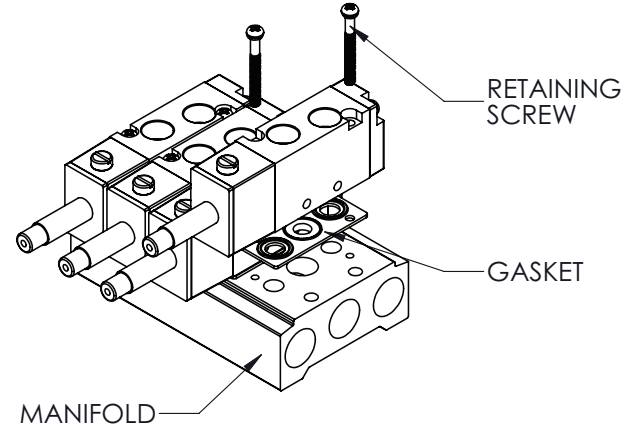
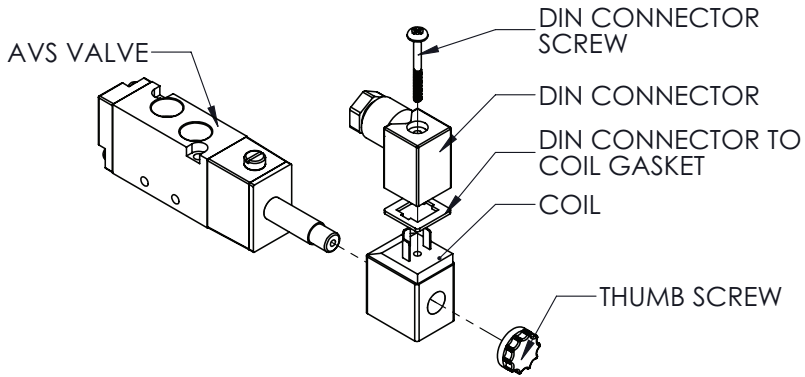


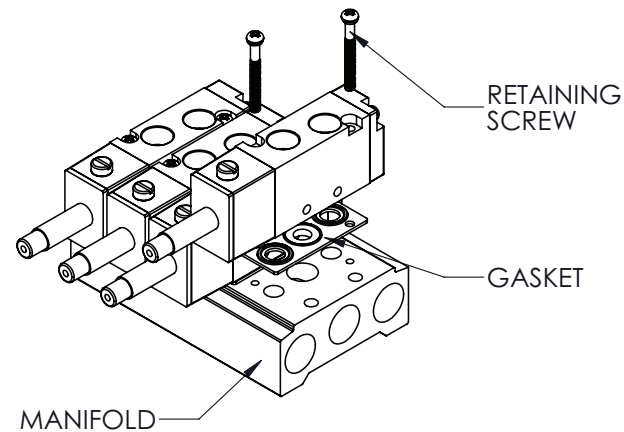
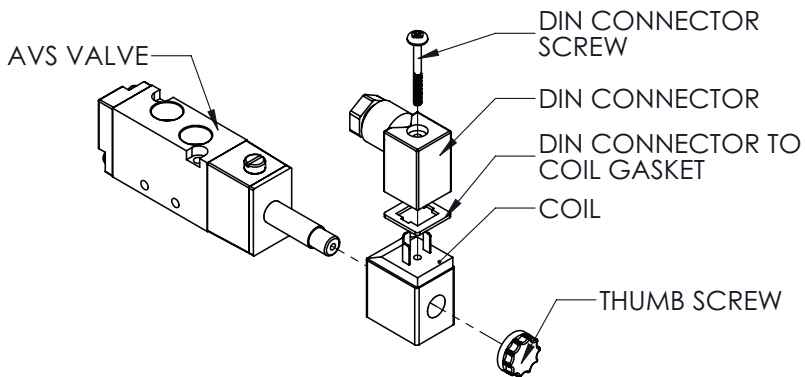
1. REMOVE DIN CONNECTOR SCREW, DIN CONNECTOR, GASKET, AND THUMB SCREW. SLIDE COIL AWAY FROM VALVE.

2. ASSEMBLE VALVES ONTO MANIFOLD. USE GASKETS, SCREWS, AND SPLIT WASHERS SUPPLIED WITH MANIFOLD. TORQUE RETAINING SCREWS 9-18 IN-LBS.

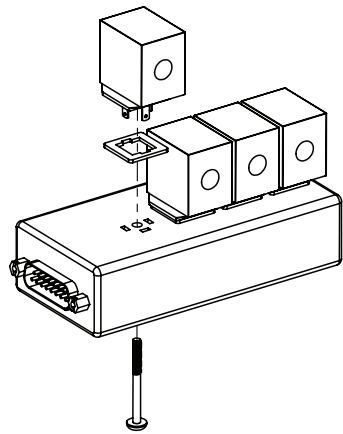


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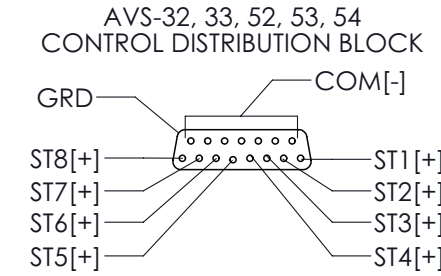
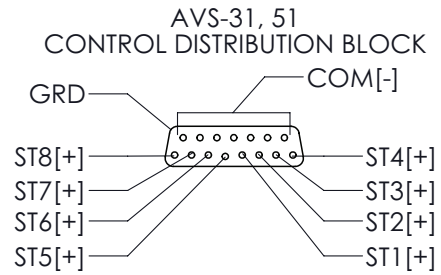
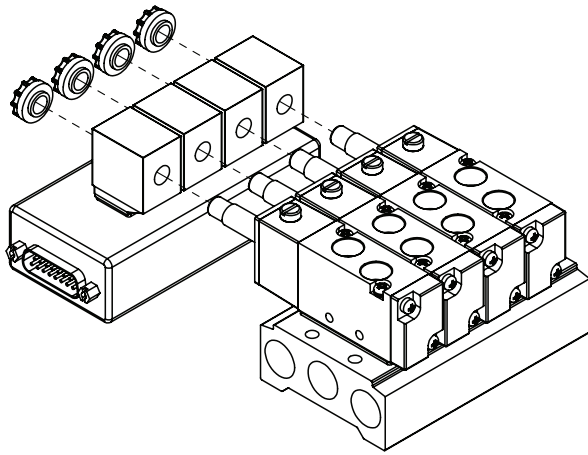
2. ASSEMBLE VALVES ONTO MANIFOLD. USE GASKETS, SCREWS, AND SPLIT WASHERS SUPPLIED WITH MANIFOLD. TORQUE RETAINING SCREWS 9-18 IN-LBS.



3. USING COILS FROM STEP 1, REINSTALL COIL ON CONTROL DISTRIBUTION BLOCK USING SCREW AND GASKET SUPPLIED WITH THE DISTRIBUTION BLOCK

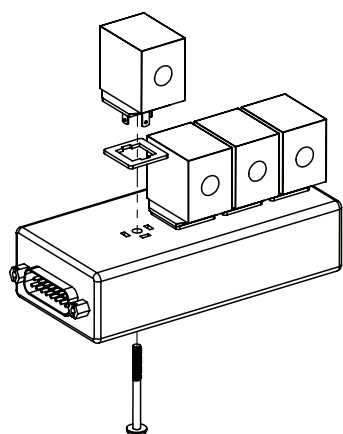


4. SLIDE ASSEMBLED CONTROL DISTRIBUTION BLOCK FROM STEP 3 TOGETHER WITH MANIFOLD ASSEMBLY FROM STEP 2. REINSTALL THUMBSCREWS FROM STEP 1.

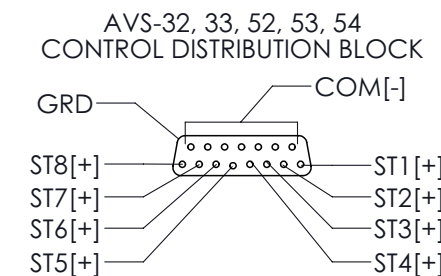
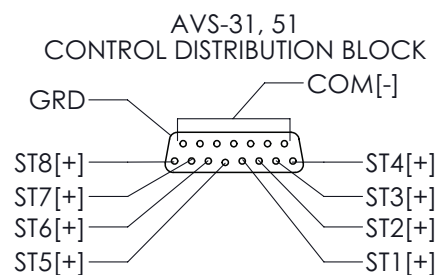
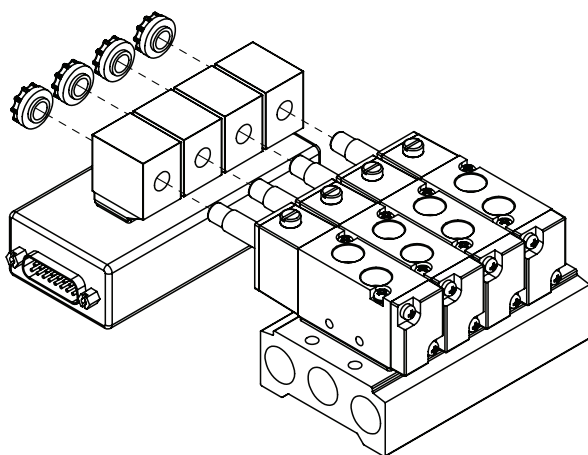


*If you have any questions concerning the installation or operation of this equipment, or if you need additional information, please call AutomationDirect.com Tech Support at 770-844-4200*

3. USING COILS FROM STEP 1, REINSTALL COIL ON CONTROL DISTRIBUTION BLOCK USING SCREW AND GASKET SUPPLIED WITH THE DISTRIBUTION BLOCK



4. SLIDE ASSEMBLED CONTROL DISTRIBUTION BLOCK FROM STEP 3 TOGETHER WITH MANIFOLD ASSEMBLY FROM STEP 2. REINSTALL THUMBSCREWS FROM STEP 1.



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