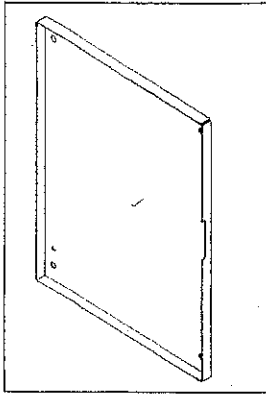




WIEGMANN
FRABBURG, ILLINOIS, USA



Dead Front Panel

1. Open enclosure door.
2. Remove door by pulling hinge pins to the outermost retaining position.
3. Remove body hinges by removing the 6-32 flat-head screws with sealing washers and the hinge mounting brackets. Discard the existing hinge mounting brackets.
4. Insert Clip Nut (HFW3190) into each new mounting bracket
5. Using drilling template provided, mark and drill four .156 inch diameter on latch side for 6-32 flat-head screws with sealing washers.
6. Attach remaining brackets to the latch side of the enclosure using the 6-32 flat-head screws with sealing washers (HFW372186 & HFW39086) provided.
7. Reattach body hinges and new mounting brackets to enclosure using the existing 6-32 flat-head screws with sealing washers.
8. For grounding provision: Use Ground Kit (34051) ensuring the nut penetrates the paint.
9. Assemble and secure ground wire.
10. Attach grounding label to dead front panel adjacent to bolt.
11. Assemble other end of ground wire to enclosure ground stud.
12. Fasten dead front panel to mounting enclosure using the 1/4-20 round head bolts (37283) provided.
13. Reinstall enclosure door.

