INDEX

A

Advanced Commands, A–18
ASCII String Commands, A–3
    ASCII String format, A–3

B

Basic Commands, A–5
    Embedded Variables, A–16

C

Communications Connections, 3–7
    Communication Connections Cover, 3–7
    Communication Connectors, 3–7
    Port 1 RS-232 / Port 2 RS-485 Terminal Block Connection, 3–8
    Port 3 Ethernet Connection, 3–9
    RS-232 Port 1 RJ12 Connector, 3–8
Conventions Used, 1–3

D

Dimensional Drawings, 2–15
Display Commands, A–19

E

Export and Import Configuration, 6–12

G

Getting Started, 1–5
- Before You Begin, 1–6
- Step 1 - Install Configuration Software, 1–7
- Step 2 - Launch Configuration Software, 1–8
- Step 3 - Connect Power Wiring, 1–9
- Step 4 - Connect the ViewMarq Message Display to a PC, 1–10
- Step 5 - Apply Power to the Display, 1–11
- Step 6 - Create Link between the ViewMarq and your PC, 1–12
- Step 7 - Creating Messages, 1–15
- Step 8 - Simulating Messages, 1–16
- Step 9 - Sending Messages to the ViewMarq Message Display, 1–17
- Step 10 - Sending Messages from your PLC to the ViewMarq, 1–18

I

Introduction to ViewMarq Mechanical Design, 3–3

M

Maintenance and Troubleshooting, 9–1
- ASCII Command String Syntax Error Messages, 9–8
- Diagnostic LED, 9–9
- Error Messages, 9–7
- LED Test, 9–6
- Reboot LED Display, 9–4
- Reset Factory Defaults, 9–5
- Updating Firmware, 9–2

Mechanical Features, 2–14
Message Display Selection and Configure Message Display, 6–2
Message Display Settings, 6–5
- Communication Setting, 6–7
- Global Settings, 6–5

Message Formatting, 5–7
- Character Toolbar, 5–7
- Command String Window, 5–13
- LED Display ID, 5–11
- Line Toolbar, 5–8

Message Simulator, 5–12
Other Tools, 5–10
Scrolling Multiple Lines Together, 5–10
Modbus Function Codes, B–4
Modbus Registers, B–2
Option Flags, B–4

N

Non Display Commands, A–20
Numeric Variables, 8–9
Numeric Variable Setup, 8–9
Setting Numeric Variable Value, 8–11

O

Optional Error Checking, 7–44

P

PC Links, 4–2
Adding a New Link, 4–5
Ethernet, 4–3, 4–6
Serial ASCII, 4–9
Serial Modbus, 4–9
Power Connections and Specifications, 3–4
Ambient Temperature, 3–6
Grounding, 3–6
Power Connections Cover, 3–4
Power Installation, 3–4
Power Supply Removable Terminal Blocks, 3–5
Power Supply and Communication Specifications, 2–7
AC Power Supply Specifications, 2–8
Communication Connections, 2–9
Communication LEDs, 2–13
External DC Power Supply Requirements, 2–8
Port 1 RS-232 Terminal Block Connection, 2–11
Port 2 RS-485 Terminal Block Connection, 2–11
Port 3 Ethernet Connection, 2–12

Power Supply Removable Terminal Blocks, 2–7
RS-232 Port 1 RJ12 Connector, 2–10
Purpose of the Software, 1–2
Purpose of this Manual, 1–2

R

Resetting Communications to Factory Default, 4–12, 9–6

S

Safety Guidelines, 3–2
Saved Messages, 5–4
Open a Saved Message, 5–5
Saving the Message, 5–4
Sending Messages from a CLICK PLC, 7–13
ASCII, 7–14
Modbus, 7–17
Optional Error Checking, 7–21
RS-232, 7–13
RS-485, 7–13
Sending Messages from a DirectLogic PLC, 7–66
Embedding the String into PLC memory, 7–68
Optional Error Checking, 7–73
Sending Strings by Modbus over Ethernet, 7–76
Sending Strings by Modbus over Serial, 7–70
Sending Messages from a Do-More PLC, 7–47
ASCII, 7–48
Ethernet, 7–48
Modbus, 7–53
Modbus TCP, 7–63
RS-232, 7–47
RS-485, 7–47
Sending Messages from a PLC to ViewMarq, 7–1
ASCII, 7–5
Modbus, 7–5
Reading the ASCII Reply when using Modbus, 7–6
String Length Limitations with PLCs, 7–6
Sending Messages from a Productivity3000 PAC, 7–25

Embedding the String into PAC memory, 7–27
Ethernet, 7–25
Ethernet Modbus TCP, 7–42
Modbus Serial, 7–34
Optional Error Checking, 7–38
RS-232, 7–25
RS-485, 7–26
Sending Strings by ASCII over Serial, 7–28
Sending Strings via Modbus, 7–31
Sending Modbus to Multiple Displays or other Slave Devices, 7–12
Sending Strings from multiple PLCs, 7–11
Specifications, 2–3
Environmental Specifications, 2–6
MD4-0112T, MD4-0112T-1, 2–3
MD4-0124T, MD4-0124T-1, 2–3
MD4-0212T, MD4-0212T-1, 2–4
MD4-0224T, MD4-0224T-1, 2–4
MD4-0412T, MD4-0412T-1, 2–5
MD4-0424T, MD4-0424T-1, 2–5
String Variables, 8–4
Setting String Variable Value, 8–6
String Variable Setup, 8–4

T

Text Editor Overview, 5–6
Message Length, 5–6
Software Purpose, 5–6
Supported Characters, 5–6
The Software Workspace, 5–3

U

Using PRINTV instruction (D2-260 or D0-06 only), 7–68

V

Variables, 8–2
Editing a Variable, 8–3

Inserting a Variable, 8–2
ViewMarq Character List, C–2
ViewMarq Commands, A–2
ViewMarq Mounting, 3–10
Chain Mounting, 3–15
Installation Notes, 3–10
Mounting Brackets, 3–12
Mounting Clearance, 3–10
Mounting Position, 3–10
Viewing Angle and Distances, 3–11
Wall Mounting, 3–13

W

What's in the Box?, 1–4