DEEP HINGED HMI COVERS

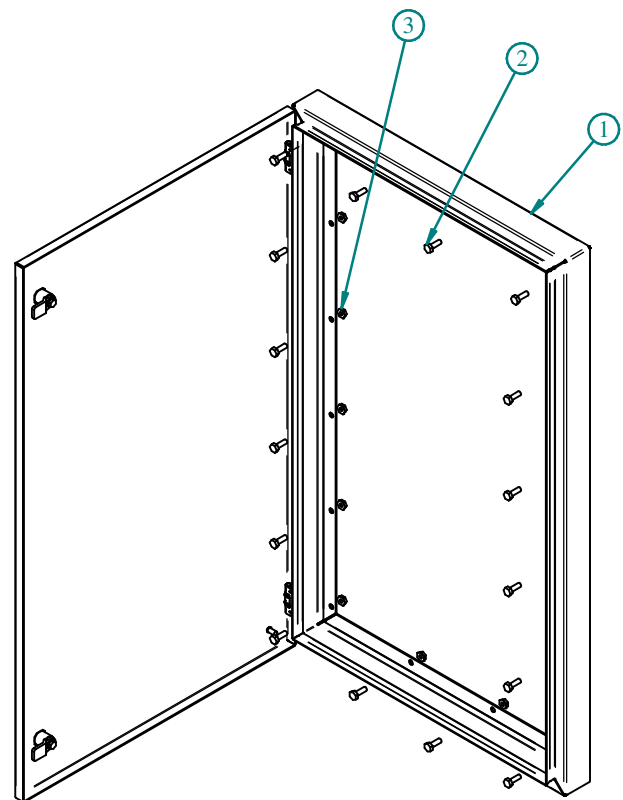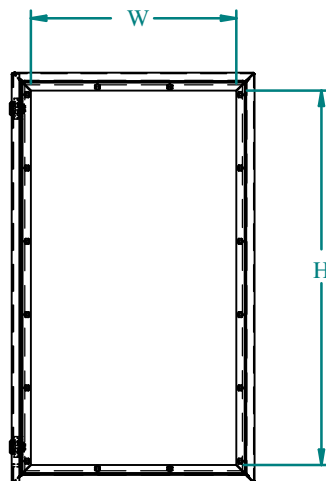**BUL87926**
REV. A

**ASSEMBLY INSTRUCTIONS FOR
DEEP HINGED HMI COVERS
(1481SDH / 1481SSDH)**

ITEM #	DESCRIPTION
1	HMI COVER
2	SCREW 1/4-20X3/4 HEX ZP
3	NUT - 1/4-20 UNC, KEPS, ZP

INSTRUCTIONS :

A) Locate HMI cover in desired location.
B) Use HMI cover as template for marking mounting hole location.
     (Use chart to confirm maximum cutout size)
C) Mark all holes in body.
D) Drill (9/32" / 7.1mm) holes.
E) File sharp edges of cutout.
F) Install cover into place using supplied hardware.
G) Tighten hardware until the gasket is fully
     compressed against the mating surface.

PART NUMBER	MAXIMUM CUTOUT SIZE [IN]		NUMBER OF SCREWS
	H	W	
1481SDH1418	9.19	11.56	8
1481SDH1612	11.19	5.14	8
1481SDH2016	15.19	9.14	8
1481SDH2416	19.19	9.14	10
1481SDH2420	19.19	13.14	12
1481SDH3024	25.19	17.14	14
1481SDH2430	19.19	23.14	14
1481SDH3624	31.19	17.14	16

PART SHOWN -

NOTE: ALL PARTS ALSO OFFERED IN STAINLESS STEEL.

| TOOL BOX | Pencil | Centre Punch | Drill, use 0.281" (7.1mm) | 7/16" Socket Wrench | Ruler | File |

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