Specialty Module Specifications

In This Chapter...

P2-HSI High-Speed Input Module Overview

The P2-HSI High-Speed (1MHz) Input Module provides differential (line receiver, 5V max) and single ended (5-24V) inputs that accept up to 1MHz of pulse/direction and quadrature signals on each of the two independent input channels. Additionally, four 5-24 VDC general purpose high-speed inputs and four general purpose, 5-24 VDC 0.5 amp, outputs are included for use with any Productivity2000 system.

Use the hardware configuration tool in the Productivity Suite programming software to setup the P2-HSI module. See the Productivity Suite help file.

General Specifications

Module Type	Intelligent
Modules per Base	15 Maximum (See Note)
I/O Points Used	None, mapped directly to tags in CPU
Operating Temperature	0° to 60°C (32° to 140°F)
Storage Temperature	-20° to 70°C (-4° to 158°F)
Humidity	5 to 95% (non-condensing)
Environmental Air	No corrosive gases permitted
Vibration	IEC 60068-2-6 (Test Fc)
Shock	IEC 60068-2-27 (Test Ea)
Field to Logic Side Isolation	1800VAC applied for 1 second
Insulation Resistance	>10MΩ @ 500VDC
Heat Dissipation	5.76 W
Enclosure Type	Open Equipment
Agency Approvals	UL508 File E139594, Canada & USA CE (EN61131-2)*
Module Location	Any I/O slot in a Productivity2000 System
Field Wiring	Use ***ZIP***Link Wiring System ONLY. See "Wiring Options" in Chapter 5.
EU Directive	See the "EU Directive" topic in the Productivity Suite Help File. Information can also be obtained at: www.productivity2000.com
Weight	90g (3.2 oz)

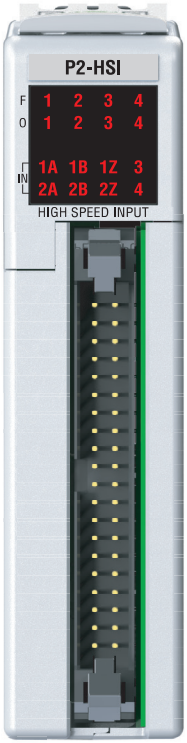
* Meets EMC and Safety requirements. See the D.O.C. for details.

NOTE: *For complete system limits, please refer to the "Hardware and Communication Limits" table in the Productivity Suite online "Help" file "Hardware Configuration", topic P050.*

No terminal block sold for this module; ***ZIP***Link required. See Chapter 5 for part numbers of ***ZIP***Link cables and connection modules required with this module.

P2-HSI High-Speed Input Module (continued)

HSI LED Indicators



Status LEDs	
Fault Status LEDs	(F) 1, 2, 3 & 4 (one per status output)
Input LEDs	(IN) 1A, 1B, 1Z, 2A, 2B, 2Z, IN3 & IN4 (one per status input)
Output Status LEDs	(O) OUT1, OUT 2, OUT3 & OUT4

Note: All front panel fault LED's blinking indicates loss of 24VDC external power to module.

Connector Specifications	
Connector Type	IDC style header with latch, Omron XG4A-4034
Number of Pins	40 point
Pitch	0.1 in (2.54 mm)

Power Specifications	
External Power	24VDC -15% / +10%, Class 2
Maximum Voltage	26.4 VDC
Minimum Voltage	20.4 VDC
Current Consumption Excluding Outputs	50mA
Maximum Current Consumption Total of the 4 Status Outputs	2A

P2-HSI High-Speed Input Module (continued)

HSI Input Specifications

Differential (5V) Input Specifications	
Pulse Inputs*	Differential inputs (6 pts: 1A, 1B, 1Z, 2A, 2B, 2Z)
Isolation	Each input is isolated from other circuits
Input Signal Type, per Channel Select	Differential
Input Volts	5VDC
Input Volts Maximum	±5.6 VDC, limited by protection
Input Impedance	200Ω minimum, 500Ω maximum
Input Rated Current	5VDC, 15mA (8mA typical, 15mA maximum)
Input Minimum ON Voltage	3.0 VDC
Input Maximum OFF Voltage	1.0 VDC
Input Minimum ON Current	5.0 mA
Input Maximum OFF Current	2.0 mA
OFF to ON Response Time	1A, 1B, 2A, 2B: 0.48 µs 1Z, 2Z, 3IN, 4IN: 6µs
ON to OFF Response Time	1A, 1B, 2A, 2B: 0.48 µs 1Z, 2Z, 3IN, 4IN: 6µs
Max. Input Frequency	1A, 1B, 2A, 2B: 1MHz 1Z, 2Z, 3IN, 4IN: 200kHz

*The Z pulse input (1Z & 2Z) is capable of capturing a 1MHz wide pulse for the purpose of resetting an encoder count but a 3 microsecond pause (300kHz) is required between pulses.

NOTE: The voltage difference between the input pairs must be between 3 volts and 5.6 volts.

P2-HSI High-Speed Input Module (continued)

HSI Input Specifications

Single Ended (5-24V) Input Specifications	
Status Input	Single ended inputs (8 pts: 1A, 1B, 1Z, 2A, 2B, 2Z, 3IN, 4IN)
Isolation	Each input is isolated from other circuits
Input Volts Range	5–24 VDC
Input Volts Maximum	±34VDC, limited by protection
Input Impedance	1kΩ minimum, 5kΩ maximum
Inputs Rated Current	5–24 VDC, 16mA 5.2 mA typical @ 5VDC 22mA maximum @ 34VDC
Input Minimum ON Voltage	4.5 VDC
Input Maximum OFF Voltage	2.0 VDC
Input Minimum ON Current	5.0 mA
Input Maximum OFF Current	1.4 mA
OFF to ON Response Time	1A, 1B, 2A, 2B: 0.48 µs 1Z, 2Z, 3IN, 4IN: 6µs
ON to OFF Response Time	1A, 1B, 2A, 2B: 0.48 µs 1Z, 2Z, 3IN, 4IN: 6µs
Max. Input Frequency*	1A, 1B, 2A, 2B: 1MHz 1Z, 2Z, 3IN, 4IN: 200kHz

* Inputs are not limited to this speed however, single ended signals are not usually reliable above 200kHz due to cabling capacitance.

P2-HSI High-Speed Input Module (continued)

HSI Status Output Specifications

Status Output Specifications		
Status Outputs	4 sink/source	
Output Signal Type, per Channel Select	Current Sinking	Current Sourcing
Operating Voltage[1]	5–24 VDC	5–24 VDC[1]
Output Volts Maximum	36VDC	26.4 VDC[1]
Output Current Maximum	500mA	
Overcurrent Protection	Short circuit detect and current limit with automatic retry for each output	
Output Self Limiting Current	1.2 to 2.4 A	
Max Inrush Current	Self limited	
Output Voltage Drop	0.7 VDC @ 0.5 A	
Thermal Protection	Independent over temperature protection each output	
Output Voltage Clamp During Inductive Switching	+45VDC	-20VDC
Maximum OFF to ON Response	25µs[2]	
Maximum ON to OFF Response	25µs[2]	

NOTES:
1. Operating voltage of current sourcing outputs must be no greater than external power.
2. Measured at 5VDC operating voltage, 0.5 A load curent.

Frequency Response

Inaccuracy of Frequency Measurements Due to Time Base Errors	
25MHz Crystal for Time Base	
Inaccuracy at 25°C, Maximum	±30PPM
Inaccuracy 0–60°C, Referenced to 25°C	±30PPM
Inaccuracy Due to Aging, Maximum	±5PPM/Year
Max. Time Base Inaccuracy 0–60°C and 10 Years Operation	0.01%

Resolution of Frequency Measurements for "Fast Mode"		
Input Frequency	**Sampling Period**	**Resolution**
1Hz to 1MHz	1000ms	±1Hz
10Hz to 1MHz	100ms	±10Hz
100Hz to 1MHz	10ms	±100Hz
1MHz	1ms	±1000Hz

P2-HSI High-Speed Input Module (continued)

Frequency Response

Inaccuracy of Frequency Measurements[1,2] for "Slow Mode"			
Input Frequency	Step/Dir	Quadrature 1X	Quadrature 4X
1Hz	±0.002 Hz	±0.002 Hz	±0.002 Hz
10Hz	±0.009 Hz	±0.009 Hz	±0.009 Hz
100Hz	±0.015 Hz	±0.015 Hz	±0.015 Hz
1kHz	±1Hz	±1Hz	±1Hz
10kHz	±100Hz	±100Hz	±100Hz
100kHz	±1000Hz	±1000Hz	±1000Hz
1MHz	±40000Hz	±40000Hz	±40000Hz

Inaccuracy of Frequency Measurements[1,2] for "Fast Mode"				
Input Frequency	Sampling Period	Step/ Dir	Quadrature 1X	Quadrature 4X
1Hz	±1 Second	±1Hz	±1Hz	±1Hz
10Hz				
100Hz				
1kHz				
10kHz				
100kHz				
1MHz				

Inaccuracy of Frequency Measurements[1,2,3,4] for "Auto Mode"			
Input Frequency	Step/Dir	Quadrature 1X	Quadrature 4X
1Hz	±1Hz	±1Hz	±1Hz
10Hz			
100Hz			
1kHz			
10kHz	±100Hz	±100Hz	±100Hz
100kHz	±1000Hz	±1000Hz	±1000Hz
1MHz	±10000Hz	±10000Hz	±10000Hz

1. For stable input signal at given input frequency.
2. For total measurement error add the time base error to the tabulated error.
3. Maximum sample period: 1 second.
4. Minimum sample period: 0.001 seconds.

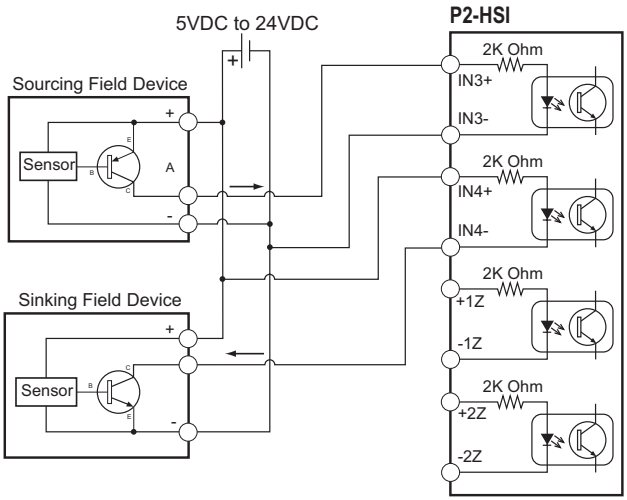
NOTE: *Refer to the I/O Module Configuration Help file topic (P212) in the Productivity Suite Software for more information on Mode selections.*

Module Range:	Target position range ±2.147 billion (32-bit signed integer)

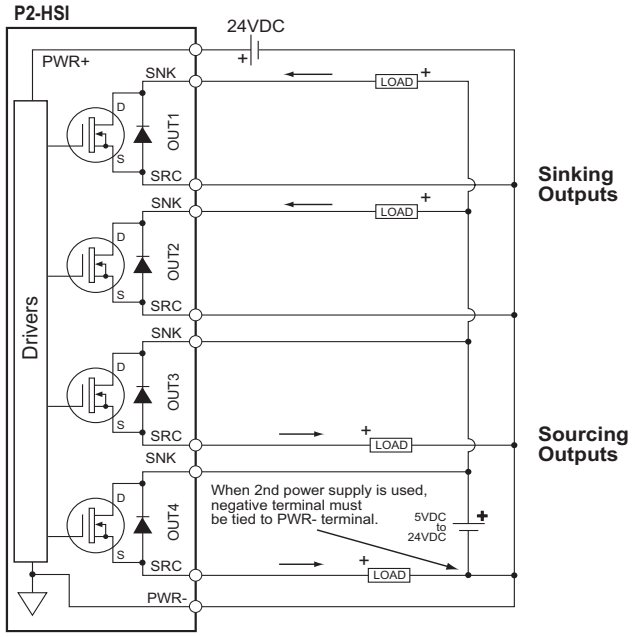
P2-HSI High-Speed Input Module (continued)

HSI Wiring Examples

Status Inputs Wiring Diagram



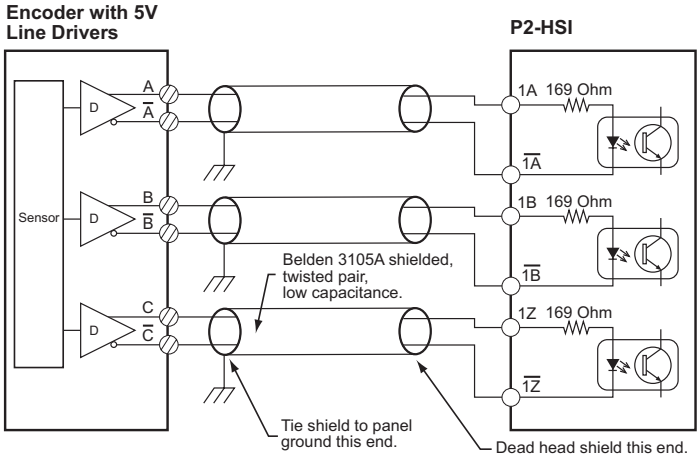
Status Outputs Wiring Diagram



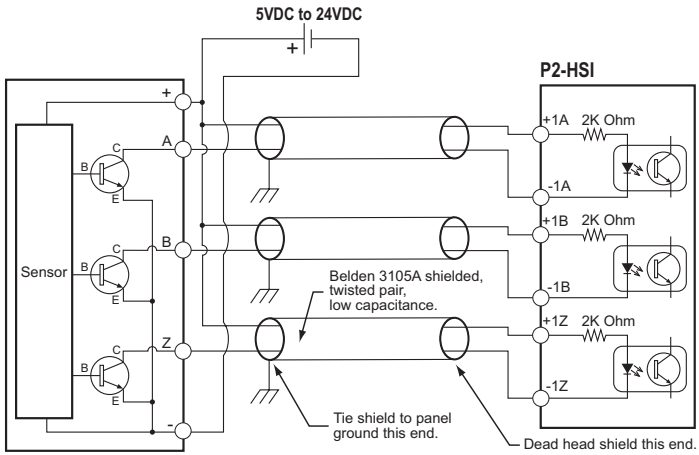
P2-HSI High-Speed Input Module (continued)

5V Encoder Inputs Wiring Diagram

To prevent damage to P2-HSI 5V inputs,
do not exceed 6.8V or 30 mA on inputs
1A, $\overline{1A}$, 1B, $\overline{1B}$, 1Z, $\overline{1Z}$, 2A, $\overline{2A}$, 2B, $\overline{2B}$, 2Z, & $\overline{2Z}$.

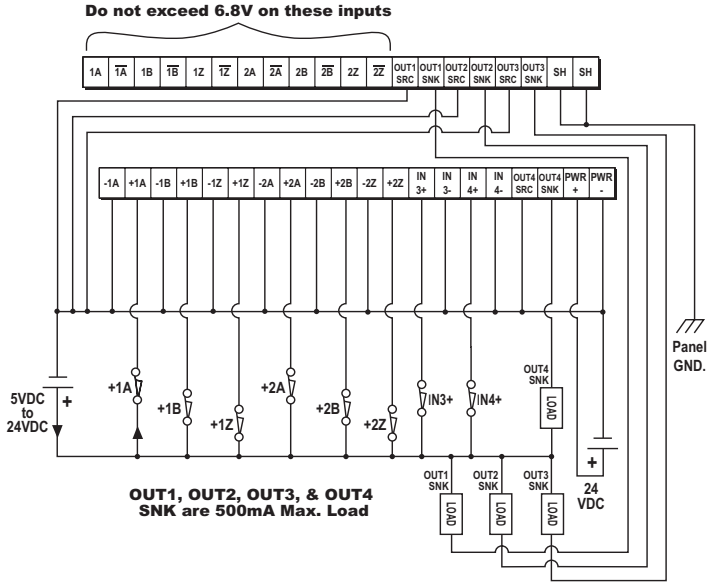


24V Encoder Inputs Wiring Diagram

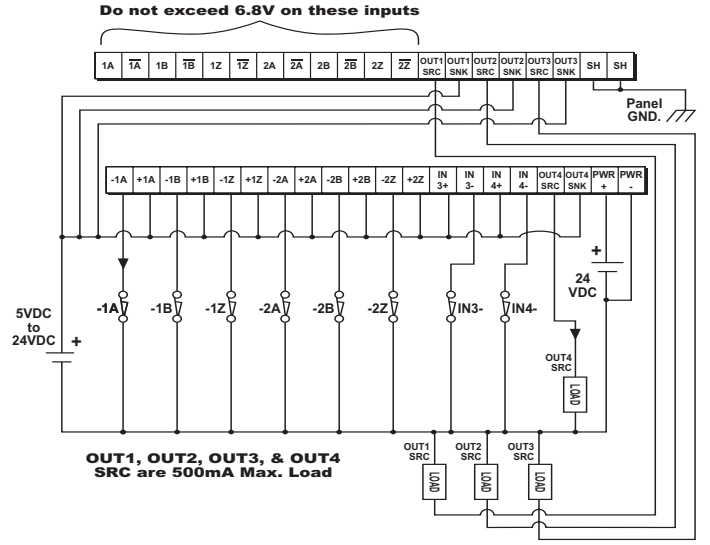


P2-HSI High-Speed Input Module (continued)

Sinking I/O Wiring Diagram

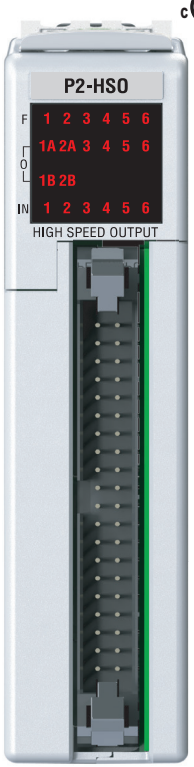


Sourcing I/O Wiring Diagram



P2-HSO High-Speed Output Module Overview

The P2-HSO High-Speed Output Module provides up to of (1MHz) pulse/direction, up/down and quadrature pulse output on each of two independent output channels. Additionally, six 5-24 VDC general purpose inputs and four 5-24 VDC general purpose outputs are included for use with the Productivity2000 System. Use the hardware configuration tool in the Productivity Suite programming software to setup the HSO module. See the Productivity Suite help file.



General Specifications

Module Type	Intelligent
Modules per Base	15 Maximum (See Note)
I/O Points Used	None, mapped directly to tags in CPU
Operating Temperature	0º to 60ºC (32º to 140ºF)
Storage Temperature	-20º to 70ºC (-4º to 158ºF)
Humidity	5 to 95% (non-condensing)
Environmental Air	No corrosive gases permitted
Vibration	IEC 60068-2-6 (Test Fc)
Shock	IEC 60068-2-27 (Test Ea)
Field to Logic Side Isolation	1800VAC applied for 1 second
Insulation Resistance	>10MΩ @ 500VDC
Heat Dissipation	6.26 W
Enclosure Type	Open Equipment
Emissions	EN61000-6-4 (Conducted and Radiated RF Emissions)
Agency Approvals	UL508 File E139594, Canada & USA CE (EN61131-2*)
Module Keying to Backplane	Electronic
Module Location	Any I/O slot in a Productivity2000 System
Field Wiring	Use ***ZIP***Link Wiring System ONLY. See "Wiring Options" in Chapter 5.
EU Directive	See the "EU Directive" topic in the Productivity Suite Help File. Information can also be obtained at: www.productivity2000.com
Weight	90g (3.2 oz)

NOTE: *For complete system limits, please refer to the "Hardware and Communication Limits" table in the Productivity Suite online "Help" file "Hardware Configuration", topic P050.*

No terminal block sold for this module; ***ZIP***Link required. See Chapter 5 for part numbers of ***ZIP***Link cables and connection modules required with this module.

P2-HSO High-Speed Output Module (continued)

HSI LED Indicators

Status LEDs	
Fault Status LEDs	(F) 1, 2, 3, 4, 5, 6 (one per pulse output and one per status output)
Input LEDs	(IN) 1, 2, 3, 4, 5, 6 (one per status input)
Output Status LEDs	(O) OUT 1A & 1B, OUT 2A & 2B, OUT 3, 4, 5, 6

Note: All front panel fault LED's blinking indicates loss of 24VDC external power to module.

Connector Specifications	
Connector Type	IDC style header with latch, Omron XG4A-4034
Number of Pins	40 point
Pitch	0.1 in (2.54 mm)

Power Specifications	
External Power	24VDC -15% / +10%, Class 2
Maximum Voltage	26.4 VDC
Minimum Voltage	20.4 VDC
Current Consumption Excluding Outputs	130mA
Maximum Current Consumption Total of the 4 Status Outputs	2A

P2-HSO High-Speed Output Module (continued)

HSI Output Specifications

Pulse Output Specifications		
Pulse Outputs	2 Channels	
Output Pulse Type, per Channel Select	Selectable for pulse & direction, up/down or quadrature	
Output Signal Type, per Channel Select	RS-422 Line Driver Current Sinking and Sourcing	Open Drain FET Outputs Current Sinking
Output Volts	RS-422 levels	24VDC
Output Volts Maximum	5VDC	36VDC
Protection for Overcurrent and Short Circuit to Power	Current limit and thermal shutdown[2]	Current limit and thermal shutdown[1]
Protection Short to Ground	Yes	Yes
Overcurrent Trip Level	Output current limit ±200mA max[2]	100mA minimum
Maximum Continuous Output Current	±60mA	40mA
Maximum Switching Frequency, 1m cable[3]	1MHz	500kHz
Maximum Switching Frequency, 10m cable[3]	1MHz	200kHz

NOTES:
1. Any fault shuts off the output. Fault is indicated and output is kept off until a new move start is received.
2. RS-422 thermal faults auto reset after device cool down.
3. Outputs are not limited to these speeds but single ended signals produced by the FETs are not usually reliable above these speeds due to cabling capacitance.

Status Input Specifications	
Status Input	6 sink/source
Isolation	Each status input is individually isolated from all other circuits
Input Volts Range	5-24 VDC
Input Volts Maximum	34VDC, limited by protection
Input Impedance	1kΩ minimum, 5kΩ maximum
Inputs Rated Current	5–24 VDC, 16mA 5.2 mA typical @ 5VDC 22mA maximum @ 34VDC
Input Minimum ON Voltage	4.5 VDC
Input Maximum OFF Voltage	2.0 VDC
Input Minimum ON Current	5.0 mA
Input Maximum OFF Current	1.4 mA
OFF to ON Response Time	4µs
ON to OFF Response Time	4µs

P2-HSO High-Speed Output Module (continued)

Status Output Specifications		
Status Outputs	4 sink/source	
Output Signal Type, per Channel Select	Current Sinking	Current Sourcing
Operating Voltage[2]	5–24 VDC	5–24 VDC[2]
Output Volts Maximum[2]	36VDC	26.4 VDC[2]
Output Current Maximum	500mA	
Overcurrent Protection	Short circuit detect, overcurrent shutdown[1]	
Output Self Limiting Current	1.2 to 2.4 A	
Max Inrush Current	Self limited	
Output Voltage Drop	0.7 VDC @ 0.5 A	
Thermal Protection	Independent over temperature protection each output	
Output Voltage Clamp During Inductive Switching	+45VDC	-20VDC
Maximum OFF to ON Response	25µs[3]	
Maximum ON to OFF Response	25µs[3]	

NOTES:
1. Any fault shuts off the output. Fault is indicated and output is kept off until a new move start is received.
2. Operating voltage for current sourcing outputs must be less or equal to the external power.
3. Measured at 5VDC operating voltage, 0.5 A load.

Resolution of Frequency Output Measurements	
Output Frequency	Resolution
1kHz	0.01 Hz
10kHz	0.67 Hz
100kHz	67Hz
1MHz	6622Hz

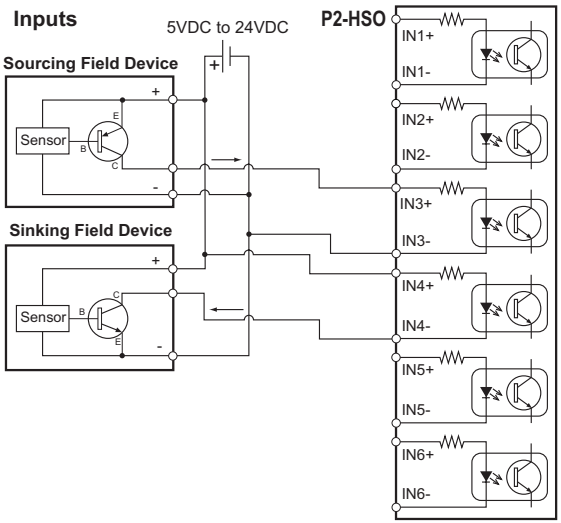
Inaccuracy of Output Frequency Due to Time Base Errors	
25 MHz Crystal for Time Base	
Inaccuracy at 25°C, Maximum	±30PPM
Inaccuracy 0–60°C, Referenced to 25°C	±30PPM
Inaccuracy Due to Aging, Maximum	±5PPM/Year
Max. Time Base Inaccuracy 0–60°C and 10 Years Operation	0.01%

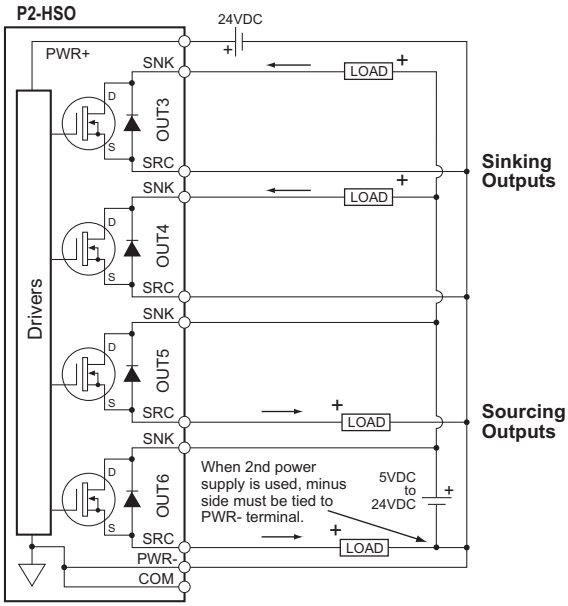
Module Range:	Target position range ±2.147 billion (32-bit signed integer)

P2-HSO High-Speed Output Module (continued)

HSO Wiring Examples

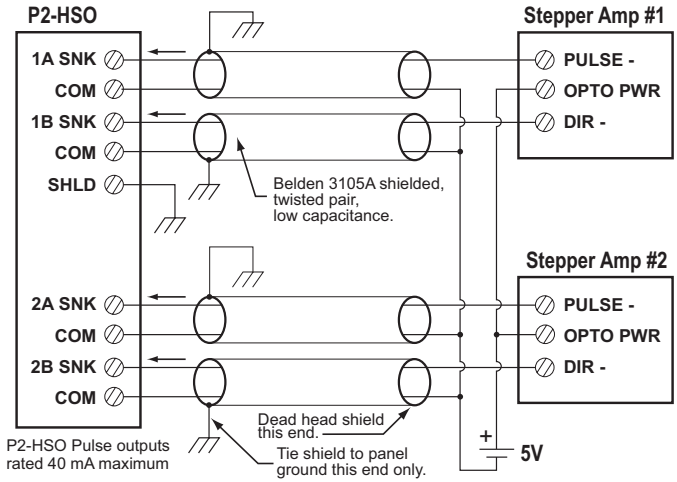
Status Inputs and Outputs



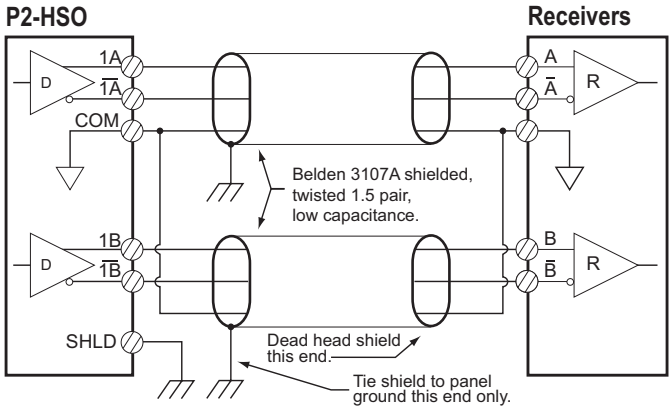


P2-HSO High-Speed Output Module (continued)

Sinking Pulse Output Wiring Diagram

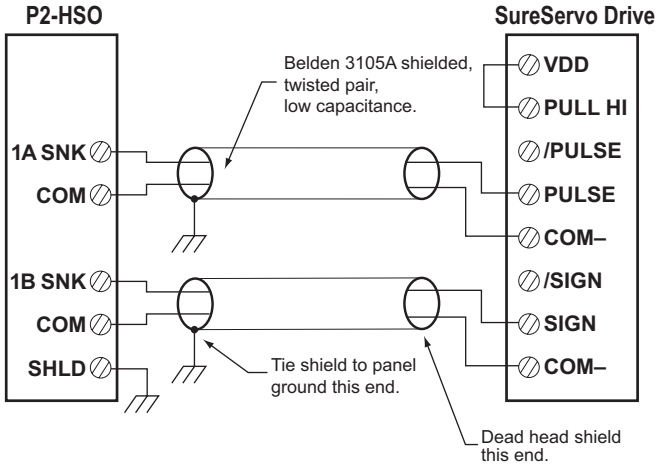


Line Driver Pulse Output Wiring Diagram

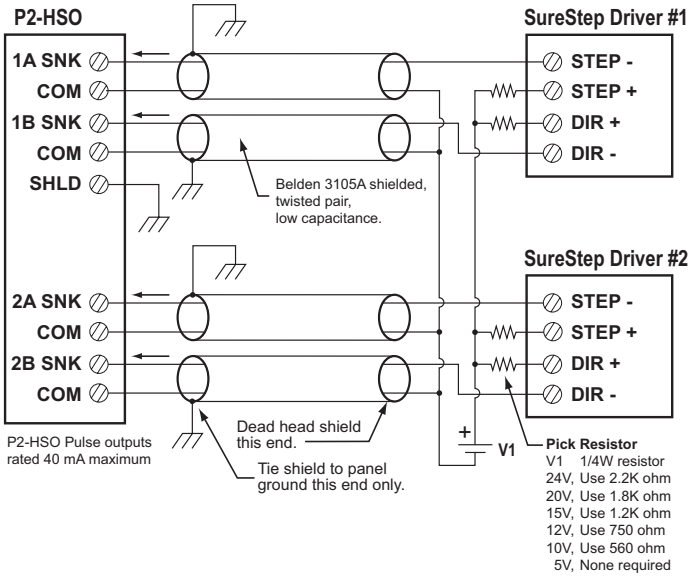


P2-HSO High-Speed Output Module (continued)

SureServo Wiring Diagram

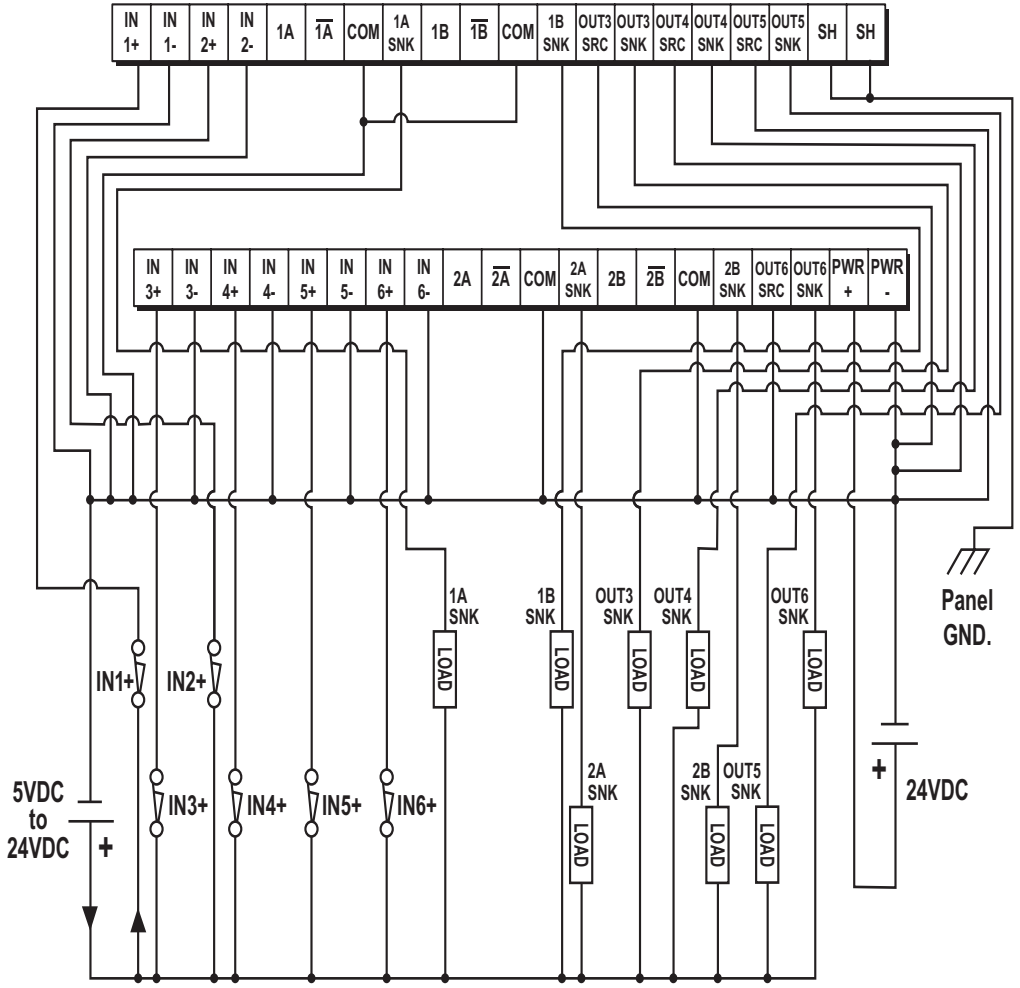


SureStep Wiring Diagram



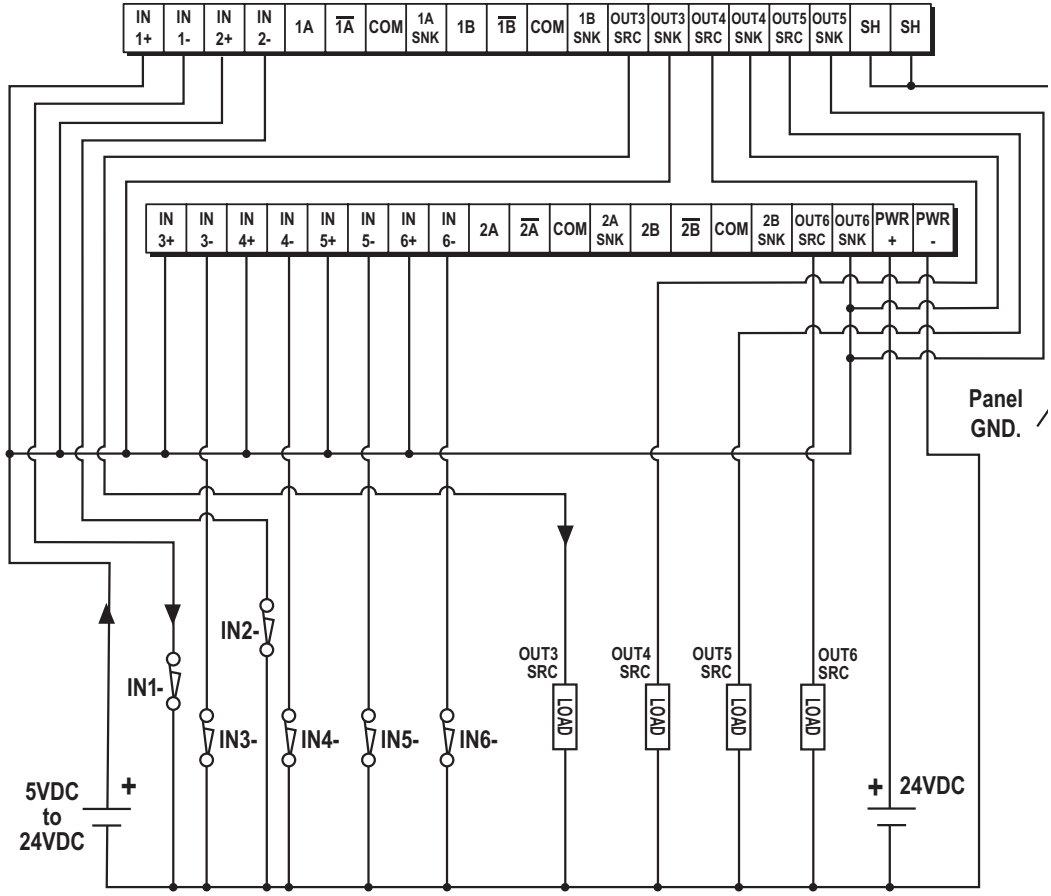
P2-HSO High-Speed Output Module (continued)

Sinking I/O Wiring Diagram



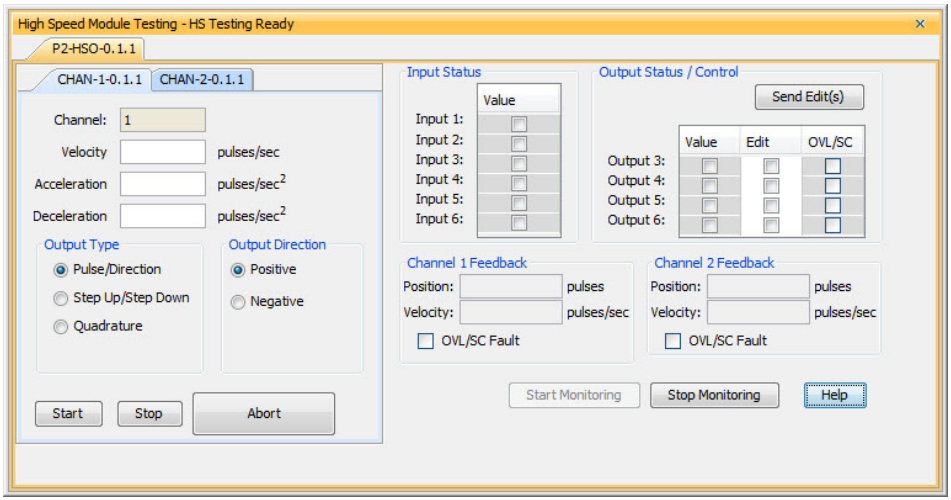
P2-HSO High-Speed Output Module (continued)

Sourcing I/O Wiring Diagram



High-Speed Module Tester Utility

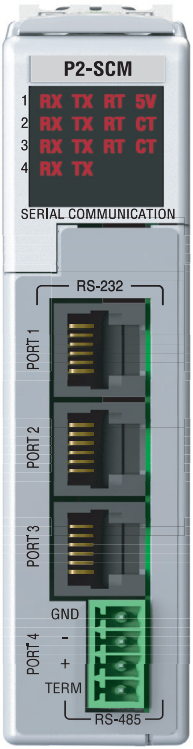
The High-Speed Module Tester is a software utility that allows a user to test the P2-HSO module's inputs and outputs. It is highly recommended that you simulate your P2-HSO functions before attempting to control the module from your CPU program. This software utility, seen below, can be useful with debugging, confirming field wiring and verifying external device operation.



Refer to the Productivity Suite Help file for more information on the High-Speed Module Tester Utility.

P2-SCM Module Overview

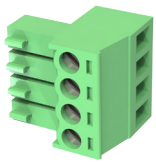
The P2-SCM Serial Communications Module provides three RS-232 ports and one RS-485 port for Modbus master/slave networking or connection to serial devices using ASCII or custom communication protocols.



General Specifications	
Module Type	Intelligent
Modules per Base	15 maximum (See Note)
I/O Points Used	None, mapped directly to tags in CPU
Field Wiring Connector	3 - RJ12, 1 - 4 Position Terminal Block
Operating Temperature	0° to 60°C (32° to 140°F)
Storage Temperature	-20° to 70°C (-4° to 158°F)
Humidity	5 to 95% (non-condensing)
Environmental Air	No corrosive gases permitted
Vibration	IEC 60068-2-6 (Test Fc)
Shock	IEC 60068-2-27 (Test Ea)
Field to Logic Side Isolation	None
Insulation Resistance	No isolation
Agency Approvals	UL508 File E139594, Canada & USA CE (EN61131-2007)
Module Location	Any slot in any base in a Productivity2000 System
Weight	90g (3.2 oz)

Removable Terminal Block Specifications	
Number of Positions	4 Screw Terminals, 3.5 mm Pitch
Wire Range	16–28 AWG Solid/Stranded Conductor "Use copper conductors, 75°C or equivalent"
Screwdriver Size	TW-SD-VSL-1 (recommended)
Screw Torque	0.4 N·m

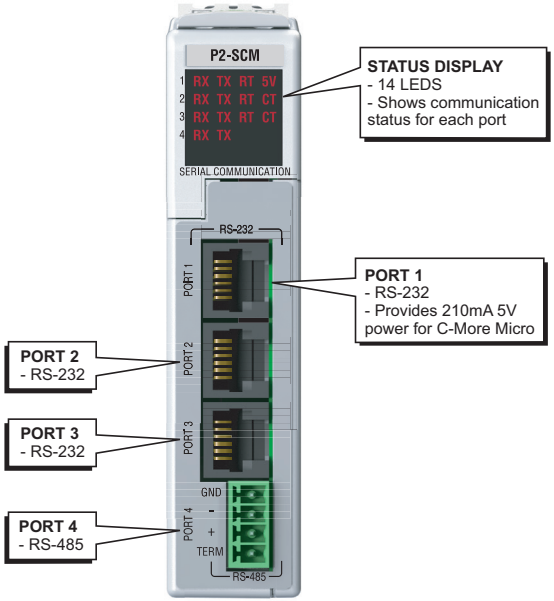
Removable Terminal Connector included.
Spare connectors available,
(part no. P3-RS485CON-1).



NOTE: *For complete system limits, please refer to the "Hardware and Communication Limits" table in the Productivity Suite online "Help" file "Hardware Configuration", topic P050.*

P2-SCM Specifications, (continued)

SCM LED Indicators

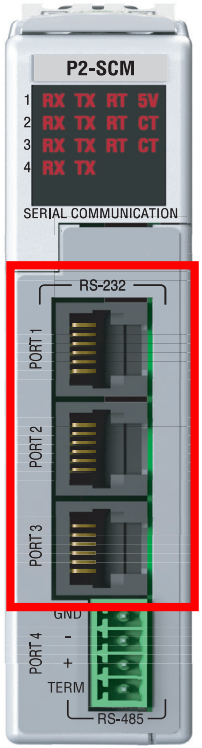


Diagnostic LEDs				
LED	Port 1	Port 2	Port 3	Port 4
RXD	X	X	X	X
TXD	X	X	X	X
RTS	X	X	X	
CTS		X	X	
5V	X			

1. All RS232 & RS485 LED's reflect the actual electrical level of the signal; there is no direct firmware control of LED's.
2. RS232 LED's RXD, TXD, RTS & CTS are turned ON when the voltage on the RS232 wire is positive:
   a. - This occurs when the UART I/O signal is low (GND).
   b. - They are turned OFF when the voltage on the RS232 wire is negative.
3. RS485 LED's RXD, TXD, are turned ON when the UART I/O signal is low (GND).
4. 5V LED is ON when 5V power is good, 5V LED is OFF when 5V is shorted to ground.

P2-SCM Module Communications

RS-232 Serial Ports



RS-232 Ports 1, 2 & 3

Electrical Specifications	Min	Typ	Max	Units
Output ON, Space Condition (3kΩ, 1000pF Load)	5.0	5.2	N/A	Volts
Output OFF, Mark Condition (3kΩ, 1000pF Load)	N/A	-5.2	-5.0	Volts
Output Short-Circuit Current		15	N/A	mA
Short-Circuit Duration		N/A	No Limit	Seconds
Output Resistance	300		N/A	Ohm
Input ON Threshold	N/A	1.6	2.4	Volt
Input OFF Threshold	0.6	1.2	N/A	Volt
Input Resistance	3k	5k	7k	Ohm

Line Specifications for RS-232 Ports

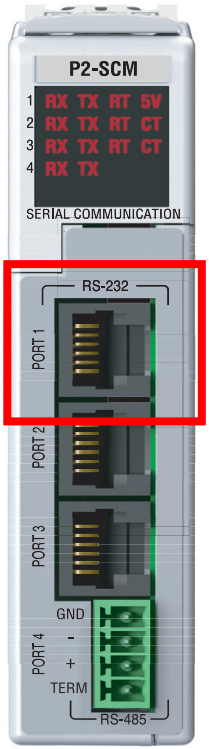
RS-232 Line Specifications	Options	Units
Data Rate Setting	1200, 2400, 4800, 9600, 19200, 33600, 38400 baud	Baud
Data Rate Error	±2	%
Data Bits Setting[1]	7 or 8	Bits
Stop Bits Setting	1	Bits
Parity Setting	None[1], Odd or Even	Parity
Data Transmission	Half duplex or full duplex	N/A
Network	Point-to-Point	

1. 7-Bit data are only supported with odd or even parity.

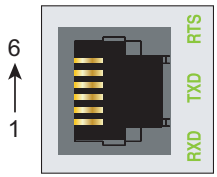
P2-SCM Module Communications (continued)

RS-232 Serial Port 1

Non-isolated RS-232 DTE port connects the CPU as a MODBUS/ASCII master or slave to a peripheral device. Includes ESD and built-in surge protection



Port 1	
Port Type	RS-232
Description	Non-isolated RS-232 DTE port connects the CPU as a Modbus/ASCII master or slave to a peripheral device. Includes ESD and built-in surge protection.
Data Rates	Selectable, 1200, 2400, 4800, 9600, 19200, 33600, and 38400 baud
+5V Cable Power Source	210mA maximum at 5V, ±5%. Reverse polarity and overload protected
TXD	RS-232 Transmit output
RX	RS-232 Receive input
RTS	Handshaking output for modem control
GND	Logic ground
Maximum Output Load (TXD/ RTS)	3kΩ, 1000pF
Minimum Output Voltage Swing	±5V
Output Short Circuit Protection	±15mA
Port Status LED	Red LED is illuminated when active for TXD, RXD and RTS
Cable Options	EA-MG-PGM-CBL D2-DSCBL USB-RS232 with D2-DSCBL FA-CABKIT FA-ISOCON for converting RS-232 to isolated RS-485



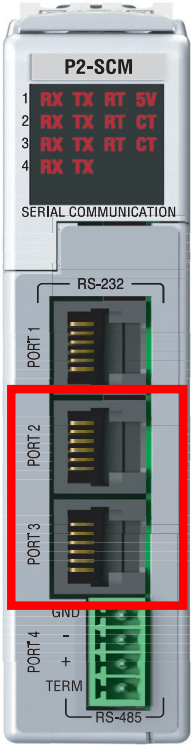
6-pin RJ12 Female Modular Connector

Pin #	Signal	
6	GND	Logic Ground
5	RTS	RS-232 Output
4	TXD	RS-232 Output
3	RXD	RS-232 Input
2	+5V	210mA Maximum
1	GND	Logic Ground

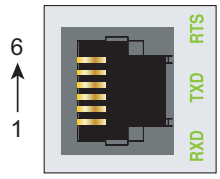
P2-SCM Module Communications (continued)

RS-232 Serial Port 2 and 3

Non-isolated RS-232 DTE port connects the CPU as a MODBUS/ASCII master or slave to a peripheral device.



Port 2 and 3	
Port Type	RS-232
Description	Non-isolated RS-232 DTE port connects the CPU as a Modbus/ASCII master or slave to a peripheral device. Includes ESD and built-in surge protection.
Data Rates	Selectable, 1200, 2400, 4800, 9600, 19200, 33600, and 38400 baud
TXD	RS-232 Transmit output
RX	RS-232 Receive input
RTS	Handshaking output for modem control
GND	Logic ground
Maximum Output Load (TXD/RTS)	3kΩ, 1000pF
Minimum Output Voltage Swing	±5V
Output Short Circuit Protection	±15mA
Port Status LED	Red LED is illuminated when active for TXD, RXD and RTS
Cable Options	D2-DSCBL USB-RS232 with D2-DSCBL FA-CABKIT FA-ISOCON for converting RS-232 to isolated RS-485



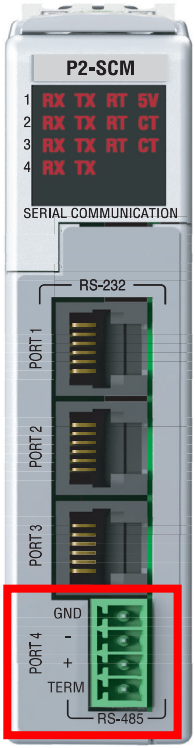
6-pin RJ12 Female Modular Connector

Pin #	Signal	
6	GND	Logic Ground
5	RTS	RS-232 Output
4	TXD	RS-232 Output
3	RXD	RS-232 Input
2	+5V	210mA Maximum
1	GND	Logic Ground

P2-SCM Module Communications (continued)

RS-485 Port 4

Non-isolated RS-485 port connects the CPU as a MODBUS/ASCII master or slave to a peripheral device(s).



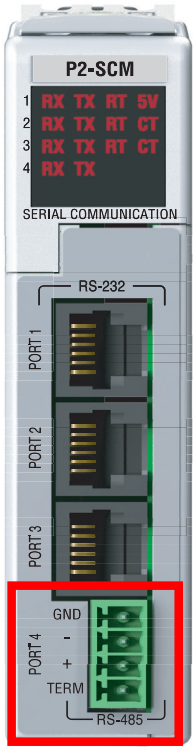
Port 4				
Electrical Specifications	**Min**	**Typ**	**Max**	Units
Driver Differential Output (54Ω Load)	1.5	N/A	N/A	Volts
Driver Common-Mode Output	N/A		3	Volts
Driver Short-Circuit Output Current			250	mA
Short-Circuit Duration (Thermal Shutdown)			No Limit	Seconds
Receiver Differential Input Threshold	200		N/A	mV
Receiver Common-Mode Input	-7		12	Volt
Input Resistance	12k		N/A	Ohm
Termination Resistance (TB Jumper wire 'T' to '+')	N/A	120		Ohm
Data Rate	1200	N/A	38400	Baud
Data Rate Error	N/A	N/A	±2	%
Cable Length (38400 baud maximum)			1200	Meter

Line Specifications for Port 4		
RS-485 Line Specifications	**Options**	**Units**
Data Rate Setting	1200, 2400, 4800, 9600, 19200, 33600, 38400 baud	Baud
Data Bits Setting[1]	7 or 8	Bits
Stop Bits Setting	1	Bits
Parity Setting	None[1], Odd or Even	Parity
Data Transmission	Half duplex	N/A

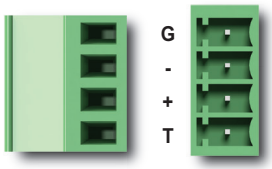
1. 7-Bit data are only supported with odd or even parity.

P2-SCM Module Communications (continued)

RS-485 Port 4



Port 4	
Port Type	RS-485
Description	Non-isolated RS-485 port connects the CPU as a Modbus/ASCII master or slave to a peripheral device. Includes ESD/EFT protection and automatic echo cancellation when transmitter is active.
Data Rates	Selectable, 1200, 2400, 4800, 9600, 19200, 33600, 38400 baud
TXD+/RXD	RS-485 transceiver high
TXD-/RXD-	RS-485 transceiver low
GND	Logic Ground
Input Impedance	19kΩ
Maximum Load	50 transceivers, 19kΩ each, 60Ω termination
Output Short Circuit Protection	±250mA, thermal shut-down protection
Electrostatic Discharge Protection	±8kV per IEC1000-4-2
Electrical Fast Transient Protection	±2kV per IEC1000-4-4
Minimum Differential Output Voltage	1.5 V with 60Ω load
Fail Safe Inputs	Logic high input state if inputs are unconnected
Maximum Common Mode Voltage	-7.5 V to 12.5 V
Port Status LED	RED LED Illuminated when active for TXD and RXD
Cable Options	L19827-xx



RS-485

Pin #	Signal
G	GND
–	TXD-/RXD-
+	TXD+/RXD+
T	TERMINATION

Notes: