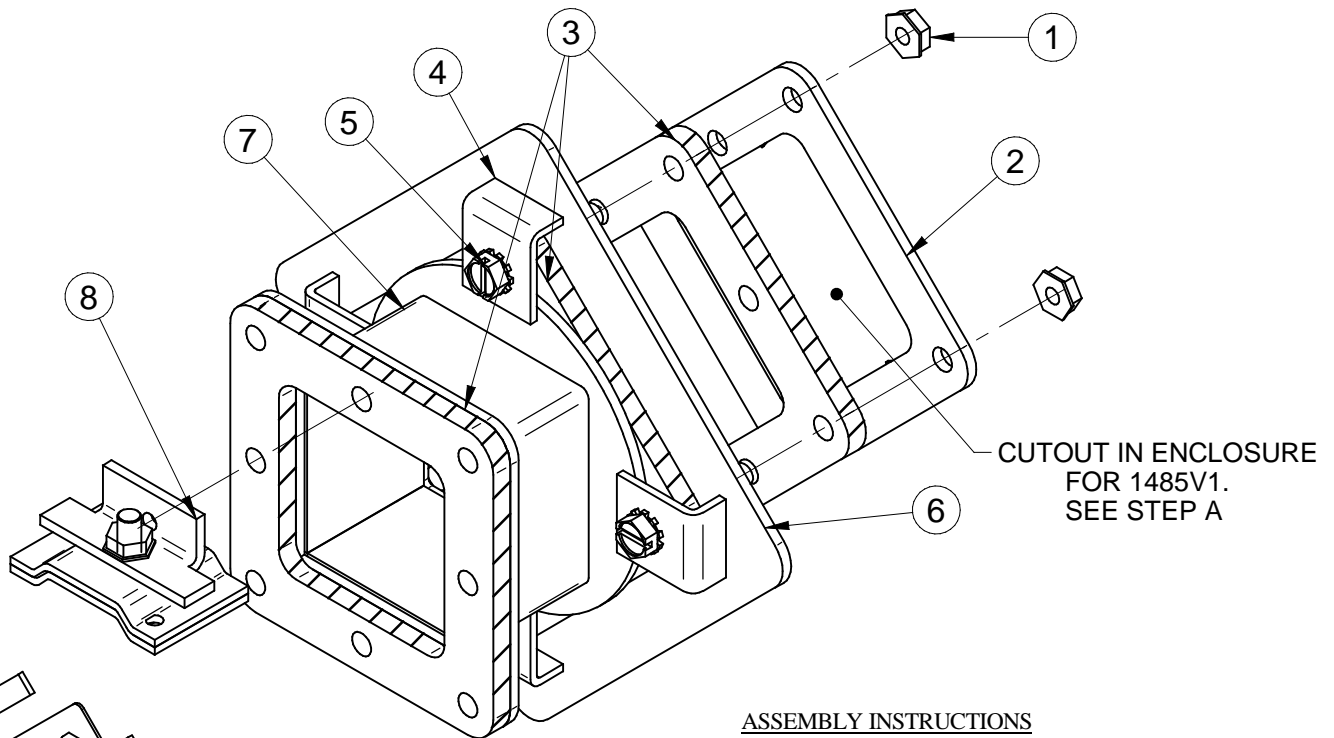


# 1485V - SERIES

BUL10116

REV. C

## ASSEMBLY INSTRUCTIONS FOR 1485V SERIES SWIVEL NIPPLE

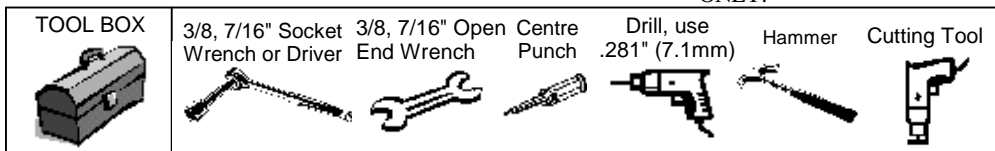


### ASSEMBLY INSTRUCTIONS

- A) FOR 1485V1 BOX ENTRY SERIES USE CONNECTOR PLATE (PART 2) AS A TEMPLATE. MARK, CUT CUTOUT HOLE AND DRILL .281" (7.1mm) DIA. HOLES. THIS IS TO BE DONE AT DESIRED POSITION IN ENCLOSURE.
- B) FOR 1485V2 STANDARD ENTRY. DISCARD CONNECTOR PLATE (PART 3) AND IGNORE STEP A.
- C) CONNECT THE 1485V1 KIT TO ENCLOSURE USING 1/4 - 20 SCREWS AND NUTS (PARTS 5 & 1) THROUGH CLAMP (PART 4), ADAPTER PLATE (PART 2), GASKET (PART 3), AND ENCLOSURE. DO NOT TIGHTEN COMPLETELY UNTIL STEP D & E ARE COMPLETE. IF 1485V2 IS USED SEE STEP D.
- D) CONNECT THE BODY (PART 7) TO THE FLANGE ON THE MATING WIREWAY USING 1/4 - 20 X .75 HEX HD. SCREWS AND 1/4 - 20 KEP NUTS (PARTS 5 & 1) PROVIDED. IF 1485V2 IS USED IGNORE STEP C AND ASSEMBLE USING 1/4 - 20 HARDWARE THROUGH CLAMP (PART 4), ADAPTER PLATE (PART 2), GASKET (PART 3) AND MATING WIREWAY.
- E) SLIP ANGLE SEALING BRACKET (PART 8) INTO MATING WIREWAY AND FASTEN TO THE FLANGE ON SWIVEL BODY USING 1/4 - 20 HARDWARE. IF 1485V2 KIT IS USED, ASSEMBLE THE SECOND SEALING BRACKET TO MATING WIREWAY AND THE ADAPTER PLATE (PART 6).
- F) ONCE THE SWIVEL BODY AND ADAPTER PLATES ARE ALIGNED TO MATING COMPONENTS. TIGHTEN THE CLAMPS DOWN TO FIX THE POSITION OF THE SWIVEL ASSEMBLY.

- APPLY EXTRA STRIPS OF GASKET (PART #9) TO COVER OPENINGS
- G) WHEN NIPPLE IS TURNED 45° ON 1485DV & 1485EV SWIVEL NIPPLES ONLY.

PART #	QTY.	DESCRIPTION
1	5 OR 8	1/4 - 20 KEP NUT
2	1	CONNECTOR PLATE (1485V1)
3	3	SOLID FLANGE GASKET
4	4	CLAMPS
5	4 OR 7	1/4 - 20 X 3/4 HEX CAP SCREW
6	1	ADAPTER PLATE
7	1	1485 V SWIVEL NIPPLE BODY
8	1 OR 2	ANGLE SEALING PLATE
9	4	GASKET ( D & E ONLY IF NEEDED)



**HAMMOND**  
**MANUFACTURING™**  
**ENCLOSURES**