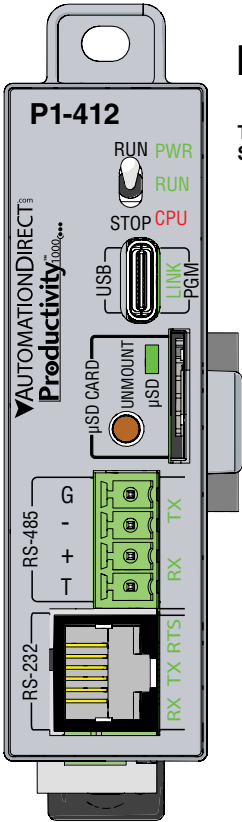


CPU Specifications															
User Memory	32MB (Includes program, data and documentation)														
Memory Type	Flash and RAM														
Retentive Memory	27KB														
Scan Time	1.7 ms (1K Boolean, 128 I/O)														
External Power Required	24VDC $\pm 2\%$ @ 5W plus 1.25 W per additional I/O module See page 6 for Power Supply options														
Recommended Fuse (External)	Edison S5061-R, Time Delay, 1A Fuse (8 I/O Modules)														
Communications; 4 Integrated Ports	USB IN: Programming, Monitoring, Debug, Firmware ETHERNET: (10/100Mbps Ethernet) Programming, Monitoring, Debug, Firmware, Email SMTP Client, Modbus TCP Client (8 Servers) and Server (4 Clients), Ethernet/IP Scanner (4) and Adapter (2), Custom Protocol over Ethernet, ProNet, MQTT/MQTTS. RS-232: (RJ12, 1200-115.2k Baud) ASCII, Modbus RS-485: Removable Terminal Included, (1200-115.2k Baud) ASCII, Modbus RTU														
Data Logging	MicroSD card slot														
Hardware Limits of System	128 Hardware I/O Points: All 8 (16-point I/O Modules)														
Instruction Types	<table> <tr> <td>Application Functions</td><td>PID</td></tr> <tr> <td>Array Functions</td><td>Program Control</td></tr> <tr> <td>Counters/Timers</td><td>String Functions</td></tr> <tr> <td>Communications</td><td>System Functions</td></tr> <tr> <td>Data Handling</td><td>Contacts</td></tr> <tr> <td>Drum Sequencers</td><td>Coils</td></tr> <tr> <td>Math Functions</td><td></td></tr> </table>	Application Functions	PID	Array Functions	Program Control	Counters/Timers	String Functions	Communications	System Functions	Data Handling	Contacts	Drum Sequencers	Coils	Math Functions	
Application Functions	PID														
Array Functions	Program Control														
Counters/Timers	String Functions														
Communications	System Functions														
Data Handling	Contacts														
Drum Sequencers	Coils														
Math Functions															
Real Time Clock	None														

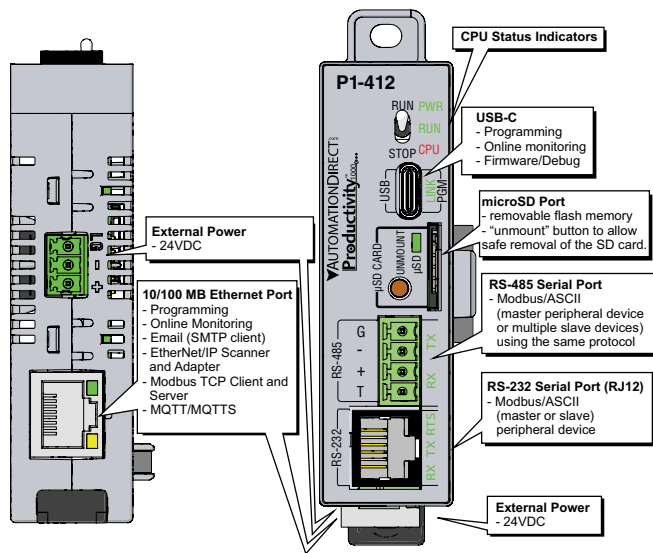


P1-412 CPU

The P1-412 is a CPU for use with the Productivity1000 System.

CPU Specifications 1
 CPU Front Panel 2
 Module Installation Procedure 2
 Micro SD Specifications 3
 Port Specifications 4
 USB-C Specifications 5
 CPU Status Indicators 6
 CPU Stop/Run Switch Specifications 6
 Removable Terminal Block Specifications 6
 General Specifications 8
 Warning 8

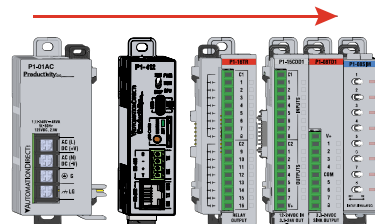
CPU Front Panel



Module Installation

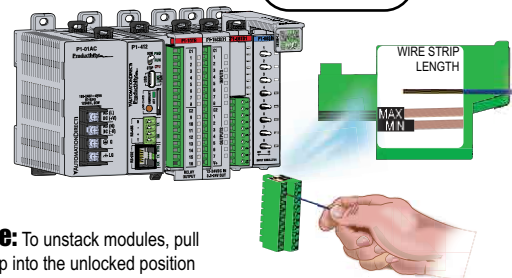
WARNING: Do not add or remove modules with field power applied.

Step One: With latch in "locked" position, align connectors on the side of each module and stack by pressing together. Click indicates lock is engaged.

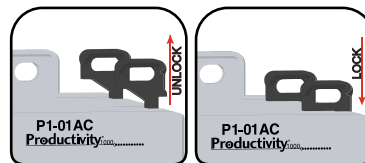


Step Two: Attach field wiring using the removable terminal block or ZIPLink wiring system.

Check all latches are secure after modules are connected.

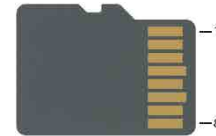


Step Three: To unstack modules, pull locking latch up into the unlocked position and then pull modules apart.



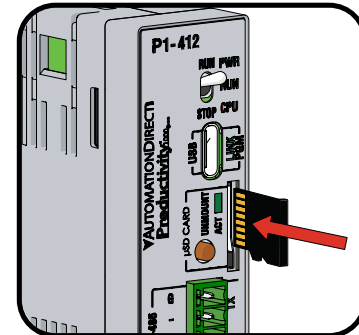
microSD Specifications				
Port Name	microSD			
Description	Standard microSD socket for data logging			
Maximum Card Capacity	32GB SDHC			
Transfer Rate (Class 4 memory card)*	Mbps	Minimum	Typical	Maximum
	Read	14.3	14.4	14.6
	Write	4.8	4.9	5.1
Port Status LED	Green LED is illuminated when card is inserted/detected			

*Supported microSD MICSD-16G



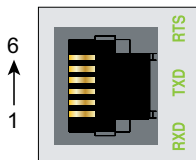
Pin	SD
1	DAT2
2	CD/DAT3
3	CMD
4	VDD
5	CLK
6	VSS
7	DAT0
8	DAT1

NOTE: Card not included with unit.



Port Specifications

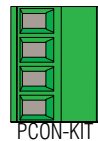
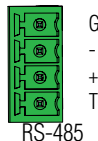
RS-232 Specifications	
Port Name	RS-232
Description	Non-isolated RS-232 DTE port connects the CPU as a Modbus/ASCII master or slave to a peripheral device. Includes ESD and built-in surge protection
Data Rates	Selectable, 1200, 2400, 4800, 9600, 19200, 33600, 38400, 57600, and 115200
+5V Cable Power Source	210mA maximum at 5V, $\pm 5\%$. Reverse polarity and overload protected
TXD	RS-232 Transmit output
RXD	RS-232 Receive input
RTS	Handshaking output for modem control
GND	Logic ground
Maximum Output Load (TXD/RTS)	3k Ω , 1000 pf
Minimum Output Voltage Swing	± 5 V
Output Short Circuit Protection	± 15 mA
Port Status LED	Green LED is illuminated when active for TXD, RXD and RTS
Cable Options	EA-MG-PGM-CBL D2-DSCBL USB-RS232 with D2-DSCBL FA-CABKIT FA-ISOCN for converting RS-232 to isolated RS-485



6-pin RJ12 Female Modular Connector

Pin #	Signal
6	GND Logic Ground
5	RTS RS-232 Output
4	TXD RS-232 Output
3	RXD RS-232 Input
2	+5V 210mA Maximum
1	GND Logic Ground

RS-485 Port Specifications	
Port Name	RS-485
Description	Non-isolated RS-485 port connects the CPU as a Modbus/ASCII master or slave to a peripheral device. Includes ESD/EFT protection and automatic echo cancellation when transmitter is active
Data Rates	Selectable, 1200, 2400, 4800, 9600, 19200, 33600, 38400, 57600, and 115200
TXD+/RXD+	RS-485 transceiver high
TXD-/RXD-	RS-485 transceiver low
GND	Logic ground
Input Impedance	19k Ω
Termination Resistance (TB Jumper Wire "T" to "+")	120 Ω . To use, add a jumper between "T" and "+". Resistor is internally connected between "T" and "-".
Maximum Load	50 transceivers, 19k Ω each, 60 Ω termination
Output Short Circuit Protection	± 250 mA, thermal shut-down protection
Electrostatic Discharge Protection	Contact ± 4 KV, Air ± 8 KV per IEC1000-4-2 Cable is installed for testing
Electrical Fast Transient Protection	± 1 KV per IEC1000-4-4
Minimum Differential Output Voltage	1.5 V with 60 Ω load
Fail Safe Inputs	Logic high input state if inputs are unconnected
Maximum Common Mode Voltage	-7.5 V to 12.5 V
Port Status LED	Green LED illuminated when active for TXD and RXD
Cable Options	Go to AutomationDirect.com for RS-232 and RS-485 cables

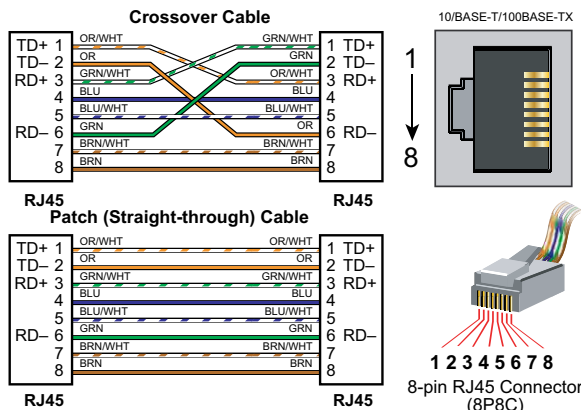


Pin #	Signal
G	GND
-	TXD-/RXD-
+	TXD+/RXD+
T	TERMINATION

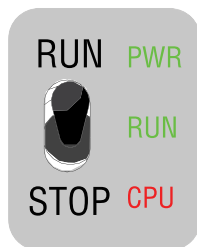
Port Specifications

Ethernet Specifications	
Port Name	ETHERNET
Description	Standard transformer isolated Ethernet port with built-in surge protection for programming and online monitoring. See table on page 1 for supported devices and protocols.
Transfer Rate	10 Mbps and 100 Mbps (auto-crossover)
Port Status LED	LINK (Amber LED) is solid when network LINK is established. ACT (Green LED) flashes when port is active.

USB-C Input Specifications	
Port Name	USB-C
Description	Standard USB-C Slave input for programming and online monitoring, with built-in surge protection. Not compatible with older full speed USB devices.
Transfer Rate	480 Mbps
Port Status LED	Green LED is illuminated when LINK is established to programming software.
Cables	USB Type A to USB Type C: 6ft cable part # USB-CBL-AC6

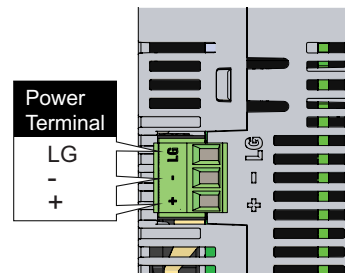


CPU Status Indicators	
PWR	Green LED is illuminated when power is ON
RUN	Green LED is illuminated when CPU is in RUN mode
CPU	Red LED is illuminated during power ON reset, power down, or watch-dog time-out



CPU Run/Stop Switch Specifications	
RUN position	Executes user program, run-time edits possible
STOP position	Does not execute user program, normal program load position

Removable Terminal Block Specifications	
Part Number	PCON-KIT
Number of Positions	3 Screw Terminals
Pitch	3.5 mm
Wire Range	28–16 AWG Solid Conductor 28–16 AWG Stranded Conductor
Screw Driver Width	1/8 in (3.175 mm) Maximum
Screw Size	M2
Screw Torque	1.7 lb-in (0.4 N-m)



Productivity1000 Power Supplies

All Productivity1000 PLC CPUs require 24VDC input power from either a P1000 power supply or other 24VDC $\pm 2\%$ external power supply.

- P1-01AC: AC Input 85–132 / 170–264 VAC, 16W (power for CPU and up to 8 modules)
- P1-02AC: AC Input 85–132 / 170–264 VAC, 26W (power for CPU and up to 8 modules)
- P1-01DC: DC Input 12–24 VDC, 16W (power for CPU and up to 8 modules)
- The LG and minus terminals on the external power supply connection are internally shorted.
- Use different 24VDC supplies for the CPU and inductive loads to keep the CPU power clean and free of voltage spikes caused by switching inductive loads

General Specifications	
Operating Temperature	0° to 60°C (32° to 140°F)
Storage Temperature	-20° to 70°C (-4° to 158°F)
Humidity	5 to 95% (non-condensing)
Altitude	2,000 meters max
Pollution Degree	2
Environmental Air	No corrosive gases permitted
Vibration	IEC60068-2-6 (Test Fc)
Shock	IEC60068-2-27 (Test Ea)
Overvoltage Category	II
Heat Dissipation	2125mW
Enclosure Type	Open Equipment
Module Location	Controller connector on the side of the power supply in a Productivity1000 System.
Weight	82g (2.9 oz)
Agency Approvals	UL 61010-1 and UL 61010-2-201 File E139594, Canada & USA CE (EN 61131-2 EMC, EN 61010-1 and EN 61010-2-201 Safety)*

*See CE Declaration of Conformance for details.

WARNING: To minimize the risk of potential safety problems, you should follow all applicable local and national codes that regulate the installation and operation of your equipment. These codes vary from area to area and it is your responsibility to determine which codes should be followed, and to verify that the equipment, installation, and operation are in compliance with the latest revision of these codes.

Equipment damage or serious injury to personnel can result from the failure to follow all applicable codes and standards. We do not guarantee the products described in this publication are suitable for your particular application, nor do we assume any responsibility for your product design, installation, or operation.

If you have any questions concerning the installation or operation of this equipment, or if you need additional information, please call Technical Support at 770-844-4200.

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