

DD52R (inch) Mechanical Position Indicators

Assembly instructions

- Drill a DIA 0.24 by 0.39 (Ø 6 mm by Ø 10 mm) hole in the body of the machine with a 1.18 (30 mm) centre distance from the spindle to fit the rear referring pin.
- Set the spindle to the start or referring position.
- Fit the indicator with the zeroed roller counter onto the spindle and make sure that the referring pin fit the hole.
- Clamp the boss to the spindle by tightening the grub screw with hexagon socket and cup end.

