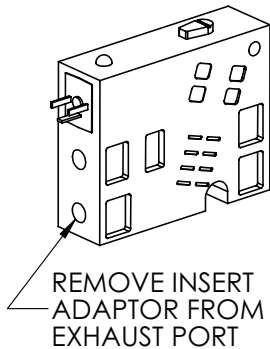
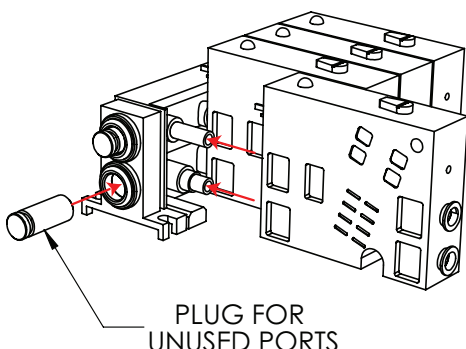


BVS 4 Series Directional Control Valve Setup Instructions

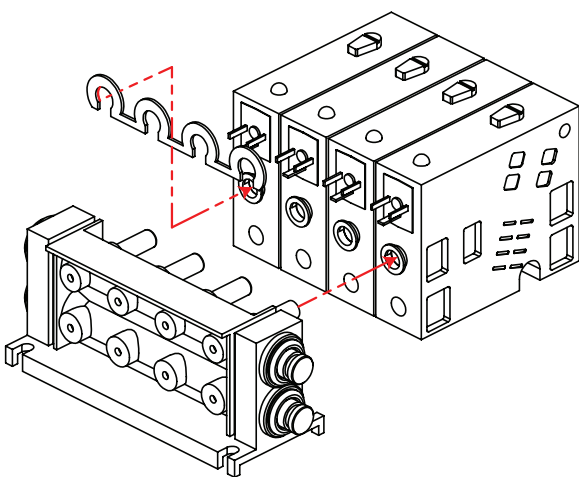
1. REMOVE INSERT ADAPTOR FROM THE EXHAUST PORT ON EACH VALVE



2. ALIGN VALVE WITH MANIFOLD VALVE STEMS. PRESS FIRMLY.

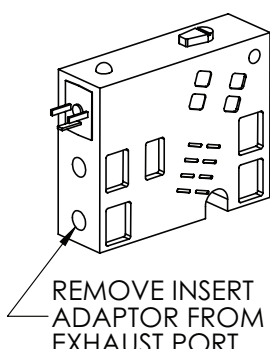


3. OPTIONAL ALIGNMENT CLIP INSTALLED (**NOT COMMONLY USED**).

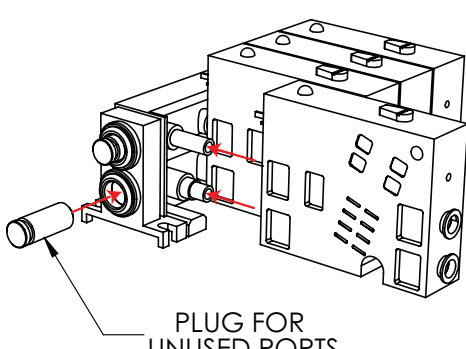


BVS 4 Series Directional Control Valve Setup Instructions

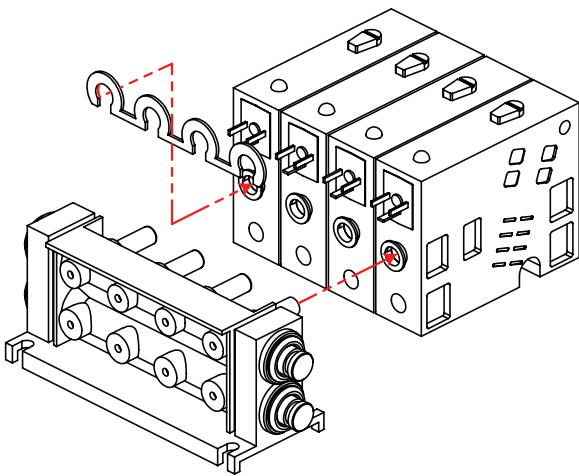
1. REMOVE INSERT ADAPTOR FROM THE EXHAUST PORT ON EACH VALVE



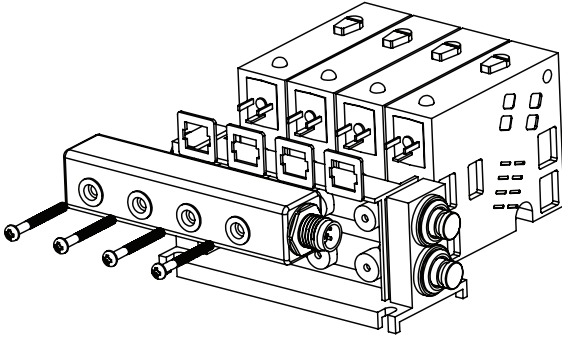
2. ALIGN VALVE WITH MANIFOLD VALVE STEMS. PRESS FIRMLY.



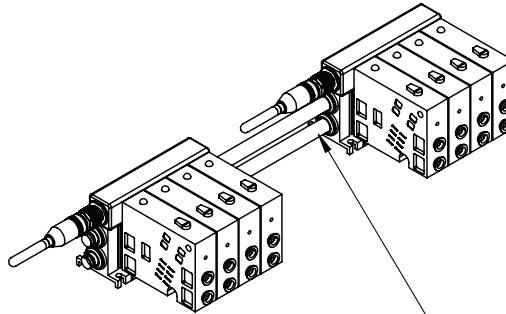
3. OPTIONAL ALIGNMENT CLIP INSTALLED (**NOT COMMONLY USED**).



4. INSTALL OPTIONAL POWER DISTRIBUTION BLOCK USING SUPPLIED HARDWARE AND GASKETS. TORQUE SCREWS TO 8-10 IN-LBS

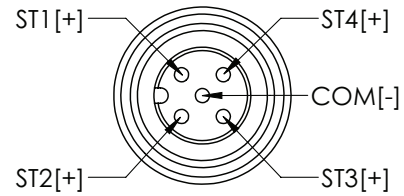


5. VALVE ASSEMBLIES CAN BE INSTALLED IN SERIES FOR SITUATIONS REQUIRING MORE THAN 4 VALVES.



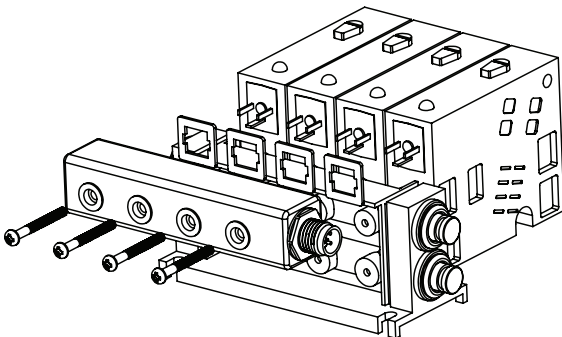
USE APPROPRIATE TUBE TO CONNECT MANIFOLDS TO TUBE ADAPTORS

BVPS WIRING PIN OUT

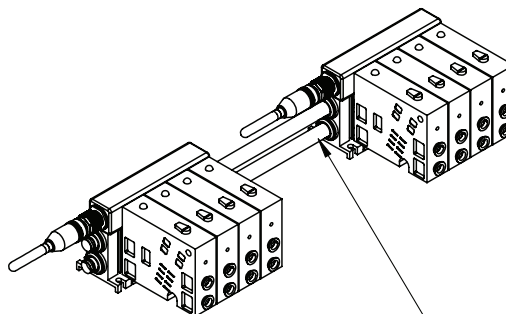


If you have any questions concerning the installation or operation of this equipment, or if you need additional information, please call AutomationDirect.com Tech Support at 770-844-4200

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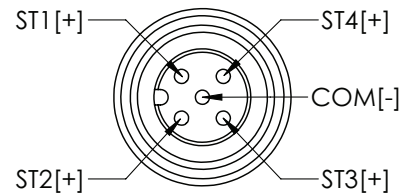


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