## **Do-more! BRX Hardware Manual**



Please include the Manual Number and the Manual Issue, both shown below, when communicating with Technical Support regarding this publication.

Manual Number: BX-USER-M

Issue: 4th Edition, Rev. O

Issue Date: 10/2024

Issue     Date     Description of Changes       1st Edition     02/2017     Original       1st Edition, Rev A     03/2017     Made minor corrections throughout the manual.       2nd Edition     09/2017     Added Analog I/O Expansion Modules.         Updated BX-P-ECOMLT specifications.         Made minor corrections throughout the manual.       3rd Edition     Added Analog I/O Expansion Modules, Discrete I/O Expansion Modules and Remote I/O Controllers.         Reformated manual page size.         Made minor corrections throughout the manual.       3rd Edition, Rev A     10/2018     Corrected nominal input voltages.         Updated EU Directives.         Other minor corrections.        4th Edition     03/2019     Added HSIO and SERIO specialty modules.         Expanded Motion Control, Serial and Ethernet Communications chapters         Moved Do-more! Designer software chapter to separate Getting Started Guide.         Corrected discrete I/O switching frequencies.         Other minor corrections.        4th Edition, Rev A     06/2019     Added 16-pt and Combination Input/Output Analog I/O Expansion Modules.         Other minor corrections.	Publication History						
1st Edition, Rev A  03/2017  Made minor corrections throughout the manual.  Added Analog I/O Expansion Modules. Updated BX-P-ECOMLT specifications. Made minor corrections throughout the manual.  Added Analog I/O Expansion Modules, Discrete I/O Expansion Modules and Remote I/O Controllers. Reformated manual page size. Made minor corrections throughout the manual.  Corrected nominal input voltages. Updated EU Directives. Other minor corrections.  Added HSIO and SERIO specialty modules. Expanded Motion Control, Serial and Ethernet Communications chapters Moved Do-more! Designer software chapter to separate Getting Started Guide. Corrected discrete I/O switching frequencies. Other minor corrections.  Added 16-pt and Combination Input/Output Analog I/O Expansion Modules.		Date	Issue				
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	Expanded Motion Control, Seri Moved Do-more! Designer soft Corrected discrete I/O switchir	03/2019	4th Edition	nded Motion Control, Serial and Ethernet Communications chapters ed Do-more! Designer software chapter to separate Getting Started Guide. ected discrete I/O switching frequencies.			
		06/2019	th Edition, Rev A				
4th Edition, Rev B 09/2019 Clarified need to test 'Data Not Valid' flag prior to reading to or writing from analog mod	Clarified need to test 'Data Not	09/2019	th Edition, Rev B	fied need to test 'Data Not Valid' flag prior to reading to or writing from analog modules.			
Added new analog expansion modules, serial expansion modules, padding module, and serial POMs.  Error correction in Modbus registry tables.	and serial POMs.		th Edition, Rev C				
4th Edition, Rev D 06/2020 Modified RS-232 wiring example on page 12-10.	Modified RS-232 wiring examp	06/2020	th Edition, Rev D	fied RS-232 wiring example on page 12-10.			
4th Edition, Rev E 12/2020 Added new discrete and high-speed I/O expansion modules.	Added new discrete and high-speed I/O expansion modules.		th Edition, Rev E				
4th Edition, Rev F 02/2021 Clarified internal biasing for failsafe operation on RS-485 ports.	Clarified internal biasing for failsafe operation on RS-485 ports.		th Edition, Rev F				
4th Edition, Rev G  09/2021  Clarified horizontal mounting clearances to adjacent wire ducts.  BX-HSIO-4 input/output types changed to High Speed TTL Differential or Single Ended	Clarified horizontal mounting clearances to adjacent wire ducts.  BX-HSIO-4 input/output types changed to High Speed TTL Differential or Single Ended.		th Edition, Rev G				
4th Edition, Rev H 11/2021 Updated BX-HSIO-4 to SureServo/SureStep wiring diagrams.	Updated BX-HSIO-4 to SureSe	11/2021	th Edition, Rev H	ted BX-HSIO-4 to SureServo/SureStep wiring diagrams.			
4th Edition, Rev I 12/2021 Added BX-HSIO-4 to Sourcing Input Device with Internal Power Supply wiring diagrams	Added BX-HSIO-4 to Sourcing	12/2021	th Edition, Rev I	d BX-HSIO-4 to Sourcing Input Device with Internal Power Supply wiring diagrams.			
4th Edition, Rev J 04/2022 Clarified universal analog I/O modules require bipolar range selection for 16-bit resolut	Clarified universal analog I/O n	04/2022	th Edition, Rev J	ried universal analog I/O modules require bipolar range selection for 16-bit resolution.			
4th Edition, Rev K 12/2022 Replaced Type 1 fonts.	Replaced Type 1 fonts.	12/2022	th Edition, Rev K	aced Type 1 fonts.			
4th Edition, Rev L 02/2024 Updated BX-06RTD All Channel Update Rate.	Updated BX-06RTD All Channe	02/2024	th Edition, Rev L	ited BX-06RTD All Channel Update Rate.			
4th Edition, Rev M 03/2024 Added BX-HSIO4 to Single-Ended Encoder wiring diagram.	Added BX-HSIO4 to Single-End	03/2024	th Edition, Rev M	d BX-HSIO4 to Single-Ended Encoder wiring diagram.			
4th Edition, Rev N 07/2024 Added EtherNet/IP Implicit messaging.	Added EtherNet/IP Implicit me	07/2024	th Edition, Rev N	d EtherNet/IP Implicit messaging.			
4th Edition, Rev O 10/2024 Clarified embedded web server security.	Olarifiad ambaddad	10/2024	th Edition Dov O	fied embedded web server security.			

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