

DURAPULSE GS4 AC DRIVE USER MANUAL REVISION HISTORY



PLEASE INCLUDE THE MANUAL NUMBER AND THE MANUAL ISSUE, BOTH SHOWN BELOW, WHEN COMMUNICATING WITH TECHNICAL SUPPORT REGARDING THIS PUBLICATION.

MANUAL NUMBER: **GS4_UMW**
ISSUE: **FIRST EDITION, REVISION G**
ISSUE DATE: **07/18/2019**

Publication History		
Issue	Date	Description of Changes
First Edition	10/18/2017	Original Issue
1st Ed, Rev A	10/20/2017	Ch1: Drive specifications Ch4: Analog input parameter examples, Parameter explanations Ch8: Various explanation revisions, screen capture examples, etc. AppxA: Fuses AppxB: GS4-06CDD Digital Inputs Wiring AppxC: Added AI1 note AppxF: P7.25 diagrams
1st Ed, Rev B	11/17/2017	Ch3: Display setup back-light info Ch4: Parameter information AppxA: EMI filters AppxB: Info re GS4-CM-ENETIP external controller's RPI AppxD: CLICK PLC program examples AppxF: Parameter explanations
1st Ed, Rev C	05/07/2018	Ch2: AI3 diagram Ch4: Various parameter settings and explanations Ch5: Recommended communication cable; various parameter settings AppxB: Option Card Installation, ENet/IP Comm Protocol Param Addresses AppxF: Revised explanations
1st Ed, Rev D	07/06/2018	Ch4: Various parameter settings and explanations AppxF: Revised PID explanations
1st Ed, Rev E	10/31/2018	AppxF: Revised "Definition of PID Loop "Directions""
1st Ed, Rev F	04/18/2019	Ch6: Revised ovA fault corrective action AppxB: Revised GS4-CM-ENETIP specs, GS4-CM-MODTCP specs & error code 86
1st Ed, Rev G	07/18/2019	Ch1: Environmental Conditions Ch2: Added frame sizes and markers for note #2 in "Airflow and Power Dissipation" table Ch4: P4.09 descriptions AppxA: Added flange mounting instructions for frame sizes D0, D, E, F AppxB: Revised GS4-CM-ENETIP error code 86 & "Using Speed Mode as a Control Method"

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