

PRODUCT INFORMATION PACKET

marathon®
Motors

Model No: 324THFPA8028

Catalog No: Y571

Blue Max® Inverter Duty Encoder Motor, 40 HP, 3 Ph, 60 Hz, 230/460 V, 1800 RPM, 324T Frame, TEFC



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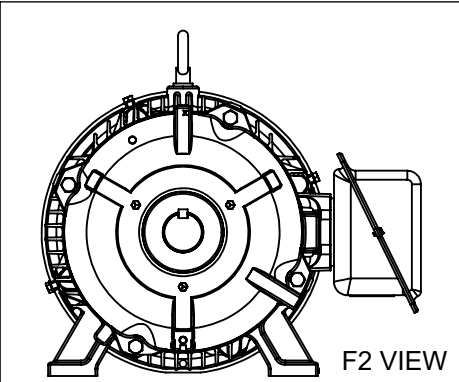
RegalRexnord

Nameplate Specifications

Phase	3	Output HP	40 Hp
Output KW	30.0 kW	Voltage	230/460 V
Speed	1770 rpm	Service Factor	1.0
Frame	324T	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	Thermostat	Efficiency	91.7 %
Ambient Temperature	40 °C	Frequency	60 Hz
Current	100.0/50.0 A	Power Factor	81.5
Duty	Continuous	Insulation Class	H
Design Code	INV	KVA Code	G
Drive End Bearing Size	6312	Opp Drive End Bearing Size	6311
UL	Recognized	CSA	Y
CE	Y	IP Code	43
Number of Speeds	1		

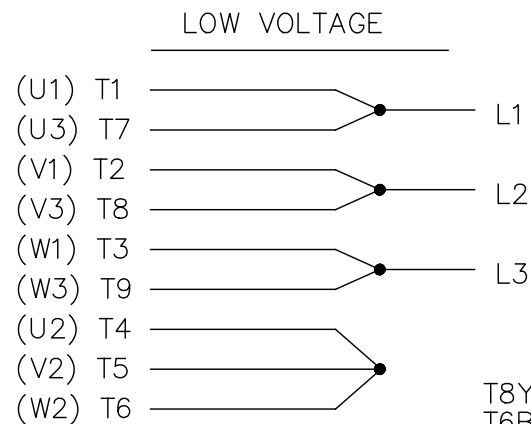
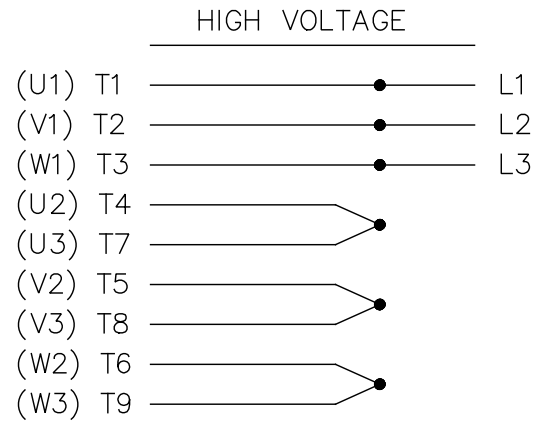
Technical Specifications

Electrical Type	Squirrel Cage Inverter Duty	Starting Method	Inverter Only
Poles	4	Rotation	Reversible
Resistance Main	.124 Ohms	Mounting	Rigid Base
Motor Orientation	Horizontal	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Cast Iron
Shaft Type	T	Overall Length	31.03 in
Frame Length	14.75 in	Shaft Diameter	2.125 in
Shaft Extension	5.43 in	Assembly/Box Mounting	F1/F2 CAPABLE
Inverter Load	CONSTANT 2000:1		
Outline Drawing	B-SS311259-1475	Connection Drawing	A-EE7308T

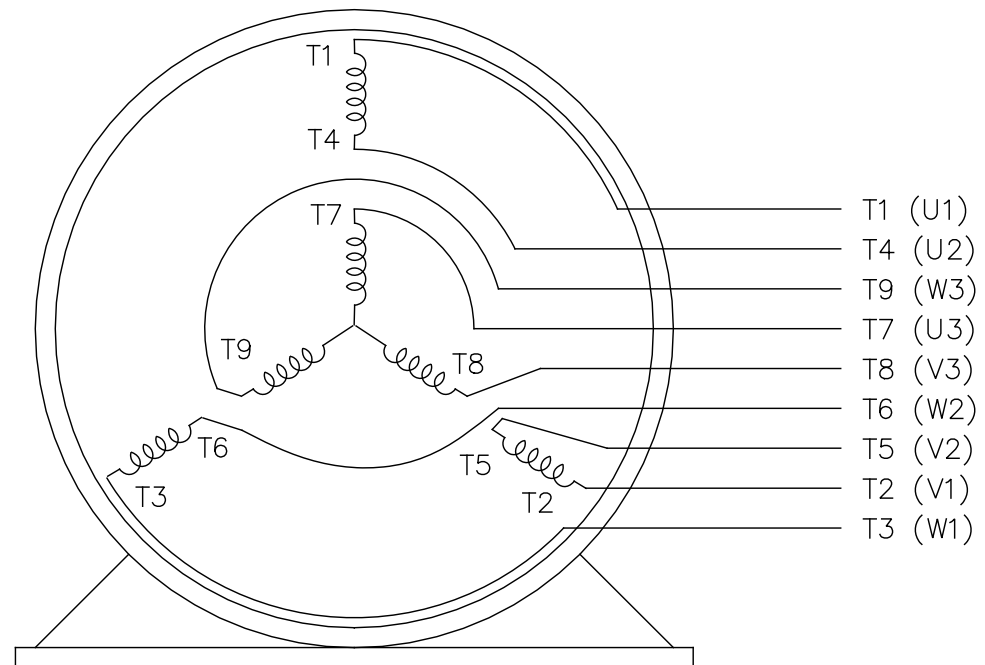


DASH	FRAME	B	C	2F	2FF	BS
1475	324T	14.00 [355.60]	32.14 [816.35]	---	10.50 [266.70]	5.25 [133.35]
1625	324/326T	14.00 [355.60]	33.64 [854.44]	10.50 [266.70]	12.00 [304.80]	6.00 [152.40]

DRAWING REVISION A		REVISION BY		DATE		TOLERANCES UNLESS OTHERWISE SPECIFIED:				DRAWN BY				 Regal Beloit America, Inc.								
ECO NMR-0209081		APPROVED BY		DATE		DEC. INCH mm ANGLE .X ±0.1 [±2.5] ±7° 30" .XX ±0.03 [±0.76] XXX ±0.005 [±0.127] .XXXX ±0.0005 [±0.0127]				DATE 09/02/2021												
ECO DESCRIPTION						NEW DRAWING COPYRIGHT REGAL BELOIT AMERICA, INC. ALL RIGHTS RESERVED. PROPRIETARY AND CONFIDENTIAL INFORMATION - THIS DOCUMENT IS THE PROPERTY OF REGAL BELOIT AMERICA, INC. ("OWNER") AND CONTAINS OWNER'S PROPRIETARY INFORMATION. ANY PERSON, CORPORATION OR OTHER FIRM RECEIVING IT IS DEEMED, BY RECEIVING IT, TO AGREE THAT IT, AND/OR ANY PART OF IT, SHALL NOT BE DISCLOSED TO ANY PERSON, CORPORATION OR OTHER ENTITY, DUPLICATED, AND/OR USED, EXCEPT AS EXPRESSLY APPROVED IN WRITING IN ADVANCE BY OWNER. THIS DOCUMENT SHALL BE RETURNED TO OWNER UPON REQUEST. IT MAY BE SUBJECT TO CERTAIN RESTRICTIONS UNDER APPLICABLE EXPORT CONTROL LAWS AND REGULATIONS.						APPROVED BY NIV				DESCRIPTION OUTLINE 320 FR. - TFPA - STD. - 12.50 LAM						
												DATE 09/02/2021								REFERENCE		
						REMOVE BURRS & BREAK SHARP EDGES: .003/.015 [0.076/.381] CORNER FILLETS: .02 [.51] MACHINED SURFACES: 200/5.1/5.1 mm SHOWN IN [BRACKETS]						THIRD ANGLE PROJECTION				SIZE B	DRAWING NUMBER SS311259E				SHEET 1 OF 1	



THREE PHASE DUAL VOLTAGE MOTOR



REF.
WINDING DIAGRAM

T8Y, T2Y, T2BL, T4BX, T2EC, T2G
T6BZ, T2B, T6BL, T4AV, T6B, T4B

VIEW OF TERMINAL END

OPTIONAL CORD CONNECTION

L1 — WHITE —
L2 — RED —
L3 — BLACK —

DRAWING REVISION	REVISION BY	DATE	TOLERANCES UNLESS OTHERWISE SPECIFIED	DRAWN BY:			
ECO	APPROVED BY	DATE	DEC. mm INCH ANGLE	AS			
ECO DESCRIPTION			.X ±2.5 ±0.11 ±0.5°	DATE:	CONNECTION DIAGRA 3 PHASE – UAL VOLTAGE		
NEW DRAWING			.XX ±0.51 ±0.021	APPROVED BY:			
COPYRIGHT KAMAN INDUSTRIAL TECHNOLOGIES INC. VENDOR IDENTIFICATION TNP ALL RIGHTS RESERVED. PROPRIETARY AND CONFIDENTIAL INFORMATION – THIS DOCUMENT IS THE PROPERTY OF VENDOR IDENTIFICATION TNP ("OWNER") AND CONTAINS OWNER'S PROPRIETARY INFORMATION. ANY PERSON, CORPORATION OR OTHER FIRM RECEIVING IT IS DEEMED, BY RECEIVING IT, TO AGREE THAT IT, AND/OR ANY PART OF IT, SHALL NOT BE DISCLOSED TO ANY PERSON, CORPORATION OR OTHER ENTITY, DUPLICATED, AND/OR USED, EXCEPT AS EXPRESSLY APPROVED IN WRITING IN ADVANCE BY OWNER. THIS DOCUMENT SHALL BE RETURNED TO OWNER UPON REQUEST. IT MAY BE SUBJECT TO CERTAIN RESTRICTIONS UNDER APPLICABLE EXPORT CONTROL LAWS AND REGULATIONS.			.XXX ±0.127 ±0.0051	DATE:	EE7308		
			.XXXX ±0.0127 ±0.00051	REFERENCE			
			REMOVE BURRS & BREAK SHARP	THIRD ANGLE	EE7308TP		
			EDGES .08/.38 [.003/.015]X 45°	PROJECTION			
			CORNER FILLETS R.51 [.02]				
			MACHINED SURFACES				
			INCH 125 mm 3.2				
			INCH SHOWN IN [BRACKETS]				



**P.O. BOX 8003
WAUSAU, WI 54401-8003
PH. 715-675-3311**

CERTIFICATION DATA SHEET**CUSTOMER:****ORDER #:****CONN. DIAGRAM:** A-EE7308T**OUTLINE:** B-SS311259-1475**WINDING #:** K2864202 R2 3**CUSTOMER PO#:****MODEL #:** 324THFPA8028 AC**CUSTOMER PART #:****MOUNTING:** F1/F2 CAPABLE**TYPICAL MOTOR PERFORMANCE DATA**

HP	kW	SYNC. RPM	F.L. RPM	FRAME	ENCLOSURE	KVA CODE	DESIGN
40	30.0	1800	1770	324T	TEFC	G	INV

PH	Hz	VOLTS	AMPS	START TYPE	DUTY	INSL	S.F.	AMB°C
3	60	230/460	100/50	INVERTER ONLY	CONTINUOUS	H4	1.0	40

FULL LOAD EFF:	91.7	3/4 LOAD EFF:	91.7	1/2 LOAD EFF:	90.2	GTD. EFF		ELEC. TYPE
FULL LOAD PF:	81.5	3/4 LOAD PF:	77	1/2 LOAD PF:	68	90.2		SQ CAGE INV DUTY

F.L. TORQUE		LOCKED ROTOR AMPS		L.R. TORQUE		B.D. TORQUE		F.L. RISE°C
119 LB-FT		600 / 300		235 LB-FT 197 %		320 LB-FT 269 %		60

SOUND PRESSURE @ 3 FT.		SOUND POWER		ROTOR WK^2		MAX. WK^2		SAFE STALL TIME		STARTS / HOUR		APPROX. MOTOR WGT
66 dBA		76 dBA		4.7 LB-FT^2		- LB-FT^2		- SEC.				545 LBS.

***** SUPPLEMENTAL INFORMATION *****

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
STANDARD	ENCODER	RIGID	HORIZONTAL	FALSE	NONE	FALSE	NONE	BLUE (ENAMEL)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	ODE						
BALL	BALL						
6312	6311						
		POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON

THERMO-PROTECTORS				THERMISTORS	CONTROL	SPACE HEATERS
THERMOSTATS	PROTECTORS	WDG RTDs	BRG RTDs			
TSTATS (N/C)	NOT	NONE	NONE	NONE	FALSE	NONE VOLTS

* ENCODER PROVISIONS
ALUM GROUND RING BRKT ODE

N

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INVERTER TORQUE: CONSTANT 2000:1**INV. HP SPEED RANGE:** 1.5 X BASE SPEED**ENCODER:** PROVISIONS ONLY

NONE NONE

NONE NONE PPR

BRAKE: NONE NONE

NONE P/N NONE

NONE NONE

NONE FT-LB NONE V NONE Hz

PREPARED BY: Dinesh**Suddula DATE:**

02/18/2019 01:01:40 AM

FORM 3531 REV.3 02/07/99

** Subject to change without notice.

Data Sheet

Date: 19-06-2017

Customer:

Attention:

Submitted by: FAREEDA DUDEKULA



324THFA8028

Submittal

Data @ 460 V

Motor Load Data

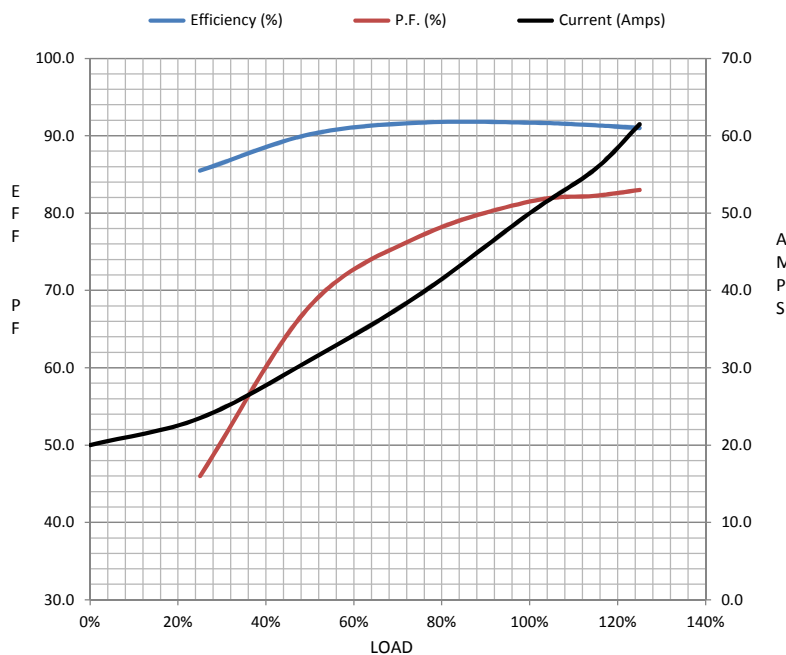
Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	20.0	23.5	31.0	39.5	50.0	55.8	61.5	300	
Torque (ft-lb)	0.00	29.5	59.0	88.5	119	134	148	235	
RPM	1800	1794	1786	1778	1770	1,765	1758	0	
Efficiency (%)		85.5	90.2	91.7	91.7	91.4	91.0		
P.F. (%)	7.5	46.0	68.0	77.0	81.5	82.3	83.0	36.0	

Motor Speed Data

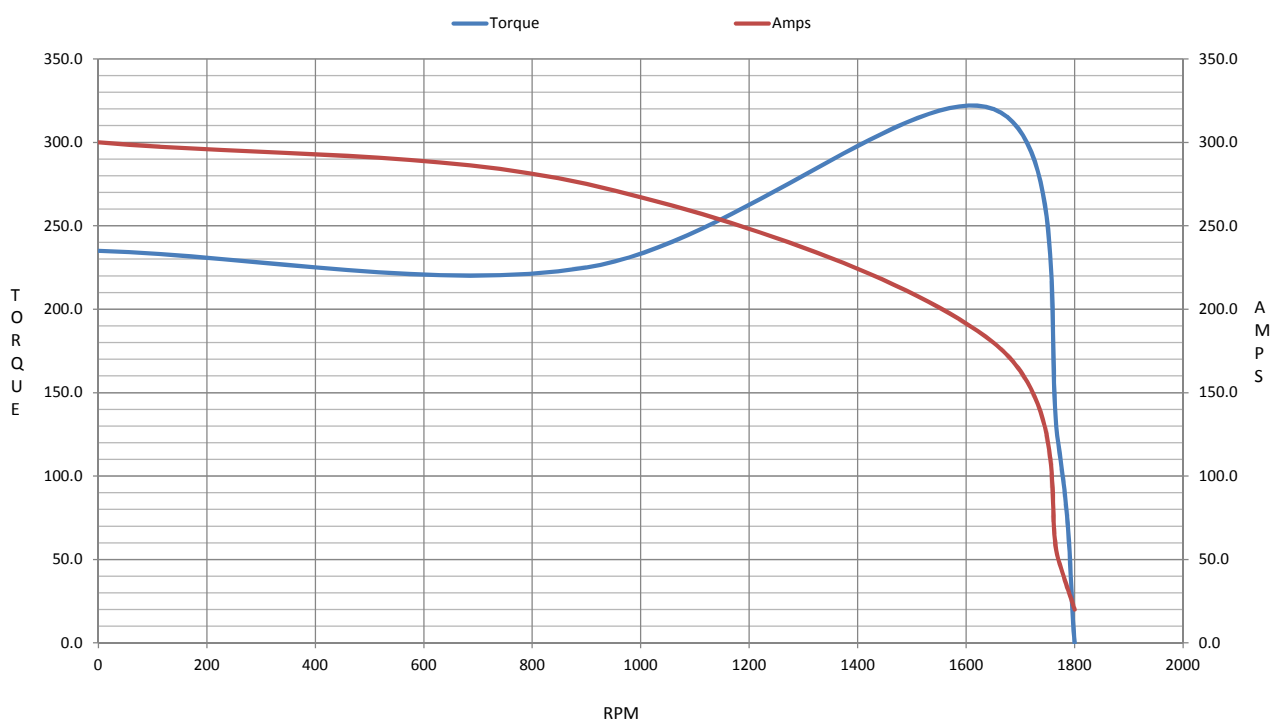
	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1650	1770	1800
Current (Amps)	300	275	180	50.0	20.0
Torque (ft-lb)	235	225	320	119	0.00

Information Block

HP	40.0			
Sync. RPM	1800			
Frame	324			
Enclosure	TEFC			
Construction	TFP			
Voltage	230/460 V			
Frequency	60 Hz			
Design	B			
LR Code letter	G			
Service Factor	1.0			
Temp Rise @ FL	55 ° C			
Duty	CONT			
Ambient	40 ° C			
Elevation	1,000 feet			
Rotor/Shaft wk²	4.7 Lb-Ft²			
Ref Wdg	K2864202 R2			
Sound Pressure @ 1M	75 dBA			
VFD Rating	CONSTANT 2000:1			
Outline Dwg	B-SS311259-1475			
Conn. Diag	A-EE7308T			
Additional Specifications:				
0				
365THFS8036				
EQUIV CKT (OHMS / PHASE)				
R1	R2	X1	X2	Xm
0.0820	0.0770	0.4350	0.5920	10.2810



Speed - Torque Curve



EC Declaration of Conformity

The undersigned representing
the manufacturer:

Regal Beloit America
100 East Randolph St.
Wausau, WI 54401

and the authorized representative
established within the Community:

Marathon Electric UK
6F Thistleton Road Ind. Estate
Market Overton
Oakham, Rutland LE15 7PP UK

are committed to providing customers with products that comply with applicable regulations and international protocols to which they are subject, including the requirements of the European Parliament Directive on the Harmonization of the laws relating to electrical equipment designed for use within certain voltage limits (2014/35/EU).

Regal Beloit America declares that the following product(s), to which this declaration relates, are in conformity with the relevant sections of the EC standards listed below.

This statement supersedes any statements previously issued pertaining to the product(s) listed below and is subject to change without notice.

Model No : 324THFPA8028

(Model No. may contain prefix and/or suffix characters)

Catalog No : Y571

Rework No : N/A

Directives :

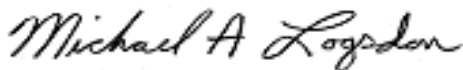
Low Voltage Directive 2014/35/EU

Harmonized Standards Used :

EN 60034-1: 2010 (IEC 60034-1: 2010)

EN 60034-5: 2001/A1:2007 (IEC 60034-5: 2000/A1:2006)

Authorized Representative:



Michael A. Logsdon
Vice President, Technology

Authorized Representative in the Community:



Julian Clark
Marketing Engineer

Created on 09/01/2022

CE 22