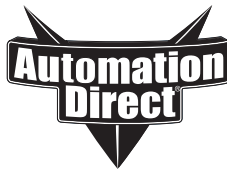


Monitor Workstation Part# 162901 Assembly Procedure



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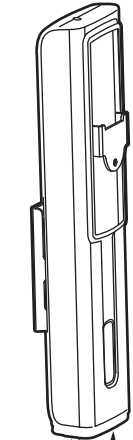
Hardware Included

- 4 Button Head Screws M4-0.7 x 10mm, with lock washers
- 1 Socket Head Cap Screw M6-1.0 x 8mm
- 3 Socket Head Cap Screws M6-1.0 x 10mm
- 4 Socket Head Cap Screws M6-1.0 x 12mm
- 1 Socket Head Cap Screw M8-1.25 x 20mm
- 2 Socket Head Cap Screws M8-1.25 x 40mm
- 2 Socket Head Cap Screws M8-1.25 x 45mm
- 2 Roll-in T-Nuts, Slot size 8, 15/40 series M8-1.25 thread

- 2 Roll-in T-Nuts, Slot size 10, 45 Series, M8-1.25 thread
- 1 Washer M8
- 1 Washer M8, Plastic
- 2 Serrated Washers, M8
- 2 Plastic Cover Caps
- 2 Velcro Strips, adhesive backed, 1" x 8"
- 1 Allen Wrench 2.5mm
- 1 Allen Wrench 5mm
- 1 Allen Wrench 6mm
- 1 Socket, 8mm

Step 1 Attach Pillar to Keyboard Holder

Use M6-1.0x12mm Socket Head Cap Screws to Attach Pillar to Keyboard Holder



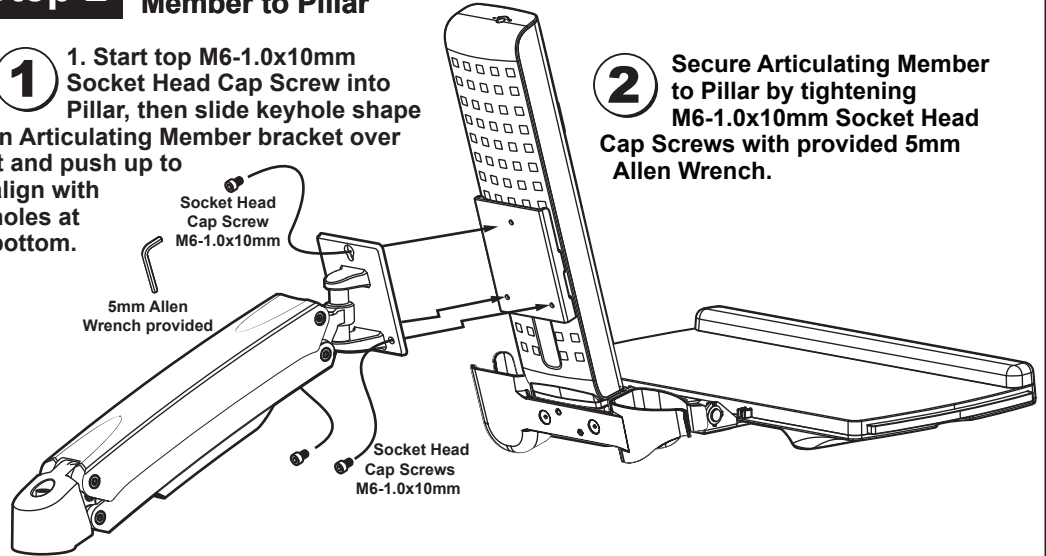
Socket Head Cap Screws M6-1.0x12mm

5mm Allen Wrench provided

Step 2 Attach Articulating Member to Pillar

1 Start top M6-1.0x10mm Socket Head Cap Screw into Pillar, then slide keyhole shape in Articulating Member bracket over it and push up to align with holes at bottom.

Socket Head Cap Screw M6-1.0x10mm
5mm Allen Wrench provided

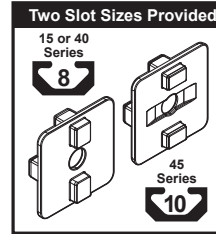
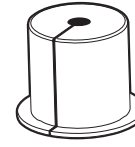


2 Secure Articulating Member to Pillar by tightening M6-1.0x10mm Socket Head Cap Screws with provided 5mm Allen Wrench.

Step 4 Attach Mount Assembly to T-Slotted Rail

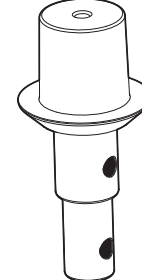
Press appropriate slot size adapter (8 or 10) into back of Mounting Flange.

Slide Flanged Bushing onto Pivot Pin.



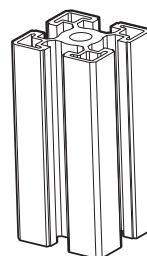
Secure Mounting Flange assembly to T-slotted rail with 8mm or 10mm T-Slot Roll-In Nuts

Seat Pivot Pin in Mounting Flange.

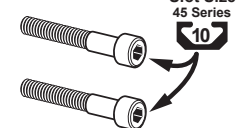


15/40 roll-in nuts, M8 or 45 series roll-in nuts, M8

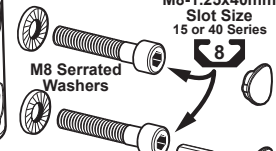
Socket Head Cap Screws M8-1.25x45mm Slot Size 45 Series 10



User Provided T-Slotted Rail 15, 40 or 45 series



Socket Head Cap Screws M8-1.25x40mm Slot Size 15 or 40 Series 8



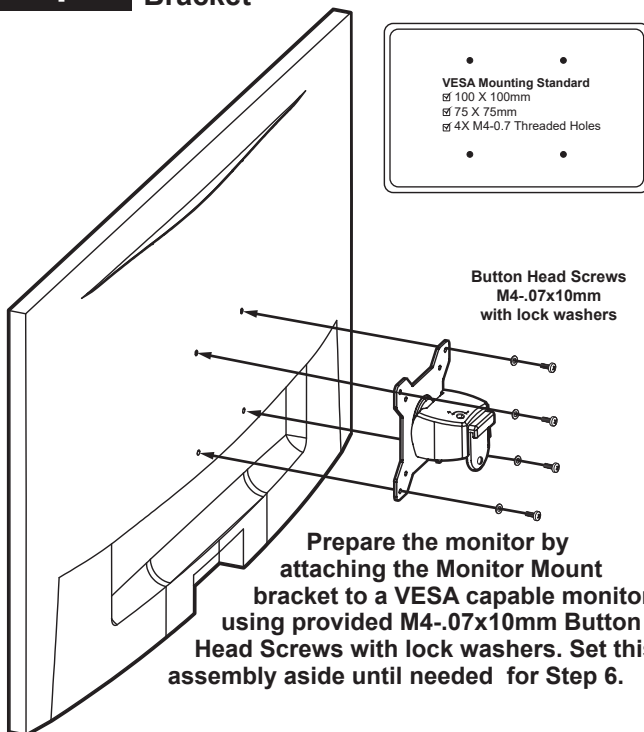
Pass appropriate screw through Serrated Washer, Mounting Flange, seated Pivot Pin

6mm Allen Wrench provided

Step 3 Mount Monitor Bracket

VESA Mounting Standard
100 X 100mm
75 X 75mm
4X M4-0.7 Threaded Holes

Button Head Screws M4-.07x10mm with lock washers



Prepare the monitor by attaching the Monitor Mount bracket to a VESA capable monitor using provided M4-.07x10mm Button Head Screws with lock washers. Set this assembly aside until needed for Step 6.

Step 5 Mount Assembly

6mm Hex wrench provided

Socket Head Cap Screw
M8-1.25x20mm

M8 metal washer
M8 plastic washer

Slip completed Articulating Arm/Pillar Assembly onto Mounting Flange assembly and secure with M8-1.25x20mm Socket Head Cap Screw, M8 metal washer, and M8 plastic washer.

6mm Allen Wrench with 8mm Socket

2.5mm Allen Wrench

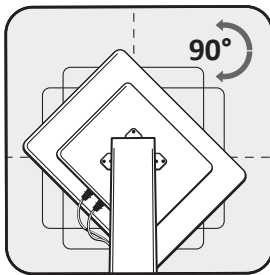
5mm Allen Wrench

$\pm 90^\circ$

$\pm 90^\circ$

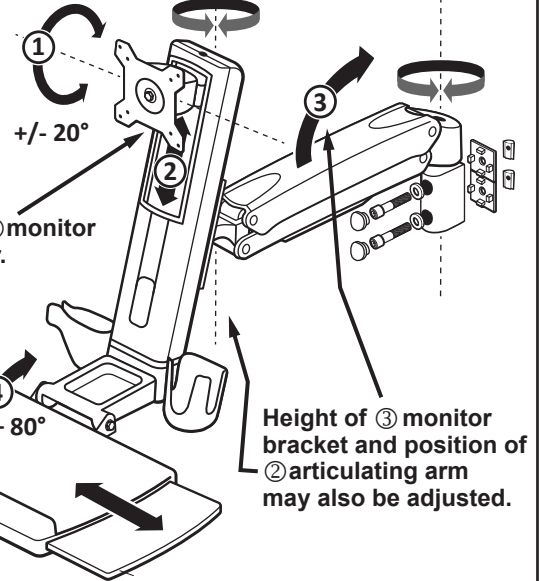
Final Adjustments Make Final Adjustments

Monitor Workstation may be adjusted to accommodate user requirements by tilting ① monitor hinge, and ② keyboard holder.



WARNING!

To avoid damage, tilt monitor up 35° before rotating to portrait view.



Step 6 Secure Monitor to Workstation Assembly

Hook Monitor and Mounting Bracket assembly onto Articulating Arm/Keyboard Holder Assembly and secure with M8-1.25x20mm Socket Head Cap Screw, M8 metal washer, and M8 plastic washer.

