

**OPERATING INSTRUCTIONS TO PROPERLY  
REPLACE DIE IN THE TOOL**

PN# DN-JKIT



**CORRECT DIE POSITION  
COLORED ORIENTATION MARKS**

- *Slightly open the tool and slide die as indicated above*

**DIE LOCATING MARK**



- *Fully insert die*
- *You must see:*
  1. *The colored die orientation marks in the same corner with die locating mark*  
*Note: blue/red die - only red mark is visible when viewed through tool jaw.*
  2. *Logos on both die and tool*
- *Now you are in the correct position to tighten the screws*