DURApulse GS4 AC Drive
User Manual Revision History

Please include the Manual Number and the Manual Issue, both shown below, when communicating with Technical Support regarding this Publication.

Manual Number: GS4_UMW
Issue: First Edition, Revision H
Issue Date: 03/25/2020

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<th>Issue</th>
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<tr>
<td>First Edition</td>
<td>10/18/2017</td>
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| 1st Ed, Rev A | 10/20/2017 | Ch1: Drive specifications
                         Ch4: Analog input parameter examples, Parameter explanations
                         Ch8: Various explanation revisions, screen capture examples, etc.
                         AppxA: Fuses
                         AppxB: GS4-06CDD Digital Inputs Wiring
                         AppxC: Added AI1 note
                         AppxF: P7.25 diagrams
| 1st Ed, Rev B | 11/17/2017 | Ch3: Display setup back-light info
                         Ch4: Parameter information
                         AppxA: EMI filters
                         AppxB: Info re GS4-CM-ENETIP external controller’s RPI
                         AppxD: CLICK PLC program examples
                         AppxF: Parameter explanations
| 1st Ed, Rev C | 05/07/2018 | Ch2: AI3 diagram
                         Ch4: Various parameter settings and explanations
                         Ch5: Recommended communication cable; various parameter settings
                         AppxB: Option Card Installation, ENet/IP Comm Protocol Param Addresses
                         AppxF: Revised explanations
| 1st Ed, Rev D | 07/06/2018 | Ch4: Various parameter settings and explanations
                         AppxF: Revised PID explanations
| 1st Ed, Rev E | 10/31/2018 | AppxF: Revised “Definition of PID Loop “Directions””
| 1st Ed, Rev F | 04/18/2019 | Ch6: Revised ovA fault corrective action
                         AppxB: Revised GS4-CM-ENETIP specs, GS4-CM-MODTCP specs & error code 86
| 1st Ed, Rev G | 07/18/2019 | Ch1: Environmental Conditions
                         Ch2: Added frame sizes and markers for note #2 in “Airflow and Power Dissipation” table
                         Ch4: P4.09 descriptions
                         AppxA: Added flange mounting instructions for frame sizes D0, D, E, F
                         AppxB: Revised GS4-CM-ENETIP error code 86 & “Using Speed Mode as a Control Method”
| 1st Ed, Rev H | 03/25/2020 | AppxA: Added new line reactos and output filters; Revised note for class J fuses
                         AppxB: Revised address “2” of “Communication Protocol Parameter Address Definition”
                         “Commands to GS4”: added Comm Card firmware update instructions