

Table of Contents



Introduction	1
Preparing for Installation	3
Installation of KEPDirect for PLCs Server	6
KEPDirect for PLCs Server Setup	16
Start a New Project	17
Adding Devices to the New Project	26
Adding Tags to the New Project	36
Setup Tag Groups	44
Use OPC Quick Client to Test Device Setup	46
Dynamic Tags	49
Import/Export <i>DirectSOFT32</i> CSV Files	53
Glossary	59