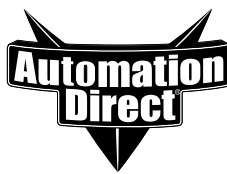


# Dual Monitor Workstation Part# 172518 Assembly Procedure



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## Hardware Included

8 Button Head Screws M4-0.7 x 10mm, with lock washers  
5 Socket Head Cap Screws M6-1.0 x 10mm  
4 Socket Head Cap Screws M6-1.0 x 12mm  
1 Socket Head Cap Screw M8-1.25 x 20mm  
2 Socket Head Cap Screws M8-1.25 x 45mm  
2 Roll-in T-Nuts, Slot size 8, 15/40 series  
M8-1.25 thread  
2 Flanged Head Screws M3-0.5 x 8mm

2 Roll-in T-Nuts, Slot size 10, 45 Series, M8-1.25 thread  
1 Washer M8  
1 Washer M8, Plastic  
2 Serrated Washers, M8  
2 Plastic Cover Caps  
2 Velcro Strips, adhesive backed, 1" x 8"  
1 Allen Wrench 5mm  
1 Allen Wrench 6mm  
1 Socket, 8mm  
1 Wrench, 10mm

## Step 1 Attach Pillar to Keyboard Holder

Use 2X  
M6-1.0x12mm  
Socket Head  
Cap Screws  
Attach Arm  
Mounting  
Boss to Pillar

Attach  
Mouseholder  
with 2X  
M3-0.5 x 8mm  
Flanged  
Head Screws

Use 4X  
M6-1.0x12mm  
Socket Head  
Cap Screws to  
Attach Pillar  
to Keyboard  
Holder

5mm Allen  
Wrench provided

5mm Allen  
Wrench provided

## Step 2 Attach Articulating Member to Pillar

**1** Start top M6-1.0x10mm  
Socket Head Cap Screw into  
Pillar, then slide keyhole shape  
in Articulating Member bracket  
over it and push up to  
align with  
holes at  
bottom.

5mm Allen  
Wrench  
provided

Socket Head  
Cap Screw  
M6-1.0x10mm

Socket Head  
Cap Screws  
M6-1.0x10mm

**2** Secure Articulating Member  
to Pillar by installing 2X  
M6-1.0x10mm Socket Head  
Cap Screws with provided 5mm  
Allen Wrench. Then tighten the  
top screw in step 2-1.

## Step 4 Attach Mount Assembly to T-Slotted Rail

Press appropriate slot  
size adapter (8 or 10)  
into back of Mounting  
Flange.

Slide Flanged Bushing  
onto Pivot Pin.

Two Sets of Slot  
Sizes Provided

15 or 40  
Series

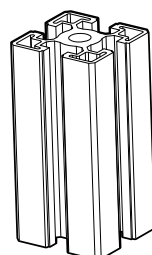
8

45  
Series

10

Secure Mounting  
Flange assembly to  
T-slotted rail with  
8mm or 10mm  
T-Slot Roll-In Nuts

15/40 roll-in nuts,  
M8 or 45 series  
roll-in nuts, M8



User Provided  
T-Slotted Rail  
15, 40 or 45 series

Pass 2X screws through Serrated  
Washer, Mounting Flange, seated  
Pivot Pin and tighten to T-slotted rail.  
Install 2X cover caps

Socket Head Cap Screws  
M8-1.25x45mm

M8 Serrated  
Washers

6mm Allen  
Wrench provided

## Step 3 Mount both Monitor Brackets

X2

VESA Mounting Standard  
100 X 100mm  
75 X 75mm  
4X M4-0.7 Threaded Holes

Button Head Screws  
M4-.07x10mm  
with lock washers

Prepare the monitor by  
attaching the Monitor Mount  
bracket to a VESA capable monitor  
using provided 4X M4-.07x10mm  
Button Head Screws with lock washers.  
Set these sub-assemblies aside until  
needed for Step 6.

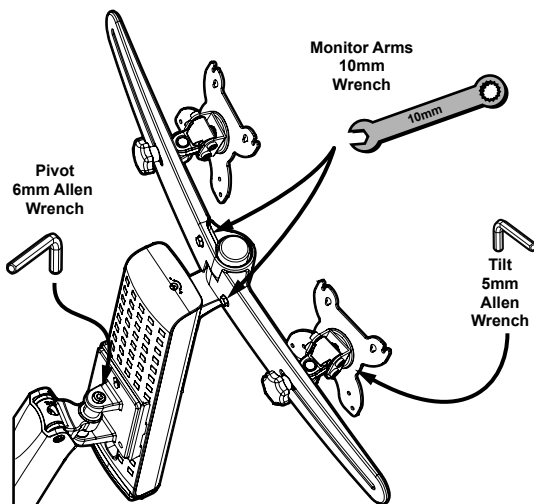
## Step 5 Mount Assembly

- 6mm Hex wrench provided
- Socket Head Cap Screw M8-1.25x20mm
- M8 metal washer
- M8 plastic washer

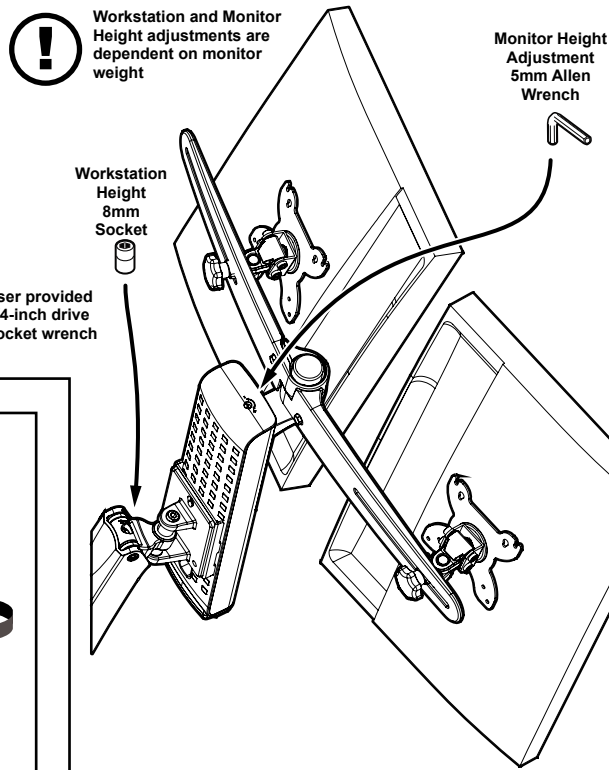
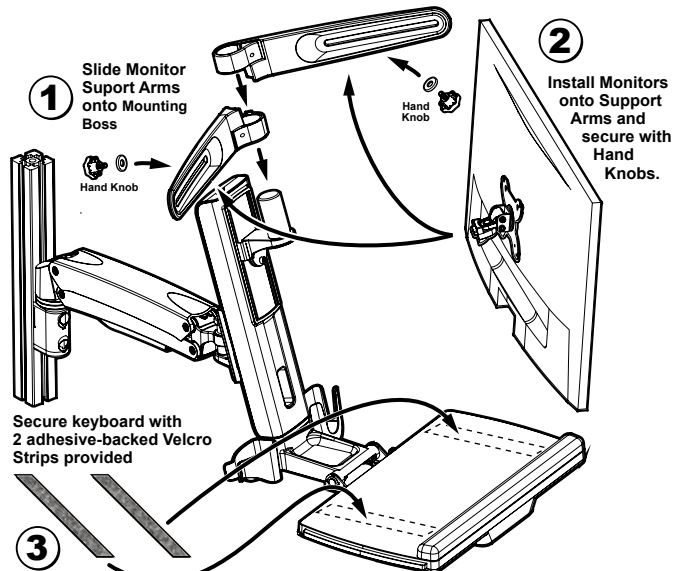
Slip completed Articulating Arm/Pillar Assembly onto Mounting Flange assembly and secure with M8-1.25x20mm Socket Head Cap Screw, M8 metal washer, and M8 plastic washer.

## Final Adjustments

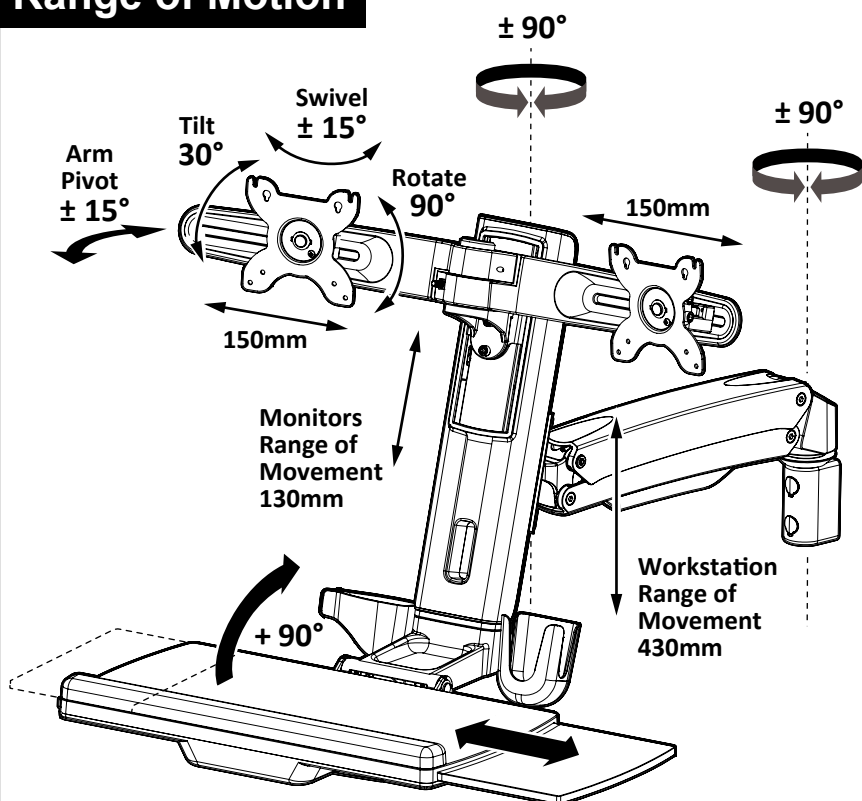
Make Final Adjustments



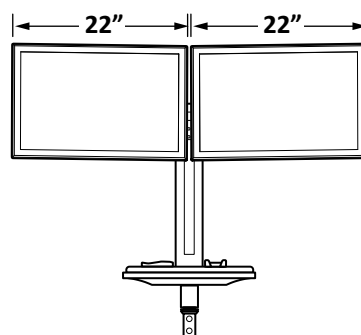
## Step 6 Secure Monitor to Workstation Assembly



## Range of Motion



Maximum width for each Monitor is 559mm [22"]



**WARNING!**  
To avoid damage, tilt monitor up before rotating to portrait view.