



Errata Sheet

This Errata Sheet contains corrections or changes made after the publication of this manual.

Product Family: Datalogic Safety Light Curtains
Manual / Revision: SG4 Base Instruction Manual / 06/2015, Rev. A
 SG4-B Series Quick Guide / 830000203 (Rev. C)

Date: May 30, 2018

Additional Wiring Information

This Errata Sheet contains additional information for the M12 8-pole wiring instructions shown on:
 Page 23 of the SG4 Base Instruction Manual, and
 Page 2 of the SG4-B Quick Guide

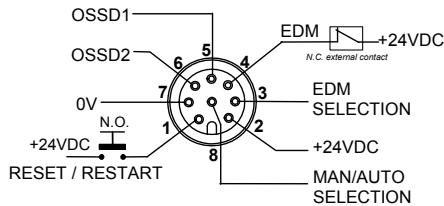
AutomationDirect Products Affected by the Errata Sheet					
SG4-14-015-OO-E	SG4-14-060-OO-E	SG4-30-030-OO-E	SG4-30-075-OO-E	SG4-30-120-OO-E	SG4-30-165-OO-E
SG4-14-030-OO-E	SG4-14-075-OO-E	SG4-30-045-OO-E	SG4-30-090-OO-E	SG4-30-135-OO-E	SG4-30-180-OO-E
SG4-14-045-OO-E	SG4-14-090-OO-E	SG4-30-060-OO-E	SG4-30-105-OO-E	SG4-30-150-OO-E	-

These manuals for the Datalogic Light Curtains show wire color codes for Datalogic brand cables.

AutomationDirect sells M12 8-pole cables with two different color patterns (7000-170x1-292xxxx and 7000-170x1-295xxxx). We recommend the “292” series on our website, which matches the Datalogic cables color code. However, to help avoid confusion, please refer to the table below comparing the color codes.

(The wire color codes are the same for Datalogic and AutomatonDirect recommended M12 4-pole Sender cables, so the color codes shown in these manuals are correct.)

Receiver M12 8-pole male connector

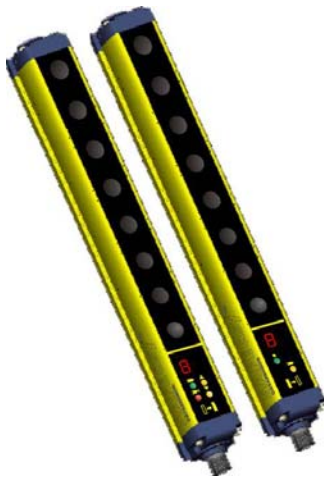


We recommend the “292” series AutomationDirect M12 cables because the wire color codes match the Datalogic cables color codes.

The “295” series AutomationDirect cables can also be used but make sure to follow the color codes shown here.



Assignment	Function	Pins on Sender	Datalogic Cable Color Codes	Recommended Cable Color Codes	Additional Cable Color Codes
		M12		7000-170x1-292xxxx	7000-170x1-295xxxx
Reset / Restart	Automatic / Manual reset / Restart	1	White	White	Brown
Supply Voltage	+24VDC	2	Brown	Brown	White
EDM	EDM Activation	3	Green	Green	Blue
EDM	EDM	4	Yellow	Yellow	Black
Output	OSSD1 (Output Single Switching Device)	5	Grey	Grey	Grey
Output	OSSD2 (Output Single Switching Device)	6	Pink	Pink	Pink
0V	0V	7	Blue	Blue	Violet
Reset Selection	Select Automatic / Manual reset	8	Red	Red	Orange



SG4-B SERIES

Safety light curtains with infrared beams

QUICK GUIDE

SAFETY INFORMATION



The following points must be observed for a correct and safe use of the safety light curtains of the SG4-B series:

- The stopping system of the machine must be electrically controlled.
- This control system must be able to stop the dangerous movement of the machine within the total machine stopping time T as per paragraph 1.3.3 of the manual included in the CD supplied and during all working cycle phases.
- Mounting and connection of the safety light curtain must be carried out only by qualified personnel, according to the indications included in the special sections (refer to sections 2; 3; 4; 5) and in respect to the applicable Standards.
- The safety light curtain must be securely installed so that access to the dangerous zone is not possible without interrupting the beams.
- The personnel operating in the dangerous area must be well-trained and must have adequate knowledge of all the operating procedures of the safety light curtain.
- The TEST and RESET/RESTART buttons must be located outside the protected area as the operator must check the protected area during all Test and Restart operations.
- Please carefully read the instructions for the correct functioning before powering the light curtain.

Precautions to be observed for the choice and installation of the device



Make sure that the protection level assured by the SG4 device (Type 4) is compatible with the real danger level of the machine to be controlled, according to EN 954-1 and EN 13849-1.

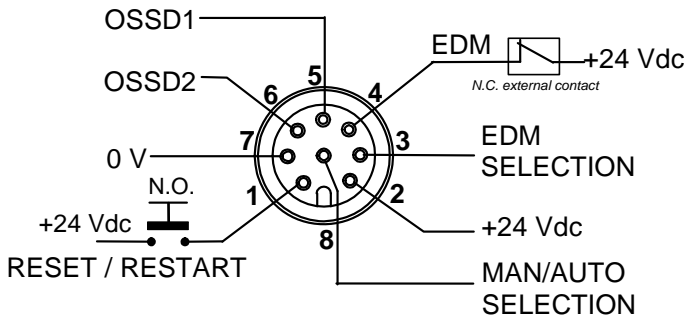
- The outputs (OSSD) of the ESPE must be used as machine stopping devices and not as command devices. The machine must have its own START command.
- The dimension of the smallest object to be detected must be larger than the resolution level of the device.
- The ESPE must be installed in a room complying with the technical characteristics indicated in section 10 "Technical data" of the manual included in the CD supplied.
- Do not place the device near intense and/or flashing light sources and, in particular, close to receiving unit front surface.
- The presence of intense electromagnetic disturbances could jeopardise device operation. This condition has to be carefully evaluated with the support of the DATALOGIC AUTOMATION Technical service.
- The operating distance of the device can be reduced in presence of smog, fog or airborne dust.
- A sudden change in environment temperature, with very low minimum peaks, can generate a small condensation layer on the lenses and so jeopardise functioning.
- Reflecting surfaces near the safety light curtain light beam (above, under or lateral) can cause passive reflections that can jeopardise functioning.
- The safety device must be installed at a distance which is major or equal to the **minimum safety distance S** to ensure that the operator can not reach the dangerous area until the moving dangerous object has been blocked by the ESPE.



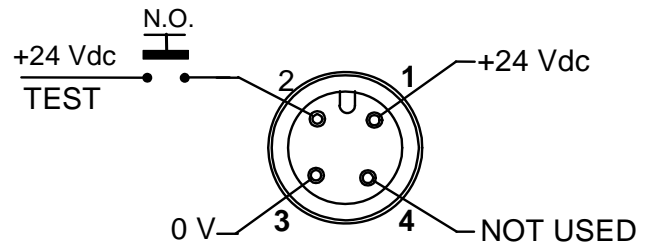
*The failure to respect the safety distance reduces or cancels ESPE the protection function.
For more detailed information about calculation of safety distance, please refer to the complete manual contained in the CD supplied.*

CONNECTIONS

RECEIVER (RX)



EMITTER (TX)



- 1 = white = RESET / RESTART(*)
- 2 = brown = +24Vdc
- 3 = green = EDM SELECTION
- 4 = yellow = EDM
- 5 = grey = OSSD 1
- 6 = pink = OSSD 2
- 7 = blue = 0V
- 8 = red = MANUAL/AUTOMATIC RESTART

- 1 = brown = +24 Vdc
- 2 = white = TEST
- 3 = blue = 0V
- 4 = black = NOT USED

(*) Automatic RESTART → RESET function
 Manual RESTART → RESET/RESTART function

Please see the Errata Sheet on the first page of this manual for additional wiring information.

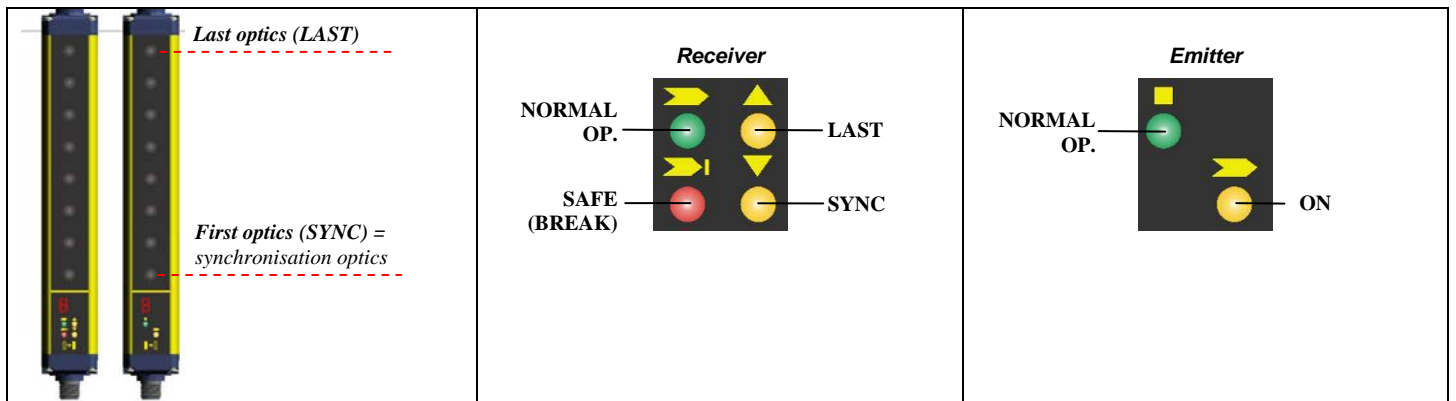
ALIGNMENT PROCEDURE

The alignment between the emitting and the receiving units is necessary to obtain the correct functioning of the light curtain.

A good alignment prevents output instability caused by dust or vibrations.

The alignment is perfect if the optical axes of the first and the last emitting unit beams coincide with the optical axes of the corresponding elements of the receiving unit.

The beam used to synchronise the two units is the first after the connector. SYNC is the optics connected with this beam and LAST is the optics connected to the last beam after the SYNC unit.



Signals are clearly identified through symbols allowing immediate reading, independent of bars directions. A short description of the signalling LEDs is necessary to avoid misunderstandings.

Two yellow LEDs (▲ LAST, ▼ SYNC) on SG4-B receiver, facilitate the alignment procedure.

Correct alignment procedure

The light curtain alignment can be effected only after having completed the mechanical installation and the electrical connections. The following procedure has to be followed:

NOTE: SG4-B is equipped with a system which informs the user on the alignment obtained.

The alignment function can be activated when powering the device, by keeping the normally open RESET/RESTART contact closed for at least 0.5 seconds.

Display	LED NORMAL OP.	LED SAFE (BREAK)	LED yellow ▼ SYNC	LED yellow ▲ LAST	Condition	Alignment Status
	OFF	ON	ON	ON	Sync NOK Last NOK	NO align.
			OFF		Sync OK Last NOK	
			OFF	OFF	Sync OK Last OK <i>Middle optics NOK</i>	
	ON	OFF	OFF	OFF	Each beam is over the min. operating threshold and the number of beam over the threshold is included between 0 and 25%	MINIMUM align.
	ON	OFF	OFF	OFF	Each beam is over the min. operating threshold and the number of beam over the threshold is included between 25 and 50%	
	ON	OFF	OFF	OFF	Each beam is over the min. operating threshold and the number of beam over the threshold is included between 50 and 75%	
	ON	OFF	OFF	OFF	Each beam is over the min. operating threshold and the number of beam over the threshold is included between 75 and 100%	MAXIMUM align.

A Keep the receiver in a steady position and set the emitter until the yellow LED (▼ SYNC) is OFF. This condition shows the effective alignment of the first beam (synchronisation beam).

B Rotate the emitter, pivoting on the lower optics axis, until the yellow LED (▲ LAST) is OFF.

NOTE: Ensure that the green LED (➤ NORMAL OP.) is steady ON.

C Delimit the area in which the green LED (➤) is steady through some micro adjustments - for the first and then for the second unit - so to have the maximum alignment (4) and then place both units in the centre of this area.

D Fix the two units firmly using brackets. Verify that the green LED (➤) on the RX unit is ON and beams are not interrupted, then verify that the red LED turns ON if even one single beam is interrupted SAFE(BREAK) ➤I, condition where an object has been detected). This verification shall be made with the special cylindrical "Test Piece" having a size suitable to the resolution of the device used (refer to paragraph 2.2.6 "Controls after first installation").

E Switch OFF and ON the device in standard operating mode.

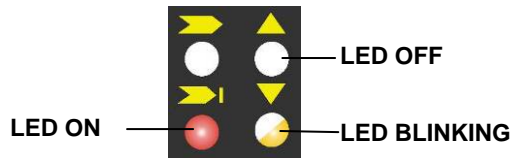
The alignment level is monitored also during device normal operation mode via display (see paragraph 7.2 on the manual inside of the attached CD-ROM).

Once the curtain has been aligned and correctly fastened, the display signal is useful both to check the alignment and show a change in the environmental conditions (occurrence of dust, light disturbance and so on) via signal level monitoring.

DIAGNOSTICS FUNCTION

The operator can visualise the operating condition of the light curtains thanks to a one-digit display positioned on both the RX and TX unit. SG4-B also has four LEDs on the RX unit and two LEDs on the TX unit.

The figure below shows all signalling LEDs modes: OFF, ON and BLINKING.













The operator can evaluate the main causes of the system stopping or failure using the 7-segment display and LEDs used to visualise the functions.

For the receiver:

Function	Status	Meaning	LED	DIGIT
Normal operation	Alignment	See section 5		A
	TEST (red ON)	Light curtain being tested. OSSD status shall be OFF		
	Emission (OSSD ON) (green ON)	Light curtain working in normal operating conditions		
	Interruption (OSSD OFF) (red ON)	Light curtain working in safety block conditions.		
	Interlock Beams free (red ON yellow ON)	Light curtain in interlock, waiting for restart. OSSD status must be OFF		!
	Interlock Beams interrupted (red ON yellow ON)	Light curtain in interlock. OSSD status must be OFF		
	Signal level	Minimum (1 bar) Medium (2 bar) Maximum (3 bar)		- - -
	EDM enabled	EDM function is selected		
Function	Type	Check and Repair	LED	DIGIT
Error status	OSSD error (red ON)	Check OSSD connections. Make sure that they are not in contact with one another or with the supply cables, then Reset. If the failure continues contact DATALOGIC AUTOMATION		F0
	Internal error (red ON)	Switch OFF and switch ON the power supply circuit. If the failure continues contact DATALOGIC AUTOMATION		FU
	Optical error (red ON)	Reset. If the failure continues contact DATALOGIC AUTOMATION		Fb
	EDM error (red ON)	Check EDM connections and lines. If the failure continues contact DATALOGIC AUTOMATION		FE
	Restart selection error (red ON)	Check the man/auto restart connection. If the failure continues contact DATALOGIC AUTOMATION		Fr
	No power supply (LEDs OFF)	Check connections and input voltage value. If the failure continues contact DATALOGIC AUTOMATION		

For emitter:

Function	Status	Meaning	LED	DIGIT
Normal operation	TEST (green ON)	Light curtain being tested. OSSD status on the receiver must be OFF		
	Emission (green ON yellow ON)	Light curtain in normal operating condition		
Function	Type	Check and Repair	LED	DIGIT
Error status	Internal error (green ON)	Switch OFF and switch ON the power supply circuit. If the failure continues contact DATALOGIC AUTOMATION		
	Optical error (green ON)	Switch OFF and switch ON the power supply circuit. If the failure continues contact DATALOGIC AUTOMATION		
	No power supply (LEDs OFF)	Check connections and input voltage correct value. If the failure continues contact DATALOGIC AUTOMATION		

ORIGINAL INSTRUCTIONS (ref. 2006/42/EC)

This product is covered by one or more of the following patents.
Italian Patent IT 1,363,719 Additional patents pending

DECLARATION OF CONFORMITY

We DATALOGIC AUTOMATION declare under our sole responsibility that these products are conform to the IEC 61496-1 (2004) and IEC 61496-2 (2006) Standards and successive amendments




WARRANTY

DATALOGIC AUTOMATION warrants its products to be free from defects.
DATALOGIC AUTOMATION will repair or replace, free of charge, any product found to be defective during the warranty period of 36 months from the manufacturing date.
This warranty does not cover damage or liability deriving from the improper application of DATALOGIC AUTOMATION products.

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