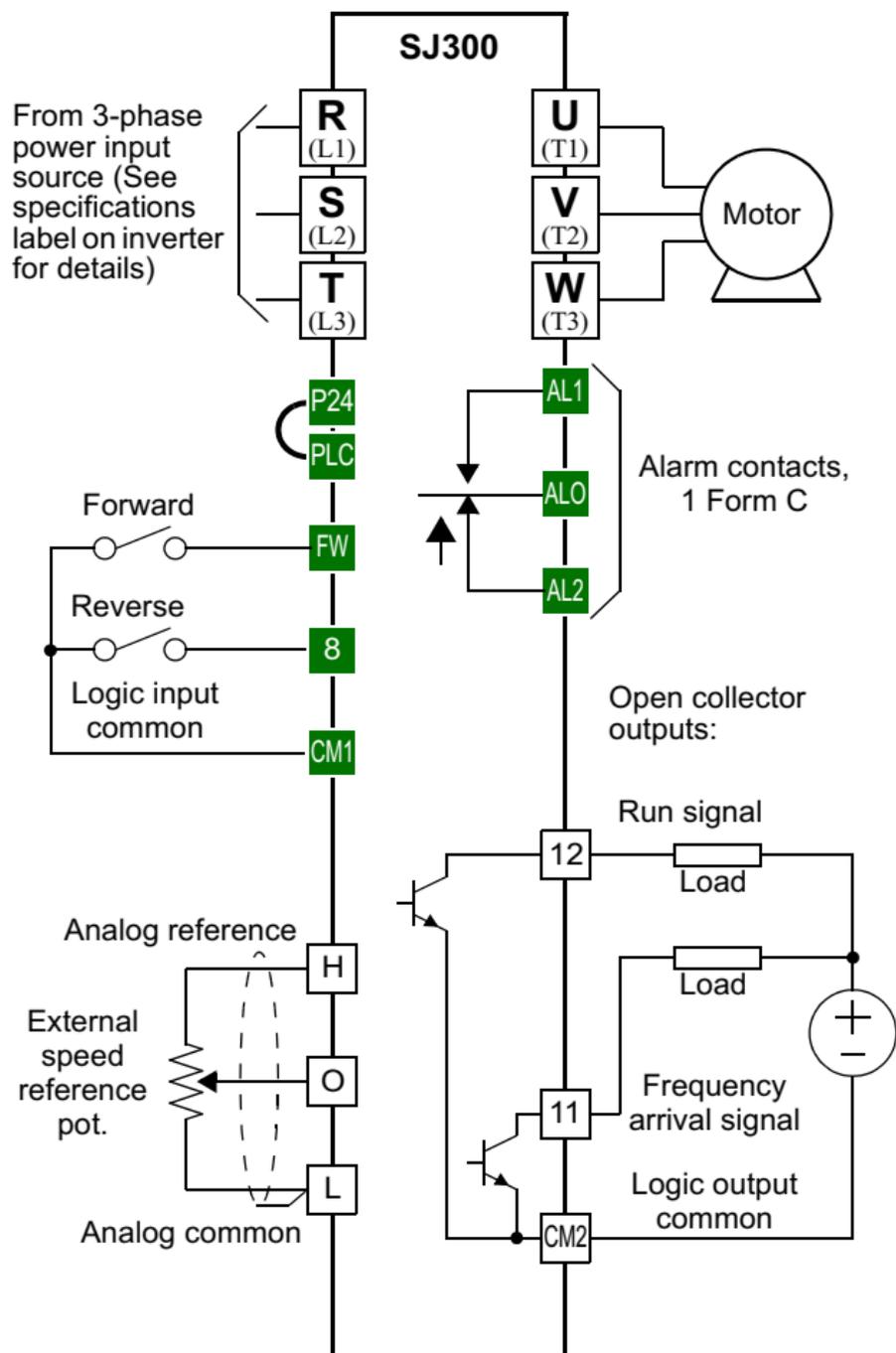
Terminal Name	Description	Ratings and Notes
FM	PWM output	0 to 10VDC, 1.2 mA max., 50% duty cycle
AM	Voltage analog output	0 to 10VDC, 2 mA max.
AMI	Current analog output	4-20 mA, nominal load impedance 250Ω
L	Common for analog inputs	Sum of OI, O, and H currents (return)
OI	Analog input, current	4 to 19.6 mA range, 20 mA nominal
O	Analog input, voltage	0 to 9.6 VDC range, 10VDC nominal, 12VDC max., input impedance 10 kΩ
H	+10V analog reference	10VDC nominal, 10 mA max.
AL0	Relay common contact	Contacts AL0–AL1, max resistive load = 250VAC 2A; 30VDC 8A; max inductive 250VAC, 0.2A; 30VDC 0.6A Contacts AL0–AL2, max resistive load = 250VAC 1A; 30VDC 1A; max inductive = 250VAC, 0.2A; 30VDC 0.2A Both contact pairs, min. loads = 100VAC 10mA; 5VDC 100mA
AL1	Relay contact, normally closed during RUN	
AL2	Relay contact, normally open during RUN	

## Serial Port Terminals

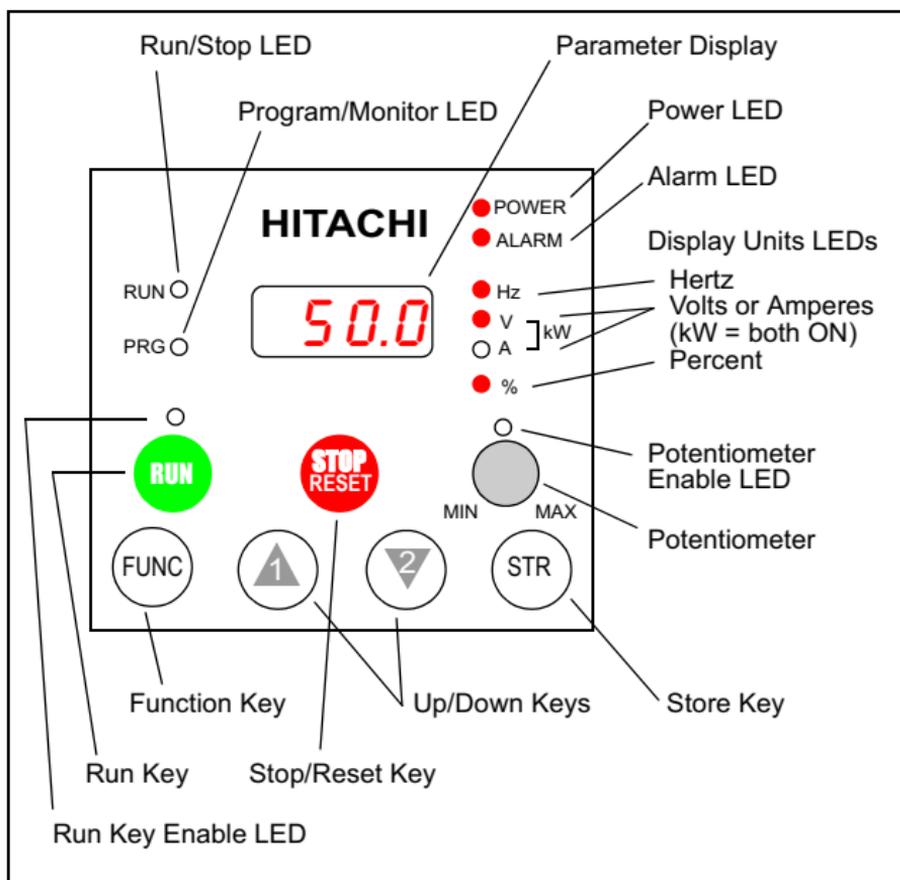


# Basic Wiring Diagram

The wiring following diagram shows the power and motor connections for basic operation. The optional signal input wiring supports external Fwd and Rev Run command, and a speed potentiometer.



# Inverter Keypad Operation

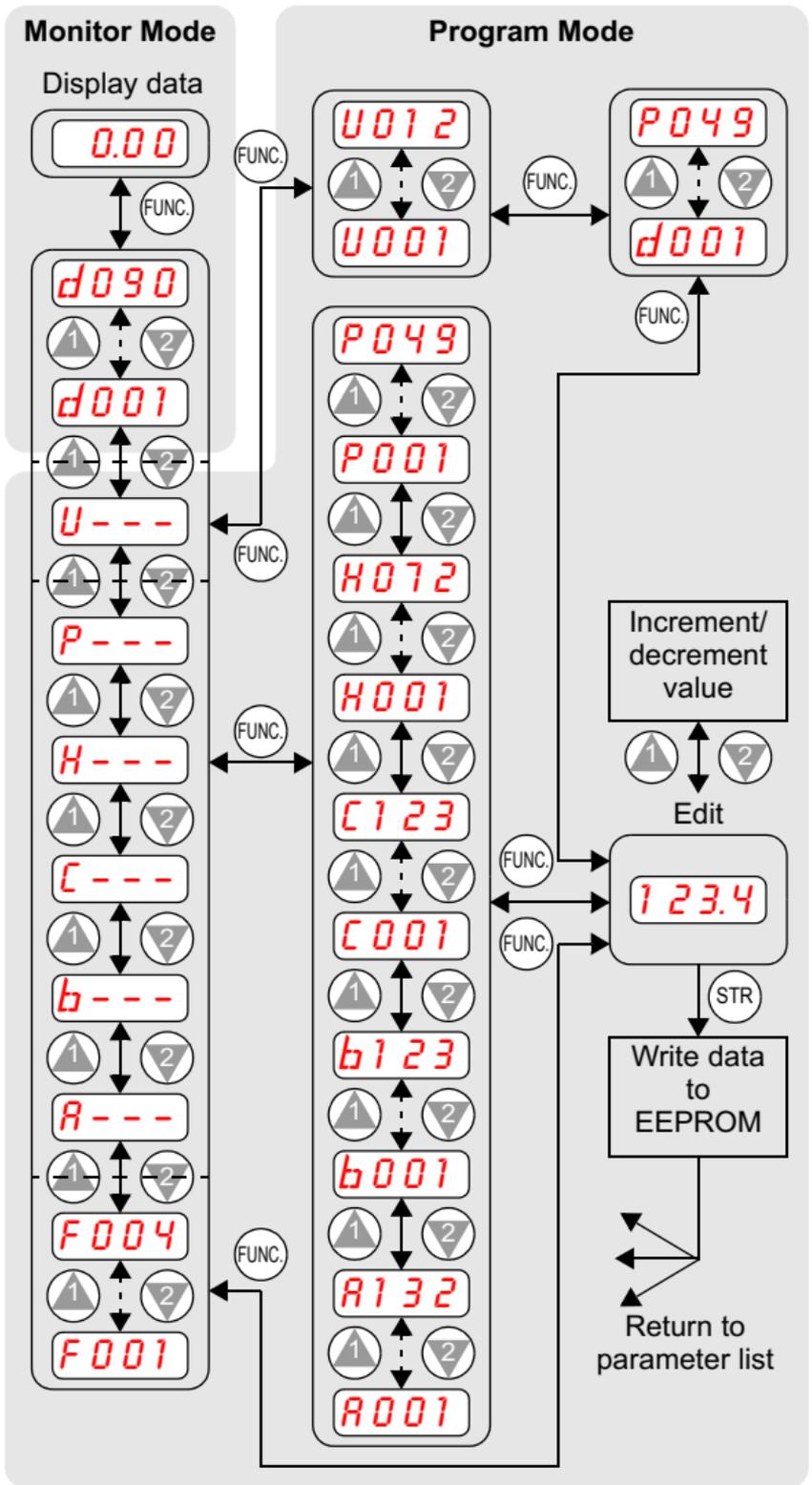


- **Run/Stop LED** – ON when the inverter output is ON and the motor is developing torque, and OFF when the inverter output is OFF (Stop Mode).
- **Program/Monitor LED** – ON when the inverter is ready for parameter editing (Program Mode). It is OFF when the parameter display is monitoring data (Monitor Mode).
- **Run Key Enable LED** – ON when the inverter is ready to respond to the Run key, OFF when the Run key is disabled.
- **Run Key** – Press this key to run the motor (the Run Enable LED must be ON first). Parameter F004, Keypad Run Key Routing, determines whether the Run key generates a Run FWD or Run REV command.
- **Stop/Reset Key** – Press this key to stop the motor when it is running (uses the programmed deceleration rate). This key will also reset an alarm which has tripped.

(continued, next page...)

- **Potentiometer (OPE–SRE only)** – Allows an operator to directly set the motor speed when the potentiometer is enabled for output frequency control.
- **Potentiometer Enable LED** – ON when the potentiometer is enabled for value entry.
- **Parameter Display** – A 4-digit, 7-segment display for parameters and function codes.
- **Display Units: Hertz/Volts/Amperes/kW/%** – These LEDs indicate the units associated with the parameter display. When the display is monitoring a parameter, the appropriate LED is ON. In the case of kW units, both Volts and Amperes LEDs will be ON. An easy way to remember this is that  $kW = (V \times A)/1000$ .
- **Power LED** – ON when the power input to the inverter is ON.
- **Alarm LED** – ON when an alarm condition has tripped the inverter. Clearing the alarm will turn this LED OFF again. See page 9 for details on clearing alarms.
- **Function Key** – This key is used to navigate through the lists of parameters and functions for setting and monitoring parameter values.
- **Up/Down Keys** – Use these keys alternately to move up or down the lists of parameter and functions shown in the display, and to increment/decrement values.
- **Store Key** – When the unit is in Program Mode and the operator has edited a parameter value, press the Store key to write the new value to the EEPROM.

# Keypad Navigation Map



## Powerup Test

The Powerup Test procedure uses minimal parameter settings to run the motor. The procedure describes two alternative methods for commanding the inverter: *via the inverter keypad*, or *via the logic terminals*.

- Check power input and motor output wiring (see page 4 diagram).
- If using logic terminals for testing, verify correct wiring on [FW], [CM1], [H], [O], and [L] per the diagram on page 4.
- Reverse [RV] input wiring (defaults to terminal [8]) is optional.

Step	Description	Via Keypad	Via Logic Terminals
1	Set speed command source setting	A001 = 00 (keypad pot.)	A001 = 01, [H–O–L] input
2	Set Run FW command source	A002 = 02 (Run key)	A002 = 01, [FW] input
	Set Run REV command source	—	C008 = 01, [RV] input
3	Set motor base freq.	A003 = 60	
4	Set motor poles (2 / 4 / 6 / 8)	H004 = 4 (default), change only if your motor is different	
5	Set keypad display to monitor freq.	Access D001, press Func key, display will show <b>0.00</b>	
6	Perform safety check	Disconnect load from motor	
		Turn keypad pot. to MIN position	Ensure voltage on [O]—[L] termi- nals= 0V
7	Run Forward command	Press Run key	Turn ON the [FW] terminal
8	Increase speed	Rotate keypad pot. CW dir.	Increase voltage at [O]
9	Decrease speed	Rotate keypad pot. CCW dir.	Decrease voltage at [O]
10	Stop motor	Press Stop key	Turn OFF the [FW] terminal
11	Run Reverse command (optional)	—	Turn ON the [RV] terminal
12	Stop motor	—	Turn OFF the [RV] terminal

## Error Codes

The SJ300 series inverters will trip on over-current, over-voltage, and under-voltage to protect the inverter. The motor output turns OFF, allowing the motor to free-run to a stop. Press the Stop/Reset key to reset the inverter and clear the error.

### Basic Error Codes

Error Code	Name	Probable Cause(s)
<i>E01</i>	Over current event while at constant speed	<ul style="list-style-type: none"><li>• Inverter output was short-circuited</li><li>• Motor shaft is locked</li><li>• Load is too heavy</li><li>• A dual-voltage motor is wired incorrectly</li></ul> Note: The SJ300 will over current trip at nominally 200% of rated current
<i>E02</i>	Over current event during deceleration	
<i>E03</i>	Over current event during acceleration	
<i>E04</i>	Over current event for other conditions	<ul style="list-style-type: none"><li>• DC braking power(A054) set too high</li><li>• Current transformer / noise error</li></ul>
<i>E05</i>	Overload protection	<ul style="list-style-type: none"><li>• Motor overload is detected by the electronic thermal function</li></ul>
<i>E06</i>	Braking resistor overload	<ul style="list-style-type: none"><li>• Regenerative braking resistor exceeds the usage time or usage ratio</li></ul>
<i>E07</i>	Over voltage protection	<ul style="list-style-type: none"><li>• DC bus voltage exceeds a threshold, due to regenerative energy from motor</li></ul>
<i>E08</i>	EEPROM error	<ul style="list-style-type: none"><li>• Built-in EEPROM memory experienced noise, high temperature, etc.</li></ul>
<i>E09</i>	Under-voltage error	<ul style="list-style-type: none"><li>• DC bus voltage decreased enough to cause a control circuit fault</li></ul>
<i>E10</i>	CT error (current transformer)	<ul style="list-style-type: none"><li>• High electrical noise near inverter</li><li>• A fault occurred in the built-in CT</li></ul>
<i>E11</i>	CPU error	<ul style="list-style-type: none"><li>• Built-in CPU had internal error</li></ul>
<i>E12</i>	External trip	<ul style="list-style-type: none"><li>• [EXT] input signal detected</li></ul>
<i>E13</i>	USP (Unattended Start Protection)	<ul style="list-style-type: none"><li>• When (USP) was enabled, an error occurred when power was applied while a Run signal was present</li></ul>
<i>E14</i>	Ground fault	<ul style="list-style-type: none"><li>• A ground fault was detected between the inverter output and the motor. This feature protects the inverter, and does not protect humans.</li></ul>
<i>E15</i>	Input over-voltage	<ul style="list-style-type: none"><li>• Input voltage was higher than the specified value, 60 sec. after powerup</li></ul>

Error Code	Name	Probable Cause(s)
<i>E16</i>	Instantaneous power failure	<ul style="list-style-type: none"> <li>Input power was removed for more than 15ms, or the value of B002... inverter will restart on Run command</li> </ul>
<i>E21</i>	Inverter thermal trip	<ul style="list-style-type: none"> <li>Inverter internal temperature is above the threshold</li> </ul>
<i>E23</i>	Gate array error	<ul style="list-style-type: none"> <li>An internal inverter error has occurred (CPU / gate array IC)</li> </ul>
<i>E24</i>	Phase failure detection	<ul style="list-style-type: none"> <li>One of three lines of the 3-phase power is missing</li> </ul>
<i>E30</i>	IGBT error	<ul style="list-style-type: none"> <li>Instantaneous over-current on any IGBT (output transistor) device</li> </ul>
<i>E35</i>	Thermistor	<ul style="list-style-type: none"> <li>Thermistor input, [THM] and [CM1], is over the temp. threshold</li> </ul>
<i>E36</i>	Brake error	<ul style="list-style-type: none"> <li>The state of the external brake was not detected within the waiting time (set by parameter B024)</li> </ul>
<i>----</i>	Under-voltage (brownout) with output shutoff	<ul style="list-style-type: none"> <li>Low input voltage caused the inverter to turn OFF the motor output and try to restart. If unsuccessful, a trip occurs.</li> </ul>
<i>E6X</i>	Expansion card #1 connection error	<ul style="list-style-type: none"> <li>An error has occurred in an expansion card or at its connecting terminals. Please refer to the manual for the expansion card for additional details.</li> </ul>
<i>E7X</i>	Expansion card #2 connection error	

## Error Status Codes and Error Trip Conditions

The digit to the right of the decimal point in the error code (such as *E01.4*) indicates inverter status at the moment the error occurred. Use the Up and Down arrow keys to scroll through the trip condition parameters.

Status Code	Inverter Status	Status Code	Inverter Status	Trip Conditions
<i>---.0</i>	Reset	<i>---.5</i>	f0 stop	<ul style="list-style-type: none"> <li>↑ Error code</li> <li>⬆ Output frequency</li> <li>⬆ Motor current</li> <li>⬆ DC bus voltage</li> <li>⬆ Cumulative op. time</li> <li>⬆ Cumulative ON time</li> </ul>
<i>---.1</i>	Stop	<i>---.6</i>	Starting	
<i>---.2</i>	Deceleration	<i>---.7</i>	DC braking	
<i>---.3</i>	Constant speed	<i>---.8</i>	Overload restriction	
<i>---.4</i>	Acceleration	<i>---.9</i>	Auto-tuning	

## Restoring Factory Default Settings

Action	Display	Function/Parameter
Press the (FUNC.), (1) or (2) keys as needed.	<b>b --</b>	“B” Group selected
Press the (FUNC.) key.	<b>b001</b>	First “B” Group parameter
Press/hold the (1) key until...	<b>b085</b>	Country code for initialization selected
Press the (FUNC.) key. If setting is correct, then skip next step.	<b>02</b>	00 = Japan 01 = Europe 02 = United States
To change country code, press (1) or (2) key to set; (STR) to store.		
Press the (FUNC.) key.	<b>b085</b>	Country code for initialization selected
Press the (2) key.	<b>b084</b>	Initialization function selected
Press the (FUNC.) key.	<b>00</b>	0 = disable initialization, clear trip history only
Press the (1) key.	<b>01</b>	1 = enable initialization
Press the (STR) key.	<b>b084</b>	Initialization now enabled to restore all defaults
Press/hold the (FUNC.), (1), and (2) keys. Do not release yet.	<b>b084</b>	First part of key sequence, the “B” is flashing
Press/hold the  (STOP) key for 3 seconds.	<b>b084</b>	Final part of special sequence, “B084” is flashing
Now release the all keys together, only after the “B 84” display begins blinking.	<b>0 EU</b> <b>0USA</b>	Default parameter country code shown during initialization process
Initialization is complete.	<b>d 01</b>	Function code for output frequency monitor shown

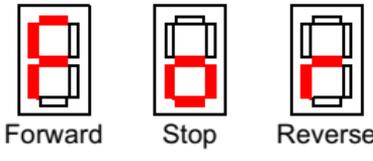
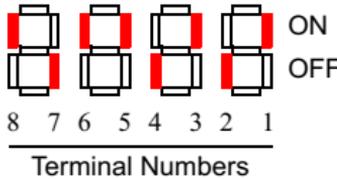
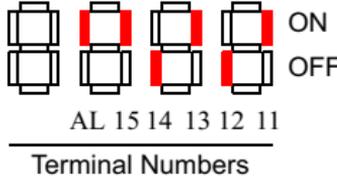


**Note:** After initializing the inverter, use the Powerup Test on page 8 to get the motor running again.

# Parameter Tables

## “D” Group: Monitoring Functions

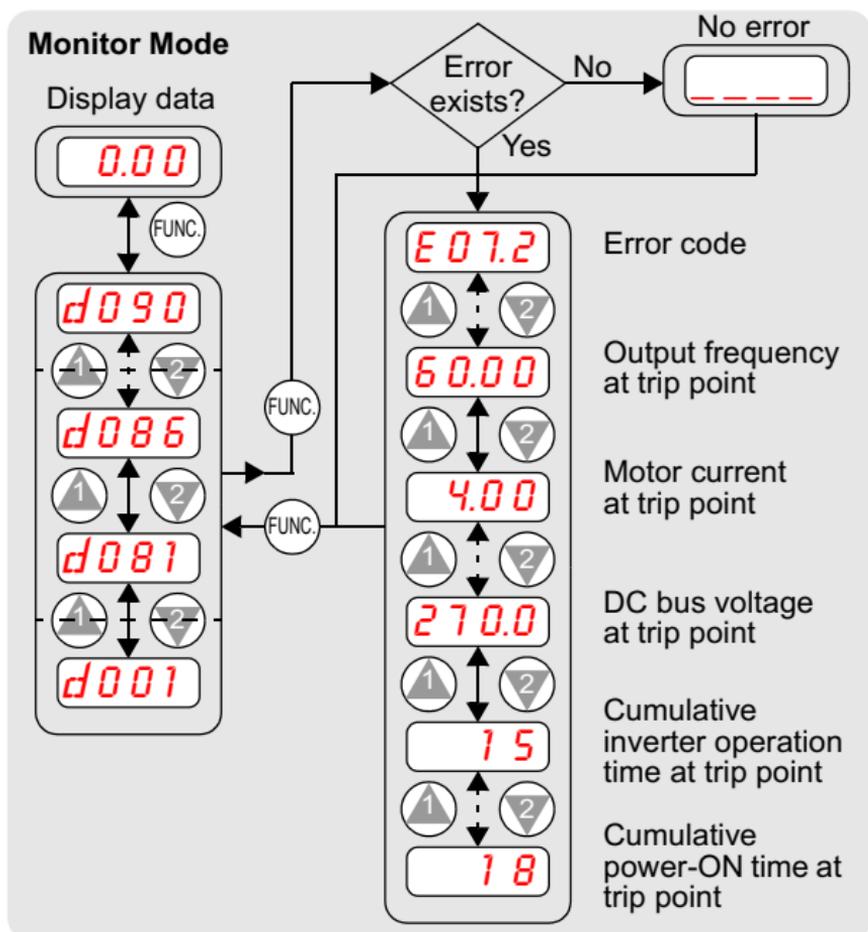
### Parameter Monitoring

Func. Code	Name / Description	Units
D001	Output frequency monitor	Hz
D002	Output current monitor	A
D003	Rotation direction monitor  Forward      Stop      Reverse <hr/> Direction	—
D004	Process variable (PV), PID feedback monitor	%
D005	Intelligent input terminal status  8 7 6 5 4 3 2 1 <hr/> Terminal Numbers	—
D006	Intelligent output terminal status  AL 15 14 13 12 11 <hr/> Terminal Numbers	—
D007	Scaled output frequency monitor (output frequency x B086 scale factor)	User-defined
D012	Torque monitor	%
D013	Output voltage monitor	000.0
D014	Power monitor	kW
D016	Cumulative operation RUN time monitor	hours
D017	Cumulative power-on time monitor	hours

## Trip History and Programming Error Monitoring

Func. Code	Name / Description	Units
D080	Trip count – cumulative number of trip events	Events
D081	Trip history – event 1 (newest) — see map below	—
D082	Trip history – event 2 (2nd newest) — see map below	—
D083	Trip history – event 3 (3rd newest) — see map below	—
D084	Trip history – event 4 (4th newest) — see map below	—
D085	Trip history – event 5 (5th newest) — see map below	—
D086	Trip history – event 6 (6th newest) — see map below	—
D090	Programming error monitor, code displayed (see page 34 for an error code listing)	—

## Trip History Navigation Map



Parameter tables for user-settable functions follow these conventions:

- Some parameters have 2nd and 3rd motor equivalents, indicated by the x2xx and x3xx parameter codes in the left-most column.
- Some parameters specify an option code. Where applicable, the options codes will be in a bulleted list in the Name/Description column.
- The default values apply to all models unless otherwise noted for each parameter... –FE (Europe) / –FU (U.S.) / –F (Japan).
- Some parameters cannot be edited during Run Mode, and certain Software Lock settings (B031) can prohibit all edits. If in doubt, place the inverter in Stop Mode or consult the inverter manual for details.

## “F” Group: Main Profile Parameters

Func. Code	Name / Description	Default Value	Set Value
F001	Output frequency setting	0.00	
F002	Acceleration (1) time setting	30.0	
F202	Acceleration (1) time setting, 2nd motor	30.0	
F302	Acceleration (1) time setting, 3rd motor	30.0	
F003	Deceleration (1) time setting	30.0	
F203	Deceleration (1) time setting, 2nd motor	30.0	
F303	Deceleration (1) time setting, 3rd motor	30.0	
F004	Keypad Run key routing <ul style="list-style-type: none"> <li>• 00 Forward</li> <li>• 01 Reverse</li> </ul>	00	

## “A” Group: Standard Functions

Func. Code	Name / Description	Default Value -FE / -FU / -FR	Set Value
A001	Frequency source setting <ul style="list-style-type: none"> <li>• 00 Keypad potentiometer</li> <li>• 01 Control terminal</li> <li>• 02 Function F001 setting</li> <li>• 03 RS485 serial command</li> <li>• 04 Expansion board 1</li> <li>• 05 Expansion board 2</li> </ul>	01 / 01 / 02	
A002	Run command source setting <ul style="list-style-type: none"> <li>• 01 Input terminal FW or RV (assignable)</li> <li>• 02 Run key on keypad, or digital operator</li> <li>• 03 RS485 serial command</li> <li>• 04 Start/Stop, expansion card #1</li> <li>• 05 Start/Stop, expansion card #2</li> </ul>	01 / 01 / 02	
A003/ A203/ A303	Base frequency setting	50. / 60. / 60.	
A004/ A204/ A304	Maximum frequency setting	50. / 60. / 60.	
A005	[AT] selection <ul style="list-style-type: none"> <li>• 00 Select between [O] and [OI] at [AT]</li> <li>• 01 Select between [O] and [O2] at [AT]</li> </ul>	00	
A006	[O2] selection <ul style="list-style-type: none"> <li>• 00 Independent</li> <li>• 01 Only positive</li> <li>• 02 Both positive and negative</li> </ul>	00	
A011	[O]–[L] input active range start frequency	0.00	
A012	[O]–[L] input active range end frequency	0.00	
A013	[O]–[L] input active range start voltage	0.	
A014	[O]–[L] input active range end voltage	100.	
A015	[O]–[L] input start frequency enable <ul style="list-style-type: none"> <li>• 00 Use A011 start value</li> <li>• 01 Use 0 Hz</li> </ul>	01	
A016	External frequency filter time constant	8.	
A019	Multi-speed operation selection <ul style="list-style-type: none"> <li>• 00 Binary; up to 16-stage speed using 4 intelligent terminals</li> <li>• 01 Single-bit; up to 8-stage speed using 7 intelligent terminals</li> </ul>	00	
A020/ A220/ A320	Multi-speed frequency setting	0.00	

Func. Code	Name / Description	Default Value -FE / -FU / -FR	Set Value
A021 to A035	Multi-speed frequency settings (for both motors)	0.00	
A038	Jog frequency setting	1.00	
A039	Jog stop mode <ul style="list-style-type: none"> <li>• 00 Free-run stop, jogging disabled during motor run</li> <li>• 01 Controlled deceleration, jogging disabled during motor run</li> <li>• 02 DC braking to stop, jogging disabled during motor run</li> <li>• 03 Free-run stop, jogging always enabled</li> <li>• 04 Controlled deceleration, jogging always enabled</li> <li>• 05 DC braking to stop, jogging always enabled</li> </ul>	00	
A041/A241	Torque boost method selection <ul style="list-style-type: none"> <li>• 00 Manual torque boost</li> <li>• 01 Automatic torque boost</li> </ul>	00	
A042/A242/A342	Manual torque boost value	1.0	
A043/A243/A343	Manual torque boost frequency adjustment	5.0	
A044/A244/A344	V/f characteristic curve selection <ul style="list-style-type: none"> <li>• 00 V/f constant torque</li> <li>• 01 V/f variable torque</li> <li>• 02 V/f free-setting curve</li> <li>• 03 Sensorless vector SLV</li> <li>• 04 0Hz domain SLV</li> <li>• 05 Vector control with encoder feedback</li> </ul>	00	
A045	V/f gain setting	100.	
A051	DC braking enable <ul style="list-style-type: none"> <li>• 00 Disable</li> <li>• 01 Enable</li> </ul>	00	
A052	DC braking frequency setting	0.50	
A053	DC braking wait time	0.0	
A054	DC braking force during deceleration	0.	
A055	DC braking time for deceleration	0.0	
A056	DC braking / edge or level detection for [DB] input	01	
A057	DC braking force for starting	0.	
A058	DC braking time for starting	0.0	
A059	DC braking carrier frequency setting	3.0	

Func. Code	Name / Description	Default Value -FE / -FU / -FR	Set Value
A061/ A261	Frequency upper limit setting	0.00	
A062/ A262	Frequency lower limit setting	0.00	
A063 A065 A067	Jump (center) frequency setting	0.00	
A064 A066 A068	Jump (hysteresis) frequency width setting	0.50	
A069	Acceleration pause frequency setting	0.00	
A070	Acceleration pause time setting	0.0	
A071	PID Enable • 00 PID operation OFF • 01 PID operation ON	00	
A072	PID proportional gain	1.0	
A073	PID integral time constant	1.0	
A074	PID derivative time constant	0.0	
A075	PV scale conversion	1.00	
A076	PV source setting: • 00 [OI] terminal (current input) • 01 [O] terminal (voltage input)	00	
A081	AVR function select • 00 AVR enabled      • 01 AVR disabled • 02 AVR enabled except during decel	00	
A082	AVR voltage select	230   230   200 400   460   400	
A085	Operation mode selection • 00 Normal operation • 01 Energy-saver operation • 02 Optimal accel/decel operation	00	
A086	Energy saving mode tuning	50.0	
A092/ A292/ A392	Acceleration (2) time setting	15.0	
A093/ A293/ A393	Deceleration (2) time setting	15.0	
A094/ A294	Select method to switch to Acc2/Dec2 profile • 00 2CH input from terminal • 01 transition frequency	00	

Func. Code	Name / Description	Default Value -FE / -FU / -FR	Set Value
A095/ A295	Acc1 to Acc2 frequency transition point	0.0	
A096/ A296	Dec1 to Dec2 frequency transition point	0.0	
A097	Acceleration curve selection <ul style="list-style-type: none"> <li>• 00 Linear</li> <li>• 01 S-curve</li> <li>• 02 U-shape</li> <li>• 03 Reverse U-shape</li> </ul>	00	
A098	Deceleration curve selection <ul style="list-style-type: none"> <li>• 00 Linear</li> <li>• 01 S-curve</li> <li>• 02 U-shape</li> <li>• 03 Reverse U-shape</li> </ul>	00	
A101	[OI]-[L] input active range start frequency	00.0	
A102	[OI]-[L] input active range end frequency	00.0	
A103	[OI]-[L] input active range start current	20.	
A104	[OI]-[L] input active range end current	100.	
A105	[OI]-[L] input start frequency enable <ul style="list-style-type: none"> <li>• 00 Use A101 start value</li> <li>• 01 Use 0Hz</li> </ul>	01	
A111	[O2]-[L] input active range start frequency	0.00	
A112	[O2]-[L] input active range end frequency	0.00	
A113	[O2]-[L] input active range start voltage	-100.	
A114	[O2]-[L] input active range end voltage	100.	
A131	Acceleration curve constants setting	02	
A132	Deceleration curve constants setting	02	

## “B” Group: Fine-tuning Functions

Func. Code	Name / Description	Default Value -FE / -FU / -FR	Set Value
B001	Selection of automatic restart mode <ul style="list-style-type: none"> <li>• 00 Alarm output after trip, automatic restart disabled</li> <li>• 01 Restart at 0Hz</li> <li>• 02 Resume operation after frequency matching</li> <li>• 03 Resume previous freq. after freq. matching, then decelerate to stop and display trip info</li> </ul>	00	
B002	Allowable under-voltage power failure time	1.0	
B003	Retry wait time before motor restart	1.0	
B004	Instantaneous power failure / under-voltage trip alarm enable <ul style="list-style-type: none"> <li>• 00 Disable                      • 01 Enable</li> <li>• 02 Disable during stop and ramp to stop</li> </ul>	00	
B005	Number of restarts on power failure / under-voltage trip events <ul style="list-style-type: none"> <li>• 00 Restart 16 times    • 01 Always restart</li> </ul>	00	
B006	Phase loss detection enable <ul style="list-style-type: none"> <li>• 00 Disable – no trip on phase loss</li> <li>• 01 Enable – trip on phase loss</li> </ul>	0.00	
B007	Restart frequency threshold	1.0	
B012/ B212/ B312	Level of electronic thermal setting	Rated current of each inverter	
B013/ B213/ B313	Electronic thermal characteristic <ul style="list-style-type: none"> <li>• 00 Reduced torque    • 01 Const. torque</li> <li>• 02 V/f free-setting</li> </ul>	01 / 01 / 00	
B015	Free setting, electronic thermal freq. (1)	0.	
B016	Free setting, electronic thermal current (1)	0.0	
B017	Free setting, electronic thermal freq. (2)	0.	
B018	Free setting, electronic thermal current (2)	0.0	
B019	Free setting, electronic thermal freq. (3)	0.	
B020	Free setting, electronic thermal current (3)	0.0	
B021	Overload restriction operation mode <ul style="list-style-type: none"> <li>• 00 Disabled</li> <li>• 01 Enabled for accel and constant speed</li> <li>• 02 Enabled for constant speed only</li> <li>• 03 Enabled for accel, decel, constant speed</li> </ul>	01	

Func. Code	Name / Description	Default Value -FE / -FU / -FR	Set Value
B022	Overload restriction setting	Rated current x 1.50	
B023	Deceleration rate at overload restriction	1.00	
B024	Overload restriction operation mode (2) • 00 Disabled • 01 Enabled for accel and constant speed • 02 Enabled for constant speed only • 03 Enabled for accel, decel, constant speed	01	
B025	Overload restriction setting (2)	Rated current x 1.50	
B026	Deceleration rate at overload restriction (2)	1.00	
B031	Software lock mode selection • 00 Low-level access, [SFT] blocks edits • 01 Low-level access, [SFT] blocks edits (except F001 and Multi-speed parameters) • 02 No access to edits • 03 No access to edits except F001 and Multi-speed parameters • 10 High-level access, including B031	01	
B034	Run/power on warning time	0.	
B035	Rotational direction restriction • 00 Enable for both directions • 01 Enable for forward only • 02 Enable for reverse only	00	
B036	Reduced voltage start selection • 00 Short • 01, 02, 03, 04, 05 (middle) • 06 Long	06	
B037	Function code display restriction • 00 Display all • 01 Display only utilized functions • 02 Display user-selected functions only (configure with U01 to U12)	00	
B040	Torque limit selection • 00 4-quadrant mode • 01 Selected by 2 input terminals • 02 From analog O2 input (0 to 200%) • 03 From expansion card 1 • 04 From expansion card 2	00	
B041	Torque limit (1) (forward-driving in 4-quadrant mode)	150.	
B042	Torque limit (2) (reverse-regenerating in 4-quadrant mode)	150.	
B043	Torque limit (3) (reverse-driving in 4-quadrant mode)	150.	

Func. Code	Name / Description	Default Value -FE / -FU / -FR	Set Value
B044	Torque limit (4) (forward-regenerating in 4-quadrant mode)	150.	
B045	Torque limit LADSTOP enable • 00 Disable                      • 01 Enable	00	
B046	Reverse Run protection enable • 00 Disable                      • 01 Enable	00	
B050	Controlled deceleration and stop on power loss • 00 Disable                      • 01 Enable	00	
B051	DC bus voltage trigger level during power loss	0.0	
B052	Over-voltage threshold during power loss	0.0	
B053	Deceleration time setting during power loss	1.00	
B054	Initial output frequency decrease during power loss	0.00	
B080	[AM] terminal analog meter adjustment	180	
B081	[FM] terminal analog meter adjustment	60	
B082	Start frequency adjustment	0.50	
B083	Carrier frequency setting	5.0	
B084	Initialization mode (parameters or trip history) • 00 Trip history clear • 01 Parameter initialization • 02 Trip history clear and parameter initialization	00	
B085	Country code for initialization • 00 Japan version      • 01 Europe version • 02 US version          • 03 (reserved)	01 / 02 / 00	
B086	Frequency scaling conversion factor	1.0	
B087	STOP key enable • 00 Enable                      • 01 Disable	00	
B088	Restart mode after FRS • 00 Restart from 0Hz • 01 Restart from frequency detected from actual speed of motor	00	
B090	Dynamic braking usage ratio	00	
B091	Stop mode selection	00	
B092	Cooling fan control • 00 Fan always ON • 01 Fan ON during Run, OFF during Stop	00	

Func. Code	Name / Description	Default Value -FE / -FU / -FR	Set Value
B095	Dynamic braking control • 00 Disable • 01 Enable during RUN only • 02 Enable always	00	
B096	Dynamic braking activation level	360/ 720	
B098	• Thermistor for thermal protection control • 00 Disable • 01 Enable – PTC thermistor • 02 Enable – NTC thermistor	00	
B099	Thermal protection level setting	3000	
B100	Free-setting V/f frequency (1)	0.	
B101	Free-setting V/f voltage (1)	0.0	
B102	Free-setting V/f frequency (2)	0.	
B103	Free-setting V/f voltage (2)	0.0	
B104	Free-setting V/f frequency (3)	0.	
B105	Free-setting V/f voltage (3)	0.0	
B106	Free-setting V/f frequency (4)	0.	
B107	Free-setting V/f voltage (4)	0.0	
B108	Free-setting V/f frequency (5)	0.	
B109	Free-setting V/f voltage (5)	0.0	
B110	Free-setting V/f frequency (6)	0.	
B111	Free-setting V/f voltage (6)	0.0	
B112	Free-setting V/f frequency (7)	0.	
B113	Free-setting V/f voltage (7)	0.0	
B120	Brake Control Enable • 00 Enable                      • 01 Disable	00	
B121	Brake Wait Time for Release	0.00	
B122	Brake Wait Time for Acceleration	0.00	
B123	Brake Wait Time for Stopping	0.00	
B124	Brake Wait Time for Confirmation	0.00	
B125	Brake Release Frequency Setting	0.00	
B126	Brake Release Current Setting	Rated current of each inverter	

## “C” Group: Intelligent Terminal Functions

Func. Code	Name / Description		Default Value -FE / -FU / -FR	Set Value
C001	Terminal [1] function	Forty-four option codes available (see page 30)	18	
C002	Terminal [2] function		16	
C003	Terminal [3] function		06	
C004	Terminal [4] function		11	
C005	Terminal [5] function		09	
C006	Terminal [6] function		03 / 13 / 03	
C007	Terminal [7] function		02	
C008	Terminal [8] function		01	
C011	Terminal [1] active state	<ul style="list-style-type: none"> <li>• 00 Normally open [NO]</li> <li>• 01 Normally closed [NC]</li> </ul>	00	
C012	Terminal [2] active state		00	
C013	Terminal [3] active state		00	
C014	Terminal [4] active state		00	
C015	Terminal [5] active state		00	
C016	Terminal [6] active state		00 / 01 / 00	
C017	Terminal [7] active state		00	
C018	Terminal [8] active state		00	
C019	Terminal [FW] active state		00	
C021	Terminal [11] function	Twenty-two option codes available (see page 31)	01	
C022	Terminal [12] function		00	
C023	Terminal [13] function		03	
C024	Terminal [14] function		07	
C025	Terminal [15] function		08	
C026	Alarm relay terminal function		05	
C027	[FM] signal selection	Eight option codes available (see page 33)	00	
C028	[AM] signal selection		00	
C029	[AMI] signal selection		00	

Func. Code	Name / Description	Default Value -FE / -FU / -FR	Set Value
C031	Terminal [11] active state	<ul style="list-style-type: none"> <li>• 00 Normally open (NO)</li> <li>• 01 Normally closed (NC)</li> </ul>	00
C032	Terminal [12] active state		00
C033	Terminal [13] active state		00
C034	Terminal [14] active state		00
C035	Terminal [15] active state		00
C036	Alarm relay terminal active state		01
C040	Overload signal output mode <ul style="list-style-type: none"> <li>• 00 During accel/decel</li> <li>• 01 During constant speed</li> </ul>	01	
C041	Overload level setting	Rated current of each inverter	
C042	Frequency arrival setting for accel	0.00	
C043	Arrival frequency setting for decel	0.00	
C044	PID deviation level setting	3.0	
C045	Frequency arrival setting for accel (2)	0.00	
C046	Frequency arrival setting for decel (2)	0.00	
C055	Over-torque (forward-driving) level setting	100.	
C056	Over-torque (reverse regenerating) level	100.	
C057	Over-torque (reverse driving) level	100.	
C058	Over-torque (forward regenerating) level	100.	
C061	Electronic thermal warning level	80.	
C062	Alarm code output <ul style="list-style-type: none"> <li>• 00 Disable</li> <li>• 01 Enable, 3-bit code</li> <li>• 02 Enable, 4-bit code</li> </ul>	00	
C063	Zero speed detection level	0.00	
C070	Data command method <ul style="list-style-type: none"> <li>• 02 Digital operator</li> <li>• 03 RS485</li> <li>• 04 Expansion card #1</li> <li>• 05 Expansion card #2</li> </ul>	02	
C071	Communication speed selection <ul style="list-style-type: none"> <li>• 02 (Test)</li> <li>• 03 2400bps</li> <li>• 04 4800bps</li> <li>• 05 9600bps</li> <li>• 06 19200bps</li> </ul>	04	
C072	Node allocation	1.	
C073	Communication data length selection <ul style="list-style-type: none"> <li>• 07 7-bit data</li> <li>• 08 8-bit data</li> </ul>	7	

Func. Code	Name / Description	Default Value -FE / -FU / -FR	Set Value
C074	Communication parity selection • 00 No parity                      • 01 Even parity • 02 Odd parity	00	
C075	Communication stop bit selection • 01 1 stop bit                      • 02 2 stop bits	1	
C078	Communication wait time	0.	
C081	[O] input span calibration	Factory calibrated	
C082	[OI] input span calibration		
C083	[O2] input span calibration		
C085	Thermistor input tuning	105.0	
C086	[AM] terminal offset tuning	0.0	
C087	[AMI] terminal meter tuning	80.	
C088	[AMI] terminal offset tuning	Factory calibrated	
C121	[O] input zero calibration		
C122	[OI] input zero calibration		
C123	[O2] input zero calibration		
C091	Debug mode enable • 00 Display                      • 01 No display	00	
C101	Up/Down memory mode selection • 00 Clear last frequency (return to F001) • 01 Keep last freq. adjusted by UP/DWN	00	
C102	Reset mode selection • 00 Cancel trip state at input signal ON transition, Stops inverter if in Run Mode • 01 Cancel trip state at signal OFF transition, Stops inverter if in Run Mode • 02 Cancel trip state at input signal ON transition, no effect if in Run Mode	00	
C103	Restart mode after reset • 00 Restart at 0 Hz • 01 Resume after frequency matching	00	
C111	Overload setting (2)	Rated current of each inverter	

## “H” Group: Motor Constants Functions

Func. Code	Name / Description	Default Value -FE / -FU / -FR	Set Value
H001	Auto-tuning Setting • 00 Auto-tuning OFF • 01 Auto-tune (measure motor resistance and inductance, without rotating) • 02 Auto-tune (rotate motor)	00	
H002/ H202	Motor data selection • 00 Standard motor data • 01 Auto-tuning data • 02 Adaptive tuning data	00	
H003/ H203	Motor capacity	Factory set	
H004/ H204	Motor poles setting • 2 poles                      • 4 poles • 6 poles                      • 8 poles	4	
H005/ H205	Motor speed constant	1.590	
H006/ H206/ H306	Motor stabilization constant	100.	
H020/ H220	Motor constant R1	Inverter rating	
H021/ H221	Motor constant R2	Inverter rating	
H022/ H222	Motor constant L	Inverter rating	
H023/ H223	Motor constant $I_0$	Inverter rating	
H024/ H224	Motor Constant J	Inverter rating	
H030/ H230	Auto-tuned motor constant R1	Inverter rating	
H031/ H231	Auto-tuned motor constant R2	Inverter rating	
H032/ H232	Auto-tuned motor constant L	Inverter rating	
H033/ H233	Auto-tuned motor constant $I_0$	Inverter rating	
H034/ H234	Auto-tuned motor constant J	Inverter rating	

Func. Code	Name / Description	Default Value -FE / -FU / -FR	Set Value
H050/ H250	PI proportional gain	100	
H051/ H251	PI integral gain	100	
H052/ H252	P proportional gain setting	1.00	
H060/ H260	0Hz SLV limit	1.00	
H070	Terminal selection PI proportional gain setting	100.0	
H071	Terminal selection PI integral gain setting	100.0	
H072	Terminal selection P proportional gain setting	1.00	

## “P” Group: Expansion Card Functions

Func. Code	Name / Description	Default Value -FE / -FU / -FR	Set Value
P001	Operation mode on expansion card #1 error • 00 Trip (stop motor) • 01 Continuous operation	00	
P002	Operation mode on expansion card #2 error • 00 Trip (stop motor) • 01 Continuous operation	00	
P010	Feedback option enable • 00 Disable                      • 01 Enable	00	
P011	Encoder pulse-per-revolution (PPR) setting	1024	
P012	Control pulse setting • 00 ASR mode                      • 01 APR mode	00	
P013	Pulse input mode setting • 00 Quadrature • 01 Count and direction • 02 Separate Fwd & Rev pulse trains	00	
P014	Home search stop position setting	0.	
P015	Home search speed setting	5.00	
P016	Home search direction setting • 00 Forward                      • 01 Reverse	00	

Func. Code	Name / Description	Default Value -FE / -FU / -FR	Set Value
P017	Home search completion range setting	5	
P018	Home search completion delay time setting	0.00	
P019	Electronic gear set position selection • 00 Position feedback side • 01 Position command side	00	
P020	Electronic gear ratio numerator setting	1.	
P021	Electronic gear ratio denominator setting	1.	
P022	Feed-forward gain setting	0.00	
P023	Position loop gain setting	0.50	
P025	Temp. compensation thermistor enable • 00 Disable                      • 01 Enable	00	
P026	Over-speed error detection level setting	135.0	
P027	Speed deviation error detection level setting	7.50	
P031	Accel/decel time input selection • 00 Inverter • 01 Expansion card #1 • 02 Expansion card #2	00	
P032	Positioning command input selection • 00 Inverter • 01 Expansion card #1 • 02 Expansion card #2	00	
P044	DeviceNet comm watchdog timer	1.00	
P045	Inverter action on DeviceNet comm error • 00 Trip • 01 Decelerate and trip • 02 Hold last speed • 03 Free run stop • 04 Decelerate and stop	01	
P046	DeviceNet polled I/O: Output instance number	21	
P047	DeviceNet polled I/O: Input instance number	71	
P048	Inverter action on DeviceNet idle mode • 00 Trip • 01 Decelerate and trip • 02 Hold last speed • 03 Free run stop • 04 Decelerate and stop	01	
P049	DeviceNet motor poles setting for RPM	0	

## “U” Group: User-selectable Menu Functions

<b>Func. Code</b>	<b>Name / Description</b>	<b>Default Value</b>	<b>Set Value</b>
U001	User-selected function, D001 to P049	no	
U002	User-selected function, D001 to P049	no	
U003	User-selected function, D001 to P049	no	
U004	User-selected function, D001 to P049	no	
U005	User-selected function, D001 to P049	no	
U006	User-selected function, D001 to P049	no	
U007	User-selected function, D001 to P049	no	
U008	User-selected function, D001 to P049	no	
U009	User-selected function, D001 to P049	no	
U010	User-selected function, D001 to P049	no	
U011	User-selected function, D001 to P049	no	
U012	User-selected function, D001 to P049	no	

## Intelligent Input Terminal Listing

Symbol	Code	Input Terminal Name
RV	01	Reverse Run/Stop
CF1	02	Multi-speed select, Bit 0 (LSB)
CF2	03	Multi-speed select, Bit 1
CF3	04	Multi-speed select, Bit 2
CF4	05	Multi-speed select, Bit 3 (LSB)
JG	06	Jogging
DB	07	External DC braking
SET	08	Set (select) second motor data
2CH	09	2-stage accel and decel
FRS	11	Free-run stop
EXT	12	External trip
USP	13	Unattended start protection
CS	14	Commercial power source
SFT	15	Software lock
AT	16	Analog input voltage/current sel.
SET3	17	Set (select) 3rd motor data
RS	18	Reset inverter
STA	20	Start (3-wire interface)
STP	21	Stop (3-wire interface)
F/R	22	FW, RV (3-wire interface)
PID	23	PID ON/OFF
PIDC	24	PID Reset
CAS	26	Control gain setting
UP	27	Remote control Up func.
DWN	28	Remote control Down func.
UDC	29	Remote control data clearing
OPE	31	Operator control
SF1-SF7	32-38	Multi-speed bits 1 to 7
OLR	39	Overload restriction
TL	40	Torque limit enable
TRQ1	41	Torque limit select, bit 1 (LSB)
TRQ2	42	Torque limit select, bit 2 (MSB)

Symbol	Code	Input Terminal Name
PPI	43	P / PI mode selection
BOK	44	Brake confirmation signal
ORT	45	Orientation (home search)
LAC	46	LAC: LAD cancel
PCLR	47	Position deviation reset
STAT	48	Pulse train position cmd enable

## Intelligent Output Terminal Listing

Symbol	Code	Input Terminal Name
RUN	00	Run signal
FA1	01	Freq. arrival type 1 – constant speed
FA2	02	Freq. arrival type 2 – over-frequency
OL	03	Overload advance notice signal
OD	04	Output deviation for PID control
AL	05	Alarm signal
FA3	06	Freq. arrival type 3 – at frequency
OTQ	07	Over-torque signal
IP	08	Instantaneous power failure signal
UV	09	Under-voltage signal
TRQ	10	In torque limit signal
RNT	11	Run time over
ONT	12	Power-ON time over
THM	13	Thermal alarm signal
BRK	19	Brake release signal
BER	20	Brake error signal
ZS	21	Zero speed detect
DSE	22	Speed deviation maximum
POK	23	Positioning completion
FA4	24	Freq. arrival type 4 – over-frequency (2)
FA5	25	Freq. arrival type 5 – at frequency (2)
OL2	26	Overload advance notice signal (2)

## Analog Input Configuration

The following tables show the parameter settings required for various analog input signal types.

A006	A005	[AT]	External Frequency Command Input	Trim Frequency Command Input	Reverse available (bipolar input)
00	00	OFF	[O] — [L]	✗	✗
		ON	[OI] — [L]	✗	✗
	01	OFF	[O] — [L]	✗	✗
		ON	[O2] — [L]	✗	✓
01	00	OFF	[O] — [L]	[O2] — [L]	✗
		ON	[OI] — [L]	[O2] — [L]	✗
	01	OFF	[O] — [L]	[O2] — [L]	✗
		ON	[O2] — [L]	✗	✓
02	00	OFF	[O] — [L]	[O2] — [L]	✓
		ON	[OI] — [L]	[O2] — [L]	✓
	01	OFF	[O] — [L]	[O2] — [L]	✓
		ON	[O2] — [L]	✗	✓

The table below applies when the [AT] input function is not assigned to *any* intelligent input terminal. The A005 setting, normally used in conjunction with an [AT] input, is ignored.

A006	A005	[AT]	External Frequency Command Input	Trim Frequency Command Input	Reverse available (bipolar input)
00	—	(not assigned to any input terminal)	[O2] — [L]	✗	✓
01	—		Summation of [O] — [L] and [OI] — [L]	[O2] — [L]	✗
02	—		Summation of [O] — [L] and [OI] — [L]	[O2] — [L]	✓

## Analog Output Function Listing

The following table shows all eight functions available for assignment to the three analog output terminals:

- Terminal [FM], option set by C027
- Terminal [AM], option set by C028
- Terminal [AMI], option set by C029

Option Code	Function Name	Description	Corresponding Signal Range
00	Output frequency	Actual motor speed, represented by PWM signal	0 to max. frequency in Hz
01	Output current	Motor current (% of maximum rated output current), represented by PWM signal	0 to 200%
02	Output torque	Rated output torque	0 to 200%
03	Digital output frequency	Output frequency (available only at [FM] output)	0 to max. frequency in Hz
04	Output voltage	Rated output voltage to motor	0 to 100%
05	Input power	Rated input power	0 to 200%
06	Electronic thermal overload	Percentage of electronic overload attained	0 to 100%
07	LAD frequency	Internal ramp generator frequency	0 to max. frequency in Hz

## Programming Error Codes

The SJ300 inverter operator keypad displays a special code (begins with the **H** character) to indicate a programming error. Programming errors exist when one parameter conflicts with the meaningful range permitted by related parameter(s). Note that particular real-time frequency (speed) input levels can cause a conflict in some situations. After a conflict exists, the error code will appear on the display, or you can view it later with D090 in Monitor Mode. Also, the PGM LED on the display will flash ON/OFF when programming. These indications are automatically cleared when the parameter is corrected to the allowed range.

Prg Error Code	Function code of parameter out of bounds	Boundary defined by...	
		<, >	Base parameter
<b>H001 H201</b>	A061 / A261	>	A004 / A204 / A304
<b>H002 H202</b>	A062 / A262	>	
<b>H004 H204 H304</b>	A003 / A203 / A303	>	
<b>H005 H205 H305</b>	F001, A020 / A220 / A320	>	
<b>H006 H206 H306</b>	A021 to A035 / A221 to A235 A321 to A325	>	
<b>H012 H212</b>	A062 / A262	>	A061 / A261
<b>H015 H215</b>	F001, A020 / A220	>	
<b>H016 H216</b>	A021 to A035 / A221 to A235	>	
<b>H021 H221</b>	A061 / A261	<	A062 / A262
<b>H025 H225</b>	F001, A020 / A220	<	
<b>H031 H231</b>	A061 / A261	<	B082
<b>H032 H232</b>	A062 / A262	<	
<b>H035 H235 H335</b>	F001, A202 / A220 / A320	<	
<b>H036</b>	A021 to A035	<	
<b>H037</b>	A038	<	

Prg Error Code	Function code of parameter out of bounds	Boundary defined by...	
		<, >	Base parameter
<b>8085 8285 8385</b>	F001, A020 / A220 / A320	>f-x, <f+x	A063 ± A064 A065 ± A066 A067 ± A068 (see note below)
<b>8086</b>	A021 to A035	>f-x, <f+x	
<b>8091 8291</b>	A061 / A261	>	B112
<b>8092 8292</b>	A062 / A262	>	
<b>8095 8295</b>	F001, A020 / A220	>	
<b>8096</b>	A021 to A035	>	
<b>8110</b>	B100, B102, B104, B106, B108, B110	>	
	B102, B104, B106, B108, B110	<	B100
	B100	>	B102
	B104, B106, B108, B110	<	
	B100, B102	>	B104
	B106, B108, B110	<	
	B100, B102, B104	>	B106
	B108, B110	<	
	B100, B102, B104, B106	>	B108
	B110	<	
	B100, B102, B104, B106, B108	>	B110
<b>8120</b>	B017, B019	<	B015
	B015	>	B017
	B019	<	
	B015, B017	>	B019



**Note:** Set frequency (speed) values are not permitted to be inside the jump frequency ranges, if defined. When a frequency reference value from a real-time source (such as keypad potentiometer or analog input) are inside a jump frequency range, the actual speed is automatically forced to equal the lowest point of the jump range.

## **Auto-tuning Procedure**

The SJ300 auto-tuning feature calibrates the inverter to the parameters of a specific motor such as winding resistance and reactance. For optimum sensorless vector control, it is important to auto-tune during the initial installation, and after replacing either the motor or the inverter.

Auto-tuning requires that you configure the inverter for the desired type of vector control (set A044 = 03, 04, or 05). Then you can perform the auto-tuning procedure, which is detailed in the SJ300 Inverter Instruction Manual.