

# 1485 / 1487 - SERIES

**BUL10148**  
REV. C

## ASSEMBLY INSTRUCTIONS FOR A BOX CONNECTOR OF A WIREWAY

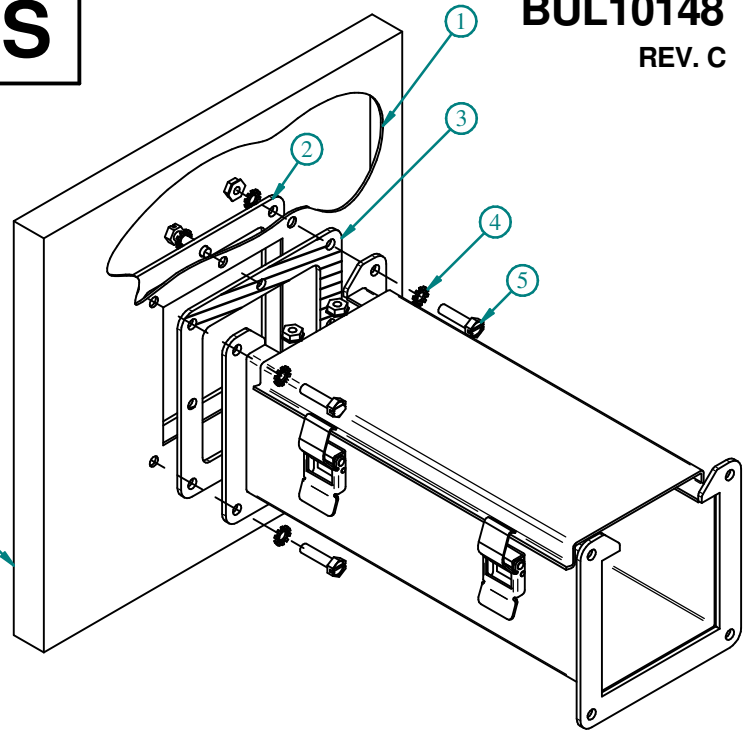
### ASSEMBLY INSTRUCTIONS

A) Use Connector Plate (PART 1) as a template. Mark cutout, hole & drill .281 (7.1mm) Dia. Holes. Do this at the desired location in the Enclosure.

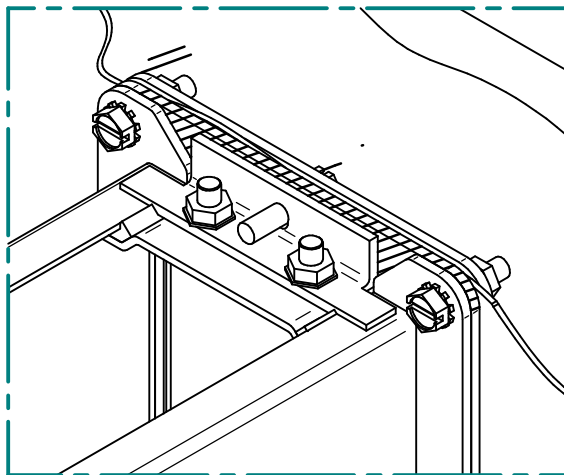
B) Fasten the Connector Plate (PART 2) to the inside of the Enclosure with the gasket on the mating wireway connecting externally to the Enclosure using  $\frac{1}{4}$ -20x1" HEX HD. screw with  $\frac{1}{4}$  star washers &  $\frac{1}{4}$ -20 KEP nuts (PARTS 4,5 & 1). Ensure that the gasket (PART 3) is in between the wireway flange and control box.

C) For only 1485 series, slip the angle sealing bracket (PART 5) into mating wireway and fasten to the flange on  $\frac{1}{4}$ -20 Hardware.

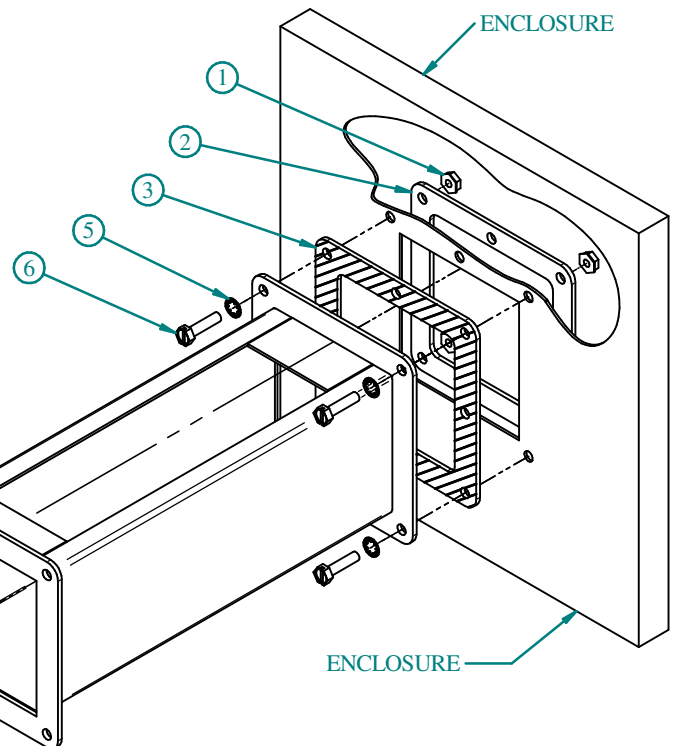
ENCLOSURE



1485 SERIES



ASSEMBLED VIEW OF 1485



1487 SERIES

PART #	QTY.	DESCRIPTION
1	4 OR 8	1/4 - 20 KEP NUT W/ WASHER
2	1	BOX CONNECTOR PLATE
3	1	SOLID FLANGE GASKET
4	1	ANGLE SEALING PLATE
5	10 OR 16	1/4 STAR WASHER
6	5 OR 8	1/4 - 20 X 1 HEX CAP SCREW

TOOL BOX	3/8, 7/16" Socket Wrench	3/8 or 7/16 Open Wrench	Centre Punch	Drill, use .281 (7.1mm) BIT	Hammer	Cutting Tool

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