**Product Family:** DL305

**Manual Number:** D3-USER-M

**Revision and Date:** 1st Edition, Rev. D; January 2010

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**Date:** 09.20.2021

D3-08TA-2 and D3-05B-1 are discontinued as of 09/2021. Please consider Productivity, BRX, or CLICK PLC systems as a replacement.

**08.26.2021**

D3-330 is discontinued as of 08/2021. Please consider the D3-340 or D3-350 CPUs as a replacement.

**07.28.2021**

D3-HP is discontinued as of 06/2021. D3-HPP was discontinued 01/2018. Please consider the Productivity, BRX, or CLICK Series of PLC systems as a replacement.

**07.16.2021**

Changes to Chapter 5 & 6.

D3-16ND2-1 Discrete Input module has been discontinued as of 07/2021: Please consider the Productivity, BRX or CLICK Series of PLC systems as a replacement.
Changes to Chapter 2. Installation and Safety Guidelines

Page 2-12. Base Wiring

On newer 110-240 VAC bases, the terminal strip has been re-designed and does not have different terminals for 110VAC and 240VAC connections. If you have one of these re-designed bases the terminal strip will look like the graphic shown here.

Changes to Chapter 3. DL330/DL330P/DL340 CPU Specifications


The drawing showing the jumpers is missing the silkscreen jumper lines and arrows for jumpers 1, 2, and 3. Refer to this drawing.
This Errata Sheet contains corrections or changes made after the publication of this manual.

05.2018

Changes to Chapter 3. DL330/DL330P/DL340 CPU Specifications

Page 3-14. Battery Backup:

Please revise the first WARNING on this page (right above the battery replacement drawings) as follows:

**WARNING:** If the battery is not installed or connected to the PC board, the 330 CPU will NOT notify you of the error. Be sure the battery is in place and the connector is firmly seated before you install the CPU into the base.

Changes to Chapter 4. Bases, Expansion Bases, and I/O Configuration

Page 4-16. Setting the Base Switches; 5 Slot Bases:

Replace the drawing of the 5 slot base with this one. Newer 5 slot bases have jumper switch SW1 instead of the toggle switch to set whether the base is a local CPU base or an expansion base.

NOTE: Older bases have a toggle switch to set the base as the CPU local base, the first expansion base, or the second (last) expansion base. Newer bases have the jumper SW1 in place of the switch.

Changes to Chapter 5. I/O Module Selection & Wiring Guidelines

Page 5-12. Fuse Protection

Replace the WARNING on this page with the following one:

**WARNING:** Modules which have soldered-in fuses or non-replaceable fuses are non-repairable and should be replaced with new modules.
This Errata Sheet contains corrections or changes made after the publication of this manual.

Changes to Chapter 11. Instruction Set; Timer, Counter, and Shift Register Instructions
Page 11-23. Counter (CNT) DL330/DL340 Only
Add this NOTE to both of these pages:

**NOTE**: The counters and timers both time in Decimal and not in BCD. Presets for both are also interpreted as decimal data and not as BCD.

Changes to Chapter 13. Maintenance and Troubleshooting
Page 13-13. Add the following to the end of this chapter (right after END Instruction Placement):

**Reset the PLC to Factory Defaults**

**NOTE**: Resetting to factory defaults will not clear any password stored in the PLC.

Resetting a DirectLogic PLC to Factory Defaults is a two-step process. Be sure to have a verified backup of your program using “Save Project to Disk” from the File menu before performing this procedure. Please be aware that the program as well as any settings will be erased and not all settings are stored in the project. In particular you will need to write down any settings for Secondary Communications Ports and manually set the ports up after resetting the PLC to factory defaults.

Step 1 – While connected to the PLC with DirectSoft, go to the PLC menu and select; “Clear PLC Memory”. Check the “ALL” box at the bottom of the list and press “OK”.
Step 2 – While connected with DirectSoft, go to the PLC menu and then to the “Setup” submenu and select “Initialize Scratch Pad”. Press “Ok”.

**NOTE**: All configurable communications ports will be reset to factory default state. If you are connected via Port 2 or another configurable port, you may be disconnected when this operation is complete.

**NOTE**: Retentive ranges will be reset to the factory settings.

**NOTE**: Manually addressed I/O will be reset to factory default settings.

The PLC has now been reset to factory defaults and you can proceed to program the PLC.
06.13.2012

Changes to Chapter 3. DL330/DL330P/DL340 CPU Specifications

Page 3-3. CPU Specifications

DL340 CPUs DO NOT support overrides. In row 3, Supports Overrides, change the “Yes” in the DL340 column to “No”.
DL330/DL330P/DL340
CPU Specifications

In This Chapter...
- Overview
- CPU Hardware Features
- CPU Specifications
- Selecting CPU Memory Options
- DL330/DL330P CPU Setup
- DL340 CPU Setup
- DL340 Port Setup
- Battery Backup
- Installing the CPU
- CPU Setup and System Functions

D3-330 CPU has been retired as of 8/26/2021. Please consider D3-340 or D3-350 CPU as a replacement.

Handheld Programmer D3-HP & D3-HPP have been retired as of 03/2021 & 01/2018 respectively. Please consider Productivity, BRX, or CLICK series PLC systems as upgrades.
Overview

The CPU is the heart of the control system. Almost all system operations are controlled by the CPU, so it is important that it is set-up and installed correctly. This chapter provides the information needed to understand:

- the differences between the different models of CPUs
- the different memory options
- the steps required to setup and install the CPU.

**DL330 CPU Features**

The DL330 modular CPU is capable of controlling 176 I/O points and has 3.7K words of program storage. This CPU supports the RLL programing language and can save programs internally to RAM or UVROM. There is a built-in programming port that directly supports the handheld programmer.

**DL330P CPU Features**

The DL330P modular CPU is capable of controlling 176 I/O points and has 3.7K words program storage. This CPU supports the RLLPLUS programing language and can save programs internally to RAM or UVROM. RLLPLUS provides a structured programming environment for Relay Ladder Logic through the addition of stage logic. There is a built-in port that directly supports the handheld programmer.

**DL340 CPU Features**

The DL340 modular CPU is capable of controlling 184 I/O points and has 3.7K words program storage. This CPU supports the RLL programming language and can save programs internally to RAM, UVROM or EEPROM. There is a handheld programming port and two built-in RS232C ports for PC programming, operator interfaces, or networking. If you are using the DL340 in a DirectNET network, you can use either port as a slave port and the bottom port as a master. The bottom port has the additional capability of being configured as a slave on a Modbus® network.

CPU Hardware Features
## CPU Specifications

<table>
<thead>
<tr>
<th>Feature</th>
<th>DL330</th>
<th>DL330P</th>
<th>DL340</th>
</tr>
</thead>
<tbody>
<tr>
<td>Program memory (words)</td>
<td>3.7K</td>
<td>3.7K</td>
<td>3.7K</td>
</tr>
<tr>
<td>Scan time/K ladder (boolean)</td>
<td>8 ms</td>
<td>20 ms</td>
<td>.87 ms</td>
</tr>
<tr>
<td>Supports Overrides</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
</tr>
<tr>
<td>RLL (Relay Ladder Logic) Programming</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>RLL&lt;sup&gt;PLUS&lt;/sup&gt; Programming</td>
<td>No</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Handheld programmer with cassette tape interface</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Direct&lt;sup&gt;SOFT&lt;/sup&gt; programming for Windows™</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Built-in communication ports (RS232C / DirectNET)</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
</tr>
<tr>
<td>CMOS RAM</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>UVPROM</td>
<td>Optional</td>
<td>Optional</td>
<td>Optional</td>
</tr>
<tr>
<td>EEPROM</td>
<td>No</td>
<td>No</td>
<td>Optional</td>
</tr>
<tr>
<td>Compatible with:</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>ASCII Basic modules</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Networking modules</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>RS232C Data Communications Unit</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>RS422 Data Communications Unit</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Base Power Supply Available</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>110/220 VAC</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>24 VDC (5 slot base only)</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Total I/O points using:</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Local I/O</td>
<td>128</td>
<td>128</td>
<td>136</td>
</tr>
<tr>
<td>Local expansion I/O</td>
<td>176</td>
<td>176</td>
<td>184</td>
</tr>
<tr>
<td>Remote I/O</td>
<td>NA</td>
<td>NA</td>
<td>NA</td>
</tr>
<tr>
<td>Number of instructions available</td>
<td>61</td>
<td>65</td>
<td>61</td>
</tr>
<tr>
<td>Control relays</td>
<td>140</td>
<td>77</td>
<td>196</td>
</tr>
<tr>
<td>Shift register bits</td>
<td>128</td>
<td>uses CRs</td>
<td>128</td>
</tr>
<tr>
<td>Special relays (system defined)</td>
<td>12</td>
<td>11</td>
<td>20</td>
</tr>
<tr>
<td>Stages (RLL&lt;sup&gt;PLUS&lt;/sup&gt; only)</td>
<td>None</td>
<td>128</td>
<td>None</td>
</tr>
<tr>
<td>Timer/Counters</td>
<td>64</td>
<td>64</td>
<td>64</td>
</tr>
<tr>
<td>Data registers</td>
<td>128</td>
<td>128</td>
<td>192</td>
</tr>
<tr>
<td>Analog input channels max.</td>
<td>112</td>
<td>112</td>
<td>128</td>
</tr>
<tr>
<td>Analog output channels max.</td>
<td>28</td>
<td>28</td>
<td>32</td>
</tr>
<tr>
<td>Internal diagnostics</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Password security</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Battery backup</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
</tbody>
</table>

See Errata Sheet on the first page. DL340 CPUs DO NOT support overrides.
Selecting CPU Memory Options

Internal Retentive Memory

In addition to different choices for program storage, you can also select some memory areas to be retentive. Retentive memory retains its state after a power cycle or a program to run transition occurs, as long as the memory backup battery is functional. Non-retentive memory resets to a logical “0” after a power cycle or a program to run transition occurs. You have to use dipswitch to select the retentive memory options (the switches are discussed in the next section.)

The following table shows how the types of memory are defined. Some types of memory are automatically defined as retentive and other memory types can be defined as retentive as necessary for your application. The types of memory available depend on the type of CPU selected for your application.

<table>
<thead>
<tr>
<th>Retentive Memory</th>
<th>Pre-defined</th>
<th>User defined</th>
</tr>
</thead>
<tbody>
<tr>
<td>Application program</td>
<td>Yes</td>
<td></td>
</tr>
<tr>
<td>Stages (DL330P only)</td>
<td>Yes</td>
<td></td>
</tr>
<tr>
<td>Internal relays</td>
<td>Yes</td>
<td></td>
</tr>
<tr>
<td>Current count values</td>
<td>Yes (full range)</td>
<td></td>
</tr>
<tr>
<td>Shift register bits</td>
<td>Yes (full range)</td>
<td></td>
</tr>
<tr>
<td>Data registers</td>
<td>Yes (full range)</td>
<td></td>
</tr>
<tr>
<td>Password</td>
<td>Yes</td>
<td></td>
</tr>
</tbody>
</table>

External Program Storage

All DL305 CPUs allow for program storage to be captured on external media such as cassette tape, floppy disk and hard disk. Refer to the DL305 Handheld Programmer manual for details on storing the CPU program to cassette tape. The DirectSOFT manual provides details on storing the CPU program to floppy or hard disk.

Volatile and Non-volatile Memory

There are two types of memory storage available, volatile and non-volatile. Volatile memory will retain your data as long as proper voltage is maintained to the storage media. Non-volatile memory does not require power to retain data. The DL305 CPUs maintain the proper voltage either through the base power supply or the use of the memory backup battery.
The type of program storage memory available to you depends on the CPU you are using. All DL305 CPUs support application program storage to either CMOS RAM or the optional UVPROM. The DL340 has the added option of supporting program storage in EEPROM. The application program can be up to 3.7K words.

- CMOS RAM memory (Random Access Memory) is standard on all the DL305 CPUs. It is a volatile memory which can be modified or changed easily with a handheld programmer or PC programming software.

- UVPROM (Ultraviolet Programmable Read Only Memory) is optional for all the DL305 CPUs. This type of memory is non-volatile and can only be erased with an ultraviolet light source. The PROM Writer Unit (D3-PWU) is used to copy your application program from the CPU’s RAM to a UVPROM. If the UVPROM has a program to be changed, it must be removed from the CPU and erased before another program can be copied on the UVPROM.

- EEPROM (Electrically Erasable Programmable Read Only Memory) is an option only on the DL340 CPU. This type of memory is non-volatile, but can be electrically erased. The EEPROM can be electrically reprogrammed without being removed from the CPU, and without the use of a special external programming device.

**WARNING:** Be sure to use proper grounding techniques when touching UVPROMs and EEPROMS. A static discharge from you may cause damage to the PROM. If you do not have a ground strap, then ground yourself by touching the controller chassis before you make contact with the PROM. Also ensure that the surface where you place the PROM is properly grounded.
Storing Programs on UVROMs

The PROM Writer Unit is only compatible with DL305 CPUs and UVROMs. It can perform the following three functions:

- Copy a program from the CPU's RAM to a UVROM
- Copy a program from the UVROM to the CPU's RAM
- Compare the program in the UVROM with the CPU's RAM

The LED for the selected function will turn off when completed (except for the error reset function). If any error is encountered, one of the LEDs in the following table will be on and the execution of the selected function will be stopped.

<table>
<thead>
<tr>
<th>Function</th>
<th>Key Operation</th>
<th>LED Display</th>
<th>Remarks</th>
<th>Errors Flagged</th>
</tr>
</thead>
<tbody>
<tr>
<td>Copies the content of the CPU RAM into the UVROM</td>
<td>WRITE</td>
<td>WRITE</td>
<td>Automatic comparison is made after checking and writing.</td>
<td>Constant on indicates a write failure.</td>
</tr>
<tr>
<td>Copies the content of the UVROM into the CPU RAM</td>
<td>WRITE VERIFY</td>
<td>WRITE VERIFY</td>
<td>Depress two keys at the same time. Comparison is made after transferring.</td>
<td></td>
</tr>
<tr>
<td>To verify the content of the UVROM with the CPU RAM</td>
<td>VERIFY</td>
<td>VERIFY</td>
<td>Constant on indicates an unmatched address.</td>
<td></td>
</tr>
<tr>
<td>To check if the UVROM is blank.</td>
<td>BLANK</td>
<td>BLANK</td>
<td>Constant on indicates a non-blank address is found.</td>
<td></td>
</tr>
<tr>
<td>Error reset</td>
<td>ERR</td>
<td>ERR</td>
<td>Return to the initial condition by pressing this key if an error condition is noted.</td>
<td>On indicates an error.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>CPU Red</td>
<td>On indicates failure.</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>PWR Green</td>
<td>On indicates DC power is within tolerance. Off indicates DC power not within tolerance.</td>
<td></td>
</tr>
</tbody>
</table>
Setting up the PROM Writer Unit

The PROM Writer Unit connects directly to either a DL330, DL330P or DL340 CPU. Use the following steps to connect the PROM Writer Unit:

1. Set the power supply source switch (on the back of the unit) to the appropriate power source setting, (INT for using base power and EXT for an external power source). The PROM Writer Unit can either use the local CPU base power or use an external power source.

   **NOTE:** If you are using the local CPU base power you will need to include the Prom Writer Unit power consumption in your power budget. The power budget is covered in Chapter 4.

2. If using an external power source attach the supplied cable to the power source socket on the back of the unit. The white wire should be connected to +5VDC and the black wire should be connected to DC ground.

3. Turn off the power source to the base before attaching the PROM Writer Unit.

4. Attach the PROM Writer Unit to the CPU. The connector on the back of the unit will mate with the programming port (PRG) of the CPU. Tighten the fixture screw to secure the two units together.

5. Apply power to the local CPU base and if necessary to the PROM Writer Unit. Once the PWR LED is on it will take approximately 10 seconds for the unit to initialize. During this time keystrokes will not be recognized.

Copying a Program From the CPU RAM to a UV PROM

The following steps explain how to copy a program from the CPU RAM to a UV PROM:

1. Turn power on.
2. Raise the UV PROM socket lever.
3. Insert the UV PROM (notch up) in the socket and lower the lever.
4. Press the “WRITE” button. The following sequence of events will take place:
   - The WRITE LED will turn on then off.
   - The BLANK LED will come on. (This notes the checking sequence to ensure that the UV PROM is blank has started.)
   - The BLANK LED will turn off and the WRITE LED will turn on.
   - The WRITE LED will turn off and the VERIFY LED will turn on. (This indicates that the write is complete. While the VERIFY LED is on, a comparison between the UV PROM and the CPU RAM is being made.)
   - The VERIFY LED will turn off. (This indicates the end of the copying function.)
   - If an error has been detected, the ERR LED will come on. If this happens press the “ERR” key to clear the error and the “WRITE” key to repeat the procedure. If this does not correct the problem, repeat the procedure using a different UV PROM.
5. Turn power off, raise the UV PROM socket lever and remove UV PROM.
Copying a Program From the UVPROM to the CPU RAM

The following steps explain how to copy a program from the UVPROM to the CPU RAM:

1. Turn power on.
2. Raise the UVPROM socket lever.
3. Insert the UVPROM (notch up) in the socket and lower the lever.
4. Simultaneously press “WRITE” and “VERIFY” buttons. The following sequence of events will take place:
   - The BLANK, WRITE and VERIFY LEDs will all come on momentarily.
   - The WRITE LED turns off.
   - The VERIFY LED will stay on till the operation is completed.
   - If an error has been detected, the ERR LED will come on. If this happens, press the “ERR” key to clear the error and repeat step 4.
5. Turn power off, raise the UVPROM socket lever and remove UVPROM.

Comparing a Program From the UVPROM to the CPU RAM

The following steps show how to compare a UVPROM program to the CPU RAM:

1. Turn power on.
2. Raise the UVPROM socket lever.
3. Insert the UVPROM (notch up) in the socket and lower the lever.
4. Press the “VERIFY” button. The following sequence of events will take place:
   - The VERIFY LED indicator will come on.
   - If verification is successful, the VERIFY LED will go off.
   - If there is an error in the comparison the VERIFY LED will remain on.
5. Turn power off, raise the UVPROM socket lever and remove UVPROM.

Erasing a UVPROM

UVPROMS can be erased through exposure to an ultraviolet light source. Make sure that the window to the UVPROM is not covered so that it may receive full exposure to the light source. A typical exposure would be: $12,000 \mu W/cm^2$ lamp @ 2.5 cm for 15–20 minutes.
DL330/DL330P CPU Setup

Installing the UVPROM Option in the DL330 / DL330P CPU

- Disconnect the power from the base and allow approximately 60 seconds for the capacitor to discharge before removing the CPU.
- Disconnect the battery wires from the CPU.
- Remove the RAM chip from IC socket.
- Align the UVPROM notch with the IC socket notch on the CPU card.
- Carefully insert the UVPROM in the IC socket.
- Set dip switch 2 and Jumpers 1 – 3 for UVPROM (ROM).
- Reconnect the battery wires to CPU.

This drawing does not show the silkscreen jumper lines and arrows for jumpers 1, 2 and 3. See the Errata Sheet at the beginning of this file for an updated drawing.

Selecting Retentive Memory for the DL330 / DL330P

The DL330 and DL330P have a dipswitch which can be used to turn on or off power failure retention for specific relays and stages. (Some memory types are automatically retentive.) The following diagram lists the range of retentive memory for the memory types that are covered by the selection switch.

Internal relays in the DL330 range from 160 - 373, only 340 - 373 can be set retentive or non-retentive.

Internal relays in the DL330P range from 160 - 277, only 200 - 277 can be set retentive or non-retentive.

Stages in the DL330P range from SG000 to SG177, only SG000 to SG137 can be set retentive or non-retentive.

Networking for the DL330 and DL330P Networking

Networking for the DL330 and DL330P is accomplished by using a DCU, (Data Communications Unit, RS232C part number D3-232-DCU, RS422 part number D3-422-DCU).
**DL340 CPU Setup**

**Installing the optional UVPROM or EEPROM in the DL340 CPU**

Complete the following steps to install the optional memory.

1. Disconnect the power from the base and allow approximately 60 seconds for the capacitor to discharge before removing the CPU.
2. Disconnect the battery wires from the CPU.
3. Align the UVPROM/EEPROM notch with the IC socket notch on the CPU.
4. Carefully insert the UVPROM/EEPROM into the IC socket.
5. Set dipswitch SW1, bit 1 and the short Jumpers N/C - 4 for the option you have installed.
6. Reconnect the battery wires to the CPU.

<table>
<thead>
<tr>
<th>Memory Type</th>
<th>RAM</th>
<th>EEPROM</th>
<th>EEPROM (WRITE PROTECTED)</th>
<th>UVPROM (ROM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>DIPSWITCH SW1 - Bit 1</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>ON</td>
<td>OFF</td>
<td>ON</td>
<td>OFF</td>
<td>ON</td>
</tr>
<tr>
<td>SHORT PIN JUMPERS</td>
<td>N/C</td>
<td>2 3 4</td>
<td>N/C</td>
<td>2 3 4</td>
</tr>
<tr>
<td>N/C 2 3 4</td>
<td>Ω</td>
<td>Ω</td>
<td>Ω</td>
<td>Ω</td>
</tr>
</tbody>
</table>
Selecting Retentive Memory for the DL340

The DL340 uses the same dipswitch for selecting memory retention as was used for memory type selection. Dipswitch SW1, bit 2 is used to set memory retention for the ranges of internal relays shown in the following diagram.

<table>
<thead>
<tr>
<th>Switch</th>
<th>Retentive Memory</th>
<th>Non-Retentive Memory</th>
</tr>
</thead>
<tbody>
<tr>
<td>DIPSWITCH SW1 - Bit 2</td>
<td>ON 1 2 3 4 5 6 7 8</td>
<td>OFF 1 2 3 4 5 6 7 8</td>
</tr>
</tbody>
</table>

Internal relays in the DL340 range from 160 to 373 and 1000 to 1067, only 340 - 373 can be set retentive or non-retentive.
DL340 Port Setup

**DL340 Baud Rate Selection**

The following chart shows how to configure the baud rate for Port 1 (RS232C) of the DL340 using dipswitch SW1, switches 3, 4 and 5. Port 2 baud rate is set by using a programming device to enter the baud rate in address R773 (in BCD or HEX).

<table>
<thead>
<tr>
<th>Port 1 Baud Rate</th>
<th>Dipswitch Settings</th>
<th>Port 2 Baud Rate</th>
<th>Address R773</th>
</tr>
</thead>
<tbody>
<tr>
<td>300</td>
<td>ON</td>
<td>300</td>
<td>1</td>
</tr>
<tr>
<td>600</td>
<td>ON</td>
<td>600</td>
<td>2</td>
</tr>
<tr>
<td>1200</td>
<td>ON</td>
<td>1200</td>
<td>3</td>
</tr>
<tr>
<td>2400</td>
<td>ON</td>
<td>2400</td>
<td>4</td>
</tr>
<tr>
<td>4800</td>
<td>OFF</td>
<td>4800</td>
<td>5</td>
</tr>
<tr>
<td>9600</td>
<td>OFF</td>
<td>9600</td>
<td>6</td>
</tr>
<tr>
<td>19200</td>
<td>ON</td>
<td>19200</td>
<td>7</td>
</tr>
<tr>
<td>38400</td>
<td>OFF</td>
<td>38400</td>
<td>8</td>
</tr>
<tr>
<td>9600</td>
<td>OFF</td>
<td>9600</td>
<td>9, 0 to FF</td>
</tr>
</tbody>
</table>

**Sample Setup Ladder Logic**

1. Set baud rate to 9600
2. Set network address to 5

**DL340 Network Address Selection**

Port 1 (RS232C): Network address selection is accomplished with the Network Address Mode Switch and the two rotary switches 3 and 4. The address is set in BCD.

Network Address Mode Switch sets fixed or selectable network address.

1. Rotary Switch 3 sets the least significant decimal digit of the network address.
2. Rotary Switch 4 sets the most significant decimal digit of the network address.

In the example above, when the Network mode switch is set to FIXED the network address will default to 01, when the Network mode switch is set to USER the network address (set with the rotary switches) is 03. Note, if the rotary switches are set to 00, the network address will default to 01.

Port 2 (RS232C): Network address selection is set by using a programming device to enter the value for the most significant digit and least significant digit in addresses R771 and R772 respectively. The address is set in BCD.

If you’re using MODBUS RTU protocol on Port 2, the MODBUS address is set in decimal, not BCD. Load the lower two digits in R771 and the upper two digit(s) in R772.
DL340 RS232C Port (1 and 2) Pin Outs

The station type for Port 1 is fixed as a Slave and cannot be changed. The station type for Port 2 can be selected by setting the appropriate switch positions (6 and 7) on the SW1 switch bank.

### DL340 Station Type Selection and Address Ranges

<table>
<thead>
<tr>
<th>Port</th>
<th>Bit 6</th>
<th>Bit 7</th>
<th>Protocol</th>
<th>Address Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>N/A</td>
<td>N/A</td>
<td>Slave/DirectNET</td>
<td>1 - 90</td>
</tr>
<tr>
<td>2</td>
<td>Off</td>
<td>Off</td>
<td>Slave/DirectNET</td>
<td>1 - 90</td>
</tr>
<tr>
<td></td>
<td>Off</td>
<td>On</td>
<td>Master/DirectNET</td>
<td>1 - 90</td>
</tr>
<tr>
<td></td>
<td>On</td>
<td>On</td>
<td>Peer/DirectNET</td>
<td>1 - 90</td>
</tr>
<tr>
<td></td>
<td>On</td>
<td>On</td>
<td>Modbus®/RTU</td>
<td>1 - 247</td>
</tr>
</tbody>
</table>

### DL340 Selecting the Response Delay Time

You can use the Handheld Programmer or DirectSOFT to select an on and off response delay time of up to 1980 ms. The time delay is calculated based on a preset number that is loaded into two memory locations. These presets indicate the number of 20 ms intervals that will be used as the delay. For example, an entry of 2 would result in a 40 ms response delay time.

<table>
<thead>
<tr>
<th>Port</th>
<th>On Delay</th>
<th>Off Delay</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>R776</td>
<td>R777</td>
</tr>
<tr>
<td>2</td>
<td>R774</td>
<td>R775</td>
</tr>
</tbody>
</table>

### DL340 Selecting Data Format (ASCII/HEX)

A special propose control relay is used to select between ASCII and HEX transmission modes on the DirectNET network. When this relay is off, HEX mode is used. When this relay is turned on, ASCII mode is used. Off is the default state.

- Port 1 C1077
- Port 2 C1076

### DL340 Selecting Parity for Port 2

DL340 CPUs with firmware V2.7 or later allow you to select the parity for Port 2. The default setting is none. A special propose control relay (C1072) is used to select between odd parity (relay is on) and no parity (relay is off).

- Port 2 C1072
Battery Backup

Memory Battery Backup

The DL305 CPUs have a lithium battery to retain the application program and retentive memory when the system is not receiving power from the power supply. Typical battery life is five years. This time period includes PLC runtime and normal shutdown periods such as preventative maintenance and power outages.

The CPU has indicators which tell when it is necessary to change the battery. However, if your battery has been in your system for an extended period of time, you may wish to take added precautions to ensure that the system memory will be retained by installing a new battery when shutting the system down for a period of more than ten days.

NOTE: Before replacing your CPU battery, you should back-up your application program. This can be done by saving the program to hard/floppy disk on a personal computer or using the handheld programmer along with a cassette tape recorder.

The CPU has a built-in capacitor to retain the memory for several minutes while the battery is being replaced.

WARNING: If the battery connector is not connected to the PC board or the battery is not installed, the indicator will not notify you of the error. Be sure the battery is in place and the connector is firmly seated before you install the CPU into the base.

To replace the CPU battery:

1. Turn power off to the system.
2. Wait 60 seconds then remove the CPU. Do not short any connectors or components on the CPU since it may alter the program memory.
3. Unlatch and tilt the clip covering the battery.
4. Pull the two wire battery connector from the PC board and remove the battery.

WARNING: Do not attempt to recharge the battery or dispose of it by fire. The battery may explode or release hazardous materials.

To install the CPU battery:

1. Plug the (keyed) two wire battery connector on the battery into the connector on the PC board.
2. Push gently till the connector snaps closed
3. Slide the battery under the battery retaining clip till the battery is positioned in the socket.
4. Push the retaining clip down over the battery snapping the clip over the edge of the PC board.
5. Note the date the battery was changed.
Installing the CPU

Before you complete these steps, make sure you have set the dipswitches and/or jumpers needed to support your application.

**WARNING:** To minimize the risk of electrical shock, personal injury, or equipment damage, always disconnect the system power before installing or removing any system component.

When inserting the CPU into the base, align the PC board with the grooves on the top and bottom of the base. Push the CPU straight into the base until it is firmly seated in the backplane connector.

Align module to slots in base and slide in
CPU Setup and System Functions

A Few Things to Know

Even if you have years of experience using PLCs, there are a few things you need to do before you can start entering programs. This section includes some basic things, such as changing the CPU mode and connecting a programming device. Here is a list of the items that are discussed.

- Auxiliary Functions
- Connecting a Programming Device
- Changing the CPU Modes
- Clearing the CPU memory

The following paragraphs provide the setup information necessary to get the CPU ready for programming. The actual setup information depends on the type of programming device you are using. For example, the DL305 Handheld Programmer manual provides the Handheld keystrokes required to perform all of these operations. The DirectSOFT manual provides a description of the menus and keystrokes required to perform the setup procedures via DirectSOFT.
What are Auxiliary Functions?

Many CPU tasks involve the use of predefined functions. These are often called Auxiliary (AUX) Functions. The AUX Functions perform many different operations, ranging from simple operating mode changes to determining the firmware revision number.

You can access all of the AUX Functions from DirectSOFT menu options, but not from the DL305 Handheld Programmer. You can still perform some of the operations with the Handheld Programmer, but they are accomplished by using a certain series of keystrokes rather than by entering a specific AUX function.

NOTE: Neither DirectSOFT or the Handheld Programmer utilize the numbers shown for the AUX functions. These numbers have been included because many of you may already have existing software packages that can be used with these CPUs. If you do already have an existing software package, remember that any additional features (such as added I/O, CRs, etc. available with the DL340 CPU) may not be accessible.

<table>
<thead>
<tr>
<th>AUX Function and Description</th>
<th>DL330, DL330P, DL340</th>
</tr>
</thead>
<tbody>
<tr>
<td>AUX 1* — Diagnostics and PLC Modes</td>
<td>Software</td>
</tr>
<tr>
<td>10 Program Syntax Check (Grammar check)</td>
<td>○</td>
</tr>
<tr>
<td>11 Compare PLC to Disk</td>
<td>○</td>
</tr>
<tr>
<td>12 PLC Operational Mode</td>
<td>○</td>
</tr>
<tr>
<td>13 Revision Number</td>
<td>○</td>
</tr>
<tr>
<td>AUX 3* — Clear PLC Memory</td>
<td>Software</td>
</tr>
<tr>
<td>31 Ladders</td>
<td>○</td>
</tr>
<tr>
<td>32 Data Registers</td>
<td>○</td>
</tr>
<tr>
<td>33 Timer / Counter Accumulators</td>
<td>○</td>
</tr>
<tr>
<td>AUX 6* — Save Data from PLC</td>
<td>Software</td>
</tr>
<tr>
<td>61 Ladders</td>
<td>○</td>
</tr>
<tr>
<td>62 Data Registers</td>
<td>○</td>
</tr>
<tr>
<td>AUX 9* — Load Data to PLC</td>
<td></td>
</tr>
<tr>
<td>91 Ladders</td>
<td>○</td>
</tr>
<tr>
<td>92 Data Registers</td>
<td>○</td>
</tr>
<tr>
<td>Password Operations</td>
<td></td>
</tr>
<tr>
<td>None Password</td>
<td>○</td>
</tr>
</tbody>
</table>

○ — Function or keystrokes available
X — Not available
Connecting the Programming Devices

You can mount the Handheld directly to the port of the CPU, or you can use a cable. The cable, part number D3-HPCBL, is approximately 4.5 feet (1.5m) in length and provides more flexibility. There are two different handheld programmers for the DL305 CPUs. The D3-HP can be used with either the DL330 or the DL340. The D3-HPP can only be used with the DL330P. The D3-HPP supports the RLLPLUS features.

If you’re using a Personal Computer with the DirectSOFT programming package, a Data Communications Unit (either RS232C or RS422) must be used to interface to the DL330/DL330P CPUs. DCUs may also be used to establish a connection between the DL305 and an operator interface or a network.

The DL340 CPU provides two built-in RS232C ports which can be used to directly connect to a personal computer, operator interface or network. The DCU may also be used with the DL340 if the built-in ports are otherwise occupied.
Programming the DL340 CPU with either the Handheld programmer or the PC

Programming the DL330 CPU with either the Handheld programmer or the PC (using a Data Communication Unit)
There are two modes of operation for the DL305 CPUs:

- **RUN** — executes the application program and updates I/O modules
- **PGM** — allows program entry, does not execute the application program or update I/O modules

The CPU modes for all DL305 CPUs can be changed by using either a Handheld Programmer or DirectSOFT. The DL330 and DL330P require a Data Communications Unit when using DirectSOFT. This is discussed later in this chapter.

Since the DL340 has the possibility of being accessed through multiple ports at the same time, the Handheld Programmer and DCU have priority over the built-in RS232C ports during mode change operations. If no Handheld Programmer or DCU is online, DirectSOFT can perform mode changes through either of the built-in ports. When the Handheld Programmer or DCU is online and a mode change is attempted with DirectSOFT, the Handheld Programmer or DCU will immediately change the mode back to the original mode. This forces the CPU mode to always correspond with the keyswitch position on the Handheld Programmer.

**WARNING:** The CPU will automatically change modes when you connect the Handheld Programmer if the keyswitch is set for a different mode of operation. For example, if the CPU is in Run mode and the Handheld Programmer keyswitch is set to the PRG (Program) position, the CPU will automatically enter Program mode when the Handheld is connected.

The LOAD position is used for uploading a program from CPU memory to a cassette tape, or downloading a program from cassette tape to CPU memory.
Clearing the CPU Memory

Before you enter a new program, you should always clear the CPU memory. Only a few keystrokes are required. The next few steps show how to clear the CPU memory using the handheld programmer.

Put the handheld programmer’s key switch in the PRG position. Attach the handheld programmer directly to the front of the CPU making sure that the port on the back of the programmer aligns properly with the port on the CPU and the programmer’s latches connect with the slots in the base power supply. Apply power to the base. LED’s on the programmer will display indicating a good connection.

You can clear the memory by using the PLC/Clear PLC sub-menu from within DirectSOFT, or you can use the following Handheld Programmer keystrokes.

<table>
<thead>
<tr>
<th>CLR</th>
<th>ADDRESS/DATA</th>
<th>ON/OFF</th>
<th>RUN</th>
<th>BATT</th>
<th>PWR</th>
<th>CPU</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>AND 0</td>
<td>4</td>
<td>MCS 0</td>
<td>ADR 4</td>
<td>1</td>
<td>5</td>
</tr>
<tr>
<td></td>
<td>OR 1</td>
<td>IMP 6</td>
<td>MCR 2</td>
<td>SHF 6</td>
<td>3</td>
<td>7</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>STR 7</td>
<td>6</td>
<td>CNT 3</td>
<td>3</td>
<td>SET 3</td>
</tr>
<tr>
<td></td>
<td>PWR 8</td>
<td>CPU DEL</td>
<td>NXT 8</td>
<td>(Clears the CPU memory)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**NOTE:** This Handheld Programmer operation only clears the program memory. Any values stored in data registers are not cleared. You do have an additional menu option within DirectSOFT that allows you to clear the data registers.

CPU Checklist

Before you proceed with the I/O configuration or programming information, make sure you have:

- set the CPU dipswitches
- selected and installed the EEPROM/UVFEPROM (if chosen.)
- a good understanding of the various system functions needed to setup the CPU.