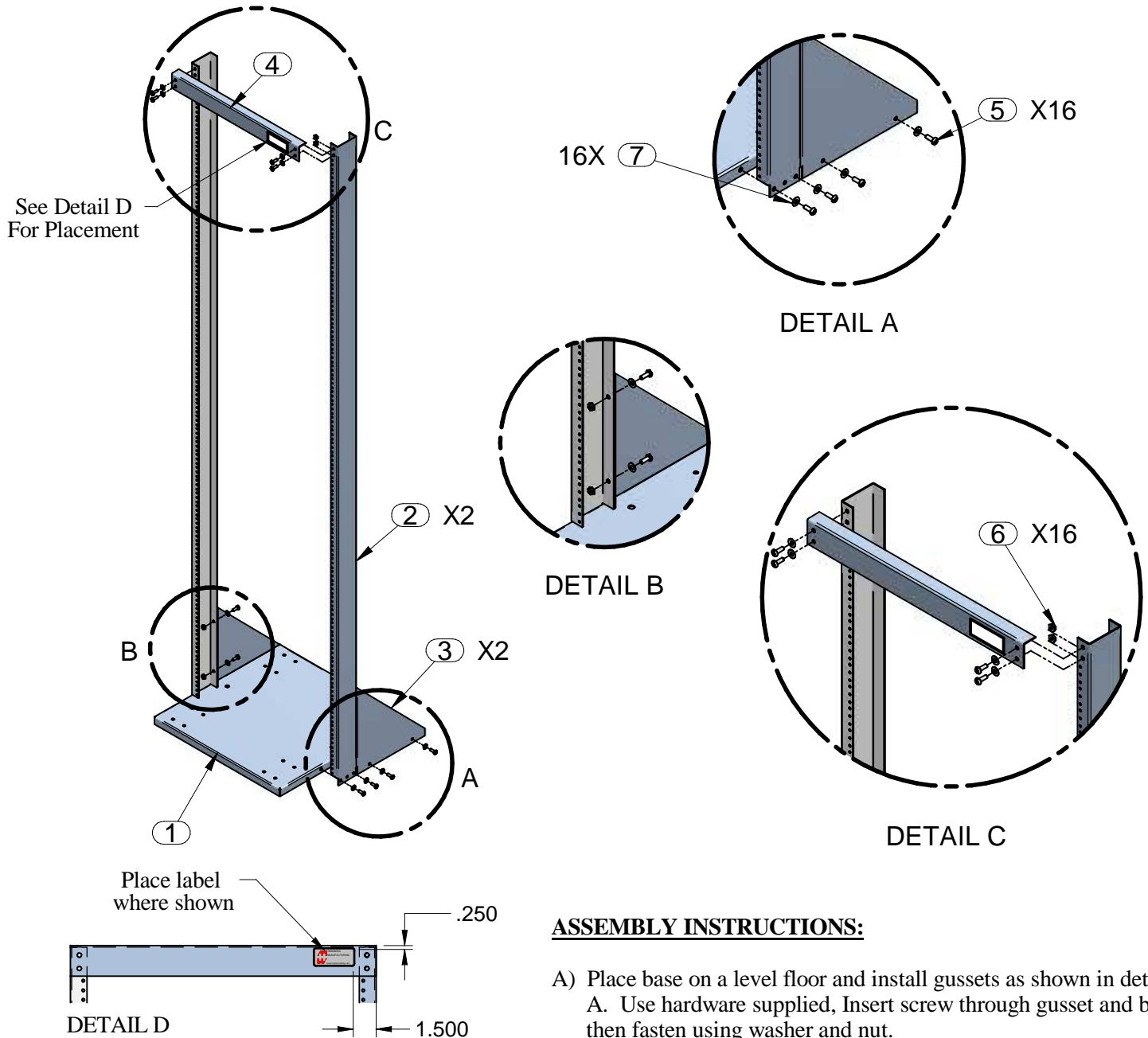


DNRRLDK - SERIES

ASSEMBLY INSTRUCTIONS FOR LIGHT DUTY RELAY RACK K.D.

BUL10272
REV. B
PAGE 1 OF 1



ASSEMBLY INSTRUCTIONS:

- A) Place base on a level floor and install gussets as shown in detail A. Use hardware supplied, Insert screw through gusset and base then fasten using washer and nut.
- B) Lay assembly on side and install bottom rail so the 2 bolt holes line up with the holes on the gusset (Detail B).
- C) Support 2nd rail using a box or chair when installing.
- D) Install top angle support as shown in detail C.
- E) Raise Frame to the upright position and tighten all screws while ensuring squareness.

PARTS LIST		
ITEM No.	DESCRIPTION	QTY
1	BASE	1
2	RAILS (1 L.H., 1 R.H.)	2
3	GUSSETS (1 L.H., 1 R.H.)	2
4	TOP ANGLE SUPPORT	1
5	SCREW 1/4 - 20 X 5/8" LG	16
6	NUT 1/4 - 20 KEP	16
7	WASHER FLAT 1/4 ZP	16

TOOL BOX



Phillips
Screw Driver



Tape
Measure



7/16 Open End
Wrench



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