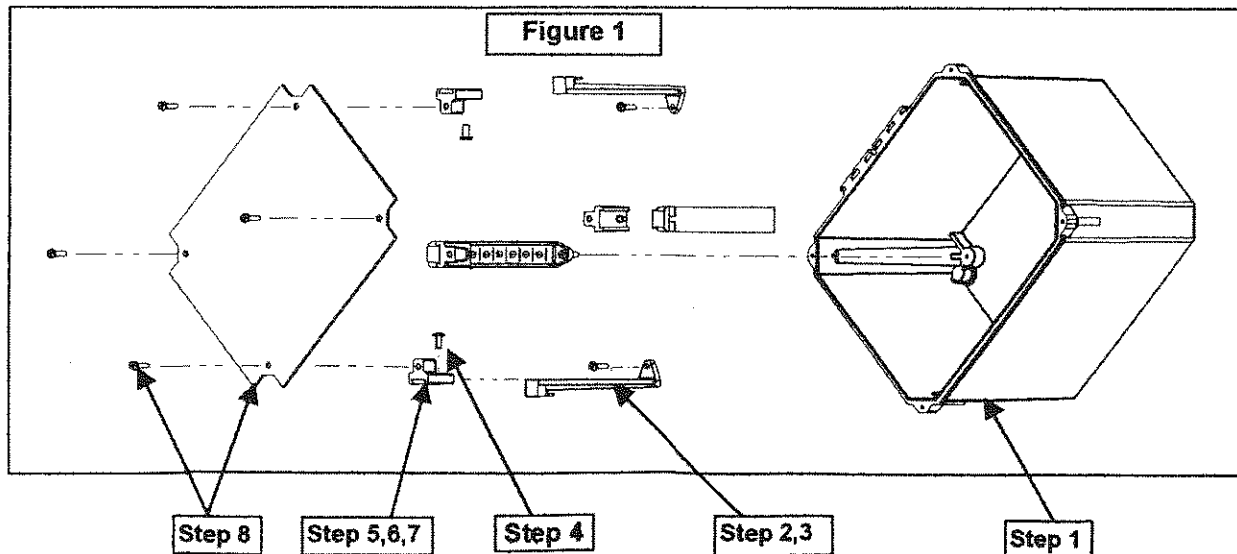


DiamondShield Component Installation Instructions

Stahlin Enclosures, Belding Michigan

Stationary Panel Accessories

- 1) Place back panel (BP) in enclosure so holes in panel line up with corresponding brass inserts in enclosure base. If not using a back panel then proceed to step 2.
- 2) Assemble corner post to base by locking the top tab on the corner post with the mating slot in the enclosure base. Press down by hand until the post is completely seated and the mounting hole is aligned with the back panel hole and tapped hole in the enclosure base.
- 3) Using a screw driver, assemble the corner post to the enclosure using a #10-32 x 1/2" screw and washer. Torque to approximately 25 in-lb. Repeat steps 2 and 3 for remaining three corner post.
- 4) Pre-assemble the #10-32 x 1/2" fillister head screw into the stationary panel bracket brass insert as shown for approximately 4 complete revolutions.
- 5) Assemble stationary panel bracket to corner post by sliding bracket onto dovetail post with the flat surface and brass insert facing up.
- 6) Move the bracket to desired position by aligning the top of the bracket with the horizontal marks on the corner post.
- 7) Finish by tightening the fillister head screw until snug. Torque to approximately 10 in-lb. Do not over torque. Repeat steps 4 through 7 for remaining brackets.
- 8) Assemble stationary panel (BP, or P()STAL) to the stationary panel brackets using a screw driver and (4) #10-32 x 5/16" screw and washers.



For more detailed assembly instructions see our web site at www.Stahlin.com