

DD51 (metric) Mechanical Position Indicator

Assembly instructions

- Drill a $\varnothing 6$ mm by 10 mm hole in the body of the machine with a 22 mm centre distance from the spindle to fit the rear referring pin.
- Set the spindle to the start or referring position.
- Fit the indicator with the zeroed roller counter onto the spindle and make sure that the referring pin fit the hole.
- Clamp the boss to the spindle by tightening the grub screw with hexagon socket and cup end, according to UNI 5929-85.

