

F84G - General purpose filter

Excelon® Plus Modular System



- > Port size: 3/8" ... 3/4" (ISO G/PTF)
- > Excelon® Plus design allows in-line installation or modular installation with other Excelon® Plus products
- > 5 or 40 micron particle and high efficiency water removal (> 98%)
- > Double safety lock bowl
- > Metal bowl with prismatic liquid level indicator lens
- > Light weight polycarbonate bowl
- > Air purity classes in accordance to ISO8573-1:2010:
7:8:4 (40µm)
6:8:4 (5µm)



Technical features

Medium:

Compressed air only

Maximum supply pressure:

Polycarbonate bowl: 10 bar (145 psi)

Metal bowl: 20 bar (290 psi)

Filter element:

5 µm & 40 µm

Port size:

G3/8, G1/2, G3/4,

3/8 PTF, 1/2 PTF, 3/4 PTF

Flow:

78 dm³/s

at port size: 1/2",

operating pressure 6,3 bar (91 psi) and a Δp: 0,5 bar (7,25 psi) drop from set.

Filter element: 40 µm

Drain:

Manual or automatic

Automatic drain operating conditions (float operated):

Bowl pressure required to close drain: > 0,35 bar (5 psi)

Bowl pressure required to open drain: ≤ 0,2 bar (2,9 psi)

Minimum air flow required to close drain: 1 dm³/s (2 scfm)

Ambient/Media temperature:

Polycarbonate bowl:

-10 ... +60°C (14 ... +140°F)

Metal bowl:

-20 ... +65°C (-4 ... +149°F)

Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

Atex:

Filters F84 are in conformity with Atex 2014/34/EU

Ex II 2 GD

Ex h IIC T6 Gb

EX h IIIC T85°C Db

Materials:

Body: Die cast aluminium

Body covers: ABS

Transparent Bowl : Polycarbonate with Polypropylene Guard.

Metal Bowl: Die cast Aluminium with PA liquid level indicator lens

Filter element: sintered PP

Bowl 'o'- ring: Chloroprene

Elastomers: NBR

Technical data F84G - standard models

Symbol	Port size	Drain	Filter element (µm)	Bowl	Weight (kg)	Model
	G3/8	Auto	40	Guarded polycarbonate	0,38	F84G-3GN-AP3
	G1/2	Auto	40	Guarded polycarbonate	0,38	F84G-4GN-AP3
	G3/4	Auto	40	Guarded polycarbonate	0,38	F84G-6GN-AP3
	G3/8	Auto	40	Metal with level indicator	0,52	F84G-3GN-AD3
	G1/2	Auto	40	Metal with level indicator	0,52	F84G-4GN-AD3
	G3/4	Auto	40	Metal with level indicator	0,52	F84G-6GN-AD3
	G3/8	Manual	40	Guarded polycarbonate	0,38	F84G-3GN-QP3
	G1/2	Manual	40	Guarded polycarbonate	0,38	F84G-4GN-QP3
	G3/4	Manual	40	Guarded polycarbonate	0,38	F84G-6GN-QP3
	G3/8	Manual	40	Metal with level indicator	0,52	F84G-3GN-QD3
	G1/2	Manual	40	Metal with level indicator	0,52	F84G-4GN-QD3
	G3/4	Manual	40	Metal with level indicator	0,52	F84G-6GN-QD3

Option selector

F84G-★★N-★★★

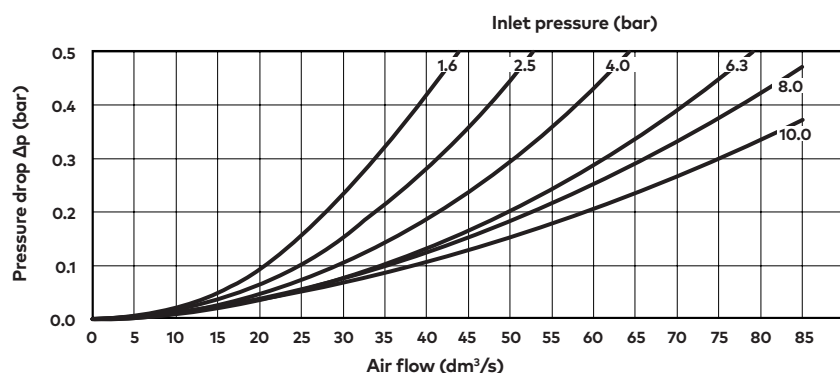
Port size	Substitute
3/8"	3
1/2"	4
3/4"	6
Thread form	Substitute
PTF	A
ISO G parallel (standard)	G
Drain	Substitute
Manual (standard)	Q
Auto drain (standard)	A

Element	Substitute
5 µm	1
40 µm (standard)	3
Bowl	Substitute
Transparent with guard (standard)	P
Metal with liquid indicator (optional)	D

Flow characteristics

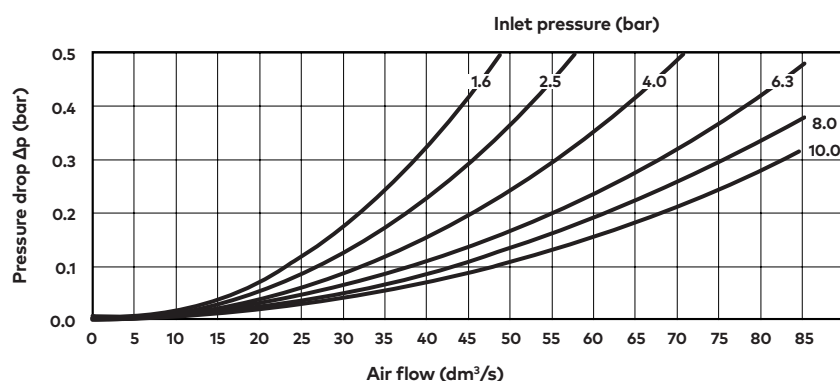
Element 40 µm

Port size: 1/2"



Element 5 µm

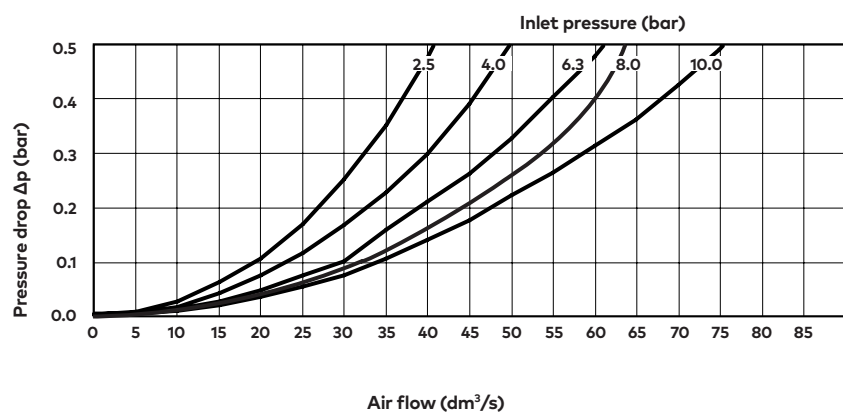
Port size: 1/2"



Flow characteristics

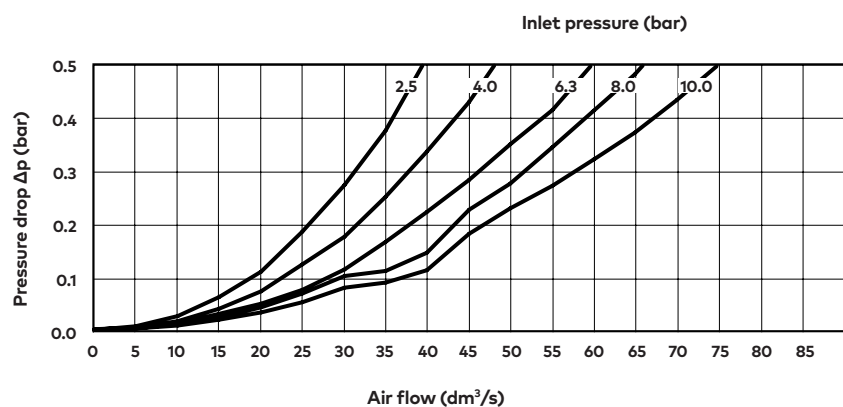
Element 40 μm

Port size: 3/8"



Element 5 μm

Port size: 3/8"



Accessories

Wall mounting bracket



Page 6

840024-50KIT

Quikclamp®



Page 6

840014-51KIT

Quikclamp® with bracket assembled



Page 6

840014-52KIT

Hybrid Quikclamp® *1



Page 6

840014-61

Hybrid Quikclamp® with bracket assembled *1



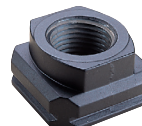
Page 6

840014-62

*1) To connect new Excelon Plus to old Excelon 74/73 units. Having the same hole centres as 74 series mounting bracket.

A Quikclamp adds 13.6 mm to the overall width of a combination unit

Port Adaptors



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3/8 PTF 840015-02KIT

1/2 PTF 840015-03KIT

3/4 PTF 840015-04KIT

G3/8 840015-10KIT

G1/2 840015-11KIT

G3/4 840015-12KIT

Pressure sensing block 1/4 PTF



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840016-50KIT

Pressure sensing block G1/4



Page 6

840016-51KIT

Full flow porting block 3/4" PTF



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840028-50KIT

Full flow porting block G3/4



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840028-53KIT

Full flow porting block 3/4" PTF



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840028-68KIT

Full flow porting block G3/4



Page 6

840028-69KIT

Pressure switch interface block (18D pressure switch) G1/4



Page 8

0337717000000000

Pressure switch 18D (0,5 ... 8bar) *1



Page 8

0881300

Digital pressure switch 51D (-1 ... 10 bar) *2



Page 8

0860810

Electronic Pressure Sensor – stand alone version *3



Q84G

IO-Link cables

Connection cable M8x1 for integrated digital pressure switch



Description	Cable length (m)	Model
M8 female to M12 male	0,6	NC-084FS-124MS-A
	1,0	NC-084FS-124MS-1
	2,0	NC-084FS-124MS-2
	5,0	NC-084FS-124MS-5
M8 female to free end	5,0	NC-084FS-00000-5

*1) Flanged version. For other pressure ranges, please see data sheet 5.11.001

*2) For other pressure ranges, please see data sheet 5.11.385

*3) Q84G standalone electronic pressure sensor module
see <http://s.norgren.com/digital-gauge-iodd> for data-sheet 8.900.905.

Maintenance/Service

**Filter cartridge
5 micron**



840038-50KIT

**Filter cartridge
40 micron**



840038-51KIT

**Auto drain kit with
metal Nut - Imperial**



6000-61KIT

**Auto drain kit with
metal Nut - Metric**



6000-60KIT

Spare parts

**Filter Bowl (Guarded Poly bowl
with auto drain 6 mm PIF)**



840025-51KIT

**Filter Bowl (Guarded Poly
bowl with manual drain)**



840025-50KIT

**Filter Bowl (Metal with S/
Glass & auto drain, 6 mm PIF)**



840003-51KIT

**Filter Bowl (Metal with S/
Glass & manual drain)**



840003-50KIT

**Filter Bowl (Guarded Poly
bowl with auto drain, 1/4 PIF)**



840025-53KIT

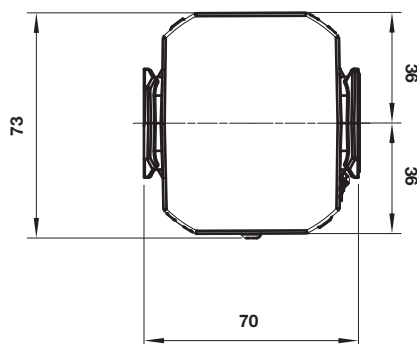
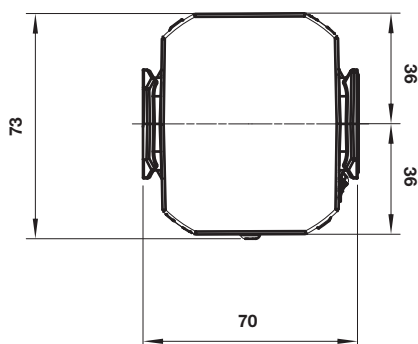
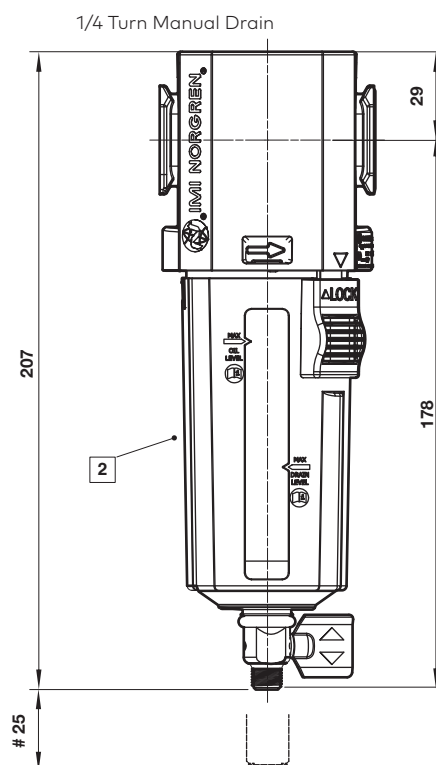
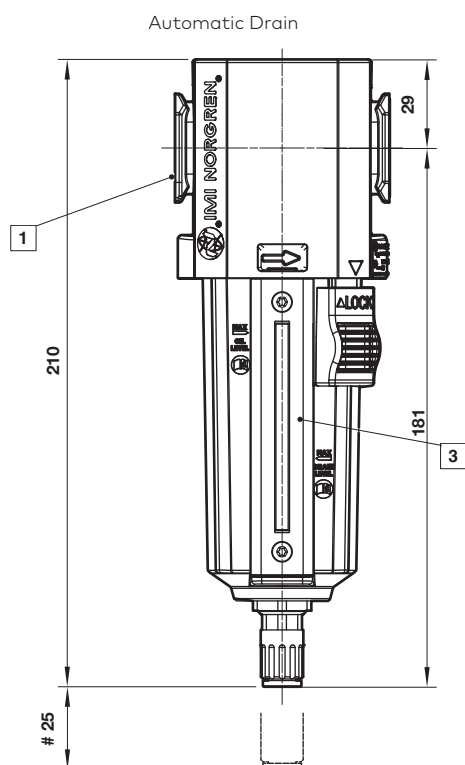
**Filter Bowl (Metal with S/
Glass & auto drain, 1/4 PIF)**



840003-56KIT

Dimensions

Dimensions in mm
Projection/First angle

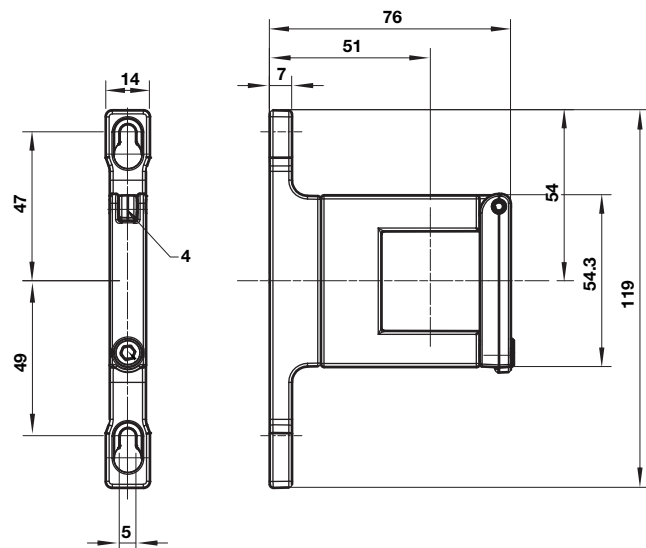


Minimum clearance for bowl removal

- 1 Main ports 3/8", 1/2" or 3/4"
(ISO G/PTF)
- 2 Transparent bowl with guard
- 3 Metal bowl with liquid level indicator lens

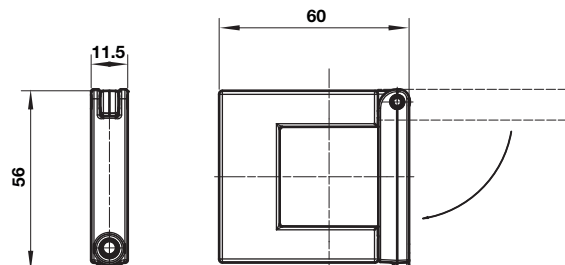
Accessories

Quikclamp® with wall bracket

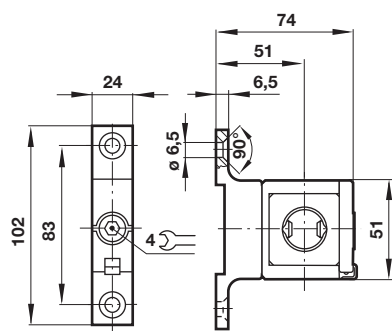


Quikclamp®

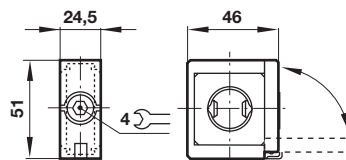
Dimensions in mm
Projection/First angle



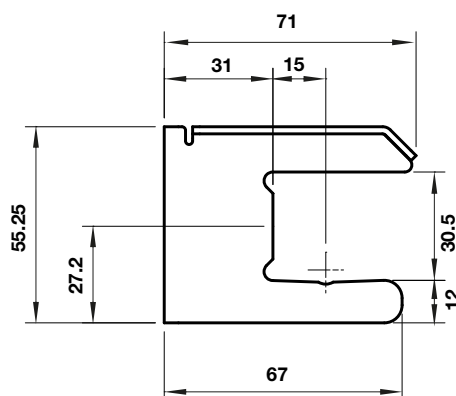
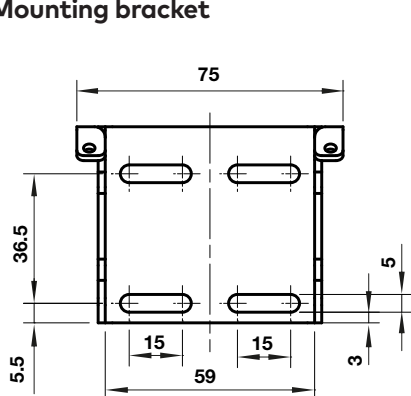
Hybrid-Quikclamp® with wall bracket



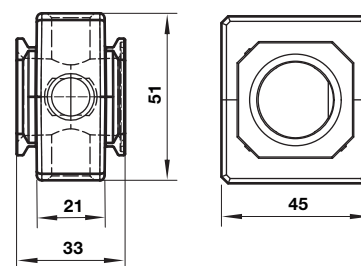
Hybrid-Quikclamp®



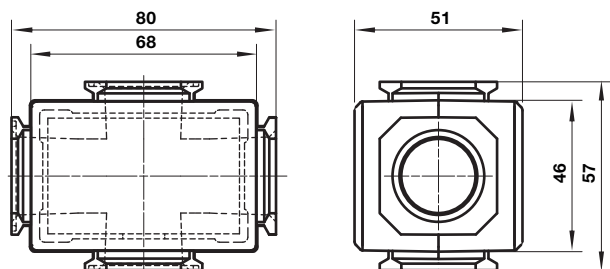
Mounting bracket



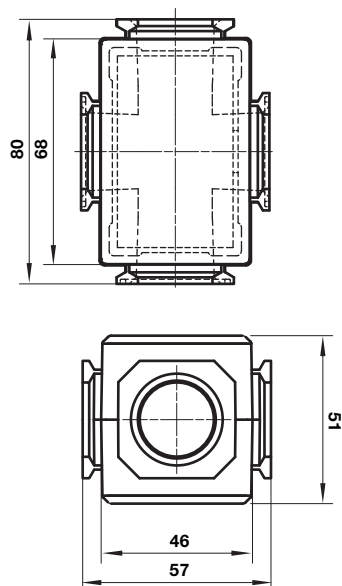
Pressure sensing block



Full flow porting block horizontal



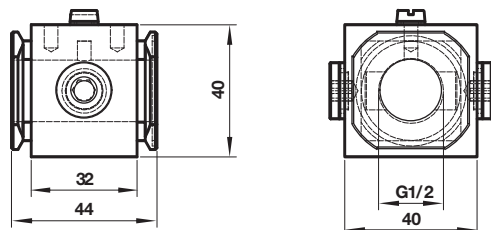
Full flow porting block vertical



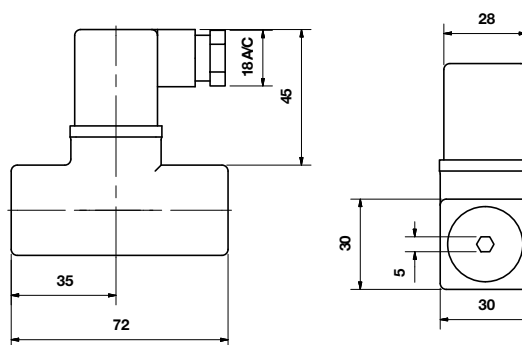
Dimensions in mm
Projection/First angle



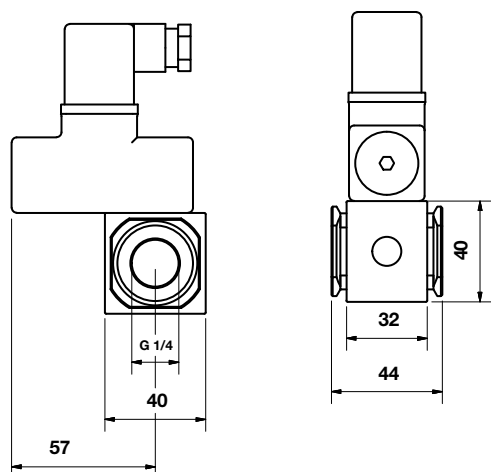
Porting block for 18D pressure switch



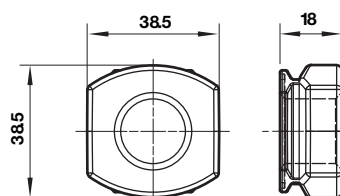
18D Pressure switch



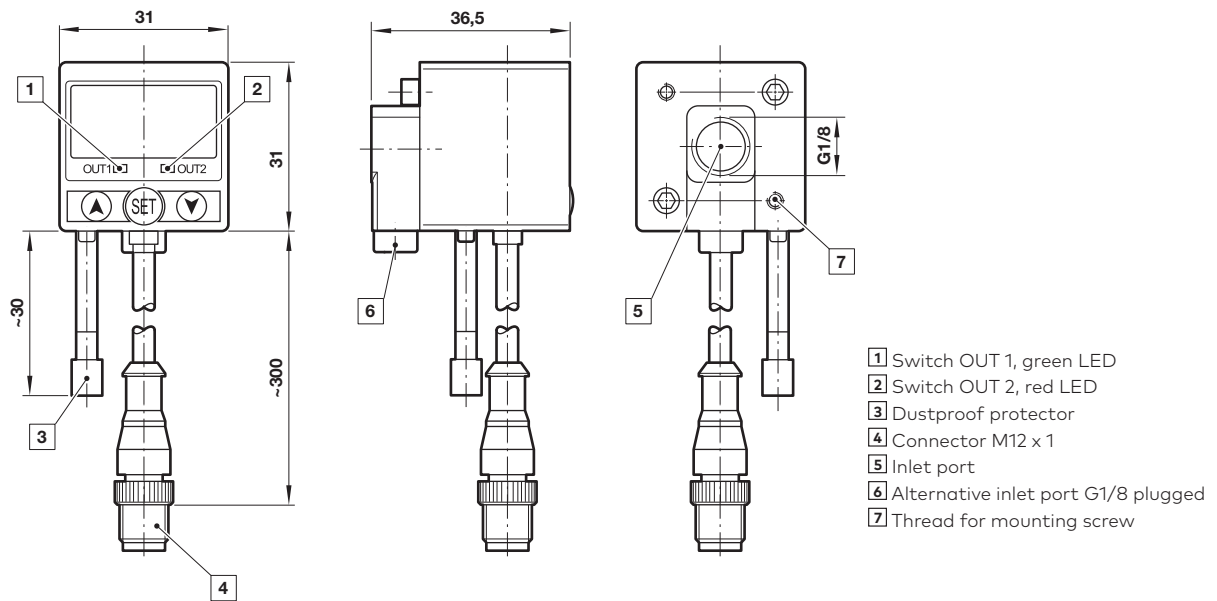
18D Porting block and 18D assembled



Pipe adaptor



51D Pressure switch - digital



Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under »**Technical features/ data**«.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult Norgren Ltd.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.