

ACE - COUPLING INSTALLATION

BUL88556
REV. A

ASSEMBLY INSTRUCTIONS FOR COUPLING AND SUPPORT BRACKET (SEE SHEET 2 FOR DRILLING PATTERNS)

Remove support bracket from inside the enclosure and center on top or bottom of enclosure as shown in Figure 1.
(Use Top for left hand hinged or Bottom for right hand hinged door)
See Sheet 2 to determine correct drill pattern.
Mark and drill enclosure as shown on Sheet 2.
Re-install support bracket inside enclosure using 1/4-20 KEP nuts.
Install coupling as shown in Figure 2 and 3 using supplied gasket and hardware

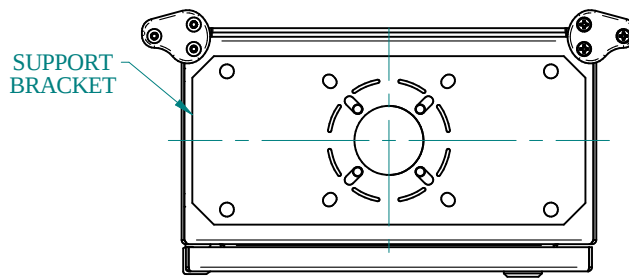


FIGURE 1

A SUITABLE TYPE RATED
MOUNTING KIT SHALL BE
USED TO MAINTAIN THE
ENCLOSURE RATING

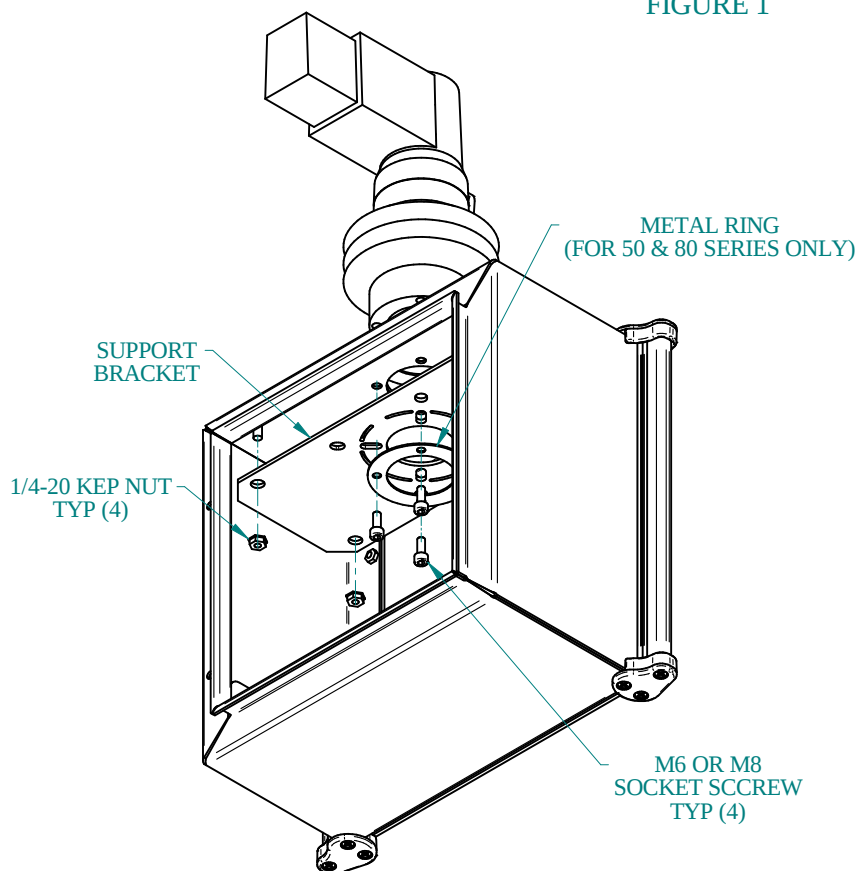


FIGURE 2
(DOOR REMOVED FOR CLARITY)

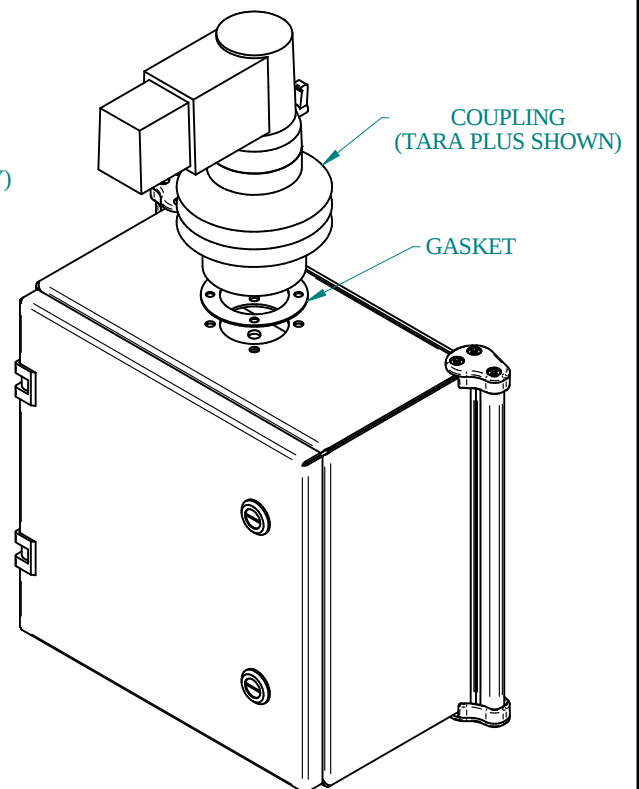


FIGURE 3

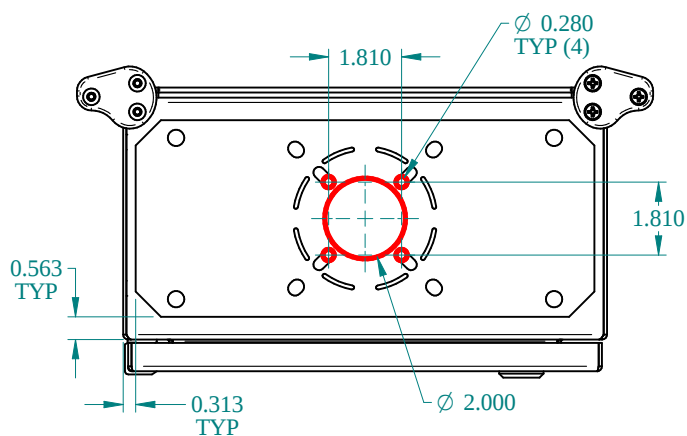


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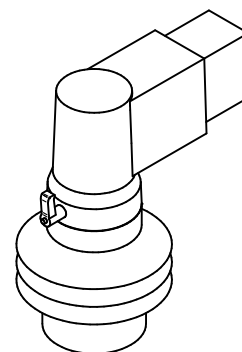
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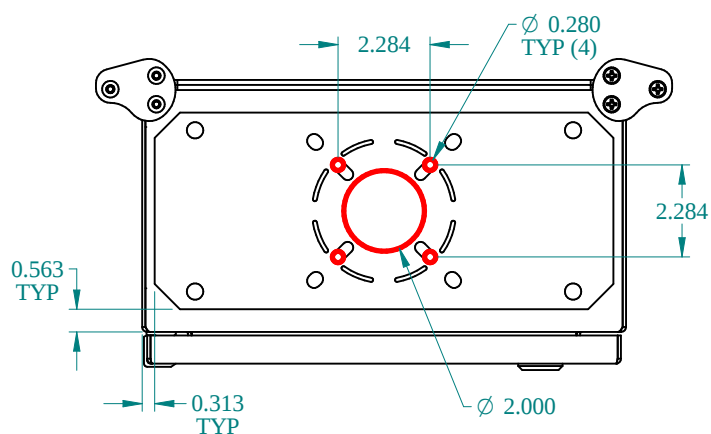
DRILL PATTERNS FOR VARIOUS COUPLING SYSTEMS



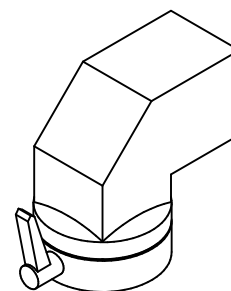
TARA PLUS DRILL PATTERN



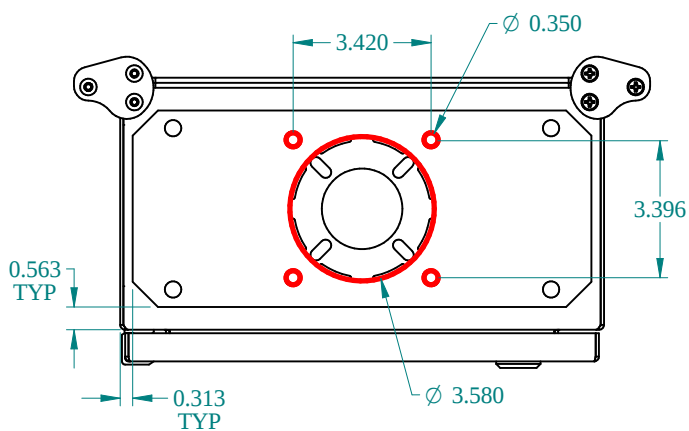
(R149-035-001)



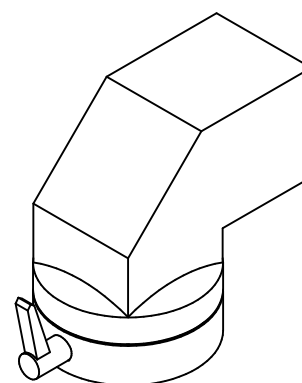
COMMAND 50 DRILL PATTERN



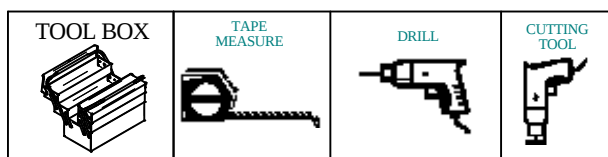
(R147-035-000R)



COMMAND 80 DRILL PATTERN



(R147-035-200R)



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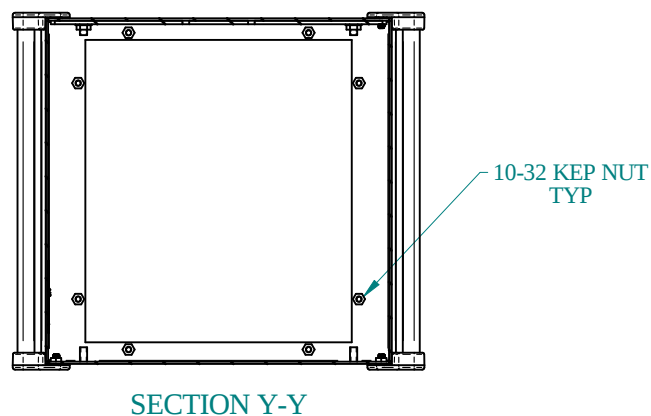
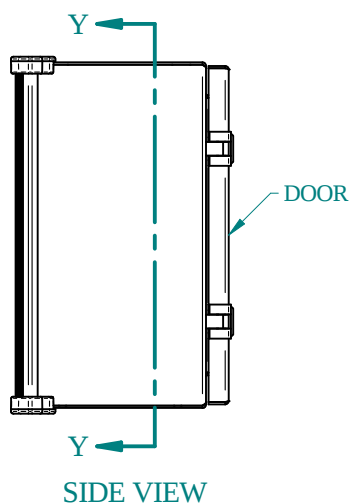
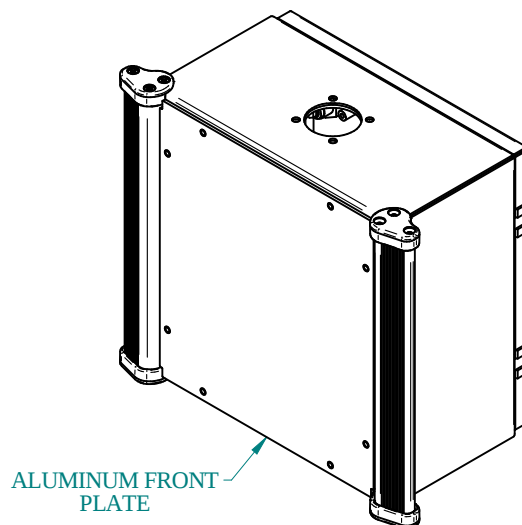
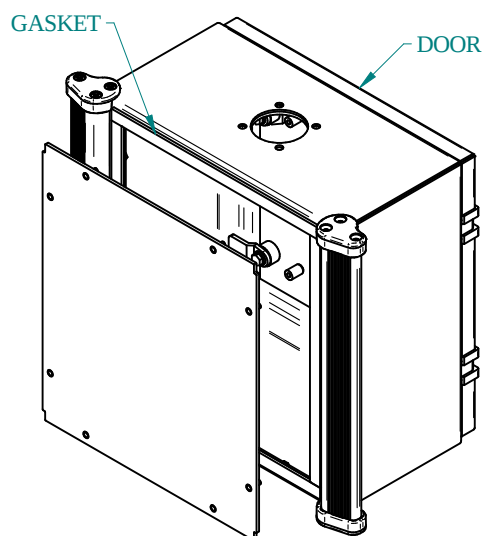
ACE - FRONT PLATE ASSEMBLY

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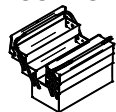
ASSEMBLY INSTRUCTIONS FOR ALUMINUM FRONT PLATE

Removal - Open door, remove 10-32 KEP nuts from inside.
Push plate outwards being careful not to damage the perimeter gasket.

Installation - Reverse operation and tighten 10-32 KEP nuts to 10 in/lbs.



TOOL BOX



3/8 SOCKET



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