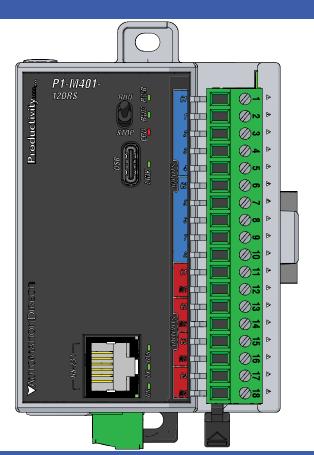
Productivity 1000



P1-M401-12DRS

The P1-M401-12DRS is a P1000 CPU with 8 integrated sinking/sourcing inputs and 4 relay outputs. This PLC can be used as a stand-alone controller for small applications, or expanded with 2 additional P1000 I/O modules.

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Terminal Block sold separately, (see wiring options on page 4).

CPU Specifications				
User Memory	32MB (Includes program, d	32MB (Includes program, data and documentation)		
Memory Type	Flash and RAM			
Retentive Memory	27KB			
Scan Time	1.7 ms (1K Boolean, Max I/	0)		
External Power Required	24VDC ±2% @ 5W plus 1.25 W per additional I/O module.			
Protection Circuit	Not built into module – Install protection element such as Edison S5061-R, Time Delay, 1A Fuse			
Communication; 2 Integrated Ports	USB IN: Programming, Monitoring, Debug, Firmware RS-232: (RJ-12, 1200-115.2 k baud) ASCII, Modbus			
Hardware Limits of System	Onboard I/O Points: 8 sink/source inputs and 4 relay outputs Expansion I/O Point Limit: 32 (2 modules with up to 16 points each)			
Instruction Types	Application Functions Array Functions Counters/Timers Communications Data Handling Drum Sequencers Math Functions	PID Program Control String Functions System Functions Contacts Coils		
Real Time Clock	None			

CPU Status Indicators			
PWR	Green LED is illuminated when power is ON		
RUN	RUN Green LED is illuminated when CPU is in RUN mode		
CPU	Red LED is illuminated during power ON reset, power down, or watch-dog time-out		



CPU Run/Stop Switch Specifications		
RUN position Executes user program, run-time edits possible		
STOP position	Does not execute user program, normal program load position	

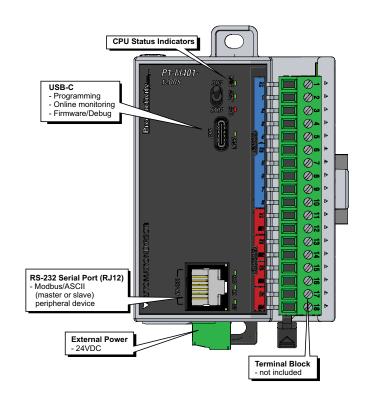
Input Specifications		
Inputs per Module	8 (sink/source)	
Rated Voltage	24VAC/VDC	
Operating Voltage Range	20.4-27.6 VAC/VDC, Max 27.6 VAC, 30VDC	
AC Frequency	47–63 Hz	
Input Current	8mA @ 24VAC/VDC ¹	
Maximum Input Current	10mA @ 27.6 VAC, 30VDC	
Minimum ON Current	2.5 mA	
Maximum OFF Current	0.5 mA	
ON Voltage Level	>9.5 VDC, >8VAC	
OFF Voltage Level	<4.5 VDC, <4VAC	
OFF to ON Response	AC: 10ms DC: 6ms	
ON to OFF Response	AC: 20ms DC: 10ms	
Status Indicators	Logic Side (8 points)	
Commons	2 (4 points/common)	

^{1.} See temperature derating chart in P1000 User Manual.

Output Specifications		
Outputs per Module 4		
Rated Voltage	6-30 VDC, 6-120 VAC	
Operating Voltage Range	5–30 VDC, 5–144 VAC	
Output Type	Relay, Form A (SPST)	
AC Frequency	47–63 Hz	
Maximum Output Current	5A / point ¹ 2A / per point if used with ZIP Link Cable	
Minimum Load Current	5mA @ 5VDC	
Maximum Inrush Current	5A for 10ms	
OFF to ON, ON to OFF Response	≤ 10 ms	
Status Indicators	Logic Side (4 points)	
Commons	4 (1 points/common)	
Protection Circuit	Not built into module – Install protection elements such as an external fuse - 8A.	

^{1.} See temperature derating chart in P1000 User Manual.

CPU Front Panel

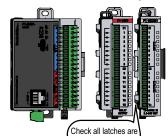


Module Installation

WARNING: Do not add or remove modules with

field power applied.

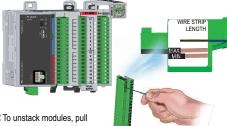
Step One: With latch in "locked" position, align connectors on the side of each module and stack by pressing together. Click indicates lock is engaged.



secure after modules

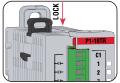
are connected.

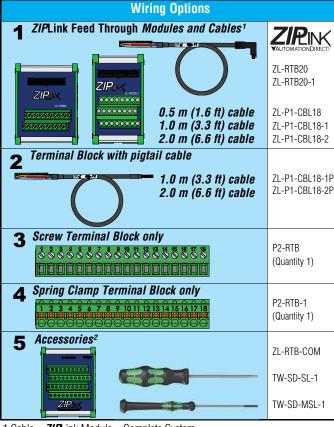
Step Two: Attach field wiring using the removable terminal block or *ZIP*Link wiring system.



Step Three: To unstack modules, pull locking latch up into the unlocked position and then pull modules apart.



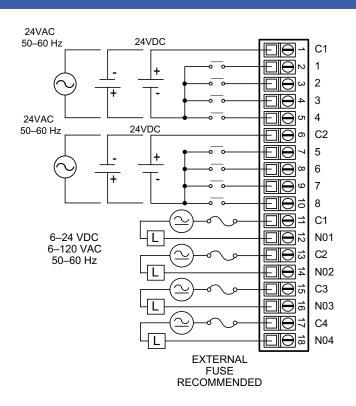




1.Cable + **ZIP**Link Module = Complete System

ZL-RTB-COM provides a common connection point for power or ground in a small footprint.

Schematic and Wiring Diagram



Equivalent Input Circuit Internal Module Circuitry 24VAC 24VDC INPUT Optical Isolator COM Internal module circuitry User Supplied External Fuse COM 6 - 27 VDC 6 - 120 VAC 8A MAX Relav 50 - 60 Hz Drive Circuit OUTPUT

Port Specifications

RS-232 Specifications		
Port Name	RS-232	
Description	Non-isolated RS-232 DTE port connects the CPU as a Modbus/ASCII master or slave to a peripheral device. Includes ESD and built-in surge protection	
Data Rates	Selectable,1200, 2400, 4800, 9600, 19200, 33600, 38400, 57600, and 115200	
+5V Cable Power Source	210mA maximum at 5V, ±5%. Reverse polarity and overload protected	
TXD	RS-232 Transmit output	
RXD	RS-232 Receive input	
RTS	Handshaking output for modem control	
GND	Logic ground	
Maximum Output Load (TXD/RTS)	3kΩ, 1000 pf	
Minimum Output Voltage Swing	±5 V	
Output Short Circuit Protection	±15 mA	
Port Status LED	Green LED is illuminated when active for TXD, RXD and RTS	
Cable Options	EA-MG-PGM-CBL D2-DSCBL USB-RS232-1 with D2-DSCBL FA-CABKIT FA-ISOCON for converting RS-232 to isolated RS-488	

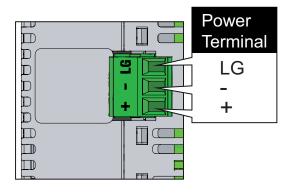


6-pin RJ12 Female
Modular Connector

Pin #	Signal	
6	GND	Logic Ground
5	RTS	RS-232 Output
4	TXD	RS-232 Output
3	RXD	RS-232 Input
2	+5V	210mA Maximum
1	GND	Logic Ground

USB-C Specifications		
Port Name	USB-C	
Description	Standard USB-C Slave input for programming and online monitoring and firmware update with built-in surge protection. Not compatible with older full speed USB devices.	
Transfer Rate	480 Mbps	
Port Status LED	Green LED is illuminated when LINK is established to programming software.	
Cables	USB Type A to Micro USB Type C: 6ft cable part # USB-CBL-AC6	

Power Removable Terminal Block Specifications		
Part Number	PCON-KIT	
Number of Positions	3 Screw Terminals	
Pitch	3.5 mm	
Wire Range	28–16 AWG Solid Conductor 28–16 AWG Stranded Conductor	
Screw Driver Width	1/8 in (3.175 mm) Maximum	
Screw Size	M2	
Screw Torque	1.7 lb·in (0.4 N·m)	



Input/Output Removable Terminal Block Specifications			
Part Number	P2-RTB	P2-RTB-1	
Positions	18 Screw Terminals	18 Spring Clamp Terminals	
Wire Range	30–16 AWG (0.051–1.31 mm²) Solid / Stranded Conductor 3/64 in (1.2 mm) Insulation Max. 1/4 in (6–7 mm) Strip Length	28–16 AWG (0.081–1.31 mm²) Solid / Stranded Conductor 3/64 in (1.2 mm) Insulation Max. 19/64 in (7–8 mm) Strip Length	
Conductors	"USE COPPER CONDUCTORS, 75°C" or equivalent.		
Screw Driver	0.1 in (2.5 mm) Maximum*		
Screw Size	M2	N/A	
Screw Torque	2.5 lb·in (0.28 N·m)	N/A	

^{*}Recommended Screw Driver TW-SD-MSL-1

General Specifications		
Operating Temperature	0° to 60°C (32° to 140°F)	
Storage Temperature	-20° to 70°C (-4° to 158°F)	
Humidity	5 to 95% (non-condensing)	
Altitude 	2,000 meters max	
Pollution Degree	2	
Environmental Air	No corrosive gases permitted	
Vibration	IEC60068-2-6 (Test Fc)	
Shock	IEC60068-2-27 (Test Ea)	
Overvoltage Category	II	
Field to Logic Side Isolation	Relays to Backplane 2.7 kVAC for 5s or 800VAC for 1 Min. Discrete Input to Backplane 1.25 kVAC for 5s or 300VAC for 1 Min.	
Field to Field Isolation	Discrete Input 8 to Relay C1 1.35 kVAC for 5s or 400VAC for 1 Min. Relay to Relay 1.35 kVAC for 5s or 400VAC for 1 Min.	
Insulation Resistance	>10MΩ @ 500VDC	
Heat Dissipation	3432mW	
Enclosure Type	Open Equipment	
Module Location	Controller in a Productivity1000 System.	
Field Wiring	Use ZIP Link Wiring System or removable terminal block (Sold Separately). See "Wiring Options" on page 4.	
Terminal Type (sold separately)	18-Position Removable Terminal Block	
Weight	128g (4.52 oz)	
Agency Approvals	UL 61010-1 and UL 61010-2-201 File E139594, Canada & USA ¹ CE (EN 61131-2 EMC, EN 61010-1 and EN 61010-2-201 Safety)*	

^{*}See CF Declaration of Conformance for details

WARNING: To minimize the risk of potential safety problems, you should follow all applicable local and national codes that regulate the installation and operation of your equipment. These codes vary from area to area and it is your responsibility to determine which codes should be followed, and to verify that the equipment, installation, and operation are in compliance with the latest revision of these codes.

Equipment damage or serious injury to personnel can result from the failure to follow all applicable codes and standards. We do not guarantee the products described in this publication are suitable for your particular application, nor do we assume any responsibility for your product design, installation, or operation.

If you have any questions concerning the installation or operation of this equipment, or if you need additional information, please call Technical Support at 770-844-4200.

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See P1000 User Manual for Temperature Derating Chart and Insulation Requirements for IEC/UL 61010-1 and 61010-2-201 (section 6.5 and 6.7)