

Installation Instructions for Latch Kits P/N: SSLL-KIT Types 2, 3, 3R, 3S, 4, 4X, 5, 12, 13 (UL-50) File # E207562

Mounting Hole Details:

The holes are drilled using a 9/64" bit. Holes must be drilled into the enclosure at the points specified on the latch attachment pad as described below. Placement is (see table below) from the edge of the outside wall of the enclosure, and 0.56" between holes.

For a $6" \times 6"$ or $10" \times 8"$ base, measure 0.855" For a $8" \times 6"$ or $8" \times 8"$ base, measure 0.955" For a $12" \times 10"$ base, measure 0.865" For a $14" \times 12"$ base, measure 0.725" For a $16" \times 14"$ base, measure 0.780" For a $18" \times 16"$ base, measure 0.825"

Installation of Latches:

Each kit includes 1- latch, 2- machine screws, 2-fastener seals, and 2- nuts. Push fastener seal onto screws. From inside of the base, push screw with fastener seal through drilled holes. Attach latch and nylok nuts. Screws and nuts are to be tightened to a torque value of 3-4 in lb (0.34-0.45 Nm) so that fastener seal is compressed and latch is visually straight.

Integra Enclosures, Inc.

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Rev: 10-1-2012



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