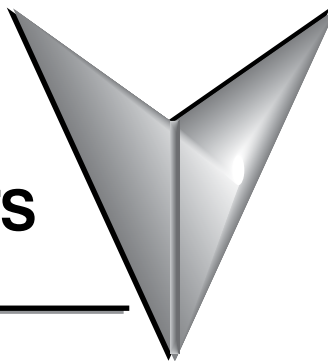


TABLE OF CONTENTS



Chapter 1 - Getting Started	1-1
Introduction	1-2
The Purpose of this Manual.....	1-2
Where to Begin	1-2
Supplemental Manuals.....	1-2
Technical Support.....	1-2
Conventions Used	1-3
Key Topics for Each Chapter.....	1-3
DL105 Micro PLC Components.....	1-4
The DL105 Micro PLC Family	1-4
Programming Methods	1-5
DirectSOFT Programming for Windows.....	1-5
Handheld Programmer.....	1-5
I/O Quick Chart Selection	1-6
Quick Start for PLC Checkout and Programming	1-7
Step 1: Unpack the Recommended DL105 Equipment.....	1-7
Step 2: Connect Switches to Input Terminals.....	1-8
F1-130AR, F1-130AD, F1-130AA	1-8
F1-130DR, F1-130DD-D	1-8
Step 3: Connect the Power Wiring	1-9
Step 4: Connect the Programming Device.....	1-9
Step 5: Switch on the System Power	1-10
Step 6: Initialize Scratchpad Memory.....	1-10
Step 7: Enter a Ladder Program	1-10
Steps to Designing a Successful System	1-11
Step 1: Review the Installation Guidelines.....	1-11

Table of Contents

Step 2: Understand PLC Setup Procedures	1–11
Step 3: Review the I/O Selection Criteria	1–11
Step 4: Choose a System Wiring Strategy	1–11
Step 5: Understand the System Operation.....	1–11
Step 7: Choose the Instructions.....	1–12
Step 8: Understand the Maintenance and Troubleshooting Procedures.....	1–12
Questions and Answers about DL105 Micro PLCs.....	1–13
Chapter 2 –Installation, Wiring and Specifications.....	2–1
Safety Guidelines	2–2
Plan for Safety.....	2–2
Safety Techniques.....	2–2
Three Levels of Protection	2–3
Emergency Stops	2–3
Emergency Power Disconnect	2–4
Orderly System Shutdown	2–4
Class 1, Division 2 Approval.....	2–4
Orientation to DL105 Front Panel.....	2–5
Accessing the I/O Terminals.....	2–5
Protective Sheet for DL105 Vents	2–6
Connector Removal	2–6
Mounting Guidelines	2–7
Unit Dimensions.....	2–7
Enclosures.....	2–7
Panel Layout & Clearances.....	2–8
Agency Approvals	2–9
Environmental Specifications.....	2–9
Using Mounting Rails.....	2–10
Wiring Guidelines	2–11
Power Input Wiring.....	2–11
Fuse Protection for Input Power.....	2–11
External Power Source.....	2–12
Planning the Wiring Routes	2–13
Fuse Protection for Input and Output Circuits.....	2–13
I/O Point Numbering	2–13

System Wiring Strategies.....	2-14
PLC Isolation Boundaries.....	2-14
Powering I/O Circuits with the Auxiliary Supply.....	2-16
Powering I/O Circuits Using Separate Supplies.....	2-17
Connecting Operator Interface Devices.....	2-18
Connecting Programming Devices.....	2-18
Sinking / Sourcing Concepts.....	2-19
I/O "Common" Terminal Concepts.....	2-20
Connecting DC I/O to "Solid State" Field Devices.....	2-21
Solid State Input Sensors.....	2-21
Solid State Output Loads.....	2-21
Surge Suppression For Inductive Loads.....	2-24
Prolonging Relay Contact Life.....	2-25
DC Output Wiring Methods.....	2-27
High-Speed I/O Wiring Methods.....	2-28
F1-04SIM Input Simulator Wiring.....	2-29
Wiring Diagrams and Specifications.....	2-30
F1-130AR I/O Wiring Diagram (Retired 7/21).....	2-30
Auxiliary +24V Power Supply.....	2-31
F1-130AR General Specifications.....	2-31
F1-130AR Relay Output Specifications.....	2-32
F1-130DR/ F1-130DR-CE I/O Wiring Diagram.....	2-33
Auxiliary +24V Power Supply.....	2-34
F1-130DR/ F1-130DR-CE Relay Output Specifications.....	2-35
F1-130AD I/O Wiring Diagram.....	2-36
Auxiliary +24V Power Supply.....	2-36
F1-130AD General Specifications.....	2-37
F1-130AD I/O DC Output Specifications.....	2-38
F1-130DD/ F1-130DD-CE I/O Wiring Diagram.....	2-39
Auxiliary +24V Power Supply.....	2-39
F1-130DD/ F130-DD-CE General Specifications.....	2-40
F1-130DD/ F130-DD-CE DC Output Specifications.....	2-41
F1-130AA I/O Wiring Diagram.....	2-42
Auxiliary +24V Power Supply.....	2-42
F1-130AA General Specifications.....	2-43
F1-130AA I/O DC Output Specifications.....	2-44

Table of Contents

F1-130DA I/O Wiring Diagram	2-45
Auxiliary +24V Power Supply.....	2-45
F1-130DA General Specifications	2-46
F1-130DA AC Output Specifications	2-47
F1-130DR-D I/O Wiring Diagram (discontinued, 05-2021)	2-48
No Auxiliary +24V Power Supply	2-48
F1-130DR-D General Specifications.....	2-49
F1-130DR/ F1-130DR-CE Relay Output Specifications.....	2-50
F1-130DD-D I/O Wiring Diagram [Discontinued 03/2020]	2-51
No Auxiliary +24V Power Supply	2-51
F1-130DD-D General Specifications [Discontinued 03/2020]	2-52
F1-130DD-D DC Output Specifications [Discontinued 03/2020]	2-53
Glossary of Specification Terms	2-54
Chapter 3 - High-Speed Input and Pulse Output Features	3-1
Introduction	3-2
Built-in Motion Control Solution.....	3-2
Dedicated High- Speed I/O Circuit	3-3
Wiring Diagrams for Each HSIO Mode.....	3-3
Choosing the HSIO Operating Mode	3-4
Understanding the Six Modes.....	3-4
Default Mode	3-4
Configuring the HSIO Mode	3-5
Configuring Inputs X0-X3.....	3-5
Mode 10: High-Speed Counter.....	3-6
Purpose.....	3-6
Functional Block Diagram	3-6
Wiring Diagram	3-7
Interfacing to Counter Outputs	3-7
Setup for Mode 10.....	3-8
Preset Data Starting Location.....	3-9
Using Fewer than 24 Presets.....	3-9
Equal Relay Numbers.....	3-9
Calculating Your Preset Values.....	3-10
X Input Configuration.....	3-10

Writing Your Control Program	3-11
Program Example: Counter Without Preset.....	3-11
Counter With Presets Program Example.....	3-13
Counter With Preload Program Example.....	3-15
Troubleshooting Guide for Mode 10.....	3-16
Mode 20: Quadrature Counter.....	3-17
Purpose.....	3-17
Functional Block Diagram	3-17
Quadrature Encoder Signals	3-17
Wiring Diagram	3-18
Interfacing to Encoder Outputs.....	3-18
Setup for Mode 20.....	3-19
X Input Configuration.....	3-19
Writing Your Control Program	3-20
Quadrature Counter w/Preload Program Example.....	3-20
Counter Preload Program Example.....	3-22
Troubleshooting Guide for Mode 20.....	3-22
Mode 30: Pulse Output.....	3-23
Functional Block Diagram	3-24
Wiring Diagram	3-25
Interfacing to Drive Inputs.....	3-25
Motion Profile Specifications.....	3-26
Physical I/O Configuration.....	3-26
Logical I/O Functions	3-26
Setup for Mode 30.....	3-27
Profile / Velocity Select Register.....	3-27
Profile Parameter Table	3-28
Trapezoidal Profile.....	3-28
Registration Profile.....	3-28
Velocity Profile.....	3-28
Choosing the Profile Type.....	3-29
Trapezoidal Profile Defined	3-29
Registration and Home Search Profiles Defined	3-29
Velocity Profile Defined.....	3-29

Table of Contents

Trapezoidal Profile Operation	3–30
Trapezoidal Profile Applications	3–30
Trapezoidal Profile Program Example	3–31
Registration Profile Operation	3–33
Registration Applications	3–33
Registration Profile Program Example	3–34
Home Search Program Example.....	3–36
Velocity Profile Operation	3–38
Velocity Profile Program Example.....	3–39
Pulse Output Error Codes	3–41
Troubleshooting Guide for Mode 30.....	3–41
Mode 40: High-Speed Interrupts	3–43
Setup for Mode 40.....	3–44
Interrupts and the Ladder Program	3–44
External Interrupt Timing Parameters	3–45
Timed Interrupt Parameters	3–45
X Input / Timed INT Configuration	3–45
External Interrupt Program Example.....	3–46
Timed Interrupt Program Example.....	3–47
Mode 50: Pulse Catch Input	3–48
Purpose.....	3–48
Functional Block Diagram	3–48
Pulse Catch Timing Parameters	3–48
Setup for Mode 50.....	3–49
X Input Configuration.....	3–49
Pulse Catch Program Example	3–50
Mode 60: Discrete Inputs with Filter.....	3–51
Purpose.....	3–51
Functional Block Diagram	3–51
Input Filter Timing Parameters.....	3–51
Setup for Mode 60.....	3–52
X Input Configuration.....	3–52
Filtered Inputs Program Example.....	3–53

Chapter 4 - CPU Specifications and Operation	4-1
Introduction	4-2
DL105 CPU Features	4-2
CPU Specifications	4-3
CPU Hardware Setup	4-4
Communication Port Pinout Diagrams	4-4
Connecting the Programming Devices	4-5
CPU Setup Information	4-5
CPU Modes	4-6
Mode of Operation at Power-up	4-6
Changing Modes in the DL105 PLC	4-6
Setting Bits in V7633	4-7
Auxiliary Functions	4-8
Clearing an Existing Program	4-9
Initializing System Memory	4-9
Setting Retentive Memory Ranges	4-9
Using a Password	4-10
CPU Operating System	4-11
Program Mode	4-12
Run Mode	4-12
Read Inputs	4-13
Service Peripherals and Force I/O	4-13
Update Special Relays and Special Registers	4-13
Solve Application Program	4-14
Write Outputs	4-14
Diagnostics	4-14
I/O Response Time	4-15
Is Timing Important for Your Application?	4-15
Normal Minimum I/O Response	4-15
Normal Maximum I/O Response	4-16
Improving Response Time	4-17
CPU Scan Time Considerations	4-18
Reading Inputs	4-18
Writing Outputs	4-18
Application Program Execution	4-19

Table of Contents

PLC Numbering Systems.....	4-20
PLC Resources	4-20
V- Memory.....	4-21
Binary-Coded Decimal Numbers.....	4-21
Hexadecimal Numbers.....	4-21
Memory Map	4-22
Octal Numbering System.....	4-22
Discrete and Word Locations.....	4-22
V-memory Locations for Discrete Memory Areas.....	4-22
Input Points (X Data Type).....	4-23
Output Points (Y Data Type)	4-23
Control Relays (C Data Type).....	4-23
Timers and Timer Status Bits (T Data type).....	4-23
Timer Current Values (V Data Type).....	4-24
Counters and Counter Status Bits (CT Data type).....	4-24
Counter Current Values (V Data Type).....	4-24
Word Memory (V Data Type).....	4-25
Stages (S Data type).....	4-25
Special Relays (SP Data Type).....	4-25
DL105 System V-memory	4-26
System Parameters and Default Data Locations (V Data Type).....	4-26
DL105 Aliases	4-28
DL105 Memory Map.....	4-29
X Input Bit Map.....	4-30
Y Output Bit Map.....	4-30
Control Relay Bit Map	4-30
Stage Control / Status Bit Map.....	4-31
Timer Status Bit Map.....	4-31
Counter Status Bit Map.....	4-32
Chapter 5 - Standard RLL Instructions.....	5-1
Introduction	5-2
Table of Instructions	5-3

Using Boolean Instructions	5-4
END Statement.....	5-4
Simple Rungs	5-4
Normally Closed Contact	5-5
Contacts in Series.....	5-5
Mid-line Outputs	5-5
Parallel Elements.....	5-6
Joining Series Branches in Parallel.....	5-6
Joining Parallel Branches in Series.....	5-6
Combination Networks	5-6
Comparative Boolean	5-7
Boolean Stack.....	5-7
Immediate Boolean.....	5-8
Boolean Instructions	5-9
Store (STR) ..5-9	
Store Not (STRN)	5-9
Or (OR).....	5-10
Or Not (ORN)	5-10
And (AND) ..5-11	
And Not (ANDN).....	5-11
And Store (ANDSTR).....	5-12
Or Store (ORSTR)	5-12
Out (OUT)	5-14
Or Out (OROUT).....	5-14
Positive Differential (PD).....	5-15
Set (SET)	5-16
Reset (RST...)	5-16
Pause (PAUSE)	5-17
Comparative Boolean	5-18
Store If Equal (STRE).....	5-18
Store If Not Equal (STRNE)	5-18
Or If Equal (ORE).....	5-19
Or If Not Equal (ORNE)	5-19
And If Equal (ANDE)	5-20
And If Not Equal (ANDNE).....	5-20

Table of Contents

Store (STR).....	5-21
Store Not (STRN)	5-21
Or (OR).....	5-22
Or Not (ORN)	5-22
And (AND)	5-23
And Not (ANDN).....	5-23
Immediate Instructions	5-24
Store Immediate (STRI).....	5-24
Store Not Immediate (STRNI).....	5-24
Or Immediate (ORI)	5-25
Or Not Immediate (ORNI).....	5-25
And Immediate (ANDI).....	5-26
And Not Immediate (ANDNI)	5-26
Out Immediate (OUTI).....	5-27
Or Out Immediate (OROUTI)	5-27
Set Immediate (SETI)	5-28
Reset Immediate (RSTI)	5-28
Timer, Counter and Shift Register Instructions.....	5-29
Using Timers.....	5-29
Timer (TMR) and Timer Fast (TMRF)	5-30
Timer Example Using Discrete Status Bits	5-31
Timer Example Using Comparative Contacts	5-31
Accumulating Timer (TMRA).....	5-32
Accumulating Fast Timer (TMRAF)	5-32
Accumulating Timer Example using Discrete Status Bits	5-33
Accumulator Timer Example Using Comparative Contacts.....	5-33
Using Counters.....	5-34
Counter (CNT).....	5-35
Counter Example Using Discrete Status Bits	5-36
Counter Example Using Comparative Contacts	5-36
Stage Counter (SGCNT).....	5-37
Stage Counter Example Using Discrete Status Bits.....	5-38
Stage Counter Example Using Comparative Contacts	5-38
Up Down Counter (UDC).....	5-39
Up/Down Counter Example Using Discrete Status Bits	5-40

Up/Down Counter Example Using Comparative Contacts	5-40
Shift Register (SR).....	5-41
Accumulator/Stack Load and Output Data Instructions	5-42
Using the Accumulator.....	5-42
Copying Data to the Accumulator.....	5-42
Changing the Accumulator Data.....	5-43
Using the Accumulator Stack.....	5-44
Using Pointers.....	5-46
Load (LD).....	5-47
Load Double (LDD)	5-48
Load Formatted (LDF).....	5-49
Load Address (LDA)	5-50
Out (OUT)	5-51
Out Double (OUTD).....	5-52
Out Formatted (OUTF).....	5-53
Pop (POP).....	5-54
Logical Instructions (Accumulator)	5-55
And (AND).....	5-55
And Double (ANDD).....	5-56
Or (OR).....	5-57
Or Double (ORD)	5-58
Exclusive Or (XOR).....	5-59
Exclusive OR Double (XORD)	5-60
Compare (CMP).....	5-61
Compare Double (CMPD)	5-62
Math Instructions.....	5-63
Add (ADD)	5-63
Add Double (ADDD).....	5-64
Subtract (SUB).....	5-65
Subtract Double (SUBD).....	5-66
Multiply (MUL).....	5-67
Divide (DIV).....	5-68
Increment Binary (INCB)	5-69
Decrement Binary (DECB).....	5-69

Table of Contents

Bit Operation Instructions	5-70
Shift Left (SHFL).....	5-70
Shift Right (SHFR).....	5-71
Encode (ENCO).....	5-72
Decode (DECO).....	5-73
Number Conversion Instructions (Accumulator)	5-74
Binary (BIN).....	5-74
Binary Coded Decimal (BCD).....	5-75
Invert (INV).....	5-76
Table Instructions	5-77
Move (MOV).....	5-77
Move Memory Cartridge (MOVMC).....	5-78
Load Label (LDLBL).....	5-78
Copy Data From a Data Label Area to V-Memory.....	5-79
CPU Control Instructions	5-80
No Operation (NOP)	5-80
End (END)	5-80
Stop (STOP).....	5-80
Program Control Instructions	5-81
Master Line Set (MLS).....	5-81
Master Line Reset (MLR).....	5-81
Understanding Master Control Relays.....	5-81
MLS/MLR Example	5-82
Interrupt Instructions	5-83
Interrupt (INT).....	5-83
Interrupt Return (IRT).....	5-83
Interrupt Return Conditional (IRTC).....	5-83
Enable Interrupts (ENI)	5-83
Disable Interrupts (DISI).....	5-83
External Interrupt Program Interrupt.....	5-84
Message Instructions	5-85
Fault (FAULT).....	5-85
Fault Example	5-86

Data Label (DLBL)	5-87
ASCII Constant (ACON)	5-87
Numerical Constant (NCON).....	5-87
Data Label Example	5-88
Chapter 6 - Drum Instruction Programming.....	6-1
Introduction	6-2
Purpose.....	6-2
Drum Terminology	6-2
Drum Chart Representation	6-3
Output Sequences.....	6-3
Step Transitions	6-4
Drum Instruction Parameters.....	6-4
Timer-Only Transitions	6-4
Timer and Event Transitions	6-5
Event-Only Transitions.....	6-6
Counter Assignments.....	6-6
Last Step Completion.....	6-7
Overview of Drum Operation.....	6-8
Drum Instruction Block Diagram.....	6-8
Powerup State of Drum Registers.....	6-9
Drum Control Techniques.....	6-10
Drum Control Inputs	6-10
Self-Resetting Drum	6-11
Initializing Drum Outputs.....	6-11
Using Complex Event Step Transitions.....	6-11
Drum Instructions.....	6-12
Handheld Programmer Drum Mnemonics.....	6-14
Chapter 7 - RLL^{Plus} Stage Programming.....	7-1
Introduction to Stage Programming	7-2
Overcoming "Stage Fright"	7-2
Learning to Draw State Transition Diagrams.....	7-3
Introduction to Process States	7-3

Table of Contents

RLL Equivalent.....	7-4
Stage Equivalent	7-4
Let's Compare	7-5
Initial Stages	7-5
What Stage Bits Do.....	7-6
Stage Instruction Characteristics	7-6
Using the Stage Jump Instruction for State Transitions	7-7
Stage Jump, Set, and Reset Instructions	7-7
Stage Program Example: Toggle On/Off Lamp Controller.....	7-8
Four Steps to Writing a Stage Program.....	7-9
Stage Program Example: A Garage Door Opener	7-10
Garage Door Opener Example	7-10
Add Safety Light Feature.....	7-12
Stage Program Design Considerations	7-15
Stage Program Organization	7-15
How Instructions Work Inside Stages.....	7-16
Using a Stage as a Supervisory Process.....	7-17
Stage Counter	7-17
Power Flow Transition Technique.....	7-18
Stage View in DirectSOFT.....	7-18
RLLPLUS (Stage) Instructions.....	7-19
Stage (SG).....	7-19
Initial Stage (ISG)	7-20
Jump (JMP).....	7-20
Questions and Answers about Stage Programming.....	7-22
Chapter 8 - Maintenance and Troubleshooting	8-1
Hardware System Maintenance	8-2
Diagnostics	8-3
V-memory Error Code Locations.....	8-4
Special Relays (SP) Corresponding to Error Codes	8-4
DL105 Micro PLC Error Codes	8-5
Program Error Codes	8-6
CPU Error Indicators.....	8-7

PWR Indicator	8-7
Incorrect Base Power.....	8-7
Faulty CPU	8-7
Run Indicator.....	8-8
CPU Indicator.....	8-8
Communications Problems	8-8
I/O Point.....	8-9
Possible Causes	8-9
Some Quick Steps	8-9
Testing Output Points	8-10
Handheld Programmer Keystrokes Used to Test an Output Point.....	8-10
Noise Troubleshooting	8-11
Electrical Noise Problems.....	8-11
Reducing Electrical Noise.....	8-11
Machine Startup and Program Troubleshooting.....	8-12
Program Syntax Check	8-12
Special Instructions.....	8-13
Duplicate Reference Check.....	8-14
Run Time Edits.....	8-15
Forcing I/O Points	8-17
Reset the PLC to Factory Defaults	8-18
 Appendix A - Auxiliary Functions	 A-1
 Appendix B - DL105 Error Codes	 B-1
 Appendix C - Instruction Execution Times	 C-1
Introduction	C-2
V-Memory Data Registers.....	C-2
V-Memory Bit Registers.....	C-2
How to Read the Tables.....	C-2
Instruction Execution Times.....	C-3
Boolean Instructions	C-3
Comparative Boolean Instructions, Continued.....	C-4

Table of Contents

Comparative Boolean Instructions, Continued.....	C-5
Comparative Boolean Instructions, Continued.....	C-6
Immediate Instructions	C-6
Timer, Counter, Shift Register, EDRUM Instructions.....	C-7
Accumulator Data Instructions.....	C-8
Logical Instructions.....	C-9
Math Instructions.....	C-9
Bit Instructions.....	C-10
Number Conversion Instructions	C-10
Table Instructions.....	C-10
CPU Control Instructions.....	C-11
Program Control Instructions.....	C-11
Interrupt Instructions	C-11
Message Instructions	C-11
RLLPLUS Instructions.....	C-12
Appendix D - Special Relays.....	D-1
Startup and Real-Time Relays.....	D-2
CPU Status Relays.....	D-2
System Monitoring.....	D-3
Accumulator Status.....	D-3
Equal Relays for HSIO Mode 10 Counter Presets.....	D-4
Appendix E - DL105 PLC Memory	E-1
DL105 PLC Memory	E-2
Appendix F - European Union Directives (CE)	F-1
Appendix G - Numbering Systems	G-1
Introduction	G-2
Binary Numbering System	G-2
Hexadecimal Numbering System	G-3
Octal Numbering System.....	G-4
Binary Coded Decimal (BCD) Numbering System	G-5

- Real (Floating Point) Numbering SystemG-6
- BCD/Binary/Decimal/Hex/Octal - What is the Difference?G-7
- Data Type MismatchG-8
- Signed vs. Unsigned Integers.....G-9
- AutomationDirect.com Products and Data Types..... G-10
 - DirectLOGIC PLCs..... G-10
 - C-more and C-more Micro Graphic Panels..... G-10