LIMITED

| SPC | (PLASTIC) |
| :--- | ---: |
| SMC | (S/STEEL) |
| SMC-F | (S/STEEL) |
| SMC-H | (S/STEEL) |

Non Contact Coded Safety Switches
Operating Instructions

|  |  | SMC | (S/STEEL) |
| :--- | :--- | :--- | :--- |
| MPC | (PLASTIC) | SMC-F | (S/STEEL) |
| MMC-H | (S/STEEL) | SMC-H | (S/STEEL) |


WPC (PLASTIC)
WMC (S/STEEL)

LPC (PLASTIC)
LMC (S/STEEL)
CPC (PLASTIC)
$\begin{array}{lll}\text { MPC } & \text { (PLASTIC) } & \text { SMC-F (S/STEEL) } \\ \text { MMC-H } & \text { (S/STEEL) } & \text { SMC-H (S/STEEL) }\end{array}$

## WMC (S/STEEL)

RPC (PLASTIC)
CMC (S/STEEL)
RMC (S/STEEL)

## IMPORTANT NOTE:

Read and understand these instructions before installing, operating, or maintaining this equipment.
The product is designed to be a component of a customized safety oriented control system. It is the responsibility of each manufacturer to ensure the correct overall functionality of its systems and machines. IDEM, its subsidiaries and affiliates, are not in a position to guarantee all of the characteristics of a given system or product not designed by IDEM.

## APPLICATION:

Coded Non Contact switches are designed to interlock hinged, sliding or removable guard doors. They are specifically advantageous when:
a) poor guard alignment exists
b) anti-tamper is required
c) high hygiene requirements exist e.g. food industry hose down
d) a long mechanical life is required (no moving or touching parts).

When used in combination with a Dual Channel Safety Relay or Control Device, Coded Non-Contact Switches can be used to provide protection up to Category 4 and PLe to ISO13849-1.

## OPERATION:

All Coded Non-Contact Safety Switches are designed to conform to EN60947-5-3 and be used as directed by ISO14119 and EN ISO12100. They have coded magnetic sensing which provides a wide sensing distance and provides a high tolerance to misalignment after sensing. They can be fitted behind stainless steel fittings and can operate in extreme environments of temperature and moisture.

## IMPORTANT:

The Risk Assessment for the particular application should include the risk of spare actuators. Spare actuators should not be readily available and must be securely controlled.
The safety functions and mechanics must be tested regularly. For applications were infrequent guard access is foreseeable, the system must have a manual function test to detect a possible accumulation of faults. At least once per month for PLe Cat3/4 or once per year for PLd Cat3 (ISO13849-1). Where possible it is recommended that the control system of the machine demands and monitors these tests, and stops or prevents the machine from starting if the test is not done. (See ISO14119).

## INSTALLATION:

Installation of all Coded Non Contact Switches must be in accordance with a risk assessment for the individual application.
Installation of the devices must be carried out by a competent person with appropriate experience of machine control integration
The use of a Safety Relay or Control Device is required for monitoring Coded switches. These devices monitor 2 redundant circuits as per ISO13849-1 for up to PLe /Category 4 protection. M4 mounting bolts must be used to fix the switches. (Except RPC / RMC types, these types require fitting through 30.5 mm clearance holes. The lock nuts supplied must be used to secure the switches). Tightening torque for mounting bolts to ensure reliable fixing is 1.0 Nm . Always mount on to Non Ferrous materials. The recommended setting gap is 5 mm . The Safety switch must not be used as a mechanical stop or be adjusted by striking with a hammer. The actuator must not be allowed to strike the switch. Do not mount adjacent switches or actuators closer than 30 mm . Typical misalignment tolerance after setting is 5 mm .
After installation always check each switch function by opening and closing each guard individually in turn and ensuring that the Green LED on the switch and the LED's on the Safety Relay or Control device are illuminated when the switch is closed and are extinguished when the switch is open. Check that the machine stops and cannot be re-started when each switch is open. For MPC types, fit the protective screw covers after the final checks have been completed.

## ACTUATOR OPERATING DIRECTIONS:

MPC MMC


SPC SMC
WPC WMC
LPC LMC



## MAINTENANCE:

Monthly: Check alignment of actuator and look for signs of mechanical damage to the switch casing. Check wiring for signs of damage.
Check each switch function by opening and closing each guard individually in turn and ensuring that the Green LED on the switch and the appropriate LED's on the Safety Relay or Control Device are illuminated when the switch is closed and are extinguished when the switch is open. Check that the machine stops and cannot be re-started when each switch is open. Never repair any switch, actuator or integral cables. Replace any switch displaying signs of mechanical damage to the casing or cables.

WARNING: DO NOT DEFEAT, TAMPER, OR BYPASS THE SAFETY FUNCTION.
FAILURE TO DO SO CAN RESULT IN DEATH OR SERIOUS INJURY.
AVERTISSMENT: NE PAS DESACTIVER, MODIFIER, RETIRER, OU CONTOURNER CETI INTERVERROUILLAGE IL PEUT EN RESULTER DES BLESSURES GRAVES DU PERSONNEL UTILISATEUR.

## Original Instructions.

To request this data sheet in other languages please contact info@idemsafety.com
Um dieses Datenblatt in Deutscher Sprache wenden Sie sich bitte anfordern info@idemsafety.com Pour obtenir cette fiche en Français, veuillez contacter info@idemsafety.com
Para solicitar esta hoja de datos en Español, por favor contacto con info@idemsafety.com
Non Contact Coded Safety Switches
MPC MMC-H
MMC-H version has two 5 mm through holes. Hexagon head bolts can be used for ease of cleaning.
CPC CMC CMC-F
CMC-F Rear Fixing Version has two $\times$ M4 $\times 10$ tapped holes at rear.


SPC SMC
SMC-F SMC-H

SMC-F rear fixing version has two M4 x 10mm tapped holes at the rear of housings.

SMC-H version has two 5 mm through holes. Hexagon head bolts can be used for ease of cleaning.

LPC LMC




| Quick Connect (QC) M12 8 way Male Plug (on Flying Lead 250mm) (Pin view from switch) |  | Flying Lead Colours | $\begin{gathered} \text { Circuit } \\ \text { (Actuator present) } \end{gathered}$ | Output Types Solid State |
| :---: | :---: | :---: | :---: | :---: |
|  | 8 | Orange | Auxiliary (NO) | 200mA Max. 24Vdc |
|  | 5 | Brown | Auxiliary (NO) |  |
|  | 4 | Yellow | NC 2 | 200mA Max. 24Vdc |
|  | 6 | Green | NC 2 |  |
|  | 7 | Black | NC 1 | 200 mA Max. 24Vdc |
|  | 1 | White | NC 1 |  |
|  | 2 | Red | Supply +24Vdc | $\begin{aligned} & \hline+/-10 \% \\ & \text { USE SELV / PELV } \end{aligned}$ |
|  | 3 | Blue | Supply OVdc |  |

For all switches the NC circuits are closed when the guard is closed and the actuator is present.
Safety Classification and Reliability Data:
Up to PLe Category 4
(if both channels are used with a PLe control device)
Proof Test Interval (Life) 20 years
MTTFd 866 years
Technical Data:
Standards:
Power consumption
Maximum switched current (outputs)
Dielectric withstand
Insulation Resistance
Switching distance
Recommended setting gap
Tolerance to misalignment
Switching frequency Approach speed

Body Material
Temperature Range
Enclosure Protection
Shock Resistance
Vibration Resistance
Cable Type
Mounting Bolts $2 \times \mathrm{M} 4$ Tightening torque 1.0 Nm Mounting Position Any

Information with regard to UL 508
Type 1 Enclosures. Maximum temperature: $50^{\circ} \mathrm{C}$ plastic versions, $70^{\circ} \mathrm{C} \mathrm{S} /$ Steel versions. Maximum output 24 V .dc 100 mA . Powered by Class 2 or equivalent.

