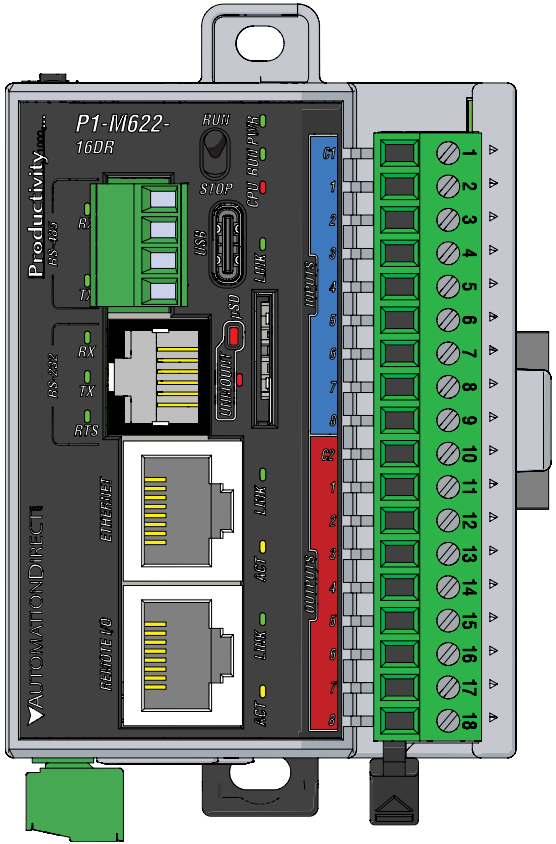


P1-M622-16DR

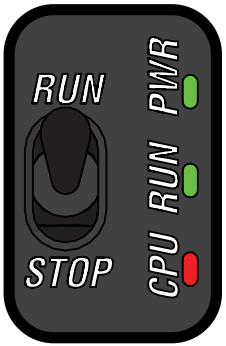
The P1-M622-16DR is a P1000 CPU with 8 integrated sinking/sourcing inputs and 8 relay outputs. This PLC can be used as a stand-alone controller for small applications, or expanded with 4 additional P1000 I/O modules.

Terminal Block sold separately, (see wiring options on page 4).

CPU Specifications		
User Memory	50MB (Includes program, data and documentation)	
Memory Type	Flash and Battery Backed RAM	
Retentive Memory	512KB	
Scan Time	1.9ms (1K Boolean, Max I/O)	
External Power Required	24VDC ±2% @ 5W plus 1.25 W per additional I/O module	
Protection Circuit	Not built into module – Install protection element such as Edison S5601-R, Time Delay, 1A Fuse	
Communications; 5 Integrated Ports	**USB**: Programming, Monitoring, Debug, Firmware **ETHERNET**: (10/100Mbps Ethernet) Programming, Monitoring, Debug, Firmware, Email SMTP Client, Modbus TCP Client (32 Servers) and Server (16 Clients), Ethernet IP Scanner (32 Adapters) and Adapter (4 scanners) with 8 connections per device. Custom Protocol over Ethernet, ProNet, MQTT/MQTTS. **REMOTE I/O**: 16 GS Drives*, 4 ProtosX TCP couplers, 4 P1-RX remote bases, 1 PS-AMC module **RS-232**: (RJ12, 1200-115.2k Baud) ASCII, Modbus **RS-485**: Removable Terminal Included, (1200-115.2k Baud) ASCII, Modbus RTU	
Data Logging	MicroSD card slot	
Hardware Limits of System	**Onboard I/O Points:** 8 sink/source inputs and 8 relay outputs **Expansion I/O Point Limit:** 64 (4 modules with up to 16 points each)	
Instruction Types	Application Functions Array Functions Counters/Timers Communications Data Handling Drum Sequencers Math Functions	PID Program Control String Functions System Functions Contacts Coils Motion Control
Real Time Clock Accuracy	±2s per day at typical 25°C ±10s per day maximum at 60°C	

*GS drive requires communication module/ card

CPU Status Indicators	
PWR	Green LED is illuminated when power is ON
RUN	Green LED is illuminated when CPU is in RUN mode
CPU	Red LED is illuminated during power ON reset, power down, or watch-dog time-out



CPU Run/Stop Switch Specifications	
RUN position	Executes user program, run-time edits possible
STOP position	Does not execute user program, normal program load position

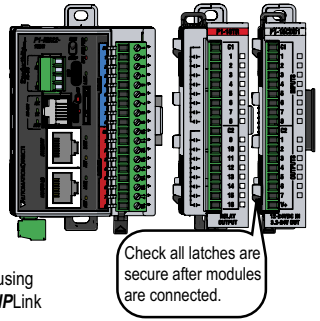
Input Specifications	
Inputs per Module	8 (sink/source)
Rated Voltage	24VAC/VDC
Operating Voltage Range	20.4–27.6 VAC/VDC, Max 27.6 VAC, 30VDC
AC Frequency	47–63 Hz
Input Current	8mA @ 24VAC/VDC
Maximum Input Current	10mA @ 27.6 VAC, 30VDC
Minimum ON Current	2.5 mA
Maximum OFF Current	0.5 mA
ON Voltage Level	>9.5 VDC, >8VAC
OFF Voltage Level	<4.5 VDC, <4VAC
OFF to ON Response	AC: 10ms DC: 6ms
ON to OFF Response	AC: 20ms DC: 10ms
Status Indicators	Logic Side (8 points)
Commons	1 (8 points/common)

Output Specifications	
Outputs per Module	8
Rated Voltage	6–30 VDC 6–120 VAC
Operating Voltage Range	5–30 VDC 5–144 VAC
Output Type	Relay, Form A (SPST)
AC Frequency	47–63 Hz
Maximum Output Current	1A / point, 8A / common for both AC and DC 1A / point, 4A / common for both if used with ***ZIP***Link Cable
Minimum Load Current	5mA @ 5VDC
Maximum Inrush Current	5A for 10ms
OFF to ON, ON to OFF Response	≤ 10 ms
Status Indicators	Logic Side (8 points)
Commons	1 (8 points/common)
Protection Circuit	Not built into module – Install protection elements such as an external fuse - 8A.

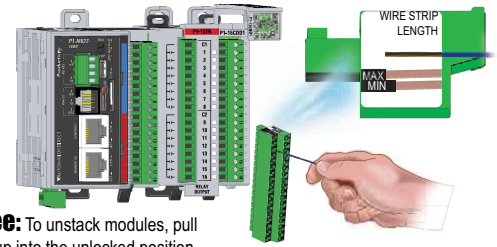
Module Installation

WARNING: Do not add or remove modules with field power applied.

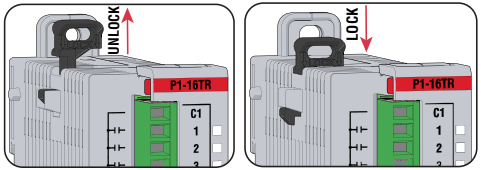
Step One: With latch in "locked" position, align connectors on the side of each module and stack by pressing together. Click indicates lock is engaged.



Step Two: Attach field wiring using the removable terminal block or ***ZIP***Link wiring system.

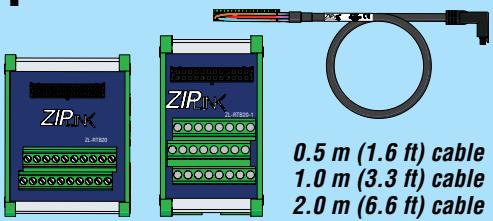


Step Three: To unstack modules, pull locking latch up into the unlocked position and then pull modules apart.



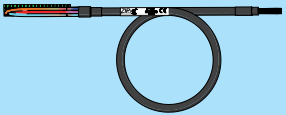
Wiring Options

1 ***ZIP***Link Feed Through *Modules and Cables*[1]



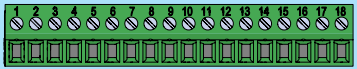
	ZL-RTB20
	ZL-RTB20-1
0.5 m (1.6 ft) cable	ZL-P1-CBL18
1.0 m (3.3 ft) cable	ZL-P1-CBL18-1
2.0 m (6.6 ft) cable	ZL-P1-CBL18-2

2 *Terminal Block with pigtail cable*



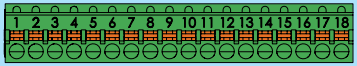
1.0 m (3.3 ft) cable	ZL-P1-CBL18-1P
2.0 m (6.6 ft) cable	ZL-P1-CBL18-2P

3 *Screw Terminal Block only*



P2-RTB (Quantity 1)

4 *Spring Clamp Terminal Block only*



P2-RTB-1 (Quantity 1)

5 *Accessories*[2]

ZL-RTB-COM

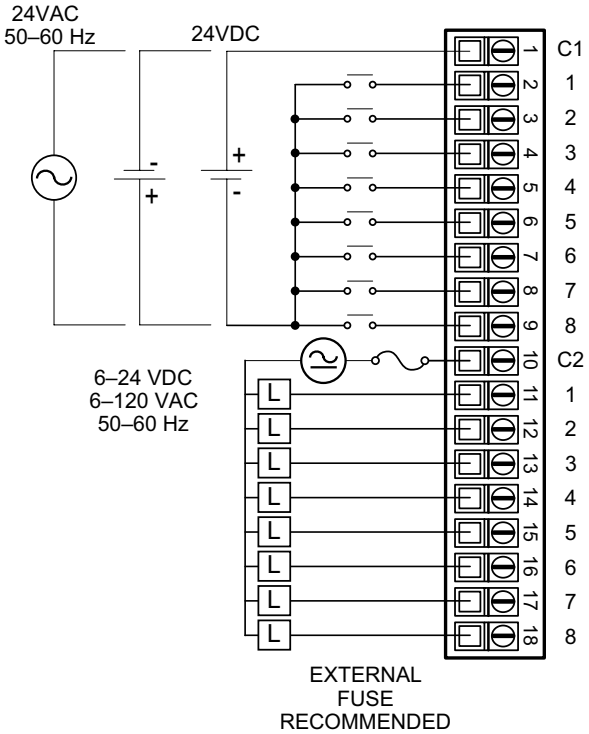
TW-SD-SL-1

TW-SD-MSL-1

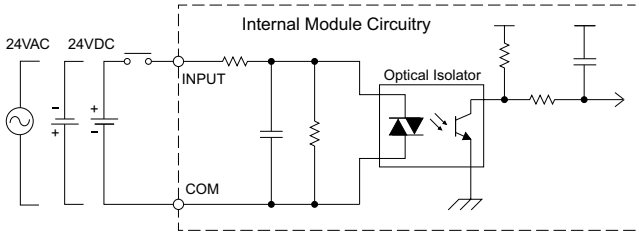
1.Cable + ***ZIP***Link Module = Complete System

2. ZL-RTB-COM provides a common connection point for power or ground in a small footprint.

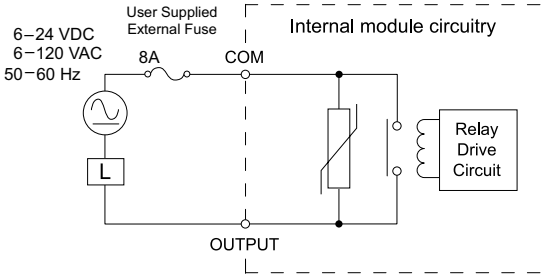
Schematic and Wiring Diagram



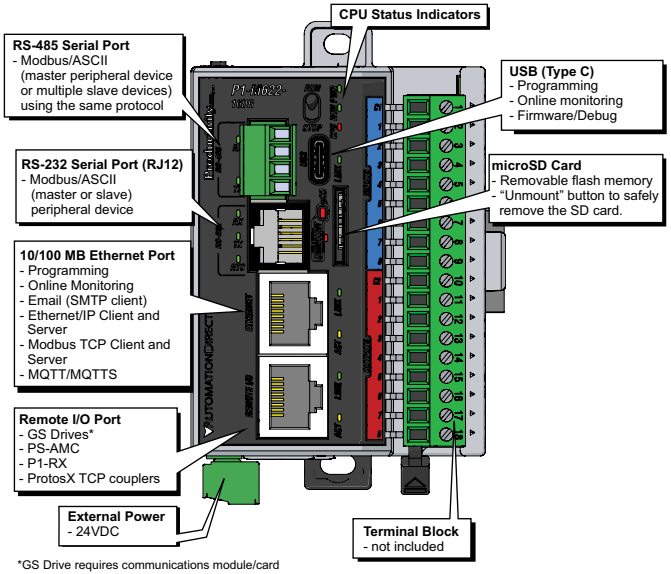
Equivalent Input Circuit



Equivalent Output Circuit



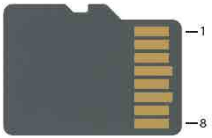
CPU Front Panel



*GS Drive requires communications module/card
Feature availability may require current software version.

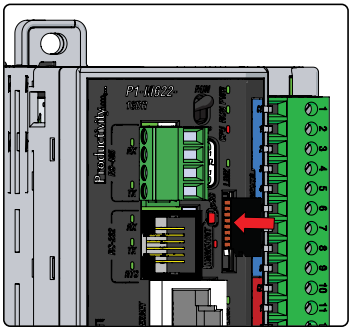
microSD Specifications				
Port Name	***microSD***			
Description	Standard microSD socket for data logging			
Maximum Card Capacity	32GB SDHC			
Transfer Rate (Class 4 memory card)*	Mbps	Minimum	Typical	Maximum
	Read	14.3	14.4	14.6
	Write	4.8	4.9	5.1
Port Status LED	Green LED is illuminated when card is inserted/detected			

*Supported microSD MICSD-16G



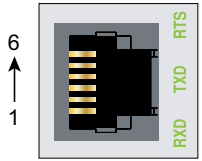
NOTE: Card not included with unit.

Pin	SD
1	DAT2
2	CD/DAT3
3	CMD
4	VDD
5	CLK
6	VSS
7	DAT0
8	DAT1



Port Specifications

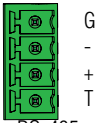
RS-232 Specifications	
Port Name	**RS-232**
Description	Non-isolated RS-232 DTE port connects the CPU as a Modbus/ASCII master or slave to a peripheral device. Includes ESD and built-in surge protection
Data Rates	Selectable,1200, 2400, 4800, 9600, 19200, 33600, 38400, 57600, and 115200
+5V Cable Power Source	210mA maximum at 5V, ±5%. Reverse polarity and overload protected
TXD	RS-232 Transmit output
RXD	RS-232 Receive input
RTS	Handshaking output for modem control
GND	Logic ground
Maximum Output Load (TXD/RTS)	3kΩ, 1000 pf
Minimum Output Voltage Swing	±5 V
Output Short Circuit Protection	±15 mA
Port Status LED	Green LED is illuminated when active for TXD, RXD and RTS
Cable Options	EA-MG-PGM-CBL D2-DSCBL USB-RS232-1 with D2-DSCBL FA-CABKIT FA-ISOCON for converting RS-232 to isolated RS-485



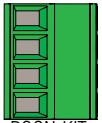
6-pin RJ12 Female Modular Connector

Pin #	Signal	
6	GND	Logic Ground
5	RTS	RS-232 Output
4	TXD	RS-232 Output
3	RXD	RS-232 Input
2	+5V	210mA Maximum
1	GND	Logic Ground

RS-485 Port Specifications	
Port Name	***RS-485***
Description	Non-isolated RS-485 port connects the CPU as a Modbus/ASCII master or slave to a peripheral device. Includes ESD/EFT protection and automatic echo cancellation when transmitter is active
Data Rates	Selectable, 1200, 2400, 4800, 9600, 19200, 33600, 38400, 57600, and 115200
TXD+/RXD+	RS-485 transceiver high
TXD-/RXD-	RS-485 transceiver low
GND	Logic ground
Input Impedance	19kΩ
Termination Resistance (TB Jumper Wire "T" to "+")	120Ω. To use, add a jumper between "T" and "+". Resistor is internally connected between "T" and "-'.
Maximum Load	50 transceivers, 19kΩ each, 60Ω termination
Output Short Circuit Protection	± 250mA, thermal shut-down protection
Electrostatic Discharge Protection	Contact ± 4KV, Air ± 8KV per IEC1000-4-2 Cable is installed for testing
Electrical Fast Transient Protection	± 1KV per IEC1000-4-4
Minimum Differential Output Voltage	1.5 V with 60Ω load
Fail Safe Inputs	Logic high input state if inputs are unconnected
Maximum Common Mode Voltage	-7.5 V to 12.5 V
Port Status LED	Green LED illuminated when active for TXD and RXD
Cable Options	Go to AutomationDirect.com for RS-232 and RS-485 cables



RS-485

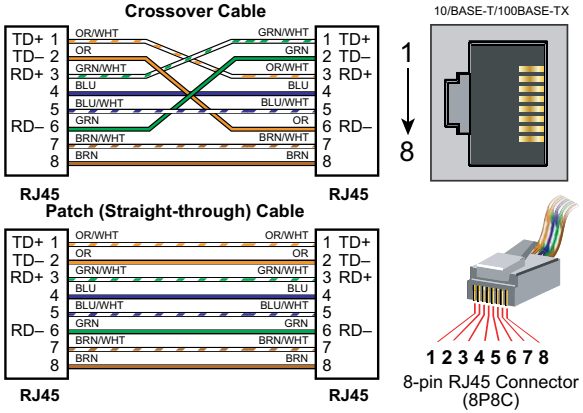

PCON-KIT

Pin #	Signal
G	GND
-	TXD-/RXD-
+	TXD+/RXD+
T	TERMINATION

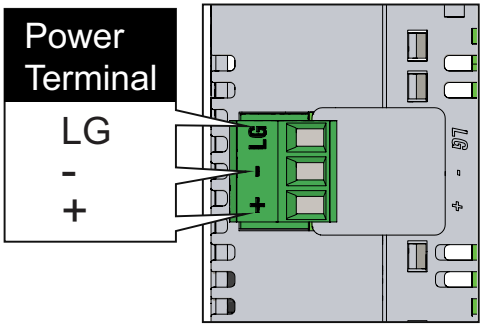
Port Specifications

Ethernet Specifications		
Port Name	***ETHERNET***	***REMOTE I/O***
Description	Standard transformer isolated Ethernet port with built-in surge protection for programming, online monitoring and ethernet communication protocols. See table on page 2 for supported devices and protocols.	Standard transformer isolated Ethernet port with built-in surge protection for connection to supported remote I/O devices. See table on page 2 for supported remote I/O devices.
Transfer Rate	10 Mbps and 100 Mbps (auto-crossover)	
Port Status LED	LINK (Amber LED) is solid when network LINK is established. ACT (Green LED) flashes when port is active.	

USB-C Specifications	
Port Name	***USB-C***
Description	Standard USB-C Slave input for programming and online monitoring and firmware update with built-in surge protection. Not compatible with older full speed USB devices.
Transfer Rate	480 Mbps
Port Status LED	Green LED is illuminated when LINK is established to programming software.
Cables	USB Type A to Micro USB Type C: 6ft cable part # USB-CBL-AC6



Power Removable Terminal Block Specifications	
Part Number	PCON-KIT
Number of Positions	3 Screw Terminals
Pitch	3.5 mm
Wire Range	28–16 AWG Solid Conductor 28–16 AWG Stranded Conductor
Screw Driver Width	1/8 in (3.175 mm) Maximum
Screw Size	M2
Screw Torque	1.7 lb·in (0.4 N·m)



Input/Output Removable Terminal Block Specifications		
Part Number	***P2-RTB***	***P2-RTB-1***
Positions	18 Screw Terminals	18 Spring Clamp Terminals
Wire Range	30–16 AWG (0.051–1.31 mm²) Solid / Stranded Conductor 3/64 in (1.2 mm) Insulation Max. 1/4 in (6–7 mm) Strip Length	28–16 AWG (0.081–1.31 mm²) Solid / Stranded Conductor 3/64 in (1.2 mm) Insulation Max. 19/64 in (7–8 mm) Strip Length
Conductors	"USE COPPER CONDUCTORS, 75ºC" or equivalent.	
Screw Driver	0.1 in (2.5 mm) Maximum*	
Screw Size	M2	N/A
Screw Torque	2.5 lb·in (0.28 N·m)	N/A

*Recommended Screw Driver TW-SD-MSL-1

General Specifications	
Operating Temperature	0° to 60°C (32° to 140°F)
Storage Temperature	-20° to 70°C (-4° to 158°F)
Humidity	5 to 95% (non-condensing)
Altitude	2,000 meters max
Pollution Degree	2
Environmental Air	No corrosive gases permitted
Vibration	IEC60068-2-6 (Test Fc)
Shock	IEC60068-2-27 (Test Ea)
Overvoltage Category	II
Field to Logic Side Isolation	1800VAC applied for 1 second
Insulation Resistance	>10MΩ @ 500VDC
Heat Dissipation	4860mW
Enclosure Type	Open Equipment
Module Location	Controller in a Productivity1000 System.
Field Wiring	Use ***ZIP***Link Wiring System or removable terminal block (Sold Separately). See "Wiring Options" on page 4.
Terminal Type (sold separately)	18-Position Removable Terminal Block
Weight	177g (6.24 oz)
Agency Approvals	UL 61010-1 and UL 61010-2-201 File E139594, Canada & USA[1] CE (EN 61131-2 EMC, EN 61010-1 and EN 61010-2-201 Safety)*

*See CE Declaration of Conformance for details.

1. See P1000 User Manual for Insulation Requirements for IEC/UL 61010-1 and 61010-2-201 (section 6.5 and 6.7)

WARNING: To minimize the risk of potential safety problems, you should follow all applicable local and national codes that regulate the installation and operation of your equipment. These codes vary from area to area and it is your responsibility to determine which codes should be followed, and to verify that the equipment, installation, and operation are in compliance with the latest revision of these codes.

Equipment damage or serious injury to personnel can result from the failure to follow all applicable codes and standards. We do not guarantee the products described in this publication are suitable for your particular application, nor do we assume any responsibility for your product design, installation, or operation.

If you have any questions concerning the installation or operation of this equipment, or if you need additional information, please call Technical Support at 770-844-4200.

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Document Name	Edition/Revision	Date
P1-M622-16DR-DS	1st Edition, Rev. A	5/22/2025