

INSTALLATION INSTRUCTIONS

SINGLE PT. LATCH KITS: KEYLOCKING & NON-LOCKING

IS-N0652

THESE ASSEMBLY INSTRUCTIONS MUST BE FOLLOWED CAREFULLY TO ENSURE PROPER AND SAFE OPERATION.

1. Layout and drill holes using the drawing shown below.
2. Install handle assembly (Items 1, 2, 3, 4 and 5).
3. Using shim washers (Items 6 and/or 7), place them between cam (Item 5) and cotter pin (Item 8). Cam should fit snugly against handle spacer (Item 4).

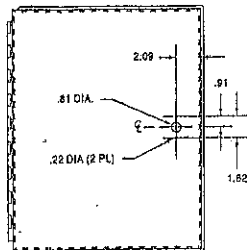
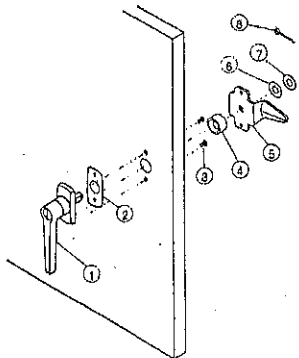
PARTS IDENTIFICATION

ITEM #	DESCRIPTION	P/N	QTY.
①	HANDLE	*LH-2054	1
②	HANDLE GASKET	Ind Above	1
③	SCREW, WEXT. TOOTH STAR LK. WASH.	Ind Above	2
④	HANDLE SPACER, COUNTER BORED	LH-10054	1
⑤	CAM	NH-20500	1
⑥	SHIM WASHER, 8AE, .023 X .467 X .008	PS-330009	1
⑦	SHIM WASHER, 7110 WC	PS-330000	1
⑧	COTTER PIN, .063 X .625 T304SS	FS-602123	1

*SEE BELOW

NOTES: 1. ITEMS 1, 2, 3, AND 8 ARE FURNISHED WITH HANDLE KITS LH-40502, LH-40503 AND LH-40504.

2. ITEMS 4, 5, 6 AND 7 ARE FURNISHED WITH CAM KIT LH-40552.



LH-20502



LH-20503



LH-20504