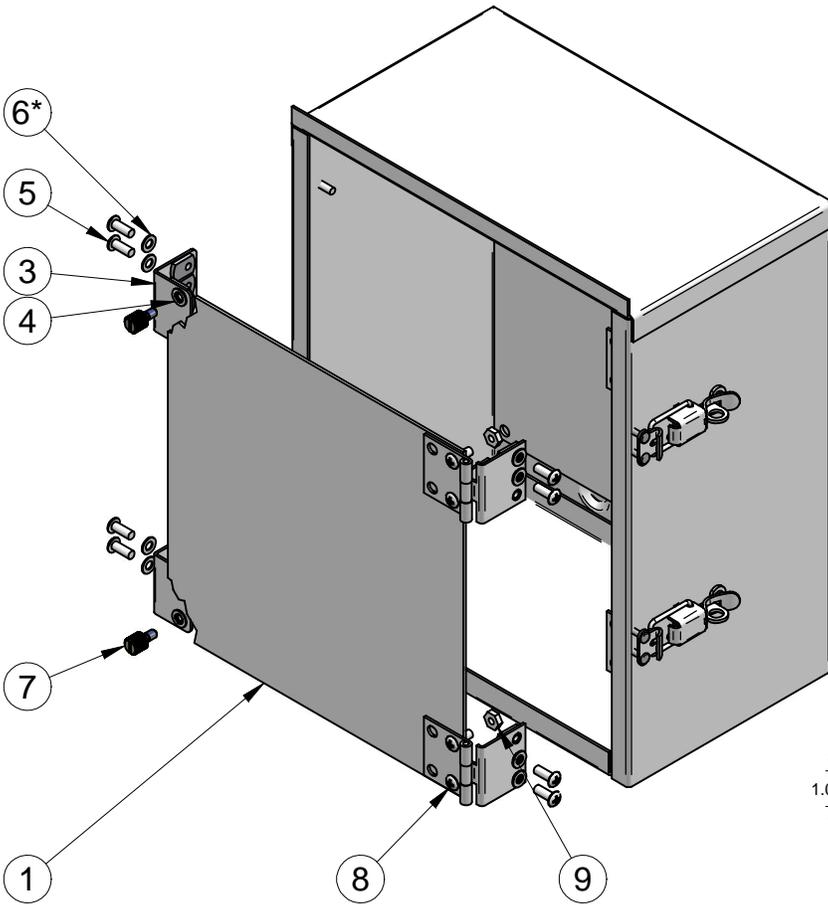


SPB1 SERIES

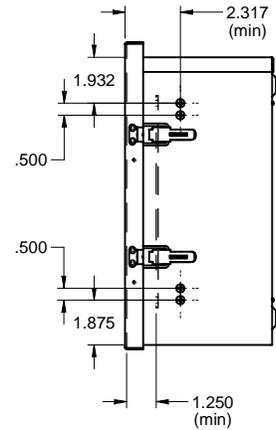
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REV. B

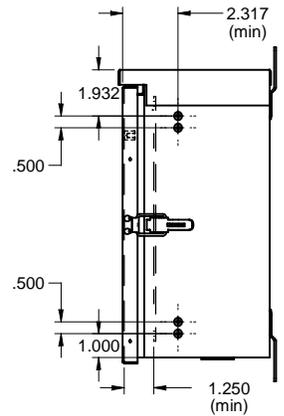
ASSEMBLY INSTRUCTIONS FOR SWING PANEL



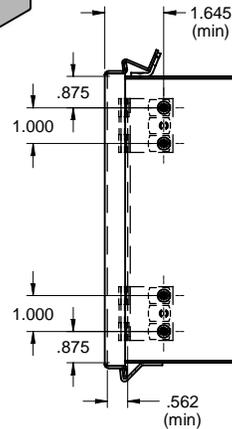
DRILL DETAIL



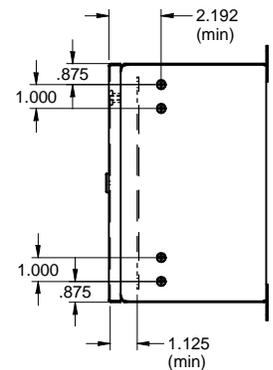
HCLO (16 X 12 OR SMALLER)



HCR (8 X 6 OR LARGER)



1414 (8 X 6 OR LARGER)
(EXCEPT 1414SC)



ECLIPSE JR. (6 X 4 OR LARGER)

NOTE: * - TO MAINTAIN NEMA 12 & 4 RATING NYLON WASHERS MUST BE USED. -PANELS MUST BE ORDERED SEPARATELY. -DATA SUBJECT TO CHANGE WITHOUT NOTICE.

ASSEMBLY INSTRUCTIONS

ITEM #	QTY.	DESCRIPTION
1	1	SWING PANEL
2	2	HINGE BRACKET
3	2	FIXED BRACKET
4	2	5/16" PUSHNUT
5	8	10-32 SCREW
6	8	*10-32 NYLON WASHER
7	2	10-32 THUMB SCREW
8	4	10-32 SCREW
9	4	10-32 HEX KEPT NUT

- A) SWING PANEL MAY BE HINGED ON EITHER SIDE OF BOX. DETERMINE MOUNTING POSITION AND DRILL EIGHT .218(5.5mm) DIA. HOLES AS SHOWN IN DRILL DETAIL.(4 PER SIDE)
- B) MOUNT HINGES AND BRACKETS USING 10-32 SCREWS WITH *NYLON WASHERS (PART 5,6).
- C) MOUNT SWING PANEL TO HINGES USING 10-32 FLAT HEAD SCREWS AND HEX KEPT NUTS (PART 8,9). MAKE SURE SWING PANEL SWINGS FREELY THROUGH THE DOOR OPENING.
- D) ATTACH THUMB SCREWS TO PANEL USING PUSHNUT (PART 4,7).
- E) DRILL TWO HOLES IN SWING PANEL AND INSTALL TWO BOLTS PER HINGE AS SHOWN.

