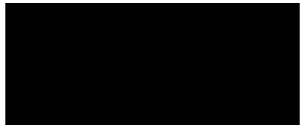


Table of Contents



Introduction

| | |
|--|----------|
| Overview | 2 |
| The Purpose of this Manual | 2 |
| Supplemental Manuals | 2 |
| Who Should Read this Manual | 2 |
| Technical Support | 2 |
| Conventions Used | 3 |
| Key Topics for Each Chapter | 3 |
| D2–DCM Hardware | 4 |
| Applications | 5 |
| As a DirectNET Interface | 5 |
| As an Extra Communication Port | 6 |
| As a MODBUS) Network Interface | 6 |
| Specifications | 7 |
| Environmental Specifications | 7 |
| Operating Specifications | 7 |
| Using your D2–DCM– Five Steps | 8 |

Building the Cable

| | |
|---|----------|
| Building the Communication Cable | 9 |
| Consideration 1: Physical Configuration | 10 |
| Consideration 2: Electrical Specification RS232C or RS422 | 11 |
| Consideration 3: Cable Schematics | 11 |
| Consideration 4: Cable Specifications | 12 |
| Consideration 5: Installation Guidelines | 12 |
| A Quick Test Cable | 15 |

Setting the Switches

| | |
|--|-----------|
| Setting the D2–DCM switches | 16 |
| Host Computer or Operator Interface Connection | 16 |
| DirectNET Interface Connection | 16 |
| D2–DCM Switch Settings | 17 |
| Address Selection Switch | 19 |
| Online / Offline Switch | 20 |

Install



Install the D2–DCM

| | |
|---|-----------|
| Install the D2–DCM and Starting the Network | 21 |
| Install the D2–DCM | 21 |
| Connect the Cables | 21 |
| If you're using DirectNET... | 21 |
| If you're using an Operator Interface or Host Computer... | 22 |
| If you're using MODBUS)... | 22 |

Verification & Troubleshooting

| | |
|---|-----------|
| Verification and Troubleshooting | 23 |
| Troubleshooting Quick Steps | 24 |
| Troubleshooting Chart | 25 |

Appendix A: Cable Diagrams

| | |
|--|------|
| Point-to-Point RS232C D2–DCM as Master | A–2 |
| Point-to-Point RS232C PC as Master | A–3 |
| Point-to-Point RS422 D2–DCM as Master | A–4 |
| Point-to-Point RS422 PC as Master | A–6 |
| Multidrop RS422 D2–DCM as Master | A–7 |
| Multidrop RS422 PC as Master | A–9 |
| DV–1000 Cable | A–10 |

Appendix B: RLL Communications Programs

| | |
|---|------------|
| Why do you need networking instructions in your RLL? | B–2 |
| The Master Initiates Requests | B–2 |
| Why Ladder Logic? | B–2 |
| Identifying the master and slave locations & addresses | B–4 |
| Specifying the amount of data to transfer | B–5 |
| Designating the master station memory area | B–6 |
| Identifying the slave station memory area to read or write | B–7 |
| Controlling the communications | B–9 |
| Communications Special Relays | B–9 |
| Multiple Read and Write Interlocks | B–10 |

Appendix C: Using the D2–DCM with MODBUS

| | |
|---|------------|
| Introduction | C–2 |
| How Does the D2–DCM work with MODBUS? | C–2 |
| MODBUS Function Codes Supported | C–3 |
| MODBUS Data Types Supported | C–3 |
| Determining the MODBUS Address | C–4 |
| If the Host Software Requires the Data Type and Address... .. | C–4 |
| Example 1: V2100 | C–6 |
| Example 2: Y20 | C–6 |
| Example 3: T10 Current Value | C–6 |
| Example 4: C54 | C–6 |
| If the Host Software Requires an Address ONLY | C–7 |
| Example 1: V2100 584/984 Mode | C–9 |
| Example 2: Y20 584/984 Mode | C–9 |
| Example 3: T10 Current Value 484 Mode | C–9 |
| Example 4: C54 584/984 Mode | C–9 |

Appendix D: Using the D2–DCM with Modems

| | |
|--|------------|
| Introduction | D–2 |
| System Components | D–2 |
| Possible Configurations | D–3 |
| Choosing a Modem | D–3 |
| Set the D2–DCM Switches | D–4 |
| Baud Rate & Parity | D–4 |
| Delay Time | D–4 |
| Delay Time Considerations for Networks with DL240 Slaves | D–5 |
| Choose the Proper Cables | D–6 |
| Connecting a Modem to your Personal Computer | D–6 |
| Connecting a Modem to the D2–DCM | D–7 |
| Connecting a Modem to the DL240 | D–7 |



| | |
|---|-------------|
| Using the MDM-TEL | D-8 |
| RS232 Connections | D-8 |
| The MDM-TEL Setup Wizard | D-8 |
| D2-DCM as Master | D-9 |
| If You are Using a D2-DCM as Master | D-9 |
| Using DirectSOFT32 | D-10 |
| Creating a Modem Link | D-10 |
| Modem Setup | D-10 |
| Configuring the Link | D-14 |
