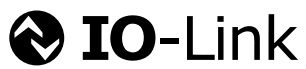


# Operating Instructions

## Cerabar PMP23

### IO-Link

Process pressure measurement  
Pressure transducer for safe measurement and  
monitoring of absolute and gauge pressure





A0023555

- Make sure the document is stored in a safe place such that it is always available when working on or with the device.
- To avoid danger to individuals or the facility, read the "Basic safety instructions" section carefully, as well as all other safety instructions in the document that are specific to working procedures.
- The manufacturer reserves the right to modify technical data without prior notice. Your Endress+Hauser distributor will supply you with current information and updates to this manual.

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# 1 About this document

## 1.1 Document function

These Operating Instructions contain all the information required in the various life cycle phases of the device: from product identification, incoming acceptance and storage, to installation, connection, operation and commissioning, through to troubleshooting, maintenance and disposal.

## 1.2 Symbols used

### 1.2.1 Safety symbols

#### DANGER

This symbol alerts you to a dangerous situation. Failure to avoid this situation will result in serious or fatal injury.

#### WARNING

This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in serious or fatal injury.

#### CAUTION

This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in minor or medium injury.


#### NOTICE

This symbol contains information on procedures and other facts which do not result in personal injury.

### 1.2.2 Electrical symbols

 Protective earth (PE)

Ground terminals, which must be grounded prior to establishing any other connections. The ground terminals are located on the inside and outside of the device.

 Ground connection

Grounded clamp, which is grounded via a grounding system.

### 1.2.3 Tool symbols

 Open-ended wrench

### 1.2.4 Symbols for certain types of information

 Permitted


Procedures, processes or actions that are permitted.

 Forbidden


Procedures, processes or actions that are forbidden.

 Tip

Indicates additional information

 Reference to documentation

 1, 2, 3 Series of steps

Reference to page: 

Result of an individual step: 

### 1.2.5 Symbols in graphics


A, B, C ... [View](#)

1, 2, 3 ... [Item numbers](#)

[1.](#), [2.](#), [3.](#) [Series of steps](#)

## 1.3 Documentation

The following document types are available in the Downloads area of the Endress+Hauser website ([www.endress.com/downloads](http://www.endress.com/downloads)):

 For an overview of the scope of the associated Technical Documentation, refer to the following:

- *Device Viewer* ([www.endress.com/deviceviewer](http://www.endress.com/deviceviewer)): Enter the serial number from the nameplate
- *Endress+Hauser Operations app*: Enter serial number from nameplate or scan matrix code on nameplate.

### 1.3.1 Technical Information (TI)

#### Planning aid

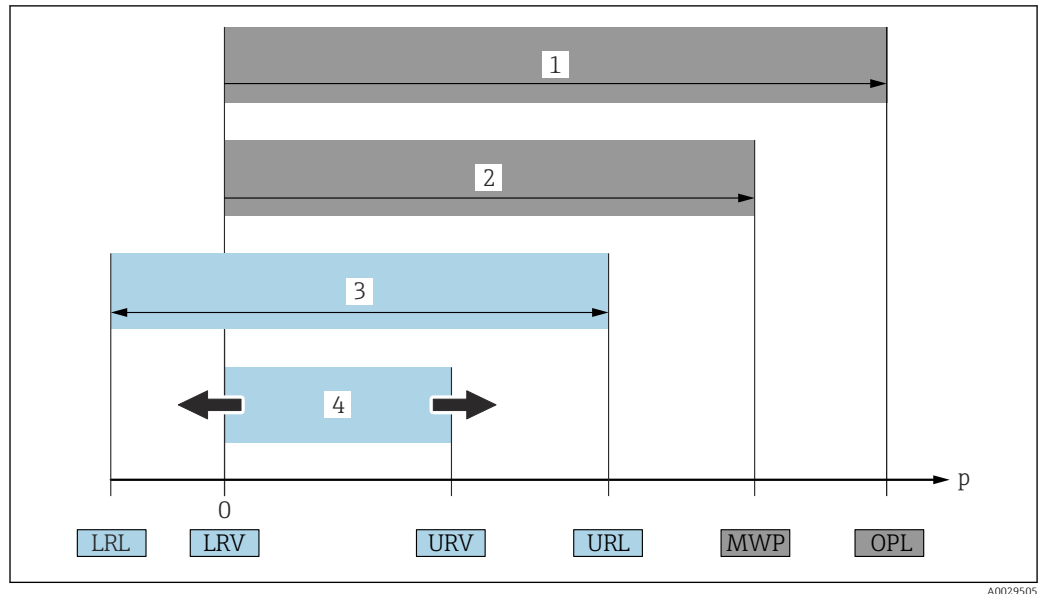
The document contains all the technical data on the device and provides an overview of the accessories and other products that can be ordered for the device.

### 1.3.2 Brief Operating Instructions (KA)

#### Guide that takes you quickly to the 1st measured value

The Brief Operating Instructions contain all the essential information from incoming acceptance to initial commissioning.

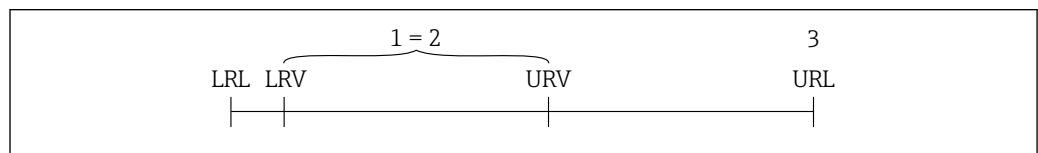
## 1.4 Terms and abbreviations



- 1 OPL: The OPL (over pressure limit = sensor overload limit) for the measuring device depends on the lowest-rated element, with regard to pressure, of the selected components, i.e. the process connection has to be taken into consideration in addition to the measuring cell. Observe pressure-temperature dependency. The OPL may only be applied for a short period of time.
  - 2 MWP: The MWP (maximum working pressure) for the sensors depends on the lowest-rated element, with regard to pressure, of the selected components, i.e. the process connection has to be taken into consideration in addition to the measuring cell. Observe pressure-temperature dependency. The maximum working pressure may be applied at the device for an unlimited period. The MWP can be found on the nameplate.
  - 3 The maximum sensor measuring range corresponds to the span between the LRL and URL. This sensor measuring range is equivalent to the maximum calibratable/adjustable span.
  - 4 The calibrated/adjusted span corresponds to the span between the LRV and URV. Factory setting: 0 to URL. Other calibrated spans can be ordered as customized spans.
- p Pressure  
 LRL Lower range limit  
 URL Upper range limit  
 LRV Lower range value  
 URV Upper range value  
 TD Turn down. Example - see the following section.

The turn down is preset at the factory and cannot be changed.

## 1.5 Turn down calculation



- 1 Calibrated/adjusted span
- 2 Zero point-based span
- 3 Upper range limit

Example:

- Measuring cell: 10 bar (150 psi)
- Upper range limit (URL) = 10 bar (150 psi)
- Calibrated/adjusted span: 0 to 5 bar (0 to 75 psi)
- Lower range value (LRV) = 0 bar (0 psi)
- Upper range value (URV) = 5 bar (75 psi)

$$\text{TD} = \frac{\text{URL}}{|\text{URV} - \text{LRV}|}$$

In this example, the TD is 2:1. This span is based on the zero point.

## 1.6 Registered trademarks

### **IO-Link**

is a registered trademark of the IO-Link Consortium.

## 2 Basic safety instructions

### 2.1 Requirements concerning the staff

The personnel for installation, commissioning, diagnostics and maintenance must fulfill the following requirements:

- ▶ Trained, qualified specialists: must have a relevant qualification for this specific function and task
- ▶ Are authorized by the plant owner/operator
- ▶ Are familiar with federal/national regulations
- ▶ Before beginning work, the specialist staff must have read and understood the instructions in the Operating Instructions and supplementary documentation as well as in the certificates (depending on the application)
- ▶ Following instructions and basic conditions

The operating personnel must fulfill the following requirements:

- ▶ Being instructed and authorized according to the requirements of the task by the facility's owner-operator
- ▶ Following the instructions in these Operating Instructions

### 2.2 Intended use

#### 2.2.1 Application and media

The Cerabar is used to measure absolute and gauge pressure in gases, vapors and liquids. The process-wetted materials of the measuring device must have an adequate level of resistance to the media.

The measuring device may be used for the following measurements (process variables)

- in compliance with the limit values specified under "Technical data"
- in compliance with the conditions that are listed in this manual.

#### Measured process variable

Gauge pressure or absolute pressure

#### Calculated process variable

Pressure

#### 2.2.2 Incorrect use

The manufacturer is not liable for damage caused by using the device incorrectly or for purposes for which it was not intended.

Clarification of borderline cases:

- ▶ With regard to special fluids and media used for cleaning, Endress+Hauser will be happy to assist in clarifying the corrosion-resistant properties of wetted materials but gives no guarantee or warranty as to the suitability of the materials.

#### 2.2.3 Residual risks

When in operation, the housing may reach a temperature close to the process temperature.

Danger of burns from contact with surfaces!

- ▶ For elevated process temperatures, ensure protection against contact to prevent burns.



## 2.3 Workplace safety

When working on and with the device:

- ▶ Wear the required personal protective equipment as per national regulations.
- ▶ Switch off the supply voltage before connecting the device.

## 2.4 Operational safety

Risk of injury!

- ▶ Operate the device in proper technical condition and fail-safe condition only.
- ▶ The operator is responsible for interference-free operation of the device.

### Conversions to the device

Unauthorized modifications to the device are not permitted and can lead to unforeseeable dangers.

- ▶ If, despite this, modifications are required, consult with Endress+Hauser.

### Hazardous area

To eliminate the risk of danger to persons or the facility when the device is used in the approval-related area (e.g. pressure equipment safety):

- ▶ Check the nameplate to verify if the device ordered can be put to its intended use in the approval-related area.

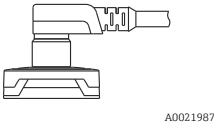
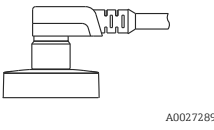
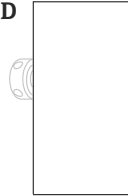

## 2.5 Product safety

This device is designed in accordance with good engineering practice to meet state-of-the-art safety requirements, has been tested, and left the factory in a condition in which it is safe to operate.

It meets the general safety standards and legal requirements. It also complies with the EU directives listed in the device-specific EU Declaration of Conformity. Endress+Hauser confirms this by affixing the CE mark to the device.

## 3 Product description

### 3.1 Product design

Overview		Item	Description
<p><b>C - 1</b></p>  <p>A0021987</p> <p><b>C - 2</b></p>  <p>A0027289</p> <p><b>D</b></p>  <p><b>E</b></p>  <p>A0027227</p>	C- 1	M12 plug Housing cap made of plastic	
	C- 2	M12 plug IP69: metal housing cap	
	D E	Housing Process connection (sample illustration)	

### 3.2 Operating principle

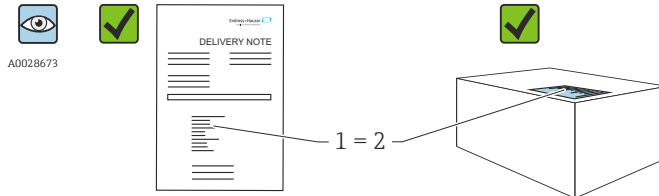
#### 3.2.1 Calculating the pressure

##### Devices with metallic process membrane

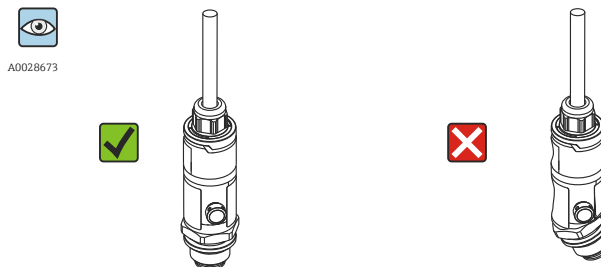
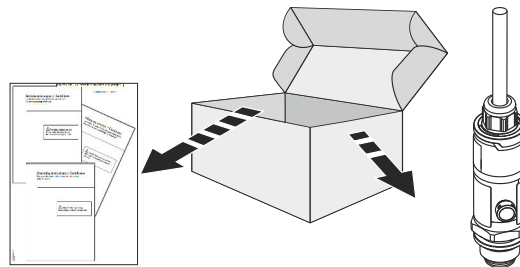
The process pressure deflects the metal process isolating diaphragm of the sensor and a fill fluid transfers the pressure to a Wheatstone bridge (semiconductor technology). The pressure-dependent change in the bridge output voltage is measured and evaluated.

## 4 Incoming acceptance and product identification

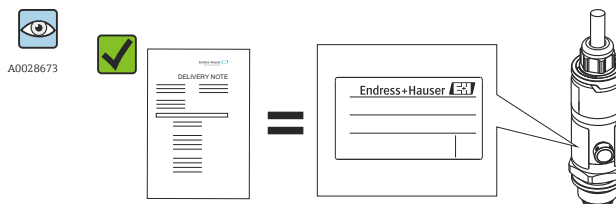
### 4.1 Incoming acceptance



Is the order code on the delivery note (1) identical to the order code on the product sticker (2)?



Are the goods undamaged?



Do the data on the nameplate correspond to the order specifications and the delivery note?

**i** If one of these conditions does not apply, please contact your Endress+Hauser sales office.

## 4.2 Product identification

The measuring device can be identified in the following ways:

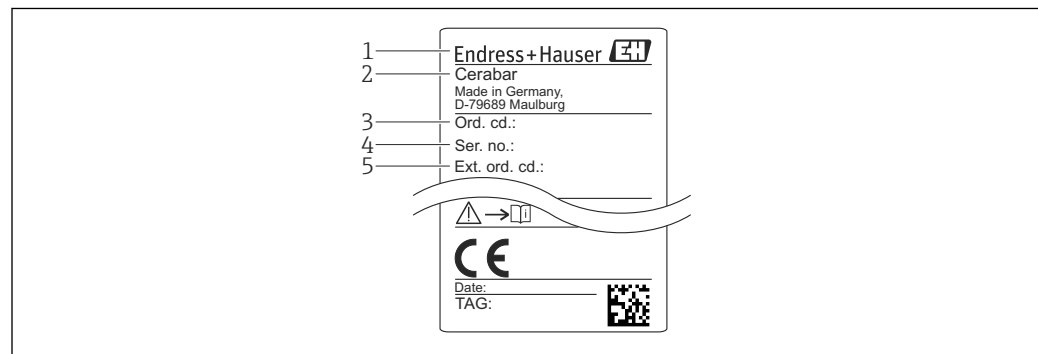
- Nameplate specifications
- Order code with breakdown of the device features on the delivery note
- Enter serial number from nameplates in *W@M Device Viewer* ([www.endress.com/deviceviewer](http://www.endress.com/deviceviewer)): all the information about the measuring device is displayed.

For an overview of the technical documentation provided, enter the serial number from the nameplates in *W@M Device Viewer* ([www.endress.com/deviceviewer](http://www.endress.com/deviceviewer))

### 4.2.1 Manufacturer address

Endress+Hauser SE+Co. KG  
Hauptstraße 1  
79689 Maulburg, Germany  
Place of manufacture: See nameplate.

### 4.2.2 Nameplate



- 1 *Manufacturer address*
- 2 *Device name*
- 3 *Order number*
- 4 *Serial number*
- 5 *Extended order number*

## 4.3 Storage and transport

### 4.3.1 Storage conditions

Use original packaging.

Store the measuring device in clean and dry conditions and protect from damage caused by shocks (EN 837-2).

#### Storage temperature range

-40 to +85 °C (-40 to +185 °F)

### 4.3.2 Transporting the product to the measuring point

**⚠ WARNING****Incorrect transport!**

Housing and diaphragm may become damaged, and there is a risk of injury!

- ▶ Transport the measuring device to the measuring point in its original packaging or by the process connection.

## 5 Mounting

### 5.1 Installation conditions

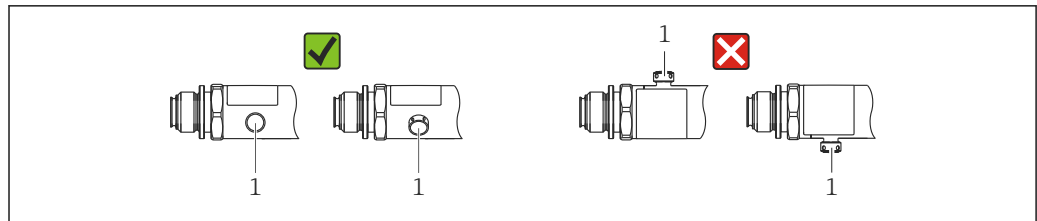
- Moisture must not penetrate the housing when mounting the device, establishing the electrical connection and during operation.
- For M12 plug made of metal: Do not remove the protection cap (only in IP69) of M12 plug connection until shortly before electrical connection.
- Do not clean or touch process isolating diaphragms with hard and/or pointed objects.
- Do not remove process isolating diaphragm protection until shortly before installation.
- Always tighten the cable entry firmly.
- Point the cable and connector downwards where possible to prevent moisture from entering (e.g. rain or condensation water).
- Protect housing against impact.
- For devices with gauge pressure sensor, the following applies:

**NOTICE**

If a heated device is cooled in the course of a cleaning process (by cold water, for example), a vacuum develops for a short time causing moisture to penetrate the sensor via the pressure compensation element (1).

Device could be destroyed!

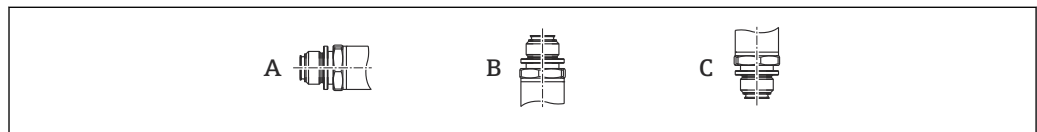
- ▶ In the event of this happening, mount the device in such a way that the pressure compensation element (1) is pointing downwards at an angle or to the side, if possible.



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### 5.2 Influence of orientation

Any orientation is possible. However, the orientation may cause a zero point shift, i.e. the measured value does not show zero when the vessel is empty or partially full.



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PMP23

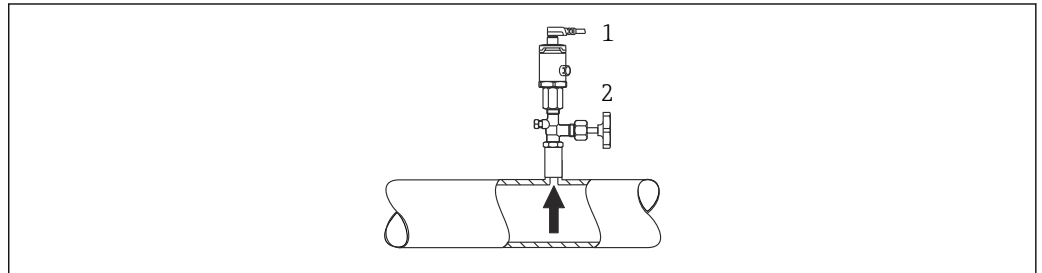
Process membrane axis is horizontal (A)	Process membrane pointing upwards (B)	Process membrane pointing downwards (C)
Calibration position, no effect	Up to +4 mbar (+0.058 psi)	Up to -4 mbar (-0.058 psi)

## 5.3 Mounting location

### 5.3.1 Pressure measurement

#### Pressure measurement in gases

Mount the device with shutoff device above the tapping point so that any condensate can flow into the process.



A0021904

- 1 Device
- 2 Shutoff device

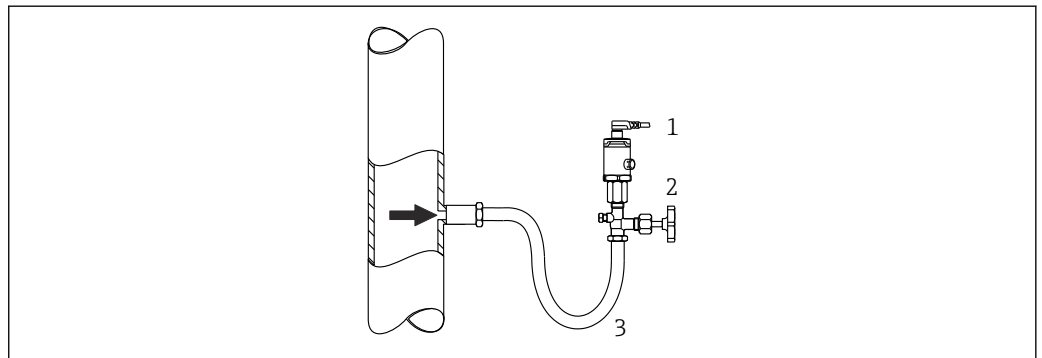
#### Pressure measurement in vapors

For pressure measurement in vapors, use a siphon. The siphon reduces the temperature to almost ambient temperature. Mount the device with a shutoff device at the same height as the tapping point.

Advantage:

only minor/negligible heat effects on the device.

Note the max. permitted ambient temperature of the transmitter!

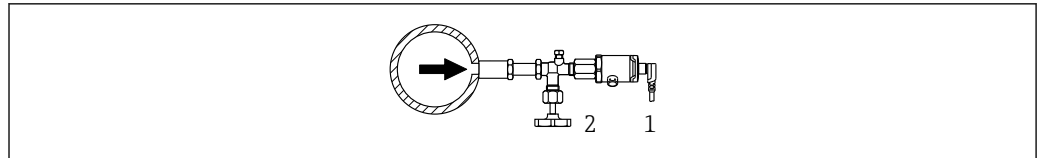


A0024395

- 1 Device
- 2 Shutoff device
- 3 Siphon

#### Pressure measurement in liquids

Mount the device with a shutoff device at the same height as the tapping point.

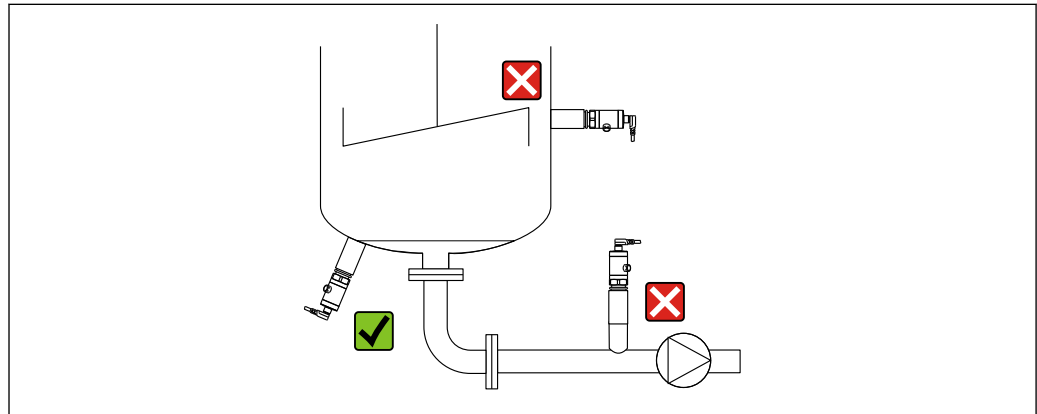


A0024399

- 1 Device
- 2 Shutoff device

### 5.3.2 Level measurement

- Always install the device below the lowest measuring point.
- Do not install the device at the following positions:
  - in the filling curtain
  - in the tank outlet
  - in the suction area of a pump
  - at a point in the tank which could be affected by pressure pulses from the agitator.



A0024405

## 5.4 Mounting the profiled seal for the universal process adapter

For details on mounting, see KA00096F/00/A3.

## 5.5 Post-mounting check

- Is the device undamaged (visual inspection)?
- Does the device comply with the measuring point specifications?
  - Process temperature
  - Process pressure
  - Ambient temperature
  - Measuring range
- Are the measuring point identification and labeling correct (visual inspection)?
- Is the device adequately protected against precipitation and direct sunlight?
- Are the securing screws firmly tightened?
- Is the pressure compensation element pointing downwards at an angle or to the side?
- To prevent the penetration of moisture: are the connecting cables/plugs pointing downwards?



## 6 Electrical connection

### 6.1 Connecting the measuring unit

#### 6.1.1 Terminal assignment

**⚠ WARNING**

**Risk of injury from the uncontrolled activation of processes!**

- ▶ Switch off the supply voltage before connecting the device.
- ▶ Make sure that downstream processes are not started unintentionally.

**⚠ WARNING**

**An incorrect connection compromises electrical safety!**

- ▶ A suitable circuit breaker must be provided for the device in accordance with IEC/EN 61010.
- ▶ The device must be operated with a 500 mA fine-wire fuse (slow-blow).
- ▶ Protective circuits against reverse polarity are integrated.

**NOTICE**

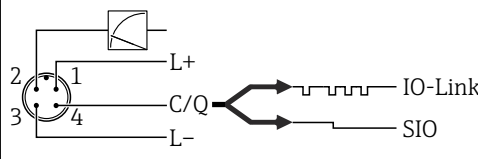
**Damage to analog input of PLC resulting from incorrect connection**

- ▶ Do not connect the active PNP switch output of the device to the 4 to 20 mA input of a PLC.

Connect the device in the following order:

1. Check that the supply voltage corresponds to the supply voltage indicated on the nameplate.
2. Connect the device as indicated in the following diagram.

Switch on the supply voltage.

Device	M12 plug
PMP23	 <p>1 Supply voltage + 2 4-20 mA 3 Supply voltage - 4 C/Q (IO-Link communication or SIO mode)</p> <p style="text-align: right;">A0034006</p>

#### 6.1.2 Supply voltage

Electronic version	Supply voltage
IO-Link	10 to 30 V DC IO-Link communication is guaranteed only if the supply voltage is at least 18 V.

#### 6.1.3 Current consumption and alarm signal

Electronic version	Current consumption	Alarm signal <sup>1)</sup>
IO-Link	Maximum current consumption: ≤ 300 mA	

1) For MAX alarm (factory setting)

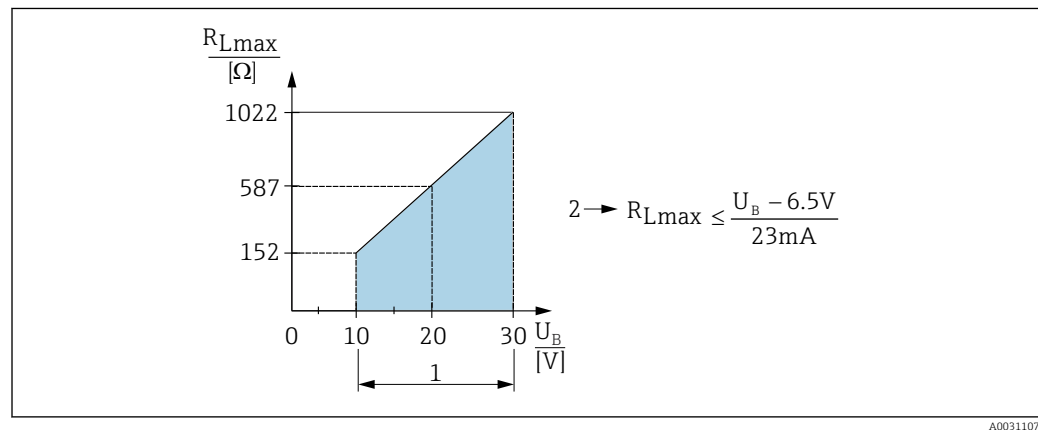
## 6.2 Connection data

### 6.2.1 Relay switching capacity

- Switch state ON:  $I_a \leq 200 \text{ mA}$ <sup>1)</sup>; Switch state OFF:  $I_a \leq 1 \text{ mA}$
- Switch cycles: >10,000,000
- Voltage drop PNP:  $\leq 2 \text{ V}$
- Overload protection: Automatic load testing of switching current;
  - Max. capacitance load:  $1 \mu\text{F}$  at max. supply voltage (without resistive load)
  - Max. cycle duration: 0.5 s; min.  $t_{\text{on}}$ : 40  $\mu\text{s}$
  - Periodic disconnection from protective circuit in the event of overcurrent ( $f = 2 \text{ Hz}$ ) and "F804" displayed

### 6.2.2 Load (for 4 to 20 mA devices)

In order to guarantee sufficient terminal voltage, a maximum load resistance  $R_L$  (including line resistance) must not be exceeded depending on the supply voltage  $U_B$  of the supply unit.



- 1 Power supply 10 to 30 V DC  
 2  $R_{L\max}$  maximum load resistance  
 $U_B$  Supply voltage

If load is too great:

- Failure current is indicated and "S803" displayed (indication: MIN alarm current)
- Periodic checking to establish if it is possible to quit fault state
- In order to guarantee sufficient terminal voltage, a maximum load resistance  $R_L$  (including line resistance) must not be exceeded depending on the supply voltage  $U_B$  of the supply unit.

## 6.3 Post-connection check

- Are the device or cables undamaged (visual check)?
- Do the cables used comply with the requirements?
- Are the mounted cables relieved of tension?
- Are all cable glands installed, securely tightened and leak-tight?
- Does the supply voltage match the specifications on the nameplate?
- Is the terminal assignment correct?
- If required: has protective ground connection been established?

1) Deviating from the IO-Link standard, larger currents are supported.

## 7 Operation options

### 7.1 Operation with operating menu

#### 7.1.1 IO-Link

##### IO-Link information

IO-Link is a point-to-point connection for communication between the measuring device and an IO-Link master. The measuring device features an IO-Link communication interface type 2 with a second IO function on pin 4. This requires an IO-Link-compatible assembly (IO-Link master) for operation. The IO-Link communication interface enables direct access to the process and diagnostic data. It also provides the option of configuring the measuring device while in operation.

Physical layer, the measuring device supports the following features:

- IO-Link specification: Version 1.1
- IO-Link Smart Sensor Profile 2nd Edition
- SIO mode: Yes
- Speed: COM2; 38.4 kBaud
- Minimum cycle time: 2.5 msec.
- Process data width:
  - without Smart Sensor Profile: 32 bit
  - with Smart Sensor Profile: 48 bit (float32 + 14-bit vendor spec. + 2 bits SSC)
- IO-Link data storage: Yes
- Block configuration: Yes

##### IO-Link download

<http://www.endress.com/download>

- Select "Software" as the media type
- Select "Device Driver" as the software type  
Select IO-Link (IODD)
- In the "Text Search" field enter the device name.

<https://ioddfinder.io-link.com/>

Search by

- Manufacturer
- Article number
- Product type

#### 7.1.2 Structure of the operating menu

The menu structure has been implemented according to VDMA 24574-1 and complemented by Endress+Hauser-specific menu items.

 For an overview of the operating menu, see the →  43

## 8 System integration

### 8.1 Process data

The measuring device has a current output and a switch output. The status of the switch output is transmitted in the form of process data via IO-Link.

- In the SIO mode, switch output 1 is switched at pin 4 of the M12 plug. In the IO-Link communication mode, this pin is reserved exclusively for communication.
- The current output at pin 2 of the M12 plug is always active or can be optionally deactivated via IO-Link.

#### 8.1.1 Without Smart Sensor Profile

The device's process data are transmitted cyclically in 32-bit chunks.

Bit	0 (LSB)	1	...	28	29 (MSB)	30	31
Measuring device	Pressure value					OU1	res.

Bit 31 is reserved. Bit 30 provides the status of the switch output.

Here, 1 or DC 24 V corresponds to the logical "closed" state on the switch output. The remaining 30 bits contain the analog raw measured value of the device. This value has yet to be scaled by the target system to the nominal operating range of the existing measuring device.

Bit	Process value	Value range
30	OU1	0 = open 1 = closed
0 to 29	Raw value	Int30

The decimal separator must be set with a gradient. The gradients depend on the unit in question. The following units are available:

- bar: 0.0001
- kPa: 0.01
- MPa: 0.00001
- psi: 0.001

*Examples:*

Pressure value	Transmitted	Scaled with gradient
-320 mbar	-3200	-0.32
22 bar	220000	22
133 Pa	13300	133
665 psi	665000	665
399.5 bar	3995000	399.5

#### 8.1.2 With Smart Sensor Profile

The measuring device's process data are transmitted cyclically as per SSP 4.3.1

Bit-offset	Name	Data type	Permitted values	Offset/gradient	Description
0	Process Data Input.Switching Signal Channel 1.1 Pressure	1-bit UInteger	0 = False 1 = True	-	Switching signal status SSC 1.1
1	Process Data Input.Switching Signal Channel 1.2 Pressure	1-bit UInteger	0 = False 1 = True	-	Switching signal status SSC 1.2
8	Summary status (Condensed)	8-bit UInteger	<ul style="list-style-type: none"> <li>▪ 36 = Error</li> <li>▪ 60 = Function check</li> <li>▪ 120 = Outside specifications</li> <li>▪ 128 = Good</li> <li>▪ 129 = Simulation</li> <li>▪ 164 = Maintenance required</li> </ul>	-	Summary status as per PI specification
16	Pressure	Float32	-	psi: 0/0.0001450326 bar: 0/0.00001 kPa: 0/0.001 MPa: 0/0.000001	Current pressure

Process Value Pressure [Float32]		
[47...16 bit]		
Condensed status [15...8 bit]	N/A [7...2 bit]	SSC 1.1-1.2 [1.0 bit]

## 8.2 Reading out and writing device data (ISDU – Indexed Service Data Unit)

Device data are always exchanged acyclically and at the request of the IO-Link master. Using the device data, the following parameter values or device statuses can be read out:

### 8.2.1 Endress+Hauser-specific device data

ISDU (dec)	Name	ISDU (hex)	Size (byte)	Data type	Access	Default value	Value range	Offset/gradient	Data storage	Range limits
66	Sim. current	0x0042	1	UIntegerT	r/w		0 ~ off 3 ~ 3.5 mA 4 ~ 4 mA 5 ~ 8 mA 6 ~ 12 mA 7 ~ 16 mA 8 ~ 20 mA 9 ~ 21.95 mA		No	
67	Unit changeover	0x0043	1	UIntegerT	r/w	0 = bar	0 ~ bar 1 ~ kPa 2 ~ psi 3 ~ MPa		Yes	
68	Zero point configuration (ZRO)	0x0044	4	IntegerT	r/w	0	as 00.00% Default 0.00%		Yes	
69	Zero point adoption (GTZ)	0x0045	1	UIntegerT	w				No	
70	Damping (TAU)	0x0046	2	UIntegerT	r/w	20	in 000.0 sec Default 2.0 sec	-	Yes	0 - 9999

ISDU (dec)	Name	ISDU (hex)	Size (byte)	Data type	Access	Default value	Value range	Offset/gradient	Data storage	Range limits
71	Lower Range Value for 4 mA (STL)	0x0047	4	IntegerT	r/w	0	as 00.00% Default 0.00%	bar: 0/0.001 kPa: 0/0.1 MPa: 0/0.0001 psi: 0/0.01	Yes	-
72	Upper Range Value for 20 mA (STU)	0x0048	4	IntegerT	r/w	10000	as 00.00% Default 100.00%	bar: 0/0.001 kPa: 0/0.1 MPa: 0/0.0001 psi: 0/0.01	Yes	-
73	Pressure applied for 4 mA(GTL)	0x0049	1	UIntegerT	w	-	-	-	No	-
74	Pressure applied for 20 mA (GTU)	0x004A	1	UIntegerT	w	-	-	-	No	-
75	Alarm current (FCU)	0x004B	1	UInteger	r/w	1 ~ MAX	0 ~ MIN 1 ~ MAX 2 ~ HOLD	-	Yes	-
82	Hi Max value (maximum indicator)	0x0052	4	IntegerT	r	0	-	-	No	-
83	Lo Min value (minimum indicator)	0x0053	4	IntegerT	r	0	-	-	No	-
84	Revisioncounter (RVC)	0x0054	2	UIntegerT	r	0	-	-	No	-
85	Simulation Switch Output (OU1)	0x0055	1	UIntegerT	r/w	0 = OFF	0 ~ OFF 1 ~ OU1 = low (OPN) 2 ~ OU1 = high (CLS)	-	No	-
88	FUNC	0x0058	1	UIntegerT	r/w	1 = 4 to 20 mA(I)	0 ~ OFF 1 ~ 4 to 20 mA	-	Yes	-
256	Device Type	0x0100	2	UIntegerT	r	0x92FD	-	-	No	-
257	ENP_VERSION	0x0101	16	StringT	r	02.03.00	-	-	No	-
259	Extended order code	0x0103	60	StringT	r	-	-	-	No	-

### Without Smart Sensor Profile

ISDU (dec)	Name	ISDU (hex)	Size (byte)	Data type	Access	Default value	Value range	Offset/gradient	Data storage	Range limits
77	Switch point value/Upper value for pressure window, output 1 (SP1/FH1)	0x004D	4	IntegerT	r/w	9000	as 00.00% Default 90%	bar: 0/0.001 kPa: 0/0.1 MPa: 0/0.0001 psi: 0/0.01	Yes	
78	Switchback point value/Lower value for pressure window, output 1 (rP1/FL1)	0x004E	4	IntegerT	r/w	1000	as 00.00% Default 10%	bar: 0/0.001 kPa: 0/0.1 MPa: 0/0.0001 psi: 0/0.01	Yes	
79	Switching delay time, Output 1 (dS1)	0x004F	2	UInteger	r/w	0	in 00.00 sec	0/0.01	Yes	

ISDU (dec)	Name	ISDU (hex)	Size (byte)	Data type	Access	Default value	Value range	Offset/gradient	Data storage	Range limits
80	Switchback delay time, Output 1 (dR1)	0x0050	2	UInteger	r/w	0	in 00.00 sec	0/0.01	Yes	
81	Output 1 (Ou1)	0x0051	1	UInteger	r/w	HNO	0 ~ HNO <sup>1)</sup> 1 ~ HNC 2 ~ FNO 3 ~ FNC		Yes	

1) Refer to the parameter description for an explanation on abbreviations

## 8.2.2 IO-Link-specific device data

ISDU (dec)	Name	ISDU (hex)	Size (byte)	Data type	Access	Default value	Data storage
7...8	VendorID	0x0007... 0x0008	-	-	r	17	No
9...11	DeviceID	0x0009... 0x000B	-	-	r	0x000700	No
21	Serial number	0x0015	max. 16	String	ro		
23	Firmware version	0x0017	max. 64	String	ro		
19	ProductID	0x0013	max. 64	String	ro	PMP23	
18	ProductName	0x0012	max. 64	String	ro	Cerabar	
20	ProductText	0x0014	max. 64	String	ro	Absolute and gauge pressure	
16	VendorName	0x0010	max. 64	String	ro	Endress+Hauser	
17	VendorText	0x0011	max. 64	String	ro	People for Process Automation	
22	Hardware revision	0x0016	max. 64	String	ro		
24	Application Specific Tag	0x0018	32	String	r/w		
260	Actual Diagnostics (STA)	0x0104	4	String	ro		No
261	Last Diagnostic (LST)	0x0105	4	String	ro		No

### With Smart Sensor Profile

ISDU (dec)	Name	ISDU (hex)	Size (byte)	Data type	Access	Default value	Value range	Data storage
25	Function Tag	0x0019	10	StringT	r/w	***	-	No
26	Location Tag	0x001A	10	StringT	r/w	***	-	No
36	Device Status	0x0024	1	Integer T	r	0	0 ~ Device is OK 1 ~ Maintenance required 2 ~ Out of specification 3 ~ Functional check 4 ~ Failure	No
37	Detailed Device Status	0x0025	3	OctetStringT		-	-	No

*Teach - Single value*

ISDU (dec)	Name	ISDU (hex)	Size (byte)	Data type	Access	Default value	Value range	Data storage
58	Teach Select	0x003A	1	UIntegerT	r/w	1	0 ~ Default Channel = SSC1.1 Pressure 1 ~ SSC1.1 Pressure 2 ~ SSC1.2 success 255 ~ All SSC	No
59	Teach Result State	0x003B	1	UIntegerT	r	0	0 ~ Idle 1 ~ SP1 success 2 ~ SP2 success 3 ~ SP1, SP2 success 4 ~ Wait for command 5 ~ Busy 7 ~ Error	No

*Switching Signal Channel 1.1 Pressure*

ISDU (dec)	Subindex	Name	ISDU (hex)	Size (byte)	Data type	Access	Default value	Value range	Data storage
60	24	SSC1.1 Param.SP1	0x003C	4	Float32T	r/w	9000.0	-	Yes
60	23	SSC1.1 Param.SP2	0x003C	4	Float32T	r/w	1000.0	-	Yes
61	01	SSC1.1 Config.Logic	0x003D	1	UIntegerT	r/w	0	0 ~ High active 1 ~ Low active	Yes
61	02	SSC1.1 Config.Mode	0x003D	1	UIntegerT	r/w	0	0 ~ Deactivation 1 ~ Single point 2 ~ Window 3 ~ Two-point	Yes
61	03	SSC1.1 Config.Hyst	0x003D	4	Float32T	r/w	10.0	-	Yes

*Switching Signal Channel 1.2 Pressure*

ISDU (dec)	Subindex	Name	ISDU (hex)	Size (byte)	Data type	Access	Default value	Value range	Data storage
60	24	SSC1.2 Param.SP1	0x003C	4	Float32T	r/w	9500.0	-	Yes
60	23	SSC1.2 Param.SP2	0x003C	4	Float32T	r/w	1500.0	-	Yes
61	01	SSC1.2 Config.Logic	0x003D	1	UIntegerT	r/w	0	0 ~ High active 1 ~ Low active	Yes
61	02	SSC1.2 Config.Mode	0x003D	1	UIntegerT	r/w	0	0 ~ Deactivation 1 ~ Single point 2 ~ Window 3 ~ Two-point	Yes
61	03	SSC1.2 Config.Hyst	0x003D	4	Float32T	r/w	10.0	-	Yes



Measurement Data Information

ISDU (dec)	Subindex	Name	ISDU (hex)	Size (byte)	Data type	Access	Default value	Value range	Data storage
16512	1	MDC Descriptor - Pressure.Lower Value	0x4080	4	Float32T	r	0	-	No
16512	2	MDC Descriptor - Pressure.Upper Value	0x4080	4	Float32T	r	0	-	No
16512	3	MDC Descriptor - Pressure.Unit Code	0x4080	2	UIntegerT	r	1130 (Pa)	-	No
16512	4	MDC Descriptor - Pressure.Scale	0x4080	1	IntegerT	r	0	-	No

### 8.2.3 System commands

#### Without Smart Sensor Profile

ISDU (dec)	Subindex	Name	ISDU (hex)	Value range	Access
2	130	Reset to factory settings (RES)	0x0002	130	w
12	1	Device Access Locks.Data Storage Lock	0x000C	0 ~ False 2 ~ True	rw

#### With Smart Sensor Profile

ISDU (dec)	Subindex	Name	ISDU (hex)	Access
2	65	Teach SP1	0x0002	w
2	66	Teach SP2	0x0002	w
2	130	Reset to factory settings (RES)	0x0002	w
2	131	Back-To-Box	0x0002	w

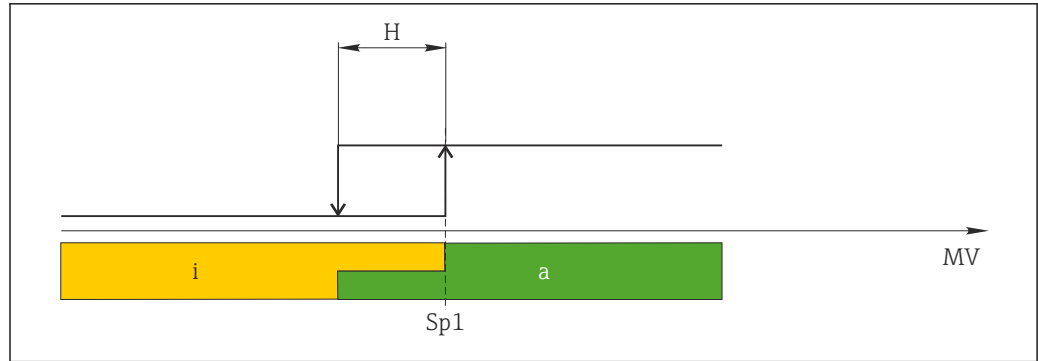
### 8.2.4 Switching signals (with Smart Sensor Profile)

The switching signals offer a simple way of monitoring the measured values for limit violations.

Each switching signal is clearly assigned to a process value and provides a status. This status is transmitted with the process data (process data link). Its switching behavior must be configured using the configuration parameters of a "Switching Signal Channel" (SSC). In addition to manual configuration for switch points SP1 and SP2, a teach mechanism is available in the "Teach" menu. This mechanism writes the current process value to the selected SSC via a system command. The following section illustrates the different behaviors of the modes available for selection. The "Logic" parameter is always "High active" in these cases. If the logic is supposed to be inverted, the "Logic" parameter can be set to "Low active"().

#### Single Point Mode

SP2 is not used in this mode.



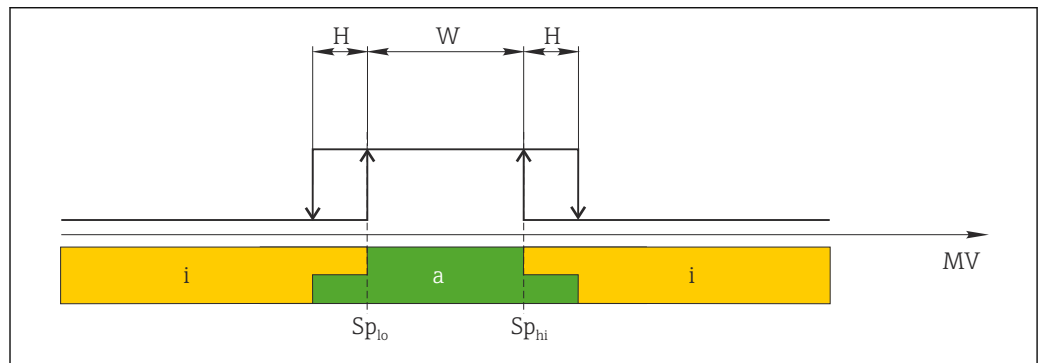
A0046577

1 SSC, Single Point

- H* Hysteresis
- Sp1* Switch point 1
- MV* Measured value
- i* inactive (orange)
- a* active (green)

**Window Mode**

$SP_{hi}$  always corresponds to whichever value is higher,  $SP1$  or  $SP2$ , and  $SP_{lo}$  always corresponds to whichever value is lower,  $SP1$  or  $SP2$ .



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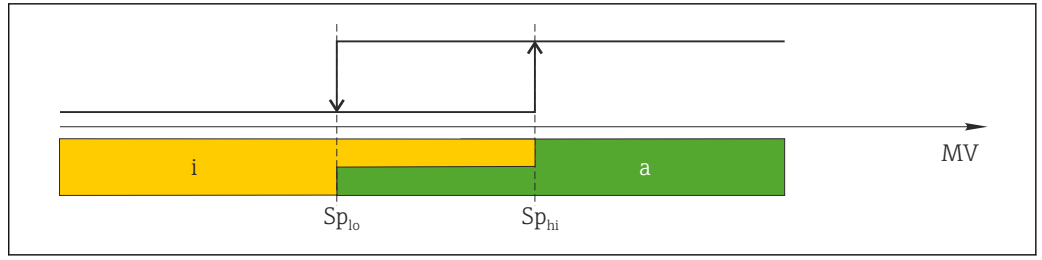
2 SSC, Window

- H* Hysteresis
- W* Window
- Sp<sub>lo</sub>* Switch point with lower measured value
- Sp<sub>hi</sub>* Switch point with higher measured value
- MV* Measured value
- i* inactive (orange)
- a* active (green)

**Two-point mode**

$SP_{hi}$  always corresponds to whichever value is higher,  $SP1$  or  $SP2$  and  $SP_{lo}$  always corresponds to whichever value is lower value,  $SP1$  or  $SP2$ .

Hysteresis is not used.



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3 SSC, Two-point

- $Sp_{lo}$  Switch point with lower measured value
- $Sp_{hi}$  Switch point with higher measured value
- MV Measurement value
- i Inactive (orange)
- a Active (green)

## 9 Commissioning

If an existing configuration is changed, measuring operation continues! The new or modified entries are only accepted once the setting has been made.

If block parameter configuration is used, a parameter change is only adopted after the parameter download.

### **⚠ WARNING**

**Risk of injury from the uncontrolled activation of processes!**

- ▶ Make sure that downstream processes are not started unintentionally.

### **⚠ WARNING**

**If a pressure smaller than the minimum permitted pressure or greater than the maximum permitted pressure is present at the device, the following messages are output in succession:**

- ▶ S140
- ▶ F270



### **NOTICE**

**An IODD with corresponding default values is used for all pressure measuring ranges. This IODD applies to all measuring ranges! The default values of this IODD may not be valid for this device. IO-Link messages (e.g. "Parameter value above limit") may be displayed when the device is updated with these default values. Existing values are not accepted in this case. The default values apply exclusively to the 10 bar (150 psi) sensor.**

- ▶ Before default values are written from the IODD to the device, the data must first be read from the device.




### 9.1 Function check

Before commissioning your measuring point, ensure that the post-installation and post-connection checks have been performed:

- Checklist for "Post-mounting check" →  16
- Checklist for "Post-connection check" →  18

### 9.2 Commissioning with an operating menu

Commissioning comprises the following steps:

- Configure pressure measurement →  29
- Where necessary, perform a position adjustment →  31
- Where necessary, configure process monitoring →  33

## 9.3 Configuring pressure measurement

### 9.3.1 Adjustment without reference pressure (dry adjustment = adjustment without medium)

#### Example:



In this example, a device with a 400 mbar (6 psi) sensor is configured for the measuring range 0 to 300 mbar (0 to 4.4 psi).




The following values should be assigned:

- 0 mbar = 4 mA value
- 300 mbar (4.4 psi) = 20 mA value

#### Prerequisite:

This is a theoretical adjustment, i.e. the pressure values for the lower and upper range are known. It is not necessary to apply pressure.

 Due to the orientation of the device, there may be pressure shifts in the measured value, i.e. the measured value is not zero in an unpressurized state. For information on how to perform position adjustment, see the "Performing position adjustment" section →  31.

 For a description of the parameters mentioned and possible error messages, see the "Description of device parameters" section →  46 and →  37.

#### Performing adjustment

1. Select a pressure unit, here "bar" for example, via the **Unit changeover (UNI)** parameter.
2. Select **Value for 4 mA (STL)** parameter. Enter the value (0 bar (0 psi)) and confirm.
  - ↳ This pressure value is assigned to the lower current value (4 mA).
3. Select **Value for 20 mA (STU)** parameter. Enter the value (300 mbar (4.4 psi)) and confirm.
  - ↳ This pressure value is assigned to the upper current value (20 mA).

The measuring range is configured for 0 to 300 mbar (0 to 4.4 psi).

### 9.3.2 Adjustment with reference pressure (wet adjustment = adjustment with medium)

#### Example:



In this example, a device with a 400 mbar (6 psi) sensor is configured for the measuring range 0 to 300 mbar (0 to 4.4 psi).




The following values should be assigned:

- 0 mbar = 4 mA value
- 300 mbar (4.4 psi) = 20 mA value

#### Prerequisite:

The pressure values 0 mbar and 300 mbar (4.4 psi) can be specified. The device is already mounted, for example.

 Due to the orientation of the device, there may be pressure shifts in the measured value, i.e. the measured value is not zero in an unpressurized state. For information on how to perform position adjustment, see the "Performing position adjustment" section →  31.

 For a description of the parameters mentioned and possible error messages, see the "Description of device parameters" section →  46 and →  37.

#### Performing adjustment

1. Select a pressure unit, here "bar" for example, via the **Unit changeover (UNI)** parameter.
2. The pressure for the LRV (4 mA value) is present at the device, here 0 bar (0 psi) for example. Select **Pressure applied for 4 mA (GTL)** parameter. The selection is confirmed by pressing "Get Lower Limit".
  - ↳ The pressure value present is assigned to the lower current value (4 mA).
3. The pressure for the full scale value (20 mA value) is present at the device, here for example 300 mbar (4.4 psi). Select **Pressure applied for 20 mA (GTU)** parameter. The selection is confirmed by pressing "Get Lower Limit".
  - ↳ The pressure value present is assigned to the upper current value (20 mA).

The measuring range is configured for 0 to 300 mbar (0 to 4.4 psi).

## 9.4 Performing position adjustment

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### Zero point configuration (ZRO)

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<b>Navigation</b>	Parameter → Application → Sensor → Zero point configuration (ZRO)
<b>Description</b>	<p>(Typically absolute pressure sensor)</p> <p>A pressure shift resulting from the orientation of the device can be corrected by the position adjustment.</p> <p>The pressure difference between zero (set point) and the measured pressure must be known.</p>
<b>Prerequisite</b>	<p>An offset is possible (parallel shifting of the sensor characteristic) to correct the orientation and any zero point drift. The set value of the parameter is subtracted from the "raw measured value". The requirement to be able to perform a zero point shift without changing the span is met with the offset function.</p> <p>Maximum offset value = ± 20 % of the sensor nominal range.</p> <p>If an offset value is entered that shifts the span beyond the physical limits of the sensor, the value is admitted but a warning message is generated and displayed via IO-Link. The warning message only disappears when the span is within the sensor limits, taking the offset value currently configured into consideration.</p> <p>The sensor can</p> <ul style="list-style-type: none"> <li>■ be operated in a physically unfavorable range, i.e. outside its specifications, or</li> <li>■ be operated by making appropriate corrections to the offset or span.</li> </ul> <p>Raw measured value – (manual offset) = display value (measured value)</p>
<b>Example</b>	<ul style="list-style-type: none"> <li>■ Measured value = 0.002 bar (0.029 psi)</li> <li>■ Set the manual offset to 0.002.</li> <li>■ Display value (measured value) after position adjustment = 0 bar (0 psi)</li> <li>■ The current value is also corrected.</li> </ul>
<b>Note</b>	Setting in increments of 0.001. As the value is entered numerically, the increment depends on the measuring range
<b>Options</b>	No selection. The user is free to edit the values.
<b>Factory setting</b>	0

---

### Zero point adoption (GTZ)

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<b>Navigation</b>	Parameter → Application → Sensor → Zero point adoption (GTZ)
<b>Description</b>	<p>(Typically gauge pressure sensor)</p> <p>A pressure shift resulting from the orientation of the device can be corrected by the position adjustment.</p> <p>The pressure difference between zero (set point) and the measured pressure need not be known.</p>

**Prerequisite**

The pressure value present is automatically adopted as the zero point.

An offset is possible (parallel shifting of the sensor characteristic) to correct the orientation and any zero point drift. The accepted value of the parameter is subtracted from the "raw measured value". The requirement to be able to perform a zero point shift without changing the span is met with the offset function.

Maximum offset value =  $\pm 20\%$  of the sensor nominal range.

If an offset value is entered that shifts the span beyond the physical limits of the sensor, the value is admitted but a warning message is generated and displayed via IO-Link. The warning message only disappears when the span is within the sensor limits, taking the offset value currently configured into consideration.

The sensor can

- be operated in a physically unfavorable range, i.e. outside its specifications, or
- be operated by making appropriate corrections to the offset or span.

Raw measured value – (manual offset) = display value (measured value)

**Example 1**

- Measured value = 0.002 bar (0.029 psi)
- Use the **Zero point adoption (GTZ)** parameter to correct the measured value with the value, e.g. 0.002 bar (0.029 psi). This means that you are assigning the value 0 bar (0 psi) to the pressure present.
- Display value (measured value) after position adjustment = 0 bar (0 psi)
- The current value is also corrected.
- Where applicable, check and correct switch points and span settings.

**Example 2**

Sensor measuring range: -0.4 to +0.4 bar (-6 to +6 psi) (SP1 = 0.4 bar (6 psi); STU = 0.4 bar (6 psi))

- Measured value = 0.08 bar (1.2 psi)
  - Use the **Zero point adoption (GTZ)** parameter to correct the measured value with the value, e.g. 0.08 bar (1.2 psi). This means that you are assigning the value 0 mbar (0 psi) to the pressure present.
  - Display value (measured value) after position adjustment = 0 bar (0 psi)
  - The current value is also corrected.
  - Warnings C431 or C432 appear because the value 0 bar (0 psi) was assigned to the real value of 0.08 bar (1.2 psi) present and the sensor measuring range was thus exceeded by  $\pm 20\%$ .
- SP1 and STU values must be readjusted downwards by 0.08 bar (1.2 psi).



## 9.5 Configuring process monitoring

For process monitoring, it is possible to specify a pressure range which is monitored by the point level switch. Both monitoring versions are described below. The monitoring function allows the user to define optimum ranges for the process (with high yields etc.) and deploy a point level switch to monitor the ranges.

### 9.5.1 Digital process monitoring (switch output), without Smart Sensor Profile

It is possible to select defined switch points and switchback points which act as NO or NC contacts depending on whether a window function or hysteresis function is configured.

Function	Selection	Output	Abbreviation for operation
Hysteresis	Hysteresis normally open	NO contact	HNO
Hysteresis	Hysteresis normally closed	NC contact	HNC
Window	Window normally open	NO contact	FNO
Window	Window normally closed	NC contact	FNC

If the device is restarted within the given hysteresis, the switch output is open (0 V present at the output).

### 9.5.2 Digital process monitoring (switch output), with Smart Sensor Profile



It is possible to select defined switch points and switchback points which act as NO or NC contacts depending on whether a window function or hysteresis function is configured.

The "Mode" and "Logic" parameters from the IODD are grouped in the product structure under the "Application Type" parameter. The following table compares the configurations.

Function (IODD: Mode)	Output (IODD: Logic)	Application type	Product structure
Two Point	Two Point normally open	NO contact	TPNO
Two Point	Two point normally closed	NC contact	TPNC
Window	Window normally open	NO contact	WNO
Window	Window normally closed	NC contact	WNC
Single Point	Single Point normally open	NO contact	SPNO
Single Point	Single point normally closed	NC contact	SPNC

If the device is restarted within the given hysteresis, the switch output is open (0 V present at the output).

### 9.5.3 Analog process monitoring (4 to 20 mA output)

- The 3.8 to 20.5 mA signal range is controlled according to NAMUR NE 43.
- The alarm current and current simulation are exceptions:
  - If the defined limit is exceeded, the device continues to measure linearly. The output current increases linearly up to 20.5 mA and holds the value until the measured value drops below 20.5 mA again or the device detects an error →  37.
  - If the defined limit is undershot, the device continues to measure linearly. The output current decreases linearly to 3.8 mA and holds the value until the measured value rises above 3.8 mA again or the device detects an error →  37.

## 9.6 Current output

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### Operating Mode (FUNC)

---

<b>Navigation</b>	Parameter → Application → Sensor → Operating Mode (FUNC)
<b>Description</b>	Enables the desired behavior of output 2 (not IO-Link output)
<b>Options</b>	Options: <ul style="list-style-type: none"> <li>■ OFF</li> <li>■ 4-20 mA (I)</li> </ul>

---

### Value for 4 mA (STL)

---

<b>Navigation</b>	Parameter → Application → Current output → Value for 4 mA (STL)
<b>Description</b>	Assignment of the pressure value which should correspond to the 4 mA value. It is possible to invert the current output. To do so, assign the pressure upper range value to the lower measuring current.
<b>Note</b>	Enter the value for 4 mA in the selected pressure unit anywhere within the measuring range. The value can be entered in increments of 0.1 (increment depends on the measuring range).
<b>Options</b>	No selection. The user is free to edit the values.
<b>Factory setting</b>	0.0 or as per order specifications

---

### Value for 20 mA (STU)

---

<b>Navigation</b>	Parameter → Application → Current output → Value for 20 mA (STU)
<b>Description</b>	Assignment of the pressure value which should correspond to the 20 mA value. It is possible to invert the current output. To do so, assign the pressure lower range value to the upper measuring current.
<b>Note</b>	Enter the value for 20 mA in the selected pressure unit anywhere within the measuring range. The value can be entered in increments of 0.1 (increment depends on the measuring range).
<b>Options</b>	No selection. The user is free to edit the values.
<b>Factory setting</b>	Upper measuring limit or as per order specifications.

---

### Pressure applied for 4mA (GTL)

---

<b>Navigation</b>	Parameter → Application → Current output → Pressure applied for 4mA (GTL)
<b>Description</b>	<p>The pressure value present is automatically adopted for the 4 mA current signal. Parameter for which the current range can be assigned to any section of the nominal range. This occurs by assigning the pressure lower range value to the lower measuring current and the pressure upper range value to the upper measuring current. The pressure lower range value and upper range value can be configured independently of one another so the pressure measuring span does not remain constant. The LRV and URV pressure measuring span can be edited over the entire sensor range. An invalid TD value is indicated by diagnostic message S510. An invalid position offset is indicated by diagnostic message C431. The editing operation cannot result in the device being operated outside the minimum and maximum sensor limits.</p> <p>Incorrect entries are declined as indicated by the following messages, and the last valid value prior to the change is used again:</p> <ul style="list-style-type: none"> <li>■ Parameter value above limit (0x8031)</li> <li>■ Parameter value below limit (0x8032)</li> </ul> <p>The measured value currently present is accepted as the value for 4mA anywhere within the measuring range. The sensor characteristic curve is shifted such that the pressure present becomes the zero value.</p>

---

### Pressure applied for 20mA (GTU)

---

<b>Navigation</b>	Parameter → Application → Current output → Pressure applied for 20mA (GTU)
<b>Description</b>	<p>The pressure value present is automatically adopted for the 20 mA current signal. Parameter for which the current range can be assigned to any section of the nominal range. This occurs by assigning the pressure lower range value to the lower measuring current and the pressure upper range value to the upper measuring current. The pressure lower range value and upper range value can be configured independently of one another so the pressure measuring span does not remain constant. The LRV and URV pressure measuring span can be edited over the entire sensor range. An invalid TD value is indicated by diagnostic message S510. An invalid position offset is indicated by diagnostic message C431. The editing operation cannot result in the device being operated outside the minimum and maximum sensor limits. Incorrect entries are declined, and the last valid value prior to the change is used again. The measured value currently present is accepted as the value for 20 mA anywhere within the measuring range. There is a parallel shift of the sensor characteristic so that the pressure present becomes the max value.</p>

## 9.7 Application examples

### 9.7.1 Compressor control with two-point mode

Example: The compressor is started when the pressure drops below a certain value. The compressor is switched off when a certain value is exceeded.

1. Set the switch point to 2 bar (29 psi)
2. Set the switch-back point to 1 bar (14.5 psi)
3. Configure the switch output as "NC contact" (Mode = Two Point, Logic = High)

The compressor is controlled by the defined settings.

### 9.7.2 Pump control with two-point mode

Example: The pump should switch on when 2 bar (29 psi) is reached (increasing pressure) and switch off when 1 bar (14.5 psi) is reached (decreasing pressure).

1. Set the switch point to 2 bar (29 psi)
2. Set the switchback point to 1 bar (14.5 psi)
3. Configure the switch output as a "NO contact" (Mode = Two Point, Logic = High)

The pump is controlled by the defined settings.

## 10 Diagnostics and troubleshooting


### 10.1 Troubleshooting

If an illegal configuration exists in the device, the device switches to the failsafe mode.

Example:

- The diagnostic message "C485" is displayed via IO-Link.
- The device is in the simulation mode.
- If the device configuration is corrected, e.g., by resetting the device, the device quits the fault state and switches to the measuring mode.

#### General errors


Error	Possible cause	Solution
Device is not responding	Supply voltage does not match the voltage specified on the nameplate.	Connect the correct voltage.
	The polarity of the supply voltage is wrong.	Correct the polarity.
	Connecting cables are not in contact with the terminals.	Check for electrical contact between cables and correct.
No communication	<ul style="list-style-type: none"> <li>■ Communication cable not connected.</li> <li>■ Communication cable incorrectly attached to device.</li> <li>■ Communication cable incorrectly attached to the IO-Link master.</li> </ul>	Check wiring and cables.
Output current $\leq 3.6$ mA	Signal cable is not wired correctly.	Check wiring.
No transmission of process data	There is an error in the device.	Correct errors that are displayed as a diagnostic event →  39.

## 10.2 Diagnostic events

### 10.2.1 Diagnostic message

Faults that are detected by the device's self-monitoring system are displayed as a diagnostic message via IO-Link.

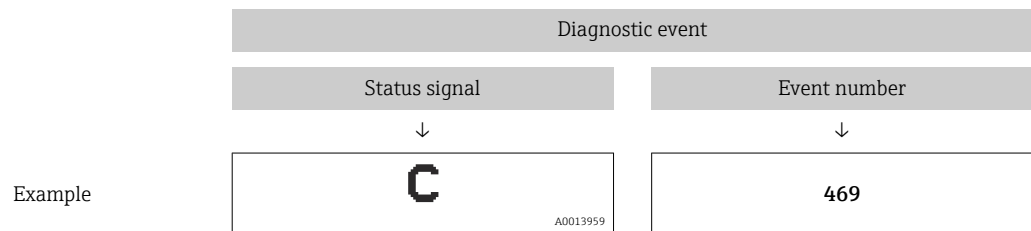
#### Status signals

The table →  39 lists the messages that may occur. The Actual Diagnostic (STA) parameter displays the message with the highest priority. The device has four different status information codes according to NE107:



<b>F</b> A0013956	<b>"Failure"</b> A device error has occurred. The measured value is no longer valid.
<b>M</b> A0013957	<b>"Maintenance required"</b> Maintenance is required. The measured value is still valid.
<b>C</b> A0013959	<b>"Function check"</b> The device is in the service mode (e. g. during a simulation).
<b>S</b> A0013958	<b>"Out of specification"</b> The device is being operated: <ul style="list-style-type: none"> <li>▪ Outside its technical specifications (e. g. during warm-up or cleaning process)</li> <li>▪ Outside the parameter configuration undertaken by the user (e. g. level outside of configured span)</li> </ul>

#### Diagnostics event and event text

The fault can be identified by means of the diagnostic event.



If two or more diagnostic events are pending simultaneously, only the message with the highest priority is shown.

 The last diagnostic message is displayed - see Last Diagnostic (LST) in the **Diagnosis** submenu →  46.

## 10.2.2 Overview of diagnostic events

Status signal/ Diagnostic event	Diagnostic behavior	EventCode	Event text	Cause	Remedial measure
S140	Warning	0x180F	Sensor signal outside of permitted ranges	Overpressure or low pressure present	Operate device in the specified measuring range
S140	Warning	0x180F	Sensor signal outside of permitted ranges	Sensor defective	Replace device
F270 <sup>1) 2)</sup>	Fault	0x1800	Overpressure/low pressure	Overpressure or low pressure present	<ul style="list-style-type: none"> <li>■ Check the process pressure</li> <li>■ Check the sensor range</li> <li>■ Restart device</li> </ul>
F270 <sup>1) 2)</sup>	Fault	0x1800	Defect in electronics/sensor	Defect in electronics/sensor	Replace device
C431 <sup>3)</sup>	Warning	0x1805	Invalid position adjustment (Current output)	The adjustment performed would cause the sensor nominal range to be exceeded or undershot.	Position adjustment + parameter of the current output must be within the sensor nominal range <ul style="list-style-type: none"> <li>■ Check position adjustment (see <b>Zero point configuration (ZRO)</b> parameter)</li> <li>■ Check measuring range (see <b>Value for 20 mA (STU)</b> and <b>Value for 4 mA (STL)</b> parameters)</li> </ul>
C432	Warning	0x1806	Invalid position adjustment (Switching output)	The adjustment performed causes switch points to be outside the sensor nominal range.	Position adjustment + parameter of the hysteresis and window function must be within the sensor nominal range <ul style="list-style-type: none"> <li>■ Check position adjustment (see <b>Zero point configuration (ZRO)</b> parameter)</li> <li>■ Check the switch point, switchback point for hysteresis and window function</li> </ul>
F437	Fault	0x1810	Incompatible configuration	Invalid device configuration	<ul style="list-style-type: none"> <li>■ Restart device</li> <li>■ Reset device</li> <li>■ Replace device</li> </ul>
C469 Without Smart Sensor Profile	Fault	0x1803	Switch points output violated	Switch point $\leq$ switchback point	Check switch points at output
C485	Warning	0x8C01 <sup>4)</sup>	Simulation active	During simulation of the switch output or current output, the device issues a warning message.	Switch off simulation
S510	Fault	0x1802	Turn down violated	A change in the span results in a violation of the turn down (max. TD 5:1) Values for adjustment (lower range value and upper range value) are too close together	<ul style="list-style-type: none"> <li>■ Operate device in the specified measuring range</li> <li>■ Check the measuring range</li> </ul>
S803	Fault	0x1804	Current loop	Impedance of load resistance at analog output is too high	<ul style="list-style-type: none"> <li>■ Check the cabling and load at the current output.</li> <li>■ If the current output is not required, switch it off via the configuration.</li> </ul>
S803	Fault	0x1804	Current output not connected	Current output not connected	<ul style="list-style-type: none"> <li>■ Connect current output with load.</li> <li>■ If the current output is not required, switch it off via the configuration.</li> </ul>
F804	Fault	-	Overload at switch output	Load current too high	Increase load resistance at switch output
F804	Fault	-	Overload at switch output	Switch output defective	<ul style="list-style-type: none"> <li>■ Check output circuit</li> <li>■ Replace device</li> </ul>

Status signal/ Diagnostic event	Diagnostic behavior	EventCode	Event text	Cause	Remedial measure
S971	Warning	0x1811	Measured value is outside sensor range	The current is outside the permitted range from 3.8 to 20.5 mA. The pressure value is outside the configured measuring range (but may be within the sensor range).	Operate the device within the set span
F419 with Smart Sensor Profile	Fault	-	Back-2-Box command has been executed.	IO-Link communication no longer available.	Manual restart is necessary

- 1) The switch output is open and the current output adopts the configured alarm current. Therefore, errors affecting the switch output are not displayed because the switch output is in the safe state.
- 2) The device indicates a failure current of 0 mA if an internal communication error occurs. In all other cases the device returns the configured error current.
- 3) If no remedial measures are taken, the warning messages are displayed following a device restart if configuration (span, switch points and offset) is performed with a gauge pressure device and readings are  $> \text{URL} + 10\%$  or  $< \text{LRL} + 5\%$  and with an absolute pressure device and readings are  $> \text{URL} + 10\%$  or  $< \text{LRL}$ .
- 4) EventCode as per IO-Link standard 1.1

### 10.3 Behavior of the device in the event of a fault


The device displays warnings and faults via IO-Link. All the device warnings and faults are for information purposes only and do not have a safety function. The errors diagnosed by the device are displayed via IO-Link in accordance with NE 107. Depending on the diagnostic message, the device behaves as per a warning or fault condition. A distinction must be made between the following types of error here:

- **Warning:**
  - The device continues measuring if this type of error occurs. The output signal is not affected (exception: simulation is active).
  - The switch output remains in the state defined by the switch points.
- **Fault:**
  - The device does **not** continue measuring if this type of error occurs. The output signal adopts its fault state (value in the event of an error - see the following section).
  - The fault state is displayed via IO-Link.
  - The switch output changes to the "open" state.
  - For the analog output option, an error is signaled with the configured alarm current behavior.

### 10.4 Behavior of the current output in the event of a fault

The behavior of the current output in the event of a fault is regulated in accordance with NAMUR NE 43.

The behavior of the current output in the event of faults is defined in the following parameters:

- **Alarm current FCU "MIN":** Lower alarm current ( $\leq 3.6$  mA) (optional, see the following table)
- **Alarm current FCU "MAX"** (factory setting): Upper alarm current ( $\geq 21$  mA)
-  The selected alarm current is used for all errors.
- Errors and warning messages are displayed via IO-Link.
- It is not possible to acknowledge errors and warnings. The relevant message disappears if the event is no longer pending.
- The failsafe mode can be changed directly when a device is running (see the following table).




Changing the failsafe mode	After writing to the device
from MAX to MIN	active immediately
from MIN to MAX	active immediately

### 10.4.1 Alarm current

Name	Option
Min. alarm current set	IA <sup>1)</sup>

1) Product Configurator, order code for "Service"

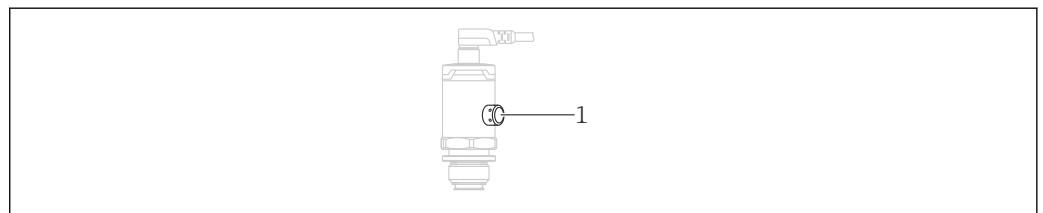
## 10.5 Resetting to factory settings (reset)

See parameter description Reset to factory settings (RES) →  64.

# 11 Maintenance

No special maintenance work is required.


Keep the pressure compensation element (1) free from contamination.



A0022141

## 11.1 Exterior cleaning

**Please note the following points when cleaning the device:**

- The cleaning agents used should not corrode the surface and the seals.
- Mechanical damage to the process isolating diaphragm, e.g. due to sharp objects, must be avoided.
- Observe the degree of protection of the device. See the nameplate if necessary →  12.

## 12 Repair

### 12.1 General notes

#### 12.1.1 Repair concept

Repairs are not possible.

### 12.2 Return

The measuring device must be returned if the wrong device has been ordered or delivered.


As an ISO-certified company and also due to legal regulations, Endress+Hauser is obliged to follow certain procedures when handling any returned products that have been in contact with medium. To ensure swift, safe and professional device returns, please read the return procedures and conditions on the Endress+Hauser website at [www.services.endress.com/return-material](http://www.services.endress.com/return-material)

### 12.3 Disposal



If required by the Directive 2012/19/EU on waste electrical and electronic equipment (WEEE), the product is marked with the depicted symbol in order to minimize the disposal of WEEE as unsorted municipal waste. Do not dispose of products bearing this marking as unsorted municipal waste. Instead, return them to the manufacturer for disposal under the applicable conditions.

## 13 Overview of the operating menu

 Depending on the parameter configuration, not all submenus and parameters are available. Information on this can be found in the parameter description under "Prerequisite".

### 13.1 Without Smart Sensor Profile

IO-Link	Level 1	Level 2	Level 3	Details				
Identification	Serial Number			-				
	Firmware Revision			-				
	Extended order code			→ ⓘ 46				
	Product Name			-				
	Product Text			-				
	Vendor Name			-				
	Hardware Revision			-				
	ENP_VERSION			→ ⓘ 46				
	Application Specific Tag			→ ⓘ 46				
	Device Type			-				
Diagnosis	Actual Diagnostics (STA)			→ ⓘ 47				
	Last Diagnostic (LST)			→ ⓘ 47				
	Simulation Switch Output (OU1)			→ ⓘ 47				
	Simulation Current Output (OU2)			→ ⓘ 48				
Parameter	Application	Sensor	Operating Mode (FUNC)	→ ⓘ 34				
			Unit changeover (UNI)	→ ⓘ 49				
			Zero point configuration (ZRO)	→ ⓘ 31				
			Zero point adoption (GTZ)	→ ⓘ 31				
			Damping (TAU)	→ ⓘ 51				
	Current output			Value for 4 mA (STL)	→ ⓘ 34			
				Value for 20 mA (STU)	→ ⓘ 34			
				Pressure applied for 4 mA (GTL)	→ ⓘ 34			
				Pressure applied for 20 mA (GTU)	→ ⓘ 35			
				Alarm current (FCU)	→ ⓘ 53			
				Switch output 1			Switch point value/Upper value for pressure window, output 1 (SP1/FH1)	→ ⓘ 55
							Switchback point value/Lower value for pressure window, output 1 (RP1/FL1)	→ ⓘ 55
	Switching delay time, output 1 (dS1)	→ ⓘ 57						
	Switchback delay time, output 1 (dR1)	→ ⓘ 57						
	Output 1 (OU1)	→ ⓘ 58						
	System	Device Management		HI Max value (maximum indicator)	→ ⓘ 64			
				LO Min value (minimum indicator)	→ ⓘ 64			
				Revisioncounter (RVC)	→ ⓘ 64			
				Reset to factory settings (RES)	→ ⓘ 64			

IO-Link	Level 1	Level 2	Level 3	Details
			Device Access Locks.Data Storage Lock	-
Observation	Pressure			→ ⓘ 65
	Switch State Output (OU1)			→ ⓘ 65

## 13.2 With Smart Sensor Profile

IO-Link	Level 1	Level 2	Level 3	Details
Identification	Serial Number			-
	Firmware Revision			-
	Extended order code			→ ⓘ 46
	Product Name			-
	Product Text			-
	Vendor Name			-
	Hardware Revision			-
	ENP_VERSION			→ ⓘ 46
	Application Specific Tag			→ ⓘ 46
	Function Tag			(Verweisziel existiert nicht, aber @y.link.required=true')
	Location Tag			(Verweisziel existiert nicht, aber @y.link.required=true')
Device Type			-	
Diagnosis	Device Status			→ ⓘ 47
	Detailed Device Status			→ ⓘ 47
	Actual Diagnostics (STA)			→ ⓘ 47
	Last Diagnostic (LST)			→ ⓘ 47
	Simulation Switch Output (OU1)			→ ⓘ 47
	Simulation Current Output (OU2)			→ ⓘ 48
Parameter	Application	Sensor	Operating Mode (FUNC)	→ ⓘ 34
			Unit changeover (UNI)	→ ⓘ 49
			Zero point configuration (ZRO)	→ ⓘ 31
			Zero point adoption (GTZ)	→ ⓘ 31
			Damping (TAU)	→ ⓘ 51
	Current output	Value for 4 mA (STL)	→ ⓘ 34	
		Value for 20 mA (STU)	→ ⓘ 34	
		Pressure applied for 4 mA (GTL)	→ ⓘ 34	
		Pressure applied for 20 mA (GTU)	→ ⓘ 35	
		Alarm current (FCU)	→ ⓘ 53	
	Teach - Single Value	Teach Select		→ ⓘ 58
		Teach SP1		→ ⓘ 58
		Teach SP2		→ ⓘ 58
		Teach Result State		→ ⓘ 59
	Switching Signal Channels	Switching Signal Channel 1.1	SSC1.1 Param. SP1	→ ⓘ 59
			SSC1.1 Param. SP2	→ ⓘ 59

IO-Link	Level 1	Level 2	Level 3	Details
			SSC1.1 Config, Logic	→ 59
			SSC1.1 Config, Mode	→ 59
			SSC1.1 Config, Hyst.	→ 60
			Switching delay time, output 1 (dS1)	→ 60
			Switchback delay time, output 1 (dR1)	→ 60
		Switching Signal Channel 1.2	SSC1.2 Param. SP1	→ 60
			SSC1.2 Param. SP2	→ 61
			SSC1.2 Config, Logic	→ 61
			SSC1.2 Config, Mode	→ 61
			SSC1.2 Config, Hyst.	→ 61
			Switching delay time, output 2 (dS2)	→ 62
			Switchback delay time, output 2 (dR2)	→ 62
	System	Device Management	HI Max value (maximum indicator)	→ 64
			LO Min value (minimum indicator)	→ 64
			Revisioncounter (RVC)	→ 64
			Reset to factory settings (RES)	→ 64
			Back-to-box	→ 65
Observation	Pressure			→ 65
	Condensed Status			→ 65
	Switch State Output (OU1)			→ 65
	Switch State Output (OU2)			→ 65

## 14 Description of device parameters

### 14.1 Identification

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#### Extended order code

---

<b>Navigation</b>	Identification → Extended order code
<b>Description</b>	Used to replace (reorder) the device. Displays the extended order code (max. 60 alphanumeric characters).
<b>Factory setting</b>	As per order specifications

---

#### ENP\_VERSION

---

<b>Navigation</b>	Identification → ENP_VERSION
<b>Description</b>	Displays the ENP version (ENP: electronic name plate)

---

#### Application Specific Tag

---

<b>Navigation</b>	Identification → Application Specific Tag
<b>Description</b>	Used for unique identification of device in the field. Enter device tag (max. 32 alphanumeric characters).
<b>Factory setting</b>	As per order specifications

---

#### Function Tag <sup>1)</sup>

---

1) Only with Smart Sensor Profile

<b>Navigation</b>	Identification → Function Tag
<b>Description</b>	Functional description

---

#### Location Tag <sup>1)</sup>

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1) Only with Smart Sensor Profile

<b>Navigation</b>	Identification → Location Tag
<b>Description</b>	Location identification

## 14.2 Diagnosis

---

### Device Status <sup>1)</sup>

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1) Only with Smart Sensor Profile

**Navigation**                      Diagnosis → Diagnosis → Device Status

**Description**                      Current device status

**Selection**                      ■ 0 = Device OK  
 ■ 1 = Maintenance required  
 ■ 2 = Out of specification  
 ■ 3 = Functional test  
 ■ 4 = Error

---

### Detailed Device Status <sup>1)</sup>

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1) Only with Smart Sensor Profile

**Navigation**                      Diagnosis → Diagnostic → Detailed Device Status

**Description**                      Events currently pending

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### Actual Diagnostics (STA)

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**Navigation**                      Diagnosis → Actual Diagnostics (STA)

**Description**                      Displays the current device status.

---

### Last Diagnostic (LST)

---

**Navigation**                      Diagnosis → Last Diagnostic (LST)

**Description**                      Displays the last device status (error or warning) that was rectified during operation.

---

### Simulation Switch Output (OU1)

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**Navigation**                      Diagnosis → Simulation Switch Output (OU1)

---

<b>Description</b>	The simulation affects the process data only. It does not affect the physical switch output. If a simulation is active, a warning to this effect is displayed so that it is obvious to the user that the device is in the simulation mode. A warning is communicated via IO-Link (C485 - simulation active). The simulation must be ended actively via the menu. If the device is disconnected from the power supply during the simulation and power is then resupplied, the simulation mode is not resumed, and instead the device continues operation in the measuring mode.
<b>Options</b>	<ul style="list-style-type: none"><li>■ OFF</li><li>■ OU1 = low (OPN)</li><li>■ OU1 = high (CLS)</li></ul>

---

### Simulation Current Output (OU2)

---

<b>Navigation</b>	Diagnosis → Simulation Current Output (OU2)
<b>Description</b>	Simulation affects the process data and the physical current output. If a simulation is active, a warning to this effect is displayed so that it is obvious to the user that the device is in the simulation mode. A warning is communicated via IO-Link (C485 - simulation active). The simulation must be ended actively via the menu. If the device is disconnected from the power supply during the simulation and then power is resupplied afterwards, the simulation mode is not resumed, and instead the device continues operation in the measuring mode.
<b>Options</b>	<ul style="list-style-type: none"><li>■ OFF</li><li>■ 3.5 mA</li><li>■ 4 mA</li><li>■ 8 mA</li><li>■ 12 mA</li><li>■ 16 mA</li><li>■ 20 mA</li><li>■ 21.95 mA</li></ul>



## 14.3 Parameter

### 14.3.1 Application

#### Sensor

---

#### Operating Mode (FUNC)

---

<b>Navigation</b>	Parameter → Application → Sensor → Operating Mode (FUNC)
<b>Description</b>	Enables the desired behavior of output 2 (not IO-Link output)
<b>Options</b>	Options: <ul style="list-style-type: none"> <li>■ OFF</li> <li>■ 4-20 mA (I)</li> </ul>

---

#### Unit changeover (UNI)

---

<b>Navigation</b>	Parameter → Application → Sensor → Unit changeover (UNI)
<b>Description</b>	Select the pressure engineering unit. If a new pressure engineering unit is selected, all pressure-specific parameters are converted.
<b>Switch on value</b>	Depends on order specifications.
<b>Options</b>	<ul style="list-style-type: none"> <li>■ bar</li> <li>■ kPa</li> <li>■ Mpa</li> <li>■ psi</li> </ul>
<b>Factory setting</b>	Depends on order specifications.

---

#### Zero point configuration (ZRO)

---

<b>Navigation</b>	Parameter → Application → Sensor → Zero point configuration (ZRO)
<b>Description</b>	<p>(Typically absolute pressure sensor)</p> <p>A pressure shift resulting from the orientation of the device can be corrected by the position adjustment.</p> <p>The pressure difference between zero (set point) and the measured pressure must be known.</p>

<b>Prerequisite</b>	<p>An offset is possible (parallel shifting of the sensor characteristic) to correct the orientation and any zero point drift. The set value of the parameter is subtracted from the "raw measured value". The requirement to be able to perform a zero point shift without changing the span is met with the offset function.</p> <p>Maximum offset value = <math>\pm 20\%</math> of the sensor nominal range.</p> <p>If an offset value is entered that shifts the span beyond the physical limits of the sensor, the value is admitted but a warning message is generated and displayed via IO-Link. The warning message only disappears when the span is within the sensor limits, taking the offset value currently configured into consideration.</p> <p>The sensor can</p> <ul style="list-style-type: none"> <li>■ be operated in a physically unfavorable range, i.e. outside its specifications, or</li> <li>■ be operated by making appropriate corrections to the offset or span.</li> </ul> <p>Raw measured value – (manual offset) = display value (measured value)</p>
<b>Example</b>	<ul style="list-style-type: none"> <li>■ Measured value = 0.002 bar (0.029 psi)</li> <li>■ Set the manual offset to 0.002.</li> <li>■ Display value (measured value) after position adjustment = 0 bar (0 psi)</li> <li>■ The current value is also corrected.</li> </ul>
<b>Note</b>	Setting in increments of 0.001. As the value is entered numerically, the increment depends on the measuring range
<b>Options</b>	No selection. The user is free to edit the values.
<b>Factory setting</b>	0

---

### Zero point adoption (GTZ)

---

<b>Navigation</b>	Parameter → Application → Sensor → Zero point adoption (GTZ)
<b>Description</b>	<p>(Typically gauge pressure sensor)</p> <p>A pressure shift resulting from the orientation of the device can be corrected by the position adjustment.</p> <p>The pressure difference between zero (set point) and the measured pressure need not be known.</p>
<b>Prerequisite</b>	<p>The pressure value present is automatically adopted as the zero point.</p> <p>An offset is possible (parallel shifting of the sensor characteristic) to correct the orientation and any zero point drift. The accepted value of the parameter is subtracted from the "raw measured value". The requirement to be able to perform a zero point shift without changing the span is met with the offset function.</p> <p>Maximum offset value = <math>\pm 20\%</math> of the sensor nominal range.</p> <p>If an offset value is entered that shifts the span beyond the physical limits of the sensor, the value is admitted but a warning message is generated and displayed via IO-Link. The warning message only disappears when the span is within the sensor limits, taking the offset value currently configured into consideration.</p> <p>The sensor can</p> <ul style="list-style-type: none"> <li>■ be operated in a physically unfavorable range, i.e. outside its specifications, or</li> <li>■ be operated by making appropriate corrections to the offset or span.</li> </ul> <p>Raw measured value – (manual offset) = display value (measured value)</p>

**Example 1**

- Measured value = 0.002 bar (0.029 psi)
- Use the **Zero point adoption (GTZ)** parameter to correct the measured value with the value, e.g. 0.002 bar (0.029 psi). This means that you are assigning the value 0 bar (0 psi) to the pressure present.
- Display value (measured value) after position adjustment = 0 bar (0 psi)
- The current value is also corrected.
- Where applicable, check and correct switch points and span settings.

**Example 2**

Sensor measuring range: -0.4 to +0.4 bar (-6 to +6 psi) (SP1 = 0.4 bar (6 psi); STU = 0.4 bar (6 psi))

- Measured value = 0.08 bar (1.2 psi)
- Use the **Zero point adoption (GTZ)** parameter to correct the measured value with the value, e.g. 0.08 bar (1.2 psi). This means that you are assigning the value 0 mbar (0 psi) to the pressure present.
- Display value (measured value) after position adjustment = 0 bar (0 psi)
- The current value is also corrected.
- Warnings C431 or C432 appear because the value 0 bar (0 psi) was assigned to the real value of 0.08 bar (1.2 psi) present and the sensor measuring range was thus exceeded by  $\pm 20\%$ .  
SP1 and STU values must be readjusted downwards by 0.08 bar (1.2 psi).

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**Damping (TAU)**


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**Navigation**

Parameter → Application → Sensor → Damping (TAU)

**Description**

The damping affects the speed at which the measured value reacts to changes in pressure.

**Input range**

0.0 to 999.9 seconds in increments of 0.1 seconds

**Factory setting**

2 seconds

---

**Current output**


---



---

**Value for 4 mA (STL)**


---

<b>Navigation</b>	Parameter → Application → Current output → Value for 4 mA (STL)
<b>Description</b>	Assignment of the pressure value which should correspond to the 4 mA value. It is possible to invert the current output. To do so, assign the pressure upper range value to the lower measuring current.
<b>Note</b>	Enter the value for 4 mA in the selected pressure unit anywhere within the measuring range. The value can be entered in increments of 0.1 (increment depends on the measuring range).
<b>Options</b>	No selection. The user is free to edit the values.
<b>Factory setting</b>	0.0 or as per order specifications

---

**Value for 20 mA (STU)**


---

<b>Navigation</b>	Parameter → Application → Current output → Value for 20 mA (STU)
<b>Description</b>	Assignment of the pressure value which should correspond to the 20 mA value. It is possible to invert the current output. To do so, assign the pressure lower range value to the upper measuring current.
<b>Note</b>	Enter the value for 20 mA in the selected pressure unit anywhere within the measuring range. The value can be entered in increments of 0.1 (increment depends on the measuring range).
<b>Options</b>	No selection. The user is free to edit the values.
<b>Factory setting</b>	Upper measuring limit or as per order specifications.

---

**Pressure applied for 4mA (GTL)**


---

<b>Navigation</b>	Parameter → Application → Current output → Pressure applied for 4mA (GTL)
-------------------	---

**Description**

The pressure value present is automatically adopted for the 4 mA current signal. Parameter for which the current range can be assigned to any section of the nominal range. This occurs by assigning the pressure lower range value to the lower measuring current and the pressure upper range value to the upper measuring current. The pressure lower range value and upper range value can be configured independently of one another so the pressure measuring span does not remain constant. The LRV and URV pressure measuring span can be edited over the entire sensor range. An invalid TD value is indicated by diagnostic message S510. An invalid position offset is indicated by diagnostic message C431. The editing operation cannot result in the device being operated outside the minimum and maximum sensor limits.

Incorrect entries are declined as indicated by the following messages, and the last valid value prior to the change is used again:

- Parameter value above limit (0x8031)
- Parameter value below limit (0x8032)

The measured value currently present is accepted as the value for 4mA anywhere within the measuring range. The sensor characteristic curve is shifted such that the pressure present becomes the zero value.

---

**Pressure applied for 20mA (GTU)**


---

**Navigation**

Parameter → Application → Current output → Pressure applied for 20mA (GTU)

**Description**

The pressure value present is automatically adopted for the 20 mA current signal. Parameter for which the current range can be assigned to any section of the nominal range. This occurs by assigning the pressure lower range value to the lower measuring current and the pressure upper range value to the upper measuring current. The pressure lower range value and upper range value can be configured independently of one another so the pressure measuring span does not remain constant. The LRV and URV pressure measuring span can be edited over the entire sensor range. An invalid TD value is indicated by diagnostic message S510. An invalid position offset is indicated by diagnostic message C431. The editing operation cannot result in the device being operated outside the minimum and maximum sensor limits. Incorrect entries are declined, and the last valid value prior to the change is used again. The measured value currently present is accepted as the value for 20 mA anywhere within the measuring range. There is a parallel shift of the sensor characteristic so that the pressure present becomes the max value.

---

**Alarm current (FCU)**


---

**Navigation**

Parameter → Application → Current output → Alarm current (FCU)

**Description**

The device displays warnings and faults. This is done via IO-Link using the diagnostic message stored in the device. The purpose of all device diagnostics is solely to provide information to the user; they do not have a safety function. The errors diagnosed by the device are displayed via IO-Link in accordance with NE 107. In accordance with the diagnostic message, the device behaves as per a warning or fault condition:

**Warning (S971, S140, C485, C431, C432):**

With this type of error, the device continues to measure. The output signal does not adopt its fault state (value in the event of an error). The main measured value and the state in the form of the letter plus a defined number are displayed alternately (0.5 Hz) via IO-Link. The switch outputs remain in the state defined by the switch points.

**Fault (F437, S803, F270, S510, C469<sup>1)</sup>, F804):**

With this type of error, the device does not continue to measure. The output signal adopts its fault state (value in the event of an error). The fault state is displayed via IO-Link in the form of the letter plus a defined number. The switch output changes to the defined state (open). For the analog output option, an error is also signaled and transmitted via the 4 to 20 mA signal. In NE 43, NAMUR defines a current  $\leq 3.6$  mA and  $\geq 21$  mA as a device failure. A corresponding diagnostic message is displayed. Current levels available for selection:

The selected alarm current is used for all errors. Diagnostic messages are displayed with numbers and letter via IO-Link. It is not possible to acknowledge all the diagnostic messages. The relevant message disappears if the event is no longer pending.

The messages are displayed in order of priority:

- Highest priority = first message displayed
- Lowest priority = last message displayed

1) Only without Smart Sensor Profile

**Selection**

- Min: Lower alarm current ( $\leq 3.6$  mA)
- Max: Upper alarm current ( $\geq 21$  mA)

**Factory setting**

Max or as per order specifications

### Switch output 1

*Behavior of switch output*

**Switch point value/Upper value for pressure window, output 1 (SP1/FH1) <sup>1)</sup>**  
**Switchback point value/Lower value for pressure window, output 1 (RP1/FL1) <sup>1)</sup>**

1) Without Smart Sensor Profile

**Navigation**

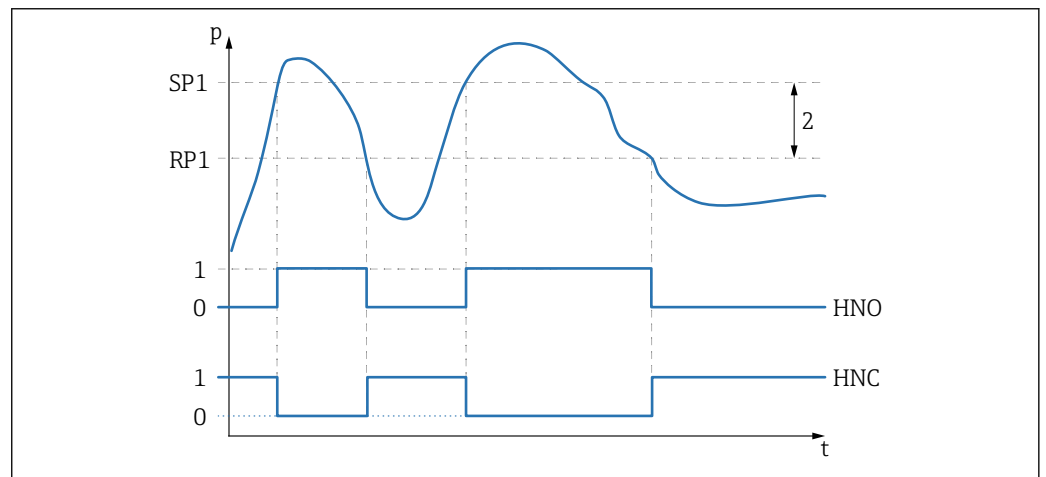
Parameter → Application → Switch output 1 → Switch point value.../Switchback point value...

**Prerequisite**

The following functions are available only if a hysteresis function has been configured for the switch output (output 1 (Ou1)).

**Description of behavior of SP1/RP1**

The hysteresis is implemented using the **SP1** and **RP1** parameters. Since the parameter settings depend on one another, the parameters are described all together. The switch point "SP1" and switchback point "RP1" can be defined with these functions (e.g., for pump control). When the set switch point "SP1" is reached (with increasing pressure), an electrical signal change takes place at the switch output. When the set switchback point "RP1" is reached (with decreasing pressure), an electrical signal change takes place at the switch output. The difference between the value of switch point "SP1" and the value of switchback point "RP1" is known as the hysteresis. The configured value for the switch point "SP1" must be greater than the switchback point "RP1"! A diagnostic message is displayed if a switch point "SP1" is entered that is ≤ the switchback point "RP1". While it is possible to make this entry, it does not take effect in the device. The entry must be corrected!



A0034025

- 0 0-signal. Output open in quiescent state.
- 1 1-signal. Output closed in quiescent state.
- 2 Hysteresis
- SP1 Switch point
- RP1 Switchback point
- HNO NO contact
- HNC NC contact

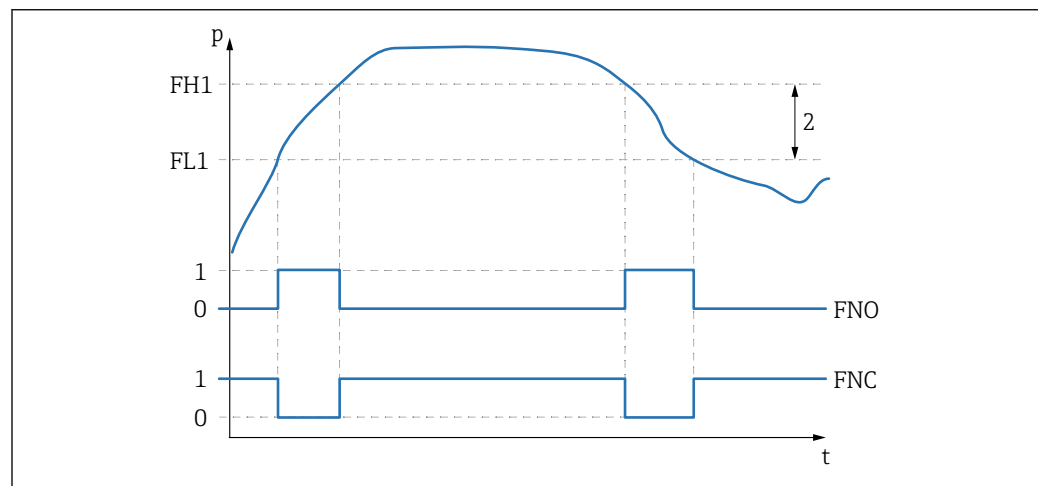
**i** To prevent switch-on and switch-off if values are around the switch point "SP1" or switchback point "RP1", a delay can be set for the relevant points. In this regard, see the **Switching delay time, output 1 (dS1)** and **Switchback delay time, output 1 (dR1)** parameter descriptions.

**Prerequisite**

The following functions are available only if a window function has been configured for the switch output (output 1 (Ou1)).

**Description of behavior of FH1/FL1**

The window function is implemented using the **FH1** and **FL1** parameters. Since the parameter settings depend on one another, the parameters are described all together. The upper value of the pressure window "FH1" and the lower value of the pressure window "FL1" can be defined with these functions (e.g., for monitoring a certain pressure range). When the lower value of the pressure window "FL1" is reached (with increasing or decreasing pressure), an electrical signal change takes place at the switch output. When the upper value of the pressure window "FH1" is reached (with increasing or decreasing pressure), an electrical signal change takes place at the switch output. The difference between the upper value of the pressure window "FH1" and the lower value of the pressure window "FL1" is known as the pressure window. The upper value of the pressure window "FH1" must be greater than the lower value of the pressure window "FL1"! A diagnostic message is displayed if the upper value entered for the pressure window "FH1" is less than the lower value of the pressure window "FL1". While it is possible to make this entry, it does not take effect in the device. The entry must be corrected!



A0034026

0 0-signal. Output open in quiescent state.

1 1-signal. Output closed in quiescent state.

2 Pressure window (difference between the value of the high window "FH1" and the low window "FL1")

FNO NO contact

FNC NC contact

FH1 Upper value of the pressure window

FL1 Lower value of the pressure window

**Selection**

No selection. The user is free to edit the values.

**Factory setting**

Factory setting (if no customer-specific setting is ordered):  
Switch point SP1/FH1: 90%; switchback point RP1/FL1: 10%



Switching delay

**Switching delay time, output 1 (dS1)**  
**Switchback delay time, output 1 (dR1)**

**Note**

The switching delay time/switchback delay time function is implemented using the **dS1** and **dR1** parameters. Since the parameter settings depend on one another, the parameters are described all together.

- dS1 = switching delay time, output 1
- dR1 = switchback delay time, output 1

**Navigation**

Parameter → Application → Switch output 1 → Switching delay.../Switchback delay...

**Description**

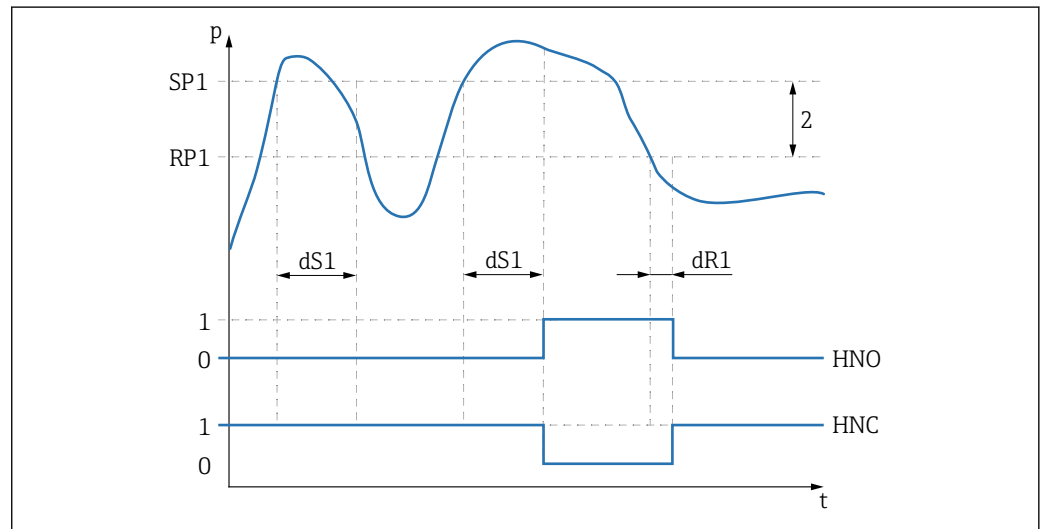
To prevent switch-on and switch-off if values are around the switch point "SP1" or the switchback point "RP1", a delay in a range of 0 – 50 seconds, to two decimal places, can be set for the individual points.

If the measured value leaves the switching range during the delay time, the delay time starts again.

**Example**

- SP1 = 2 bar (29 psi)
- RP1 = 1 bar (14.5 psi)
- dS1 = 5 seconds
- dR1 = 2 seconds

dS1/: ≥2 bar (29 psi) must be present for at least 5 seconds for SP1 to become active.  
 dR1/: ≥1 bar (14.5 psi) must be present for at least 2 seconds for RP1 to become active.



- 0 0-signal. Output open in quiescent state.
- 1 1-signal. Output closed in quiescent state.
- 2 Hysteresis (difference between the value of the switch point "SP1" and the value of the switchback point "RP1")
- HNO NO contact
- HNC NC contact
- SP1 Switch point 1
- RP1 Switchback point 1
- dS1 Set time for which the specific switch point must be reached continuously without interruption until an electrical signal change takes place.
- dR1 Set time for which the specific switchback point must be reached continuously without interruption until an electrical signal change takes place.

**Input range**

0.00 - 50.00 seconds

**Factory setting** 0

---

### Output 1 (OU1) <sup>1)</sup>

---

1) Without Smart Sensor Profile

**Navigation** Parameter → Application → Switch output 1 → Output 1 (OU1)

**Description**

- Hysteresis normally open (HNO):  
The switch output is specified as a NO contact with hysteresis properties.
- Hysteresis normally closed (HNC):  
The switch output is specified as an NC contact with hysteresis properties.
- Window normally open (FNO):  
The switch output is specified as a NO contact with window properties.
- Window normally closed (FNC):  
The switch output is specified as an NC contact with window properties.

**Selection**

- Hysteresis normally open (HNO)
- Hysteresis normally closed (HNC)
- Window normally open (FNO)
- Window normally closed (FNC)

**Factory setting** Hysteresis normally open (HNO) or as per order specifications

*Only with Smart Sensor Profile*

*Teach Single Value*

---

### Teach Select

---

**Navigation** Parameter → Teach → Single Value → Teach Select

**Description** Selection of switching signal to be taught

**Selection**

- 0 = Default Channel = SSC1.1 Pressure
- 1 = SSC1.1 Pressure
- 2 = SSC1.2 success
- 255 = All SSC

**Factory setting** 1

---

### Teach SP1

---

**Navigation** Parameter → Teach → Single Value → Teach SP1

**Description** System command (value 65) "Teach switch point 1"

---

### Teach SP2

---

---

**Navigation**                      Parameter → Teach → Single Value → Teach SP2

**Description**                      System command (value 66) "Teach switch point 2"

---

#### Teach Result State

---

**Navigation**                      Parameter → Teach → Single Value → Teach Result State

**Description**                      Result of the activated system command

*Switching Signal Channels*

*Switching Signal Channel 1.1*

---

#### SSC1.1 Param. SP1

---

**Navigation**                      Parameter → Signal Switching Channels 1.1 → SSC1.1 Param. SP1

**Description**                      Switch point 1 of switching signal SSC1.1 for pressure

**Selection**                         No selection. The user is free to edit the values.

---

#### SSC1.1 Param. SP2

---

**Navigation**                      Parameter → Signal Switching Channels 1.1 → SSC1.1 Param. SP2

**Description**                      Switch point 2 of switching signal SSC1.1 for pressure

**Selection**                         No selection. The user is free to edit the values.

---

#### SSC1.1 Config. Logic

---

**Navigation**                      Parameter → Signal Switching Channels 1.1 → SSC1.1 Config. Logic

**Description**                      Logic for inverting the switching signal SSC1.1 for pressure

**Selection**                         ■ 0 = High active  
 ■ 1 = Low active

**Factory setting**                 0

---

#### SSC1.1 Config. Mode

---

**Navigation**                      Parameter → Signal Switching Channels 1.1 → SSC1.1 Config. Mode

**Description** Module of switching signal SSC1.1 for pressure

**Selection**

- 0 = Deactivated
- 1 = Single point
- 2 = Window
- 3 = Two-point

**Factory setting** 0

---

#### SSC1.1 Config. Hyst.

---

**Navigation** Parameter → Signal Switching Channels 1.1 → SSC1.1 Config. Hyst.

**Description** Hysteresis of switching signal SSC1.1 for pressure

**Selection** No selection. The user is free to edit the values.

---

#### Switching delay time, output 1 (dS1)

---

**Navigation** Parameter → Signal Switching Channels 1.1 → Switching delay time, output 1 (dS1)

**Description** To prevent switching on and switching off at values around the switch point, you can configure a delay for the specific points within a range of 0 to 50 s with a resolution of 2 decimal places.  
If the measured value leaves the switching range during the configured delay time, the delay time starts again.

**Selection** 0.00 to 50.00 s

**Factory setting** 0 s

---

#### Switchback delay time, output 1 (dR1)

---

**Navigation** Parameter → Signal Switching Channels 1.1 → Switchback delay time, output 1 (dR1)

**Description** To prevent switching on and switching off at values around the switch-back point, you can configure a delay for the specific points within a range of 0 to 50 s with a resolution of 2 decimal places.  
If the measured value leaves the switching range during the configured delay time, the delay time starts again.

**Selection** 0.00 to 50.00 s

**Factory setting** 0 s

*Switching Signal Channel 1.2*

---

#### SSC1.2 Param. SP1

---

---

<b>Navigation</b>	Parameter → Signal Switching Channels 1.2 → SSC1.2 Param. SP1
<b>Description</b>	Switch point 1 of switching signal SSC1.2 for pressure
<b>Selection</b>	No selection. The user is free to edit the values.

---

#### SSC1.2 Param. SP2

---

<b>Navigation</b>	Parameter → Signal Switching Channels 1.2 → SSC1.2 Param. SP2
<b>Description</b>	Switch point 2 of switching signal SSC1.2 for pressure
<b>Selection</b>	No selection. The user is free to edit the values.

---

#### SSC1.2 Config. Logic

---

<b>Navigation</b>	Parameter → Signal Switching Channels 1.2 → SSC1.2 Config. Logic
<b>Description</b>	Logic for inverting the switching signal SSC1.2 for pressure
<b>Selection</b>	<ul style="list-style-type: none"> <li>■ 0 = High active</li> <li>■ 1 = Low active</li> </ul>
<b>Factory setting</b>	0

---

#### SSC1.2 Config. Mode

---

<b>Navigation</b>	Parameter → Signal Switching Channels 1.2 → SSC1.2 Config. Mode
<b>Description</b>	Module of switching signal SSC1.2 for pressure
<b>Selection</b>	<ul style="list-style-type: none"> <li>■ 0 = Deactivated</li> <li>■ 1 = Single point</li> <li>■ 2 = Window</li> <li>■ 3 = Two-point</li> </ul>
<b>Factory setting</b>	0

---

#### SSC1.2 Config. Hyst.

---

<b>Navigation</b>	Parameter → Signal Switching Channels 1.2 → SSC1.2 Config. Hyst.
<b>Description</b>	Hysteresis of switching signal SSC1.2 for pressure
<b>Selection</b>	No selection. The user is free to edit the values.

---

**Switching delay time, output 2 (dS2)**

---

<b>Navigation</b>	Parameter → Signal Switching Channels 1.2 → Switching delay time, output 2 (dS2)
<b>Description</b>	To prevent switching on and switching off at values around the switch point, you can configure a delay for the specific points within a range of 0 to 50 s with a resolution of 2 decimal places. If the measured value leaves the switching range during the configured delay time, the delay time starts again.
<b>Selection</b>	0.00 to 50.00 s
<b>Factory setting</b>	0 s

---

**Switchback delay time, output 2 (dR2)**

---

<b>Navigation</b>	Parameter → Signal Switching Channels 1.2 → Switchback delay time, output 2 (dR2)
<b>Description</b>	To prevent switching on and switching off at values around the switch-back point, you can configure a delay for the specific points within a range of 0 to 50 s with a resolution of 2 decimal places. If the measured value leaves the switching range during the configured delay time, the delay time starts again.
<b>Selection</b>	0.00 to 50.00 s
<b>Factory setting</b>	0 s

---

### Teach Single Value

---

#### Teach Select

---

<b>Navigation</b>	Parameter → Teach → Single Value → Teach Select
<b>Description</b>	Selection of switching signal to be taught
<b>Selection</b>	<ul style="list-style-type: none"> <li>■ 0 = Default Channel = SSC1.1 Pressure</li> <li>■ 1 = SSC1.1 Pressure</li> <li>■ 2 = SSC1.2 success</li> <li>■ 255 = All SSC</li> </ul>
<b>Factory setting</b>	1

---

#### Teach SP1

---

<b>Navigation</b>	Parameter → Teach → Single Value → Teach SP1
<b>Description</b>	System command (value 65) "Teach switch point 1"

---

#### Teach SP2

---

<b>Navigation</b>	Parameter → Teach → Single Value → Teach SP2
<b>Description</b>	System command (value 66) "Teach switch point 2"

---

#### Teach Result State

---

<b>Navigation</b>	Parameter → Teach → Single Value → Teach Result State
<b>Description</b>	Result of the activated system command

## 14.3.2 System

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### HI Max value (maximum indicator)

---

**Navigation** Parameter → System → Device Management → HI Max value (maximum indicator)

**Description** This parameter is used as the maximum indicator and makes it possible to call up retroactively the highest value ever measured for pressure.  
A pressure that is present for at least 2.5 ms is logged to the maximum indicator. The maximum indicators cannot be reset.

---

### LO Min value (minimum indicator)

---

**Navigation** Parameter → System → Device Management → LO Min value (minimum indicator)


**Description** This parameter is used as the maximum indicator and makes it possible to call up retroactively the lowest value ever measured for pressure.  
A pressure that is present for at least 2.5 ms is logged to the maximum indicator. The maximum indicators cannot be reset.

---

### Reset to factory settings (RES)

---

**Navigation** Parameter → System → Device Management → Reset to factory settings (RES)

**Description**  **WARNING**  
**"Reset to factory settings" causes an immediate reset to the factory settings of the order configuration (as-delivered state).**  
 If the factory settings have been changed, downstream processes might be affected following a reset (the behavior of the switch output or current output might be changed).  
 ► Make sure that downstream processes are not started unintentionally.

The reset is not subject to additional locking, such as in the form of device locking. The reset also depends on the device status.

Any customer-specific configuration carried out at the factory is not affected by a reset (customer-specific configuration remains).

The following parameters are **not** reset when a reset is performed:

- LO Min value (minimum indicator)
- HI Max value (maximum indicator)
- Last Diagnostic (LST)
- Revisioncounter (RVC)

**Note** The last error is not reset in a reset.

---

### Revisioncounter (RVC)

---

**Navigation** Parameter → System → Device Management → Revisioncounter (RVC)



**Description** Counter that indicates the number of parameter changes.

---

**Back-to-box**

---

**Navigation** Parameter → System → Device Management → Back-to-box

**Description** Total reset (IO-link); this code resets all the parameters apart from:

- Revision-counter
- Peakhold indicator

Any simulation that may be running is terminated, the "F419" is displayed and a manual restart is required.

## 14.4 Observation

The process data are transmitted acyclically.

## 15 Accessories

### 15.1 Weld-in adapter

Various weld-in adapters are available for installation in vessels or pipes.

Device	Description	Option <sup>1)</sup>	Order number
PMP23	Weld-in adapter M24, d=65, 316L	PM	71041381
PMP23	Weld-in adapter M24, d=65, 316L 3.1 EN10204-3.1 material, inspection certificate	PN	71041383
PMP23	Weld-in adapter G1, 316L, conical metal joint	QE	52005087
PMP23	Weld-in adapter G1, 316L, 3.1, conical metal joint, EN10204-3.1 material, inspection certificate	QF	52010171
PMP23	Weld-in tool adapter G1, brass	QG	52005272
PMP23	Weld-in adapter G1, 316L, silicone O-ring seal	QJ	52001051
PMP23	Weld-in adapter G1, 316L, 3.1, silicone O-ring seal, EN10204-3.1 material, inspection certificate	QK	52011896
PMP23	Weld-in adapter Uni D65, 316L	QL	214880-0002
PMP23	Weld-in adapter Uni D65, 316L 3.1 EN10204-3.1 material, inspection certificate	QM	52010174
PMP23	Weld-in tool adapter Uni D65/D85, brass	QN	71114210
PMP23	Weld-in adapter Uni D85, 316L	QP	52006262
PMP23	Weld-in adapter Uni D85, 316L 3.1 EN10204-3.1 material, inspection certificate	QR	52010173

1) Product Configurator, order code for "Accessory enclosed"

If installed horizontally and weld-in adapters with a leakage hole are used, ensure that the leakage hole is pointing down. This allows leaks to be detected as quickly as possible.

### 15.2 Process adapter M24

The following process adapters can be ordered for the process connections with order option X2J and X3J:

Device	Description	Order number	Order number with inspection certificate 3.1 EN10204
PMP23	Varivent F DN32 PN40	52023996	52024003
PMP23	Varivent N DN50 PN40	52023997	52024004
PMP23	DIN11851 DN40	52023999	52024006
PMP23	DIN11851 DN50	52023998	52024005
PMP23	SMS 1½"	52026997	52026999
PMP23	Clamp 1½"	52023994	52024001
PMP23	Clamp 2"	52023995	52024002
PMP23	APV Inline	52024000	52024007

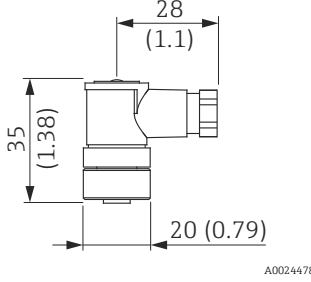
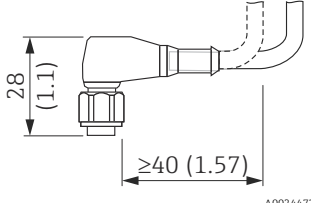
### 15.3 Flush mount pipe connections M24

Device	Description	Option <sup>1)</sup>
PMP23	Pipe connection DN25 DIN11866, weld-in, flush mount, for devices with M24 connection	QS
PMP23	Pipe connection DN25 DIN11866, Clamp DIN32676, flush mount, for devices with M24 connection	QT
PMP23	Pipe connection DN32 DIN11866, weld-in, flush mount, for devices with M24 connection	QU
PMP23	Pipe connection DN32 DIN11866, Clamp DIN32676, flush mount, for devices with M24 connection	QV
PMP23	Pipe connection DN40 DIN11866, weld-in, flush mount, for devices with M24 connection	QW
PMP23	Pipe connection DN40 DIN11866, Clamp DIN32676, flush mount, for devices with M24 connection	QX
PMP23	Pipe connection DN50 DIN11866, weld-in, flush mount, for devices with M24 connection	QY
PMP23	Pipe connection DN50 DIN11866, Clamp DIN32676, flush mount, for devices with M24 connection	QZ

1) Product Configurator, order code for "Accessory enclosed"

### 15.4 M12 plug-in jack

Plug	Degree of protection	Material	Option <sup>1)</sup>	Order number
<p>M12 (self-terminated connection at M12 plug)</p> <p style="text-align: right; font-size: small;">A0024475</p>	IP67	<ul style="list-style-type: none"> <li>▪ Union nut: Cu Sn/Ni</li> <li>▪ Body: PBT</li> <li>▪ Seal: NBR</li> </ul>	R1	52006263
<p>M12 90 degrees with 5m (16 ft) cable</p> <p style="text-align: right; font-size: small;">A0024476</p>	IP67	<ul style="list-style-type: none"> <li>▪ Union nut: GD Zn/Ni</li> <li>▪ Body: PUR</li> <li>▪ Cable: PVC</li> </ul> <p>Cable colors</p> <ul style="list-style-type: none"> <li>▪ 1 = BN = brown</li> <li>▪ 2 = WT = white</li> <li>▪ 3 = BU = blue</li> <li>▪ 4 = BK = black</li> </ul>	RZ	52010285

Plug	Degree of protection	Material	Option <sup>1)</sup>	Order number
<p>M12 90 degrees (self-terminated connection at M12 plug)</p>  <p style="text-align: right; font-size: small;">A0024478</p>	IP67	<ul style="list-style-type: none"> <li>▪ Union nut: GD Zn/Ni</li> <li>▪ Body: PBT</li> <li>▪ Seal: NBR</li> </ul>	RM	71114212
<p>M12 90 degrees with 5m (16 ft) cable (terminated at one end)</p>  <p style="text-align: right; font-size: small;">A0024477</p>	IP69 <sup>2)</sup>	<ul style="list-style-type: none"> <li>▪ Union nut: 316L (1.4435)</li> <li>▪ Body and cable: PVC and PUR</li> </ul>	RW	52024216

- 1) Product Configurator, order code for "Accessory enclosed"
- 2) Designation of IP class as per DIN EN 60529. Previous designation "IP69K" as per DIN 40050 Part 9 no longer valid (standard withdrawn on 1 November 2012). The required tests of both standards are identical.

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