General Specifications

Operating Temperature	0° to 60°C (32° to 140°F)
Storage Temperature	-20° to 70°C (-4° to 158°F)
Humidity	5 to 95% (non-condensing)
Altitude	2,000 meters max
Pollution Degree	2
Environmental Air	No corrosive gases permitted
Vibration	IEC60068-2-6 (Test Fc)
Shock	IEC60068-2-27 (Test Ea)
Overvoltage Category	II
Field to Logic Side Isolation	1800VAC applied for 1 second
Heat Dissipation	500mW
Enclosure Type	Open Equipment
Module Keying to Backplane	Electronic
Module Location	Any I/O slot in a Productivity2000 System
Field Wiring	Removable terminal block (included). The P2-08THM module is not compatible with the ZIP Link wiring system.
Connector Type (included)	18-position removable terminal block
Weight	90g (3.2 oz)
Agency Approvals	UL 61010-1 and UL 61010-2-201 File E139594, Canada and USA
Applovals	CE (EN 61131-2 EMC, EN 61010-1 and EN 61010-2- 201 Safety)*

^{*}Meets EMC and Safety requirements. See the D.O.C. for details.

Productivity2000



P2-08THM Analog Input

The P2-08THM Thermocouple Input Module provides eight differential channels for receiving thermocouple and voltage input signals for use with the Productivity2000 System.

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T/C Input Specifications

Input Channels 8 Differential Data Format Floating Point Common Mode Range ±1.25 V Common Mode Rejection 100dB @ DC and 130dB @ 60Hz Input Impedance >5MΩ Maximum Ratings Fault protected inputs to ±50V Resolution 16-bit, ±0.1°C or °F Type J -190° to 760°C (-310° to 1400°F); Type E -210° to 1000°C (-346° to 1832°F); Type K -150° to 1372°C (-238° to 2502°F); Type R 65° to 1768°C (149° to 3214°F); Type R 65° to 1768°C (149° to 3214°F); Type S 65° to 1768°C (49° to 3214°F); Type N -70° to 1300°C (-94° to 2372°F); Type D 65° to 2320°C (149° to 4208°F); Cold Junction Compensation Automatic Accuracy vs. Temperature ±50ppm per °C (maximum) ±1°C maximum (±0.5°C typical) Monotonic with no missing codes ±3°C maximum (±0.5°C typical) Monotonic with no missing codes ±3°C maximum (excluding thermocouple error) (including temperature drift) Warm-up Time 30 minutes for ±1% repeatability 2 minutes to reach voltage specifications Sample Duration Time 270ms All Channel Update Rate 2.16 s Open Circuit Detection Time Within 2s Conversion Method Sigma-Delta External DC Power Required None	1/0 mpat opo		
Common Mode Range ±1.25 V Common Mode Rejection 100dB @ DC and 130dB @ 60Hz Input Impedance >5MΩ Maximum Ratings Fault protected inputs to ±50V Resolution 16-bit, ±0.1°C or °F Type J -190° to 760°C (-310° to 1400°F); Type E -210° to 1000°C (-346° to 1832°F); Type K -150° to 1372°C (-238° to 2502°F); Type R 66° to 1768°C (149° to 3214°F); Type R 66° to 1768°C (149° to 3214°F); Type T -230° to 400°C (-382° to 752°F); Type B 529° to 1820°C (984° to 2372°F); Type D -70° to 1300°C (-94° to 2372°F); Type C 65° to 2320°C (149° to 4208°F); Cold Junction Compensation Automatic Accuracy vs. Temperature ±50ppm per °C (maximum) ±1°C maximum (±0.5°C typical) Monotonic with no missing codes ±3°C maximum (excluding thermocouple error) (including temperature drift) Warm-up Time 30 minutes for ±1% repeatability 2 minutes to reach voltage specifications Sample Duration Time 2.16 s Open Circuit Detection Time Within 2s Conversion Method Sigma-Delta	Input Channels	8 Differential	
Common Mode Rejection 100dB @ DC and 130dB @ 60Hz Input Impedance >5MΩ Maximum Ratings Fault protected inputs to ±50V Resolution 16-bit, ±0.1°C or °F Type J -190° to 760°C (-310° to 1400°F); Type E -210° to 1000°C (-346° to 1832°F); Type K -150° to 1372°C (-238° to 2502°F); Type R 65° to 1768°C (149° to 3214°F); Type T -230° to 400°C (-382° to 752°F); Type B 529° to 1820°C (984° to 3308°F); Type N -70° to 1300°C (-94° to 2372°F); Type C 65° to 2320°C (149° to 4208°F); Cold Junction Compensation Automatic Thermocouple Linearization Automatic Accuracy vs. Temperature ±50ppm per °C (maximum) ±1°C maximum (±0.5°C typical) Monotonic with no missing codes ±3°C maximum (excluding thermocouple error) (including temperature drift) Warm-up Time 30 minutes for ±1% repeatability Sample Duration Time 270ms All Channel Update Rate 2.16 s Open Circuit Detection Time Within 2s Conversion Method Sigma-Delta	Data Format	Floating Point	
Input Impedance	Common Mode Range	±1.25 V	
Maximum Ratings Fault protected inputs to ±50V Resolution 16-bit, ±0.1°C or °F Type J -190° to 760°C (-310° to 1400°F); Type E -210° to 1000°C (-346° to 1832°F); Type E -210° to 1372°C (-238° to 2502°F); Type R 65° to 1768°C (149° to 3214°F); Type R 65° to 1768°C (149° to 3214°F); Type Type T -230° to 400°C (-382° to 752°F); Type B 529° to 1820°C (984° to 3308°F); Type N -70° to 1300°C (-94° to 2372°F); Type N -70° to 1300°C (-94° to 2372°F); Type C 65° to 2320°C (149° to 4208°F); Cold Junction Compensation Automatic Thermocouple Linearization Automatic Accuracy vs. Temperature ±50ppm per °C (maximum) ±1°C maximum (±0.5°C typical) Monotonic with no missing codes ±3°C maximum (excluding thermocouple error) (including temperature drift) Warm-up Time 30 minutes for ±1% repeatability Sample Duration Time 270ms All Channel Update Rate 2.16 s Open Circuit Detection Time Within 2s Conversion Method Sigma-Delta	Common Mode Rejection	100dB @ DC and 130dB @ 60Hz	
Resolution	Input Impedance	>5ΜΩ	
Type J -190° to 760°C (-310° to 1400°F); Type E -210° to 1000°C (-346° to 1832°F); Type E -210° to 1000°C (-346° to 1832°F); Type K -150° to 1372°C (-238° to 2502°F); Type R 65° to 1768°C (149° to 3214°F); Type S 65° to 1768°C (149° to 3214°F); Type T -230° to 400°C (-382° to 752°F); Type B 529° to 1820°C (984° to 3308°F); Type N -70° to 1300°C (-94° to 2372°F); Type C 65° to 2320°C (149° to 4208°F); Cold Junction Compensation Automatic Thermocouple Linearization Automatic Accuracy vs. Temperature ±50ppm per °C (maximum) ±1°C maximum (±0.5°C typical) Monotonic with no missing codes ±3°C maximum (excluding thermocouple error) (including temperature drift) Warm-up Time 30 minutes for ±1% repeatability 2 minutes to reach voltage specifications Sample Duration Time 270ms All Channel Update Rate 2.16 s Open Circuit Detection Time Within 2s Conversion Method Sigma-Delta	Maximum Ratings	Fault protected inputs to ±50V	
Type E - 210° to 1000°C (-346° to 1832°F); Type K - 150° to 1372°C (-238° to 2502°F); Type R 65° to 1768°C (149° to 3214°F); Type S 65° to 1768°C (149° to 3214°F); Type T - 230° to 400°C (-382° to 752°F); Type B 529° to 1820°C (984° to 3308°F); Type N - 70° to 1300°C (-94° to 2372°F); Type C 65° to 2320°C (149° to 4208°F); Cold Junction Compensation Automatic Thermocouple Linearization Automatic Accuracy vs. Temperature ±50ppm per °C (maximum) Linearity Error Monotonic with no missing codes ±3°C maximum (±0.5°C typical) Monotonic with no missing codes ±3°C maximum (±0.5°C typical) Warm-up Time 30 minutes for ±1% repeatability 2 minutes for ±1% repeatability 2 minutes to reach voltage specifications Sample Duration Time 270ms All Channel Update Rate 2.16 s Open Circuit Detection Time Within 2s Conversion Method Sigma-Delta	Resolution	16-bit, ±0.1°C or °F	
Thermocouple Linearization Accuracy vs. Temperature ±50ppm per °C (maximum) ±1°C maximum (±0.5°C typical) Monotonic with no missing codes ±3°C maximum (excluding thermocouple error) (including temperature drift) Warm-up Time 30 minutes for ±1% repeatability 2 minutes to reach voltage specifications Sample Duration Time 270ms All Channel Update Rate 2.16 s Open Circuit Detection Time Within 2s Conversion Method Sigma-Delta	Thermocouple Input Ranges	Type E -210° to 1000°C (-346° to 1832°F); Type K -150° to 1372°C (-238° to 2502°F); Type R 65° to 1768°C (149° to 3214°F); Type S 65° to 1768°C (149° to 3214°F); Type T -230° to 400°C (-382° to 752°F); Type B 529° to 1820°C (984° to 3308°F); Type N -70° to 1300°C (-94° to 2372°F);	
Accuracy vs. Temperature ±50ppm per °C (maximum) Linearity Error ±1°C maximum (±0.5°C typical) Monotonic with no missing codes ±3°C maximum (excluding thermocouple error) (including temperature drift) Warm-up Time 30 minutes for ±1% repeatability 2 minutes to reach voltage specifications Sample Duration Time 270ms All Channel Update Rate 2.16 s Open Circuit Detection Time Within 2s Conversion Method Sigma-Delta	Cold Junction Compensation	Automatic	
Linearity Error ±1°C maximum (±0.5°C typical) Monotonic with no missing codes ±3°C maximum (excluding thermocouple error) (including temperature drift) Warm-up Time 30 minutes for ±1% repeatability 2 minutes to reach voltage specifications Sample Duration Time 270ms All Channel Update Rate 2.16 s Open Circuit Detection Time Within 2s Conversion Method Sigma-Delta	Thermocouple Linearization	Automatic	
Linearity Error Monotonic with no missing codes ±3°C maximum (excluding thermocouple error) (including temperature drift) Warm-up Time 30 minutes for ±1% repeatability 2 minutes to reach voltage specifications Sample Duration Time 270ms All Channel Update Rate 2.16 s Open Circuit Detection Time Within 2s Conversion Method Sigma-Delta	Accuracy vs. Temperature	±50ppm per °C (maximum)	
Maximum Inaccuracy (including temperature drift) Warm-up Time 30 minutes for ±1% repeatability 2 minutes to reach voltage specifications Sample Duration Time 270ms All Channel Update Rate 2.16 s Open Circuit Detection Time Within 2s Conversion Method Sigma-Delta	Linearity Error		
2 minutes to reach voltage specifications Sample Duration Time 270ms All Channel Update Rate 2.16 s Open Circuit Detection Time Within 2s Conversion Method Sigma-Delta	Maximum Inaccuracy		
All Channel Update Rate 2.16 s Open Circuit Detection Time Within 2s Conversion Method Sigma-Delta	Warm-up Time		
Open Circuit Detection Time Within 2s Conversion Method Sigma-Delta	Sample Duration Time	270ms	
Conversion Method Sigma-Delta	All Channel Update Rate	2.16 s	
- Similar - Simi	Open Circuit Detection Time	Within 2s	
External DC Power Required None	Conversion Method	Sigma-Delta	
	External DC Power Required	None	

Voltage Input Specifications

Anirago mhar o	podilivations
Linear mV Device Input Ranges	0–39.0625 mVDC, +/-39.0625 mVDC, +/-78.125 mVDC, 0–156.25 mVDC, +/-156.25 mVDC, 0–1250 mVDC
Max Voltage Input Offset Error	0.05% @ 0°- 60°C, typical 0.04% @ 25°C
Max Voltage Input Gain Error	0.06% @ 25°C
Max Voltage Input Linearity Error	0.05% @ 0°- 60°C, typical 0.03% @ 25°C
Max Voltage Input Impedance	0.2% @ 0° - 60°C, typical 0.06% @ 25°C

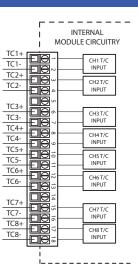
Configuration/Diagnostics

Duff-out Detection. Fight Side/Disable	i bit per module
°C/°F (T/C Only)	1 bit per module
Module Diagnostics Failure	1 bit per module
Burn-out (on if T/C input is open – no connection between TCn+ and TCn-)	1 bit per channel
Channel Under-range (T/C only)	1 bit per channel
Channel Over-range (T/C only)	1 bit per channel

Wiring Diagram

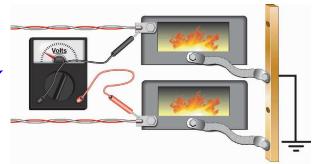
Schematic

Voltage Input Circuits Thermocouple Input Circuits Ungrounded/Shielded TC+ Thermocouple TC+ 4-wire Voltage TC-Transmitte TC-**(P)** Transmitter AC or DC Power Supply Grounded/Shielded Thermocouple TC+ TC+ Load Cell Strain Gauge TC-TC-Excitation AC or DC Power Supply Infrared Voltage Divider Thermocouple TC+ TC-TC-



NOTES:

- Connect shield to thermocouple signal/ground only. Do not connect to both ends.
- 2. Install jumper wire on each unused input, TC+ to TC-.
- With grounded thermocouples, take precautions to prevent having a voltage potential between thermocouple tips. A voltage of 1.25V or greater between tips will skew measurements.
- Use shielded, twisted thermocouple extension wire that matches the thermocouple type. Use thermocouple-compatible junction blocks.



Module Installation

WARNING: Do not apply field power until the following steps are completed. See hot-swapping procedure for exceptions.

Step One: Align module catch with base slot and rotate module into connector.

Step Two: Pull top locking tab toward module face. Click indicates lock is



2 rotate

to seated

position

with slot

Step Three: Attach field wiring to terminal block.



QR Code



Use any QR Code reader application to display the module's product insert.

Caution: If possible, remove field power prior to proceeding. If not, then EXTREME care MUST be taken to prevent damage to the module, or even personal injury due to a short circuit from the live terminal block.

Important Hot-Swap Information

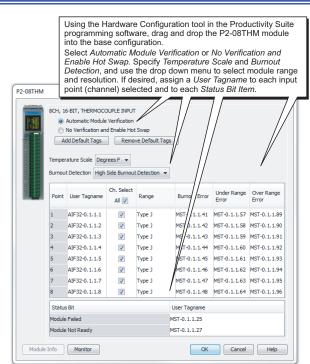
The Productivity2000 System supports hot-swap! Individual modules can be taken offline, removed, and replaced while the rest of the system continues controlling your process. Before attempting to use the hot-swap feature, be sure to read the hot-swap topic in the programming software's help file or our online documentation at AutomationDirect.com for details on how to plan your installation for use of this powerful feature.

Wiring Options

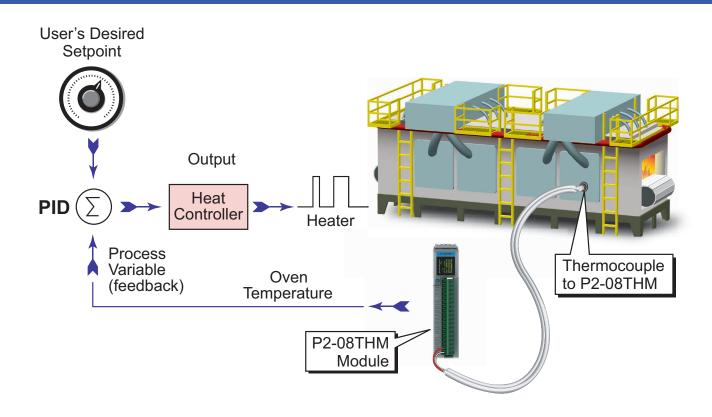
Mail this obtions	
1 Screw Terminal Block only	P2-RTB (Quantity 1)
2 Spring Clamp Terminal Block only	P2-RTB-1 (Quantity 1)
3 Accessories ¹	ZL-RTB-COM TW-SD-SL-1 TW-SD-MSL-1

1. ZL-RTB-COM provides a common connection point for power or ground

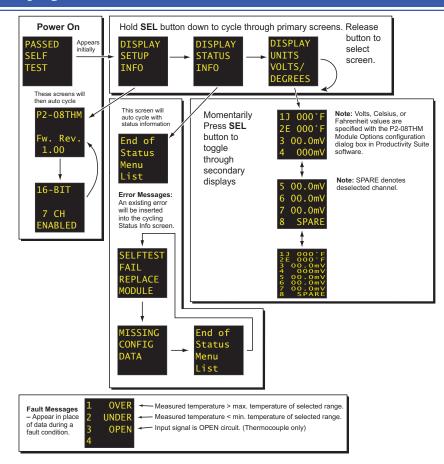
Module Configuration



Typical Application Example



OLED Panel Display



WARNING: To minimize the risk of potential safety problems, you should follow all applicable local and national codes that regulate the installation and operation of your equipment. These codes vary from area to area and it is your responsibility to determine which codes should be followed, and to verify that the equipment, installation, and operation are in compliance with the latest revision of these codes.

Equipment damage or serious injury to personnel can result from the failure to follow all applicable codes and standards. We do not guarantee the products described in this publication are suitable for your particular application, nor do we assume any responsibility for your product design, installation, or operation.

If you have any questions concerning the installation or operation of this equipment, or if you need additional information, please call Technical Support at 770-844-4200.

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Removable Terminal Block Specifications

Part Number	P2-RTB (included)	P2-RTB-1	
Number of positions	18 Screw Terminals	18 Spring Clamp Terminals	
	30-16 AWG (0.051-1.31 mm²)	28-16 AWG (0.081-1.31 mm²)	
Wire Range	Solid / Stranded Conductor	Solid / Stranded Conductor	
	3/64 in. (1.2 mm) Insulation Maximum	3/64 in (1.2 mm) Insulation Maximum	
	1/4 in (6-7 mm) Strip Length	19/64 in (7-8 mm) Strip Length	
Conductors	Use Thermocouple Extension wire for thermocouples. Use copper conductors, 75°C or equivalent for millivolt inputs.		
Screw Driver Width	0.1 in (2.5 mm) Maximum*		
Screw Size	M2	N/A	
Screw Torque	2.5 lb·in (0.28 N·m)	N/A	

^{*}Recommended Screwdriver TW-SD-MSL-1

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