

OK SERIES REAR & SIDE PANEL INSTALLATION GUIDE

OK Rear Panel BOM		
Item	Qty	Part Description
1	1	Rear Panel (RPE)
3	8	Fixing Clip
4	8	Fixing Clip Gasket
5	8	M6 Nut
6	8	M6x14 Screw

OK Side Panel BOM		
Item	Qty	Part Description
2	2	Side Panel (DLK)
3	12	Fixing Clip
4	12	Fixing Clip Gasket
5	12	M6 Nut
6	12	M6x14 Screw

Tools Required: T30 Torx Bit, Driver or Screwdriver

Installation Instructions:

1. Unpack Components

- 1 Rear Panel.
- 2 Side Panels.
- Panel hardware (OK Rear/Side Panel BOM).

2. Fixing Clip Assembly

- Insert the M6 nut (Item 5) into the fixing clip (Item 3) from the top until fully seated.
- Place the fixing clip gasket (Item 4) onto the fixing clip (between the fixing clip and frame rail).
- **Important:** The fixing clip nut cavity must be face-up.
- Push the assembled clip into the mounting cutout on the frame rail (Figure 2).

3. Panel Installation

Side Panel Installation

- Use three fixing clip assemblies per vertical frame rail (total of six).
- Position the side panel (Item 2) onto the fixing clips (Figure 3).
- Secure with six M6 screws (Item 6).
- Torque Specifications: 45 in-lbs per M6 screw.

Rear Panel Installation

- Use four fixing clip assemblies per vertical frame rail (total of eight).
- Position the rear panel (Item 1) onto the fixing clips (Figure 3).
- Secure with eight M6 screws (Item 6).
- Torque Specifications: 45 in-lbs per M6 screw.

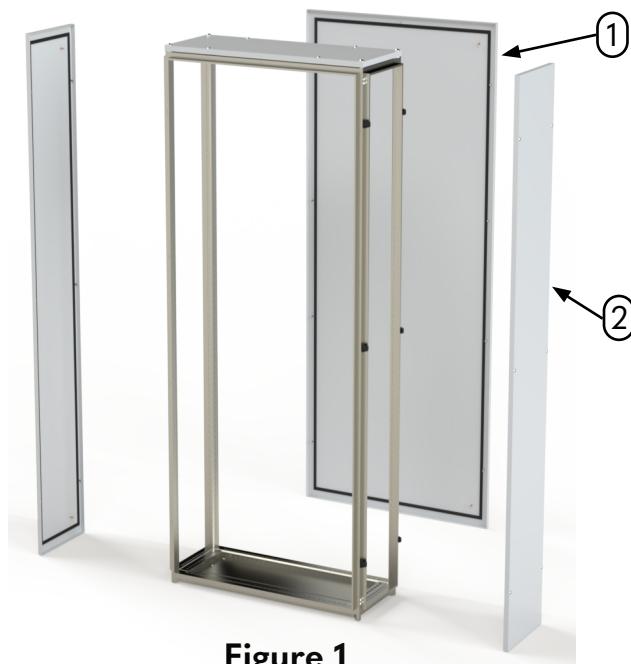


Figure 1

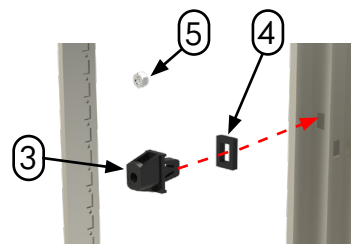


Figure 2

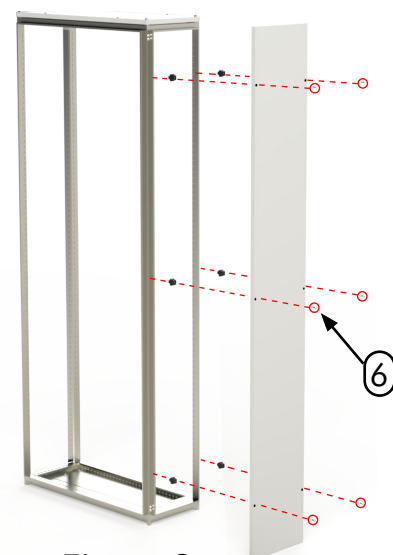


Figure 3



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