

DL205 PLC USER MANUAL



Please include the Manual Number and the Manual Issue, both shown below, when communicating with Technical Support regarding this publication.

Manual Number: D2-USER-M
Issue: 5th Edition, Rev. C
Issue Date: 8/23

Publication History		
Issue	Date	Description of Changes
1st Edition	1/94	Original edition
Rev. A	9/95	Minor corrections
2nd Edition	6/97	Added DL250, downsized manual
Rev. A	5/98	Minor corrections
Rev. B	7/99	Added torque specs for base and I/O
Rev. C	11/99	Minor corrections
Rev. D	3/00	Added new PID features, minor corrections
Rev. E	11/00	Added CE information, minor corrections
Rev. F	11/01	Added surge protection info, corrected RLL and DRUM instructions, minor corrections
3rd Edition	6/02	Added DL250-1 and DL260 CPUs, local expansion I/O, ASCII and MODBUS instructions, split manual into two volumes
Rev. A	8/03	Extensive corrections and additions
4th Edition	11/08	Changed publishing software resulting in change of appearance, addition of IBox instructions, changes to PID chapter, added info for ERM and EBC modules, other changes as necessary
Rev. A	4/10	Extensive corrections and additions
Rev. B	2/13	Corrected number of memory registers needed in the print message instruction. Added new transient suppression for inductive loads to Chapter 2. Added H2-CTRIO2 and H2-ERM100 references.
Rev. C	4/17	Minor corrections with general updates. ECEMAIL Decimal Status Codes added, Chapter 5
Rev. D	10/17	Minor corrections with general updates
5th Edition	12/18	Added DL262 CPU, extensive additions and corrections
Rev. A	11/20	Added lower baud rate values for comm port, pg 3-9
Rev. B	07/21	D2-260 CPU retired, added notes to that effect.
Rev. C	8/23	Updated formatting of manual. Changed drum timing chart ch6-3 step 7 output 14.