## **DURAPULSE GS4 AC DRIVE**USER MANUAL REVISION HISTORY



PLEASE INCLUDE THE MANUAL NUMBER AND THE MANUAL ISSUE, BOTH SHOWN BELOW, WHEN COMMUNICATING WITH TECHNICAL SUPPORT REGARDING THIS PUBLICATION.

MANUAL NUMBER: GS4\_UMW

ISSUE: FIRST EDITION, REVISION M

ISSUE DATE: 03/14/2022

		03/14/2022	
Publication History			
Issue	Date	Description of Changes	
First Edition	10/18/2017	Original Issue	
1st Ed, Rev A	10/20/2017	Ch1: Drive specifications	
		Ch4: Analog input parameter examples, Parameter explanations	
		Ch8: Various explanation revisions, screen capture examples, etc.	
		AppxA: Fuses	
		AppxB: GS4-06CDD Digital Inputs Wiring	
		AppxC: Added AI1 note	
		AppxF: P7.25 diagrams	
1st Ed, Rev B	11/17/2017	Ch3: Display setup back-light info Ch4: Parameter information	
		AppxA: EMI filters	
		AppxB: Info re GS4-CM-ENETIP external controller's RPI	
		AppxD: CLICK PLC program examples	
		AppxF: Parameter explanations	
	05/07/2018	Ch2: AI3 diagram	
		Ch4: Various parameter settings and explanations	
1st Ed, Rev C		Ch5: Recommended communication cable; various parameter settings	
		AppxB: Option Card Installation, ENet/IP Comm Protocol Param Addresses	
		AppxF: Revised explanations	
1st Ed, Rev D	07/06/2018	Ch4: Various parameter settings and explanations	
		AppxF: Revised PID explanations	
1st Ed, Rev E	10/31/2018	AppxF: Revised "Definition of PID Loop "Directions""  Ch6: Revised ovA fault corrective action	
1st Ed, Rev F	04/18/2019	AppxB: Revised GS4-CM-ENETIP specs, GS4-CM-MODTCP specs & error code 86	
		Ch1: Environmental Conditions	
		Ch2: Added frame sizes and markers for note #2 in "Airflow and Power Dissipation" table	
1st Ed, Rev G	07/18/2019	Ch4: P4.09 descriptions	
		AppxA: Added flange mounting instructions for frame sizes D0, D, E, F	
		AppxB: Revised GS4-CM-ENETIP error code 86 & "Using Speed Mode as a Control Method"	
1st Ed, Rev H	03/25/2020	AppxA: Added new line reactors and output filters; Revised note for class J fuses	
		AppxB: Revised address "2" of "Communication Protocol Parameter Address Definition"	
	08/18/2020	"Commands to GS4"; added Comm Card firmware update instructions Ch4,7,8: Various updates	
1st Ed, Rev I		AppxB: Updated accessory card images to show new FW upgrade jumper and added	
		instructions for FW upgrade	
		AppxD: Updated table on D-23 to match table on B-17	
1st Ed, Rev J	12/21/2020	Ch4: Added missing option for P6.36	
		AppxB: Added new bit 6 ~ 15 functions that were previously reserved	
1st Ed, Rev K	01/29/2021	AppxB: Changed bits 13 and 14 on pages 17 and 24 to reserved.	
	10/21/2021	Updates for firmware version 1.42.	
1st Ed, Rev L		Ch1: Added note for 230V drives, frame C-E	
		Ch4-Ch5: New and updated parameters and status addresses	



Publication History, continued			
Issue	Date	Description of Changes	
1st Ed, Rev M	03/14/2022	IE2 efficiency data added for all GS4 drive models.	