

| Slot wide | Slot sensor type |
|-----------|------------------|
| 30 mm | PSUL-0x-4F |
| 50 mm | PSUL-0x-5F |
| 80 mm | PSUL-0x-6F |
| 120 mm | PSUL-0x-7F |
| | x = P(PNP) |

N (NPN)

Safety Notes

These photoelectric sensors may not be used in applications where personal safety depends on proper function of the devices (not safety designed per EU machine guideline). Read these operating instructions carefully before putting the device into service.

Danger of eye injury. Do not look into the laser beam! Laser protection regulations: The transmitter and the laser light barrier comply with laser class 1 in accordance with DIN EN 60825-1:2003-10. Therefore no additional protective measures are necessary for operation.

Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated Jun 24, 2007.

Caution! The use of controls or adjustments or performance of procedure other than those specified herein may result in hazardous radiation exposure.

C E The CE Marking confirms that our products conform to the EC Directives 2004/108/EEC (EMC) and the EMC Law. In our EMC Laboratory, which is accredited by the DATech for Testing of Electromagnetic Compatibility, proof has been documented that these products meet the EMC requirements of the harmonized standard EN 60947-5-2.



Operating elements



2. Potentiometer for light-on/dark-on selection

3. Potentiometer for sensitivity adjustment

Fig. 2: Display and operating elements

Selectable output function

- 1. NO = dark-on
- 2. NC = light-on

Sensitivity adjustment



Minimum sensitivity for small part detection, а but sensor is more sensitive to ambient light, contamination etc.: Pot is full CCW

Maximum sensitivity, but limits small part b detection: Pot is full CW

Select between light-on and dark-on



D

a Dark on: Pot is full CCW. When an object breaks the beam, the output switches on and the LED comes on.

- b Light on: Pot is full CW. When an object breaks the beam, the output switches off and the LED goes off.
- c The gray area is the switch-over range in which the switch is between normally open and normally closed. Avoid this area.

Photoelectric Sensors Laser Slot Sensors

Installation



Danger! Danger of eye injury. Do not look into the laser beam.

Technical Data

| Optical data (typ.) | |
|-------------------------------|--------------------|
| Light type | Laser red |
| Pulse power P | \leq 100 μ W |
| Wave lenght l | 650 nm |
| Pulse width t | ≤ 8 µs |
| Pulse frequency | 25 kHz |
| Laser class EN 60825-1 | 1 |
| Ambient light rejection | 5 kLux |
| | |
| Electrical data | |
| Supply voltage U _B | 1030 V DC |
| Voltage drop Ud at le | < 3 V (PNP) |
| | < 2.5 V (NPN) |
| Rated operational current le | 200 mA |
| No-load current lo | <u><</u> 20 mA |
| Switching frequency f | 5 kHz |
| Hysteresis | |
| PSUL 4F | <u><</u> 20 μm |
| PSUL 5F | ≤ 25 μm |
| PSUL 6F | ≤ 30 μm |
| PSUL 7F | <u><</u> 50 μm |
| Output depending on type | PNP or NPN |
| Short circuit protected | yes |
| Reverse polarity protected | yes |
| Output function selectable | NC/NO |
| | light-on/dark-on |
| Output function indicator | yellow LED |

Fig. 1: Connection diagram, pinouts



The slot sensor should be mounted in a way, that no mechanical stress is exerted on the housing to avoid misalignment of emitter and receiver.

| Smallest detectable object | |
|----------------------------|----------------------|
| PSUL 4F | 0.05 mm |
| PSUL 5F | 0.08 mm |
| PSUL 6F | 0.1 mm |
| PSUL 7F | 0.15 mm |
| Repeatibility | |
| PSUL 4F/5F/6F | 10 µm |
| PSUL 7F | 15 μm |
| Sensitivity adjustment | Pot: 0270° |
| Excess gain | 15 |
| Mechanical data | |
| Connection type | M8-connector, 3-pole |
| Housing material | GD Zn |
| Active surface material | Glass |
| Weight | |
| PSUL 4F | 66 g |
| PSUL 5F | 110 g |
| PSUL 6F | 135 a |

| PSUL 6F | 135 g |
|--------------------------------|-------------|
| PSUL 7F | 210 g |
| Operating temperature Ta | –10 +60 °C |
| | (14 140 °F) |
| Enclosure rating per IEC 60529 | IP 67 |

CAD files for sensors can be found at www.automationdirect.com

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