General Specifications			
Operating Temperature	0° to 60°C (32° to 140°F)		
Storage Temperature	-20° to 85°C (-4° to 185°F)		
Humidity	5 to 95% (non-condensing)		
Environmental Air	No corrosive gases permitted		
Vibration	IEC60068-2-6 (Test Fc)		
Shock	IEC60068-2-27 (Test Ea)		
Enclosure Type	Open Equipment		
Aganay Annrayala	UL61010-2 - UL File # E185989 Canada and USA		
Agency Approvals	CE Compliant EN61131-2*		
Noise Immunity	NEMA ICS3-304		
EU Directive	See the "EU Directive" topic in the Help File		
Heat Dissipation	10.8W Max		
Weight	198g (7 oz)		
Software Version	Netedit 3 Version 3.15 or later		

*Meets EMC and Safety requirements. See the D.O.O).C. fo	r details.
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Power Supply Spec	ifications			
Nominal Voltage Rating	120-240 VAC			
Input Voltage Range (Tolerance)	85-264 VAC			
Rated Operating Frequency	47–63 Hz			
Maximum Input Power	40VA			
Cold Start Inrush Current	1.5A, 2ms			
Maximum Inrush Current (Hot Start)	1.5A, 2ms			
Internal Input Fuse Protection	Micro fuse 250V, 2A Non-replaceable			
Isolated User 24VDC Output	24VDC @ 0.3A max, <1V P-P Ripple, Integrated self-resetting short circuit protection			
Voltage Withstand (dielectric)	1500VAC Power Inputs to Ground applied for 1 min 1500VAC Ground to 24VDC applied for 1 minute			
Replacement Connector	ADC Part # BX-RTB05			
Removable Connector Included		Pinout 1 2 3 4 5	Connection L N GND V- V+	





BX-MBIO-M

BRX Modbus I/O Controller

120 VAC required, serial port, Ethernet port.



Power and serial terminal blocks included.

Ethernet Specifications			
Port Name	Ethernet		
Description	Standard transformer isolated Ethernet port with built-in surge protection.		
Transfer Rate	10Mbps and 100Mbps		
Port Status LED	LED is solid when network LINK is established. LED flashes when port is active (ACT).		
Supported Protocols	Modbus TCP/IP (Server)		
Cable Recommendation	C5E-STxxx-xx from AutomationDirect.com		
Port Type	RJ45, Category 5, 10/100 BASE-T, Auto Crossover		
Ethernet Port Numbers: Modbus TCP/IP (Server)		502, TCP	

Status Indicators			
Indicator	Status	Description	
PWR	OFF	Base Power is OFF	
PWR	GREEN	Base Power is Good	
	GREEN	Controller is Functioning Normally	
OK	GREEN (Blinking)	Reset Mode (Booter without OS)	
OK	YELLOW	Analog Module Mismatch	
	OFF	Controller HW Error or Power is Off	
	OFF	Controller is Functioning Normally	
ERR	RED	Controller HW Error or Communications Watchdog Timeout	
RED (Blinking)		Reset Mode (Booter without OS)	
TX OFF		No Transmit Activity	
1.	GREEN (Blinking)	Data is being Transmitted	
RX	OFF	No Receive Activity	
IV.	GREEN (Blinking)	Data is being Received	
LNK	OFF	No Ethernet Link	
LINK	GREEN	Ethernet Link is Good	
ACT	OFF	No Ethernet Activity	
ΛΟ1	GREEN (Blinking)	Ethernet Activity	

WARNING: To minimize the risk of potential safety problems, you should follow all applicable local and national codes that regulate the installation and operation of your equipment. These codes vary from area to area and it is your responsibility to determine which codes should be followed, and to verify that the equipment, installation, and operation are in compliance with the latest revision of these codes.

Equipment damage or serious injury to personnel can result from the failure to follow all applicable codes and standards. We do not guarantee the products described in this publication are suitable for your particular application, nor do we assume any responsibility for your product design, installation, or operation.

If you have any questions concerning the installation or operation of this equipment, or if you need additional information, please call Technical Support at 770-844-4200.

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Do-more! BRX Manual available at www. automationdirect.com/pn/doc/manual/ BX-MBIO-M



IMPORTANT!

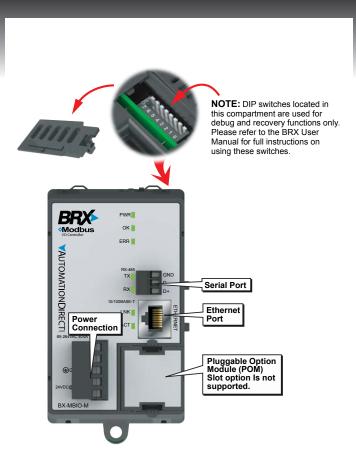


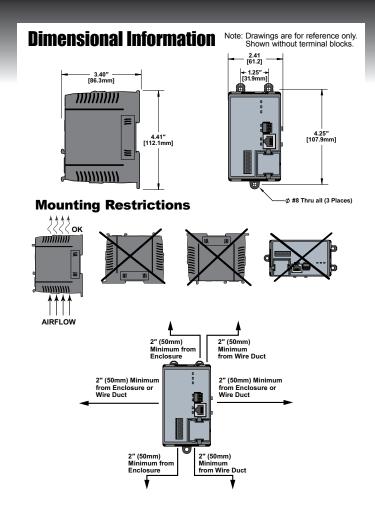
Hot-Swapping Information

Note: This device cannot be Hot Swapped.

Document Name	Edition/Revision	Date
BX-MBIO-M	1st Ed. RevA	9/8/2021

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Built-in RS-485	Port Specifications		
Port Name	RS-485		
Description	Non-isolated serial port that can communicate via RS-485. Includes ESD protection and built-in surge protection.		
	120Ω Termination resistor is available (software selectable)		
Supported Protocols	Modbus RTU (Slave)		
Data Rates	1200, 2400, 4800, 9600, 19200, 38400, 57600, and 115200		
Default Settings	RS-485, 115200 bps, No Parity, 8 Data Bits, 1 Stop Bit, Station #1		
Port Type	3-pin terminal strip 3.5mm pitch		
RS-485 Station Addresses	1-247		
Cable Recommendations	RS-485 use L19827-XXX from AutomationDirect.com		
Replacement Connector	ADC Part # BX-RTB03S		
	Pinout RS485 1 GND 2 D- 3 D+		
Removable connector included.			

Terminal Block Connector Specifications				
Part Number	BX-RTB03S	BX-RTB05	BX-RTB05-1	
Connector Type	Screw Type-90°	Screw Type-90°	Spring Clamp Type-180°	
Wire Exit	180°	180°	180°	
Pitch	3.5mm	5.0mm	5.0mm	
Screw Size	M2	M2.5	N/A	
Recommended Screw torque	<1.77Lb-in (0.2 N-m)	< 3.98 Lb-in (0.45 N-m)	N/A	
Screwdriver Blade Width	2.5mm	3.5mm	3.5mm	
Wire Gauge (Single Wire)	28-16 AWG	28-12 AWG	28-14 AWG	
Wire Gauge (Two Wires)	28-16 AWG	28-16 AWG	28-16 AWG (Dual Wire Ferrule Required)	
Wire Strip Length	0.24in (6mm)	0.3in (7.5mm)	0.37in (9.5mm)	
Equiv. Dinkle part #	EC350V-03P-BK	5ESDV-05P-BK	5ESDSR-05P-BK	