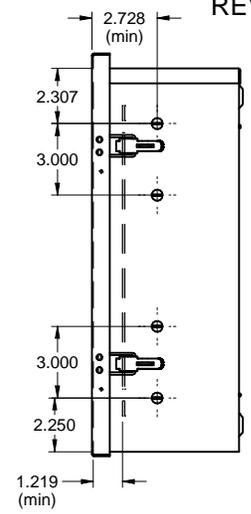
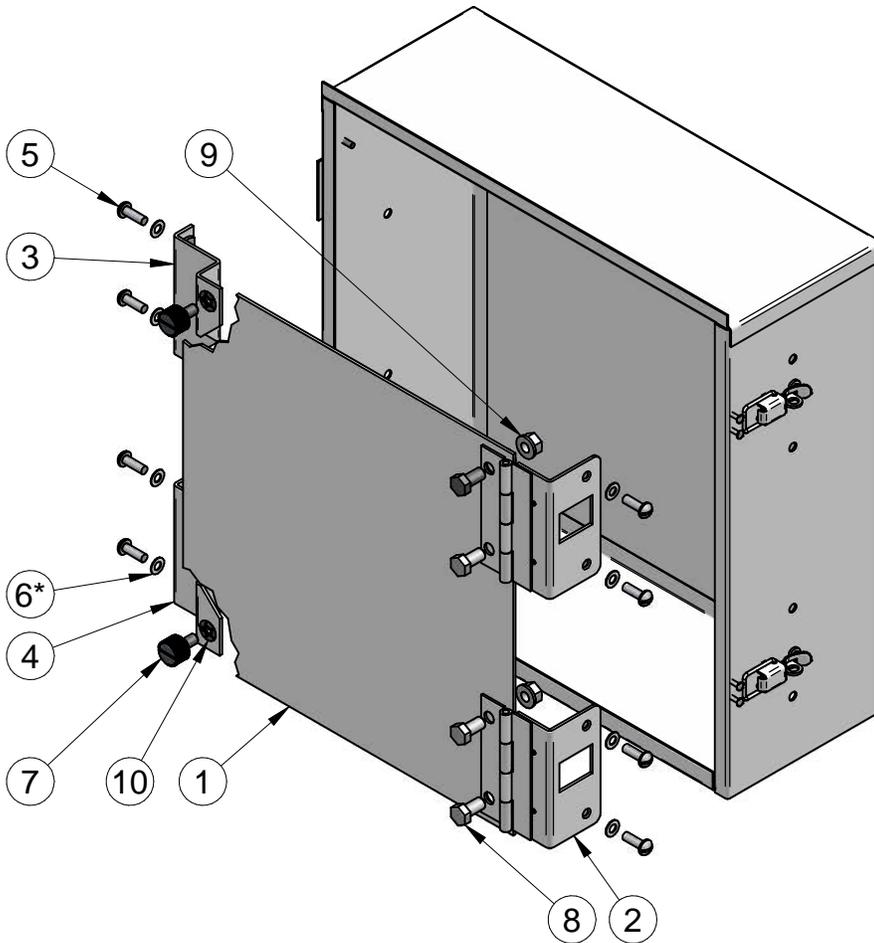


SPB2 SERIES

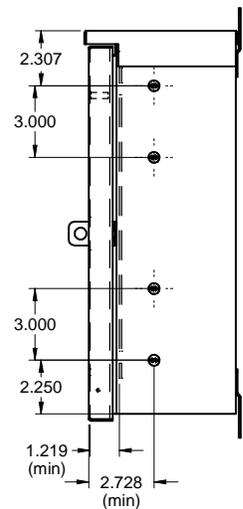
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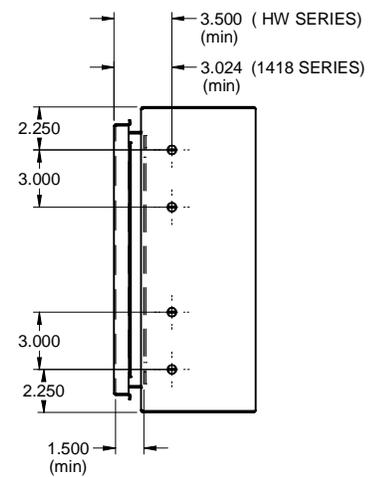
ASSEMBLY INSTRUCTIONS FOR SWING PANEL



HCL0 (16 X 16 OR LARGER)



HCR (16 X 12 OR LARGER)



**1418 (12 X 12 OR LARGER)
HW (12 X 12 OR LARGER)**

NOTE: *-TO MAINTAIN NEMA 12 & 4 RATING NYLON WASHERS MUST BE USED.
-PANELS MUST BE ORDERED SEPARATELY.
-DATA SUBJECT TO CHANGE WITHOUT NOTICE.

ASSEMBLY INSTRUCTIONS

- SWING PANEL MAY BE HINGED ON EITHER SIDE OF BOX. DETERMINE MOUNTING POSITION AND DRILL EIGHT .281(7.1mm) DIA. HOLES AS SHOWN IN DRILL DETAIL.
- MOUNT HINGES AND BRACKETS USING 1/4-20 SCREWS WITH *NYLON WASHERS (PART 5,6).
- MOUNT SWING PANEL TO HINGES USING 3/8-16 HEX HEAD BOLTS, AND HEX KEPT NUTS (PART 8,9). MAKE SURE SWING PANEL SWINGS FREELY THROUGH THE DOOR OPENING.
- ATTACH THUMB SCREWS TO PANEL USING PUSHNUT (PART 7,10).
- DRILL TWO HOLES IN SWING PANEL AND INSTALL TWO BOLTS PER HINGE AS SHOWN.

ITEM #	QTY.	DESCRIPTION
1	1	SWING PANEL
2	2	HINGE BRACKET
3	1	FIXED BRACKET
4	1	FIXED BRACKET
5	8	1/4-20 SCREW
6	8	*1/4-20 NYLON WASHER
7	2	5/16-18 THUMB SCREW
8	4	3/8-16 HEX HEAD BOLT
9	4	3/8-16 HEX KEPT NUT
10	2	5/16" PUSHNUT

