

Chapter 1. Getting Started	
Manual Overview	1–2
Available Models	1–3
Receiving and Inspection	1–10
Reshipping	1–11
Long Term Storage	1–11
Warranty	1–11
Chapter 2: Mounting & Initial Startup	
Safety Information	2–2
Motor Dimensions	2-3
Terminal Diagrams	2–6
Motor Mounting	2–7
Proper Installation Conditions	2–8
Coupling Alignment	2–8
Motor Nameplate & Starter Information	2–9
Inspection Before Startup	2–10
Initial Startup Inspection	2–11
Chapter 3: Preventative Ongoing Maintenance	
Routine Maintenance	3–2
Bearing Size Information	3–3
Chapter 4: Accessories	
Capacitors and Centrifugal Switches	4–2
C-Flange Kits	4–3
STABLE Slide Bases	4–5

Chapter 5: Reference

Using IronHorse Motors with AC Drives	5–2
Double Punched Motors	5–3
F1 and F2 Mounting	5–4
Junction Box Dimensions	5–5
Minimum Sheave Diameters	5–6
Decibel Levels	5–7
Shipping Crate Dimensions and Weights	5–8