

Appendix A

Worksheets

In This Appendix. . . .

- *Example* Application/Message Worksheet
- Blank Application/Message Worksheet

EXAMPLE WORKSHEET

PAGE: _____

DESCRIPTION : OP-640 Demo
 System Type Single Panel
 Panel Type OP-640
 PLC Base Register Addr V2000

PUSHBUTTONS / LAMPS :

A M (Alternate/Momentary)

F1 _____

F2 _____

F3 _____

F4 _____

F5 _____

PLC CONFIGURATION :

PLC Family DirectLOGIC
 CPU Model F1-130
 Protocol K Sequence
 PLC Address 1
 PLC Timeout 3
 Baud Rate 9600
 Parity ODD
 Data/Stop Bits _____

Red Lamp1 _____

Yellow Lamp2 _____

Green Lamp3 _____

MESSAGE:

Text

No. 1	P	a	r	t	s	L	e	f	t	:	^	^	^	^	^			Action: Display Text Message	Data Format: Binary	Range: N/A	
No. 2	P	r	o	d	u	c	t	R	a	t	e	^	^	^	.	^			Action: Display Text Message	Data Format: BCD	Range: N/A
No. 3	T	a	n	k	L	e	v	e	l	:	^	^	^	^				Action: Display Text Message	Data Format: BCD	Range: N/A	
No. 4	G	o	o	d	P	a	r	t	s	:	^	^	^	^				Action: Display Text Message	Data Format: BCD	Range: N/A	
No. 5	R	e	j	e	c	t	P	a	r	t	s	:	^	^	^	^			Action: Display Text Message	Data Format: BCD	Range: N/A
No. 6	C	o	u	n	t	V	a	l	:	^	^	^	^	^	^	^	^	Action: Display Text Message	Data Format: BCD Double	Range: N/A	
No. 7	A	v	g	P	a	r	t	/	H	r	:	^	^	^	^	^	^	^	Action: Display Text Message	Data Format: BCD Double	Range: N/A
No. 8	P	r	o	c	e	s	s	S	t	e	p	1						Action: Display Text Message		Range: N/A	
No. 9																	Action: Text Message	Data Format:	Range:		
No. 10																	Action:	Data Format:	Range:		

OP-640 APPLICATION WORKSHEET

PAGE: _____

DESCRIPTION : _____

System Type _____
 Panel Type _____
 PLC Base Register Addr _____

PUSHBUTTONS/LAMPS

A M (Alternate/Momentary)

F1 _____

F2 _____

F3 _____

F4 _____

F5 _____

PLC CONFIGURATION :

PLC Family _____
 CPU Model _____
 Protocol _____
 PLC Address _____
 PLC Timeout _____
 Baud Rate _____
 Parity _____
 Data/Stop Bits _____

Red
Lamp1

Yellow
Lamp2

Green
Lamp3

MESSAGE:

Text Message

No.																																				
	Action:												Data Format:										Range:													
No.																																				
	Action:												Data Format:										Range:													
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OP-640 MESSAGE WORKSHEET

PAGE: _____

MESSAGE:

Text Message

No.																	
	Action:	Data Format:	Range:														
No.																	
	Action:	Data Format:	Range:														
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