

# ProSense CE1 Series (M8x1) Capacitive Sensor Manual

## Functions and Features

- The capacitive sensor detects without contact metals, almost all plastics, glass, ceramics, wood, paper, oils, greases, water and all hydrous materials and indicates their presence by providing a switched signal.

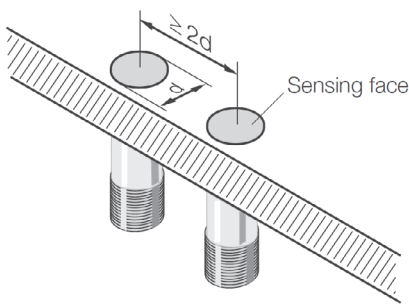
## Safety Instructions

- Please read the product description prior to set-up of the unit. Ensure that the product is suitable for your application without any restrictions.
- The unit conforms to the relevant regulations and EC directives.
- Improper or non-intended use may lead to malfunctions of the unit or to unwanted effects in your application.
- That is why installation, electrical connection, set-up, operation and maintenance of the unit must only be carried out by qualified personnel authorized by the machine operator.

## Mounting Restrictions

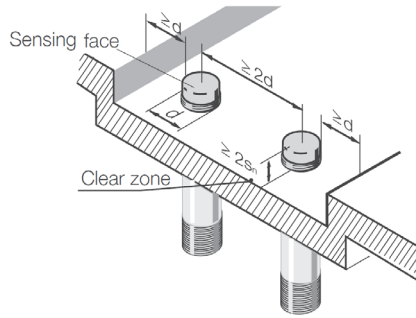
### Flush-mount proximity sensors

Flush-mount (shielded) proximity sensors can be installed with their sensing faces flush to the metal. The distance between two proximity sensors (in row mounting) must be  $\geq 2d$ .



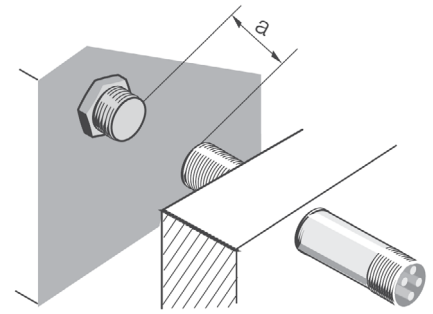
### Non-flush proximity sensors

The sensing face must extend  $\geq 2s_n$  from the metallic installation medium. The distance between two proximity sensors must be  $\geq 2d$ .



### Opposing installation of two sensors

Opposing installation of two sensors requires a minimum distance of  $\geq 4d$  between the sensing faces.



## Installation Torque

To ensure that the sensors are not mechanically destroyed during installation, make sure that you comply with the torque numbers shown in the table at right:

Housing Size	Material	Tightening Torque
M8x1	V2A	15 N•m (11.1 lb•ft)

## Electrical Definitions

DC 3 or 4 wire	PNP (+) Sourcing		NPN (-) Sinking	
	Cable/terminals	Connector	Cable/terminals	Connector
Normally Open				
Normally Closed				

### Switching Functions

NO (Normally Open)	The sensor closes a circuit to the load when a target is detected or the sensor is operated. Contacts are open when the sensor is not operated and when there is no external force on the actuator.	
NC (Normally Closed)	The sensor opens a circuit to the load when a target is detected or the sensor is operated. Contacts are closed when the sensor is not operated and when there is no external force on the actuator.	

### Wire Colors per DIN IEC 60757

BN	Brown
BK	Black
BU	Blue
WH	White

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## Adjustment

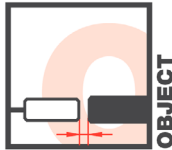
### Flush Sensors

Flush mountable sensors are normally being used for presence detection of objects or for indirect point level detection of solids, powders or liquids. The following two setup routines help to assure proper setup and operations. All ProSense CE1 sensors allow sensitivity adjustment potentiometer.

#### Presence Detection of Solid Objects

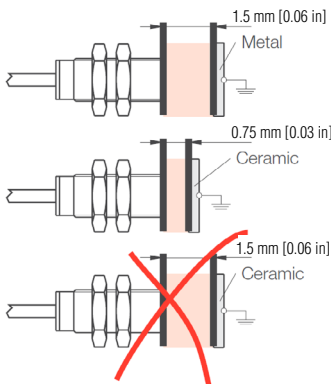
The following procedures are outlined for setting a normally open capacitive sensor for ideal sensing conditions:

1. Mount the sensor in the actual sensing position.
2. Set up the target for the worst-case condition. This means for a presence detection application to move the object to the farthest occurring position from the sensor.
3. All ProSense CE1 capacitive sensors are already factory preset to their maximum operational sensing range. The sensor has to move closer to the target object if the farthest object position does not assure reliable switching. Alternatively, a larger sensor with a larger sensing range can be chosen.
4. The sensitivity can now be reduced by turning the potentiometer CCW until the sensor switches off. Now increase the sensitivity CW by 1/2 turn to set the sensor to its optimal sensitivity setting.



**Example:** In the following example, a shielded capacitive sensor in a M8 tubular housing will be used to detect a ceramic plate. The sensor is factory preset to a maximum rated sensing distance  $s_n$  of 1.5 mm [0.06 in] to metal or by approximation to your hand. When moving the sensor towards the target object, the rated sensing distance  $s_n$  to the ceramic plate has been reduced to approximately 0.75 mm [0.03 in]. This distance is now the maximum permissible sensing distance for the ceramic plate.

**Note:** To ensure that ProSense CE1 capacitive sensors work reliably within their technical specifications, they have a greater sensing distance than the indicated maximum rated sensing distance  $s_n$  in the datasheet. If the user decides to adjust the sensor to a sensing distance greater than 0.75 mm [0.03 in] for the above described ceramic plate, the sensor will operate in an unreliable mode. This entails a risk that temperature and other environmental factors or electrical interferences may lead to unreliable sensing conditions.



#### Point-Level Detection through Container Walls

Empty Setup (Normally Open)

1. Mount the sensor in the actual level sensing position flush to the non-metallic container wall.
2. All ProSense CE1 capacitive sensors are already factory preset to their maximum operational sensing range. The sensor will initially trigger on the container wall material.
3. The sensitivity has to be reduced by turning the potentiometer CCW until the sensor switches off. Now increase the sensitivity CW by 1/2 turn to set the sensor to its optimal sensitivity setting.
4. The sensor should switch on at 40% to 50% sensing area coverage. Readjust the sensitivity CCW if the coverage is above 50% and CW if it is below 40%.

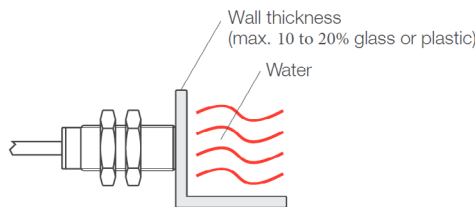


#### Full Setup (Normally Open)

1. Mount the sensor in the actual level sensing position flush to the non-metallic container wall.
2. All ProSense CE1 capacitive sensors are already factory preset to their maximum operational sensing range. The sensor will initially switch on to the container wall.
3. The sensitivity has to be reduced by turning the potentiometer CCW until the sensor switches off. Increase the sensitivity CW by 1/2 turn to set the sensor to its optimal sensitivity setting.
4. The sensor should switch on at 40% to 50% sensing area coverage. Readjust the sensitivity CCW if the coverage is above 50% and CW if it is below 40%.

**Note:** The partition wall may only be made of glass or plastic. A rule of thumb for the maximum thickness of the wall yields a value of approx. 10 to 20% of the sensor's rated sensing distance.

For very small amounts of liquids and small tank radiuses which do not allow a tight form-fitting mounting, the sensors should be adjusted for approximately 30% sensing area.



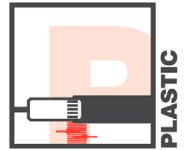
### Non-Flush Sensors

These capacitive sensors use a larger spherical electrical field which is especially suited as a level detector for liquids, granulates or powders.

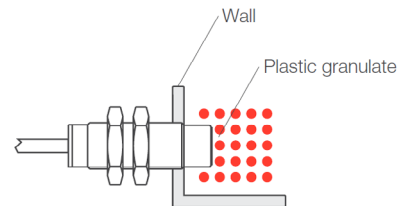
#### Direct Point-Level Detection

Full Setup (normally open)

1. Mount the sensor in the actual level sensing position with regards to the minimum clearance guide line in our mounting reference.
2. All ProSense CE1 capacitive sensors are already factory preset to their maximum operational sensing range. The sensor will initially switch on contact with the target material.
3. The sensitivity has to be reduced by turning the potentiometer CCW until the sensor switches off. Now increase the sensitivity CW by 1/2 turn to set the sensor to its optimal sensitivity setting.



This setup procedure assures that the influence of temperature and material build-up has been reduced to a minimum. In some instances, the target material creates extensive material build-up or has a very high relative dielectric constant (conductivity) leading to uncontrollable repetitive false triggering.



**Important:** Different material properties and conditions have to be taken into consideration during the calibration process. All ProSense CE1 capacitive sensors are therefore equipped with highly accurate trim potentiometers to adjust the device's sensitivity. Turning the potentiometer clockwise (CW) increases the sensitivity, whereas turning it counter-clockwise (CCW) reduces the sensitivity.