

MAINTENANCE AND TROUBLESHOOTING



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MAINTENANCE AND INSPECTION

Modern AC drives are based on solid state electronics technology. Preventive maintenance is required to operate the AC drive in its optimal condition, and to ensure a long life. We recommend that a qualified technician perform a regular inspection of the AC drive. Some items should be checked once a month, and some items should be checked yearly. Before the inspection, always turn off the AC input power to the unit, and wait at least two minutes after all display lamps have turned off.



If the drive is stored or is otherwise unused for more than a year, the drive's internal DC link capacitors should be recharged before use. Otherwise, the capacitors may be damaged when the drive starts to operate. We recommend recharging the capacitors of any unused drive at least once per year.



WARNING! *DISCONNECT AC POWER AND ENSURE THAT THE INTERNAL CAPACITORS HAVE FULLY DISCHARGED BEFORE INSPECTING THE AC DRIVE!*

MONTHLY INSPECTION:

Check the following items at least once a month.

- 1) Make sure the motors are operating as expected.
- 2) Make sure the installation environment is normal.
- 3) Make sure the cooling system is operating as expected.
- 4) Check for irregular vibrations or sounds during operation.
- 5) Make sure the motors are not overheating during operation.
- 6) Check the input voltage of the AC drive and make sure the voltage is within the operating range. Check the voltage with a voltmeter.

ANNUAL INSPECTION

Check the following items once annually.

- 1) Tighten and reinforce the screws of the AC drive if necessary. They may loosen due to vibration or changing temperatures.
- 2) Make sure the conductors and insulators are not corroded or damaged.
- 3) Check the resistance of the insulation with a mega-ohmmeter.
- 4) Check the capacitors and relays, and replace if necessary.
- 5) Clean off any dust and dirt with a vacuum cleaner. Pay special attention to cleaning the ventilation ports and PCBs. Always keep these areas clean. Accumulation of dust and dirt in these areas can cause unforeseen failures.
- 6) Recharge the capacitors of any drive that is in storage or is otherwise unused.

RECHARGE CAPACITORS (FOR UNUSED DRIVES)

Recharge the DC link before using any drive that has not been operated within a year:

- 1) Disconnect the motor from the drive.
- 2) Apply input power to the drive for 2 hours.

TROUBLESHOOTING

FAULT CODES

The AC drive has a comprehensive fault diagnostic system that includes several different alarms and fault messages. Once a fault is detected, the corresponding protective functions will be activated. The fault codes are then displayed on the digital keypad display. The six most recent faults can be read on the digital keypad display by viewing P6-31 to P6-36.



NOTE: Faults can be cleared by a reset from the keypad or input terminal.

Fault Codes		
Fault Name	Fault Description	Corrective Actions
OC	The AC drive detects an abnormal increase in current.	<ol style="list-style-type: none"> 1) Check whether the motor's horsepower corresponds to the AC drive output power. 2) Check the wiring connections between the AC drive and motor for possible short circuits. 3) Increase the Acceleration time (P1-01 or P1-05). 4) Check for possible excessive loading conditions at the motor. 5) If there are any abnormal conditions when operating the AC drive after short-circuit is removed, the AC drive should be sent back to the manufacturer.
OU	The AC drive detects that the DC bus voltage has exceeded its maximum allowable value.	<ol style="list-style-type: none"> 1) Check whether the input voltage falls within the rated AC drive input voltage. 2) Check for possible voltage transients. 3) Bus over-voltage may also be caused by motor regeneration. Increase the decel time. 4) Check whether the required braking power is within the specified limits.
OH	The AC drive temperature sensor detects excessive heat.	<ol style="list-style-type: none"> 1) Ensure that the ambient temperature falls within the specified temperature range. 2) Make sure that the ventilation holes are not obstructed. 3) Remove any foreign objects on the heat sinks and check for possible dirty heat sink fins. 4) Provide enough spacing for adequate ventilation.
LU	The AC drive detects that the DC bus voltage has fallen below its minimum value.	Check whether the input voltage falls within the AC drive's rated input voltage.
OL	The AC drive detects excessive drive output current. <i>Note:</i> The AC drive can withstand up to 150% of the rated current for a maximum of 60 seconds.	<ol style="list-style-type: none"> 1) Check whether the motor is overloaded. 2) Reduce torque compensation setting as set in P2-03. 3) Increase the AC drive's output capacity.
OLI	Internal electronic overload trip	<ol style="list-style-type: none"> 1) Check for possible motor overload. 2) Check electronic thermal overload setting. 3) Increase motor capacity. 4) Reduce the current level so that the AC drive output current does not exceed the value set by the Motor Rated Current P0-01.
OL2	Motor overload. Check the parameter settings (P6-07 to P6-09)	<ol style="list-style-type: none"> 1) Reduce the motor load. 2) Adjust the over-torque detection setting to an appropriate level.
OCRA	Over-current during acceleration: <ol style="list-style-type: none"> 1) Short-circuit at motor output. 2) Torque boost too high. 3) Acceleration time too short. 4) AC drive output capacity is too small. 	<ol style="list-style-type: none"> 1) Check for possible poor insulation at the output line. 2) Decrease the torque boost setting in P2-03. 3) Increase the acceleration time. 4) Replace the AC drive with one that has a higher output capacity (next HP size).
OCDD	Over-current during deceleration: <ol style="list-style-type: none"> 1) Short-circuit at motor output. 2) Deceleration time too short. 3) AC drive output capacity is too small. 	<ol style="list-style-type: none"> 1) Check for possible poor insulation at the output line. 2) Increase the deceleration time. 3) Replace the AC drive with one that has a higher output capacity (next HP size).
OCN	Over-current during steady state operation: <ol style="list-style-type: none"> 1) Short-circuit at motor output. 2) Sudden increase in motor loading. 3) AC drive output capacity is too small. 	<ol style="list-style-type: none"> 1) Check for possible poor insulation at the output line. 2) Check for possible motor stall. 3) Replace the AC drive with one that has a higher output capacity (next HP size).

(table continued next page)

Fault Codes (continued)		
Fault Name	Fault Description	Corrective Actions
<i>cF1</i>	Internal memory IC cannot be programmed.	1) Switch off power supply. 2) Check whether the input voltage falls within the AC drive's rated input voltage. 3) Switch the AC drive back on.
<i>cF2</i>	Internal memory IC can not be read.	1) Check the connections between the main control board and the power board. 2) Reset drive to factory defaults.
<i>HPF</i>	Hardware protection failure	Return to the factory.
<i>codE</i>	Software protection failure	Return to the factory.
<i>cF3</i>	AC Drive's internal circuitry abnormal.	1) Switch off power supply. 2) Check whether the input voltage falls within the rated AC drive input voltage. Switch on the AC drive.
<i>EF</i>	The external terminal EF-CM goes from OFF to ON.	When external terminal EF-CM is closed, the output will be turned off (under N.O. E.F.).
<i>cFR</i>	Auto accel/decel failure	Don't use the function of auto acceleration/deceleration.
<i>bb</i>	External Base Block: AC drive output is turned off.	1) When the external input terminal (base-block) is active, the AC drive output will be turned off. 2) Disable this connection and the AC drive will begin to work again.

WARNING MESSAGES

There are several Warning Messages that the GS1 AC Drive may give. The GS1 AC Drive allows you to decide how it should respond to these messages. The descriptions of the Warning Messages are listed below.

Warning Messages		
Warning Name	Warning Description	Corrective Actions
<i>CEED1</i>	<u>Communications Warning:</u> Illegal command code - The command code received in the command message is not available for the AC drive.	The corrective action can be set with the Transmission Fault Treatment parameter (P9-03). The available settings are: 0 - Display fault and continue operating 1 - Display fault and RAMP to stop 2 - Display fault and COAST to stop 3 - No fault displayed and continue operating The default setting is 0.
<i>CEED2</i>	<u>Communications Warning:</u> Illegal data address - The data address received in the command message is not available for the AC drive.	
<i>CEED3</i>	<u>Communications Warning:</u> Illegal data value - The data value received in the command message is not available for the AC drive.	
<i>CEED4</i>	<u>Communications Warning:</u> Slave device failure - The AC drive is unable to perform the requested action.	
<i>CE10</i>	<u>Communications Warning:</u> Communication Time Out	