# BX 36/36E WIRING

# CHAPTER 5

BX 36/36E Micro PLC Units (MPUs) Overview
BX 36E MPUs General Specifications5 BX 36/36E MPU Wiring Termination Selection5
BX 36/36E MPU Wiring Termination Selection5
-
BX 36 Micro PLC Units (MPUs)5
BX-DM1-36ED1 Wiring5
BX-DM1-36ED1-D Wiring
BX-DM1-36ED2 Wiring
BX-DM1-36ED2-D Wiring
BX-DM1-36ER Wiring
BX-DM1-36ER-D Wiring
BX-DM1-36AR Wiring
BX 36E Micro PLC Units (MPUs)
BX-DM1E-36ED13 Wiring
BX-DM1E-36ED13-D Wiring
BX-DM1E-36ED23 Wiring
BX-DM1E-36ED23-D Wiring5-
BX-DM1E-36ER3 Wiring
BX-DM1E-36ER3-D Wiring
BX-DM1E-36AR3 Wiring

# **BX 36/36E Micro PLC Units (MPUs) Overview**

The BX 36/36E Micro PLC Unit (MPU) includes fourteen different versions. All have the same appearance and basic features. All units have 20 discrete input points and 16 discrete output points built-in. Units with DC inputs have 10 selectable high-speed inputs and units with DC outputs have 8 selectable high-speed outputs. All MPUs can expand their capacity with the BRX Expansion Modules to allow for more flexibility while keeping control cost down. BX 36E units have an Ethernet port as well as an additional 4 analog inputs and 2 analog outputs built-in that are current/voltage selectable within the software.

The units ship without wiring terminals. This allows you to select the termination type that best fits your application. There are several wiring options available, including screw terminal connectors, spring clamp terminal connectors and pre-wired *ZIP*Link cable solutions.

BX 36/36E MPUs are divided into two distinct groups, BX 36 and BX 36E. The BX 36 MPUs have no built-in analog I/O or Ethernet port. The BX 36E MPUs have all the features of the BX 36, plus built-in analog I/O and an Ethernet port.



BX 36 Micro PLC Unit (MPU) (No Built-in Analog or Ethernet Port)



BX 36E Micro PLC Unit (MPU) (Built-in Analog and Ethernet Port)

# **BX 36 MPUs General Specifications**



BX 36 Micro PLC Unit (MPU) (No Built-in Analog or Ethernet port)

- 36 discrete I/O points: 20 input, 16 output
- No built-in analog I/O points
- Models with DC inputs:
  - have 10 high-speed inputs rated up to 250kHz
  - accept 12-24 nominal voltage, AC or DC
  - can be wired as sinking or sourcing
- Models with AC inputs can accept 120-240 nominal voltages
- Output types available are DC sinking, DC sourcing, and relay
- Models with DC outputs have 8 high-speed outputs rated up to 250kHz
- Support for up to 8 additional Expansion Modules as long as the power budget is not exceeded.

The following table shows the available BX 36 MPUs.

BX 36 MPUs				
Part Number	External Power	Discrete Input	Discrete Output	Expansion Modules
BX-DM1-36ED1	120–240 VAC		8 High-speed	
BX-DM1-36ED1-D	12–24 VDC	10 High-speed	8 Standard DC Sinking	8.
BX-DM1-36ED2	120–240 VAC	10 Standard	8 High-speed	as long as
BX-DM1-36ED2-D	12–24 VDC	DC Sinking or Sourcing	8 Standard DC Sourcing	the MPU power
BX-DM1-36ER	120–240 VAC			budget is not exceeded
BX-DM1-36ER-D	12–24 VDC	16 Form A Relay		
BX-DM1-36AR	120–240 VAC	20 AC		

# **BX 36E MPUs General Specifications**



BX 36E Micro PLC Unit (MPU) (Built-in Analog and Ethernet Port)

- 36 Discrete I/O points: 20 inputs, 16 outputs
- All units have 4 analog input and 2 analog output (current/voltage software selectable)
- All units have built-in Ethernet port, 10/100 Mbps
- Models with DC inputs:
  - have 10 high-speed inputs rated up to 250kHz
  - accept 12–24 nominal voltages, AC or DC
  - can be wired as sinking or sourcing
- Models with AC inputs can accept 120-240 nominal voltages
- Output types available are DC sinking, DC sourcing, and relay
- Models with DC outputs have 8 high-speed outputs rated up to 250kHz
- Support for 8 additional Expansion Modules

The following table shows the available BX 36E MPUs.

BX 36E MPUs						
Part Number	External Power	Discrete Inputs	Discrete Output	Ana Input	log * Output	Expansion Modules
BX-DM1E-36ED13	120–240 VAC		8 High-Speed			
BX-DM1E-36ED13-D	12–24 VDC	10 High-speed 10 Standard DC Sinking or Sourcing	8 Standard DC Sinking			
BX-DM1E-36ED23	120–240 VAC		8 High-Speed	4	2	
BX-DM1E-36ED23-D	12–24 VDC		8 Standard DC Sourcing	Current or	Current or	8
BX-DM1E-36ER3	120–240 VAC			Voltage	Voltage	
BX-DM1E-36ER3-D	12–24 VDC		16 Form A Relay			
BX-DM1E-36AR3	120–240 VAC	20 Standard AC				

\* Analog can be current or voltage software selectable per channel.

# BX 36/36E MPU Wiring Termination Selection

The BX 36/36E MPUs ship without terminal blocks. This allows you to select the termination type that best suits your application. There are several removable terminal block options available, including screw terminals, spring clamp terminals, as well as pre-wired **ZIP**Link module and cable solutions.

### **Terminal Block Connectors**

The terminal block connectors are provided in kits and can be easily ordered as a single part number. Each kit contains the required number of terminal blocks: (12) 5-pin 5mm terminal blocks.

The BX 36/36E MPUs terminals are configured into groups consisting of 4 inputs and 4 outputs each with an isolated common, e.g., inputs X0–X3 are grouped with a common terminal. The groups are isolated such that a single 5-pin connector can be removed without affecting another group of I/O or the external power source.

The terminal block connector kit part numbers and connector specifications are listed in the table below.

Removable Terminal Block Connector Specifications					
Kit Part Number	BX-RTB36	BX-RTB36-1			
Connector Type	Screw Type-90 degree	Spring Clamp Type-180 degree			
Wire Exit	180 degree	180 degree			
Pitch	5.0 mm	5.0 mm			
Screw Size	M2.5	N/A			
Recommended Screw Torque	< 3.98 lb∙in (0.45 N⋅m)	N/A			
Screwdriver Blade Width	3.5 mm	3.5 mm			
Wire Gauge (Single Wire)	28–12 AWG	28–14 AWG			
Wire Gauge (Dual Wire)	28–16 AWG	28–16 AWG (Dual wire ferrule required)			
Wire Strip Length	0.3 in (7.5 mm)	0.37 in (9.5 mm)			
Equiv. Dinkle P/N	5ESDV-05P-BK	5ESDSR-05P-BK			

### **BX-RTB36 Screw Terminal Block Kit**

This terminal block kit has 12, 90 degree screw terminal blocks with 180 degree wire pass through.



### **BX-RTB36-1 Spring Terminal Block Kit**

This terminal block kit has 12, Spring Clamp wire terminal blocks with 180 degree wire pass through.



Replacement terminal blocks can be ordered online at: www.AutomationDirect.com. Single replacement terminal blocks are listed in table below.

Repla	Replacement Terminal Blocks				
	BX-RTB36	BX-RTB36-1			
5-pin	BX-RTB05	BX-RTB05-1			

### ZIPLink Prewired Cable Solutions

**ZIP**Links eliminate the normally tedious process of wiring between devices by utilizing prewired cables and DIN rail mount connector modules. **ZIP**Links are as simple as plugging in a cable connector at either end or terminating wires at only one end. Pre-wired cables keep installation clean and efficient, using less space at a fraction of the cost of standard terminal blocks. **ZIP**Link pre-wired cables connect directly from the MPU to a ZIPlink remote terminal block module or with the pigtail cable option, that allows for a convenient solution to wire the BRX platform to third-party devices. For the BX 36/36E MPUs, four (4) cables and four (4) **ZIP**Link feedthrough modules are needed to connect all the wiring termination points.

There are two (2) feedthrough module options available, the ZL-RTB20 and the ZL-RTB20-1. The ZL-RTB20 is a standard feedthrough remote terminal module while the ZL-RTB20-1 is a feedthrough remote terminal block having a more compact footprint, requiring less space in the control cabinet.

BX 36/36E ZIPLink Selector					
Part No.	Component Type	Module Part No.	Max Qty Needed	Cable Part No.*	Max Qty Needed
BX-DM1-36ED1					
BX-DM1-36ED1-D					
BX-DM1-36ED2					
BX-DM1-36ED2-D					
BX-DM1-36ER					
BX-DM1-36ER-D		ZL-RTB20 (Standard)			
BX-DM1-36AR	Foodthrough	-OR-	4	ZL-BX-CBL15 ZL-BX-CBL15-1	4
BX-DM1E-36ED13	Feedthrough	ZL-RTB20-1	4	ZL-BX-CBL15-1 ZL-BX-CBL15-2	4
BX-DM1E-36ED13-D		(Compact)			
BX-DM1E-36ED23					
BX-DM1E-36ED23-D					
BX-DM1E-36ER3					
BX-DM1E-36ER3-D					
BX-DM1E-36AR3					

The table below lists the ZIPLink system options for the BX 36/36E MPUs.

\* Select the cable length: Blank = 0.5 m, -1 = 1.0 m, -2 = 2.0 m. Available pigtail cables: ZL-BX-CBL15-1P = 1.0 m, ZL-BX-CBL15-2P = 2.0 m.

### ZIPLink Prewired Cables

Custom molded *ZIP*Link prewired cables allow for fast and easy connection of field wiring and remote I/O to the BRX platform. The prewired cables are available in 0.5 meter, 1 meter and 2 meter lengths. Pigtail cables are used to connect the BRX platform directly to third-party devices, lowering your wiring cost and time. The pigtail cables are available in 1 meter and 2 meter lengths.



### ZIPLink Remote Feedthrough Modules

Feedthrough modules provide low-cost and compact field wiring screw termination solutions for quickly connecting with the BRX platform. There are two (2) modules available for use with the BRX platform. The ZL-RTB20 and the ZL-RTB20-1. The ZL-RTB20 is a standard 2-row, 20-pin, DIN rail mountable feedthrough module. The ZL-RTB20-1 is a compact 3-row, 24-pin, DIN rail mountable feedthrough module with a smaller footprint design.

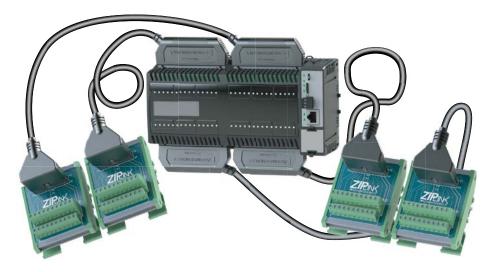
The **ZIP**Link remote feedthrough module specifications are listed in the table below.

ZIPLink Module Specifications					
Part Number	ZL-RTB20 ZL-RTB20-1 (Maximum of 4 Needed) (Maximum of 4 Needed)				
Number of positions	20 screw terminals, 2 rows 24 screw terminals, 3 rows				
Screwdriver Width	1/8 in (3.8 mm) maximum				
Screw Torque	4.4 lb⋅in (0.5 N⋅m)				

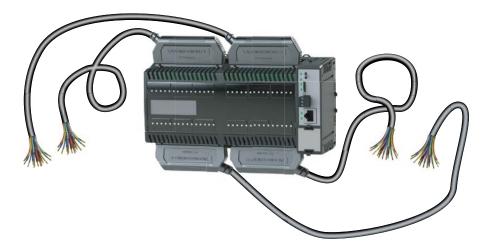


# ZIPLink System Examples

BX 36 MPU with *ZIP*Link pre-wired cables and ZL-RTB20 feedthrough modules.



BX 36 MPU with *ZIP*Link pigtail cables installed.



# **BX 36 Micro PLC Units (MPUs)**

# BX-DM1-36ED1 Wiring

This MPU is made up of 36 discrete I/O points. The connections are grouped as follows:

- 20 discrete inputs sinking/sourcing; rated for 12–24 VAC/VDC. They are located along the bottom of the unit; configured in five (5) groups of 5 terminals, each comprised of 5 inputs and an isolated common.
- 16 discrete outputs sinking; rated at 12–24 VDC. They are located along the top of the unit starting to the right of the 24VDC auxiliary output terminals. The outputs are configured in four (4) groups of 5 terminals, each comprised of 4 outputs and an isolated common.

This MPU requires an external 120–240 VAC power supply. The AC power supply connection and the 24VDC auxiliary output supply terminals are located on the top left side of the unit.



WARNING: No analog I/O is included on this unit. The 5 terminals to the right of the input and output rails are not used. These terminals are not internally connected. DO NOT CONNECT ANYTHING TO THESE TERMINALS!



BX-DM1-36ED1

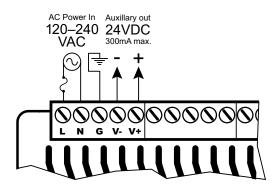


NOTE: Four (4) Expansion Modules can be connected to extend I/O capacity.

# **Power Supply Specifications**

Power Supply Specifications				
Nominal Voltage Range	120–240 VAC			
Input Voltage Range (Tolerance)	85–264 VAC			
Rated Operating Frequency	47–63 Hz			
Maximum Input Power	40VA			
Cold Start Inrush Current	1.5 A, 2ms			
Maximum Inrush Current (Hot Start)	1.5 A, 2ms			
Internal Input Fuse Protection	Micro fuse 250V, 2A Non-replaceable			
Acceptable External Power Drop Time	10ms			
Under Input Voltage Lock-out	80VAC			
Input Transient Protection	Input choke and line filter			
Heat Dissipation	21.7 W Max			
Isolated User 24VDC Output	24VDC @ 0.3 A max, <1V P-P Ripple, Integrated self- resetting short circuit protection			
Voltage Withstand (dielectric)	1500VAC Power Inputs to Ground applied for 1 minute 1500VAC Ground to 24VDC Output applied for 1 minute			
Insulation Resistance	>10MΩ @ 500VDC			
Software Version Required	Do-more! Designer version 2.0 or later			

# **Power Supply Connections**





WARNING: Do not exceed the 24VDC auxiliary power supply load limit of 300mA.



WARNING: The BRX System MUST have a proper earth ground. Do not operate the BRX MPU without proper earth grounding.

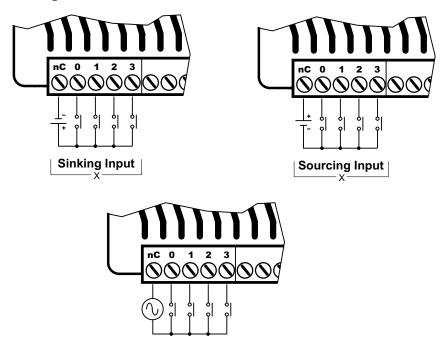
# **Discrete Input Specifications**

Discrete Input Specifications				
Input Type		Sink/Source		
Total Inputs per Module		20		
Commons		5 (4 points/common) Isolated		
Nominal Voltage Rang	e	12-24 VAC/VDC		
Input Voltage Range		9–30 V/	AC/VDC	
Maximum Voltage		30 VA	C/VDC	
DC Frequency		0–250 kHz -	High-speed	
Minimum Pulse Width		0.5 μs - H	igh-speed	
AC Frequency		47–6	3 Hz <sup>2</sup>	
Input Impedance		3kΩ @	24VDC	
Input Current (typical)		6mA @ 24 VAC/VDC		
Maximum Input Current		12mA @ 30 VAC/VDC		
ON Voltage Level		> 9.0 VAC/VDC		
OFF Voltage Level		< 2.0 VAC/VDC		
Maximum OFF Curren	t	1.5 mA		
Status Indicators		Logic Side, Green		
Input Details				
Input Type		High-Speed DC	Standard <sup>1</sup>	
Location		X0X9	X10X19	
OFF to ON	DC	< 2µs	2ms	
Response	AC	-	10ms <sup>2</sup>	
ON to OFF	DC	< 2µs	2ms	
Response	AC	-	10ms <sup>2</sup>	
Maximum Switching	DC	250kHz		
Frequency	AC	~ 30Hz		

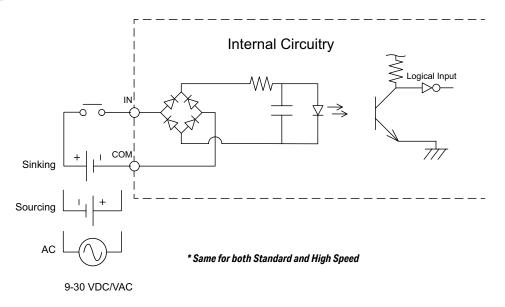
1. All inputs may be used as standard inputs. Only the first 10 inputs (X0...X9) are capable of high-speed DC operation.

2. 60Hz to 240Hz filter should be set in the software when using an AC line signal.

**Discrete Input Connection Options** 



Discrete Input Internal Circuitry \*



AC Input

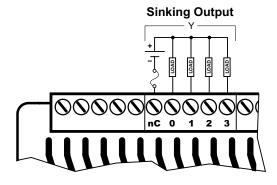
# **Discrete Output Specifications**

Discrete Output Specifications				
Output Type	Sinking			
Total Outputs per Module	16			
Commons	4 (4 points/com	mon) Isolated		
Maximum Current per Common	2A			
Nominal Voltage Range	12–24	VDC		
Operating Voltage Range	5–36 \	/DC		
Maximum Voltage	36VE	C		
Minimum Output Current	0.1 mA @	24VDC		
Maximum Output Current	0.5 A per output No derating over temperature range			
Maximum Inrush Current	5A for 50ms			
Maximum Leakage Current	10µA			
ON Voltage Drop	0.05 VDC			
Status Indicators	Logic Side, Green			
Output Details				
Output Type	High-Speed	Standard <sup>1</sup>		
Location	Y0Y7	Y8Y15		
OFF to ON Response	< 2µs	< 5ms		
ON to OFF Response	< 2µs	< 2ms		
Maximum Switching Frequency	1m cable - 250kHz~100Hz10m cable - 100kHz~100Hz			
Overcurrent, Short Circuit Protection and Short to Ground	Current limit by Common Group, self- resetting	N/A		
Overcurrent Trip Level <sup>2</sup>	Between 4A and 8A	N/A		
Fuse Type     User-supplied external fuse				

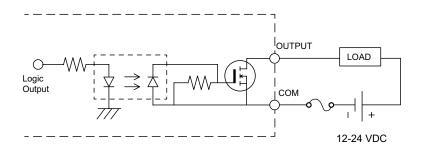
1. All outputs may be used as standard outputs. Only the first 8 outputs (Y0...Y7) are capable of high-speed DC operation.

2. When the high-speed outputs are in an overcurrent situation, the Common terminal Red LED is on. The output LEDs will remain operational even though the output circuitry is turned off and no power is flowing. This condition is not reported to the CPU.

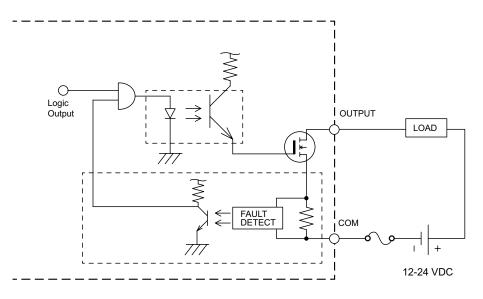
# **Discrete Output Connection Options**



**Discrete Standard Output Internal Circuitry** 



Discrete High-Speed Output Internal Circuitry



**NOTE:** When the high speed outputs are in an overcurrent situation, the Common terminal Red LED is on. The output LEDs will remain operational even though the output circuitry is turned off and no power is flowing. This condition is not reported to the CPU.

# BX-DM1-36ED1-D Wiring

This MPU is made up of 36 discrete I/O points. The connections are grouped as follows:

- 20 discrete inputs sinking/sourcing; rated for 12–24 VAC/VDC. They are located along the bottom of the unit; configured in five (5) groups of 5 terminals, each comprised of 4 inputs and an isolated common.
- 16 discrete outputs sinking; rated at 12–24 VDC. They are located along the top of the unit starting to the right of the 24VDC external power supply terminals. The outputs are configured in four (4) groups of five (5) terminals, each comprised of four (4) outputs and an isolated common.

The MPU requires an external 12–24 VDC power supply. The DC power supply connection is located on the top left side of the unit. There is no 24VDC auxiliary output supply.

WARNING: No analog I/O is included on this unit. The 5 terminals to the right of the input and output rails are not used. These terminals are not internally connected. DO NOT CONNECT ANYTHING TO THESE TERMINALS!



BX-DM1-36ED1-D



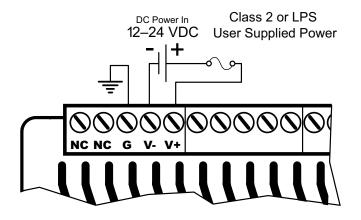
**NOTE:** Eight (8) Expansion Modules can be connected to extend I/O capacity, as long as the MPU power budget is not exceeded.

### **Power Supply Specifications**

Power Supply Specifications			
Nominal Voltage Range*	12–24 VDC		
Input Voltage Range (Tolerance)*	10–36 VDC		
Maximum Input Voltage Ripple	< ±10%		
Maximum Input Power	30W		
Cold Start Inrush Current	5A, 2ms		
Maximum Inrush Current (Hot Start)	5A, 2ms		
Internal Input Protection	Reverse polarity protection and undervoltage lockout via transistor circuit		
Acceptable External Power Drop Time	10ms		
Under Input Voltage Lock-out	<9VDC		
Heat Dissipation	19.5 W Max		
Isolated User 24VDC Output	None		
Voltage Withstand (dielectric)	1500VAC power Inputs to ground applied for 1 minute		
Insulation Resistance	>10MΩ @ 500VDC		
Software Version Required	Do-more! Designer version 2.0 or later		

\* Class 2 or LPS Power Supply required.

### **Power Supply Connections**





WARNING: No External AC power supply needed on this unit. The two terminals marked "NC" are not used. These terminals are not internally connected. DO NOT CONNECT ANYTHING TO THESE TERMINALS!

WARNING: The BRX System MUST have a proper earth ground. Do not operate the BRX MPU without proper earth grounding.

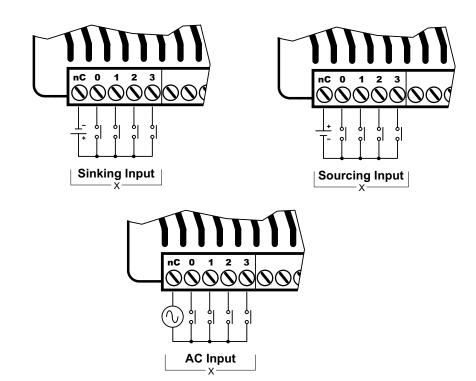
# **Discrete Input Specifications**

Discrete Input Specifications					
Input Type		Sink/Source			
Total Inputs per Modul	е	20			
Commons		5 (4 points/common) Isolated			
Nominal Voltage Rang	е	12–24 VAC/VDC			
Input Voltage Range		9–30 VA	AC/VDC		
Maximum Voltage		30 VA	C/VDC		
DC Frequency		0–250 kHz -	High-speed		
Minimum Pulse Width		0.5 µs - H	igh-speed		
AC Frequency		47–6	3 Hz <sup>2</sup>		
Input Impedance		3kΩ @	24VDC		
Input Current (typical)		6mA @ 24 VAC/VDC			
Maximum Input Current		12mA @ 30 VAC/VDC			
ON Voltage Level		> 9.0 VAC/VDC			
OFF Voltage Level	OFF Voltage Level		< 2.0 VAC/VDC		
Maximum OFF Curren	t	1.5 mA			
Status Indicators		Logic Side, Green			
Input Details					
Input Type		High-Speed DC	Standard <sup>1</sup>		
Location		X0X9	X10X19		
OFF to ON	DC	< 2µs	2ms		
Response	AC	-	10ms <sup>2</sup>		
ON to OFF	DC	< 2µs	2ms		
Response	AC	-	10ms <sup>2</sup>		
Maximum Switching	DC	250kHz			
Frequency	AC	~ 30Hz			

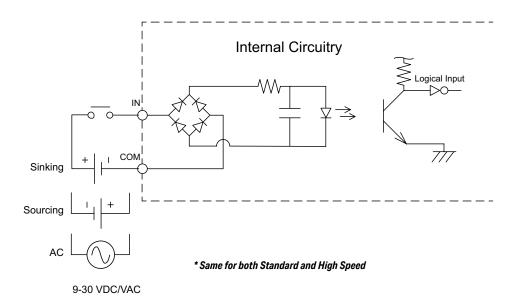
1. All inputs may be used as standard inputs. Only the first 10 inputs (X0...X9) are capable of high-speed DC operation.

2. 60Hz to 240Hz filter should be set in the software when using an AC line signal.

# **Discrete Input Connection Options**



Discrete Input Internal Circuitry \*



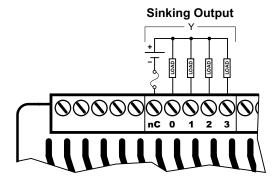
# **Discrete Output Specifications**

Discrete Output Specifications			
Output Type	Sinking		
Total Outputs per Module	16	;	
Commons	4 (4 points/com	mon) Isolated	
Maximum Current per Common	2A	١	
Nominal Voltage Range	12–24	VDC	
Operating Voltage Range	5–36	/DC	
Maximum Voltage	36VDC		
Minimum Output Current	0.1 mA @ 24VDC		
Maximum Output Current	0.5 A per output No derating over temperature range		
Maximum Inrush Current	5A for 50ms		
Maximum Leakage Current	10µA		
ON Voltage Drop	0.05 VDC		
Status Indicators	Logic Side, Green		
Output Details			
Output Type	High-Speed	Standard <sup>1</sup>	
Location	Y0Y7	Y8Y15	
OFF to ON Response	< 2µs	< 5ms	
ON to OFF Response	< 2µs	< 2ms	
Maximum Switching Frequency	1m cable - 250kHz 10m cable - 100kHz	~100Hz	
Overcurrent, Short Circuit Protection and Short to Ground	Current limit by Common Group, self-resetting	N/A	
Overcurrent Trip Level <sup>2</sup>	Between 4A and 8A	N/A	
Fuse Type User-supplied external fuse			

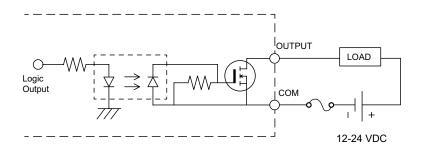
1. All outputs may be used as standard outputs. Only the first 8 outputs (Y0...Y7) are capable of high-speed DC operation.

2. When the high-speed outputs are in an overcurrent situation, the Common terminal Red LED is on. The output LEDs will remain operational even though the output circuitry is turned off and no power is flowing. This condition is not reported to the CPU.

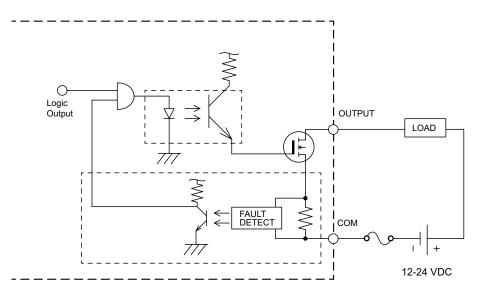
## **Discrete Output Connection Options**



**Discrete Standard Output Internal Circuitry** 



Discrete High-Speed Output Internal Circuitry



**NOTE:** When the high speed outputs are in an overcurrent situation, the Common terminal Red LED is on. The output LEDs will remain operational even though the output circuitry is turned off and no power is flowing. This condition is not reported to the CPU.

# BX-DM1-36ED2 Wiring

This MPU is made up of 36 discrete I/O points. The connections are grouped as follows:

- 20 discrete inputs sinking/sourcing; rated for 12–24 VAC/VDC. They are located along the bottom of the unit; configured in five (5) groups of 5 terminals, each comprised of 4 inputs and an isolated common.
- 16 discrete outputs sourcing; rated at 12–24 VDC. They are located along the top of the unit starting to the right of the 24VDC auxiliary output terminals. The outputs are configured in four (4) groups of 5 terminals, each comprised of 4 outputs and an isolated common.

This MPU requires an external 120–240 VAC power supply. The AC power supply connection and the 24VDC auxiliary output supply terminals are located on the top left side of the unit.

WARNING: No analog I/O is included on this unit. The 5 terminals to the right of the input and output rails are not used. These terminals are not internally connected. DO NOT CONNECT ANYTHING TO THESE TERMINALS!



BX-DM1-36ED2

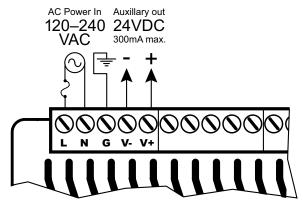


**NOTE:** Eight (8) Expansion Modules can be connected to extend I/O capacity, as long as the MPU power budget is not exceeded.

# **Power Supply Specifications**

Power Supply Specifications			
Nominal Voltage Range	120–240 VAC		
Input Voltage Range (Tolerance)	85–264 VAC		
Rated Operating Frequency	47–63 Hz		
Maximum Input Power	40VA		
Cold Start Inrush Current	1.5 A, 2ms		
Maximum Inrush Current (Hot Start)	1.5 A, 2ms		
Internal Input Fuse Protection	Micro fuse 250V, 2A Non-replaceable		
Acceptable External Power Drop Time	10ms		
Under Input Voltage Lock-out	80VAC		
Input Transient Protection	Input choke and line filter		
Heat Dissipation	21.7 W Max		
Isolated User 24VDC Output	24VDC @ 0.3 A max, <1V P-P Ripple, Integrated self- resetting short circuit protection		
Voltage Withstand (dielectric)	1500VAC Power Inputs to Ground applied for 1 minute 1500VAC Ground to 24VDC Output applied for 1 minute		
Insulation Resistance	>10MΩ @ 500VDC		
Software Version Required	Do-more! Designer version 2.0 or later		

# **Power Supply Connections**





WARNING: Do not exceed the 24VDC auxiliary power supply load limit of 300mA.

WARNING: The BRX System MUST have a proper earth ground. Do not operate the BRX MPU without proper earth grounding.

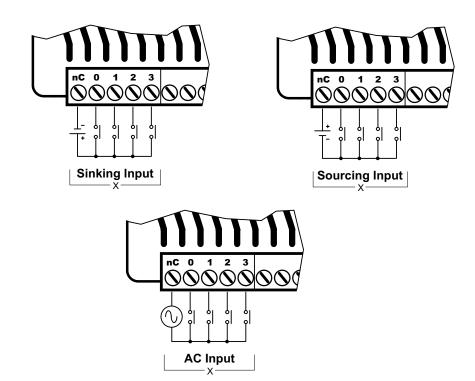
# **Discrete Input Specifications**

Discrete Input Specifications			
Input Type		Sink/Source	
Total Inputs per Modul	e	20	
Commons		5 (4 points/con	nmon) Isolated
Nominal Voltage Rang	e	12–24 VAC/VDC	
Input Voltage Range		9–30 VAC/VDC	
Maximum Voltage		30 VA0	C/VDC
DC Frequency		0–250 kHz -	High-speed
Minimum Pulse Width		0.5 µs - H	igh-speed
AC Frequency		47–63	3 Hz <sup>2</sup>
Input Impedance		3kΩ @ 24VDC	
Input Current (typical)		6mA @ 24 VAC/VDC	
Maximum Input Current		12mA @ 30 VAC/VDC	
ON Voltage Level		> 9.0 VAC/VDC	
OFF Voltage Level		< 2.0 VAC/VDC	
Maximum OFF Current		1.5 mA	
Status Indicators		Logic Side, Green	
Input Details			
Input Type		High-Speed DC	Standard <sup>1</sup>
Location		X0X9	X10X19
OFF to ON	DC	< 2µs	2ms
Response	AC	-	10ms <sup>2</sup>
ON to OFF	DC	< 2µs	2ms
Response	AC	-	10ms <sup>2</sup>
Maximum Switching	DC	250kHz	
Frequency	AC	~ 30Hz	

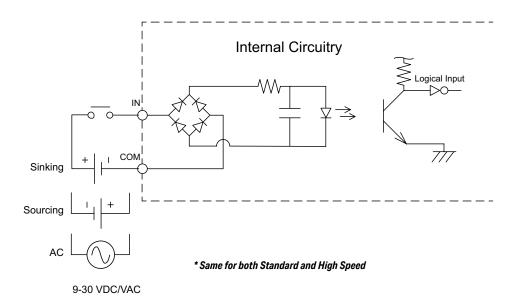
1. All inputs may be used as standard inputs. Only the first 10 inputs (X0...X9) are capable of highspeed DC operation.

2. 60Hz to 240Hz filter should be set in the software when using an AC line signal.

# **Discrete Input Connection Options**



Discrete Input Internal Circuitry \*



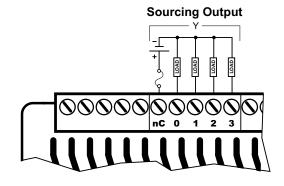
# **Discrete Output Specifications**

Discrete Output Specifications			
Output Type	Sourcing		
Total Outputs per Module	16		
Commons	4 (4 points/comm	on) Isolated	
Maximum Current per Common	2A		
Nominal Voltage Range	12–24 V	DC	
Operating Voltage Range	5–36 VI	C	
Maximum Voltage	36VD0	2	
Minimum Output Current	0.1 mA @ 24VDC		
Maximum Output Current	0.5 A per output No derating over temperature range		
Maximum Inrush Current	5A for 50ms		
Maximum Leakage Current	10µA		
ON Voltage Drop	0.05 VDC		
Status Indicators	Logic Side, Green		
Output Details			
Output Type	High-Speed	Standard <sup>1</sup>	
Location	Y0Y7	Y8Y15	
OFF to ON Response	< 2µs	< 5ms	
ON to OFF Response	< 2µs	< 2ms	
Maximum Switching Frequency	1m cable - 250kHz 10m cable - 100kHz	~100Hz	
Overcurrent, Short Circuit Protection and Short to Ground	Current limit by Common Group, self-resetting	N/A	
Overcurrent Trip Level <sup>2</sup>	Between 4A and 8A	N/A	
Fuse Type	User-supplied external fuse		

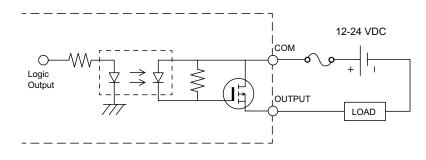
1. All outputs may be used as standard outputs. Only the first 8 outputs (Y0...Y7) are capable of high-speed DC operation.

2. When the high-speed outputs are in an overcurrent situation, the Common terminal Red LED is on. The output LEDs will remain operational even though the output circuitry is turned off and no power is flowing. This condition is not reported to the CPU.

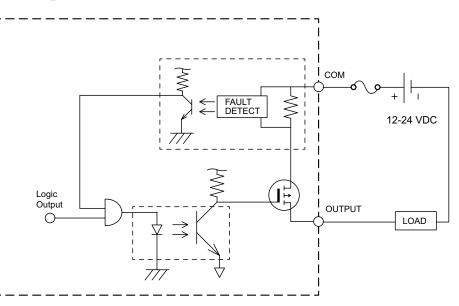
# **Discrete Output Connection Options**



**Discrete Standard Output Internal Circuitry** 



# Discrete High-Speed Output Internal Circuitry



**NOTE:** When the high speed outputs are in an overcurrent situation, the Common terminal Red LED is on. The output LEDs will remain operational even though the output circuitry is turned off and no power is flowing. This condition is not reported to the CPU.

# BX-DM1-36ED2-D Wiring

This MPU is made up of 36 discrete I/O points. The connections are grouped as follows:

- 20 discrete inputs sinking/sourcing; rated for 12–24 VAC/VDC. They are located along the bottom of the unit; configured in five (5) groups of 5 terminals, each comprised of 4 inputs and an isolated common.
- 16 discrete outputs sourcing; rated at 12–24 VDC. They are located along the top of the unit starting to the right of the 24VDC external power supply terminals. The outputs are configured in four (4) groups of 5 terminals, each comprised of 4 outputs and an isolated common.

This MPU requires an external 12–24 VDC power supply. The DC power supply connection is located on the top left side of the unit. There is no 24VDC auxiliary output supply.

WARNING: No analog I/O is included on this unit. The 5 terminals to the right of the input and output rails are not used. These terminals are not internally connected. DO NOT CONNECT ANYTHING TO THESE TERMINALS!





**NOTE:** Eight (8) Expansion Modules can be connected to extend I/O capacity, as long as the MPU power budget is not exceeded.

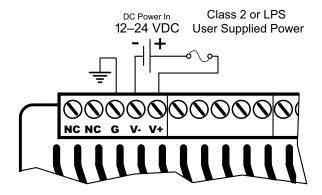
# BX-DM1-36ED2-D, Continued

# **Power Supply Specifications**

Power Supply Specifications		
Nominal Voltage Range*	12–24 VDC	
Input Voltage Range (Tolerance)*	10–36 VDC	
Maximum Input Voltage Ripple	< ±10%	
Maximum Input Power	30W	
Cold Start Inrush Current	5A, 2ms	
Maximum Inrush Current (Hot Start)	5A, 2ms	
Internal Input Protection	Reverse polarity protection and undervoltage lockout v transistor circuit	
Acceptable External Power Drop Time	10ms	
Under Input Voltage Lock-out	<9VDC	
Heat Dissipation	19.5 W Max	
Isolated User 24VDC Output	None	
Voltage Withstand (dielectric)	1500VAC power Inputs to ground applied for 1 minute	
Insulation Resistance	>10MΩ @ 500VDC	
Software Version Required	Do-more! Designer version 2.0 or later	

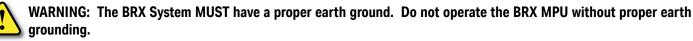
\* Class 2 or LPS Power Supply required.

### **Power Supply Connections**





WARNING: No External AC power supply needed on this unit. The two terminals marked "NC" are not used. These terminals are not internally connected. DO NOT CONNECT ANYTHING TO THESE TERMINALS!



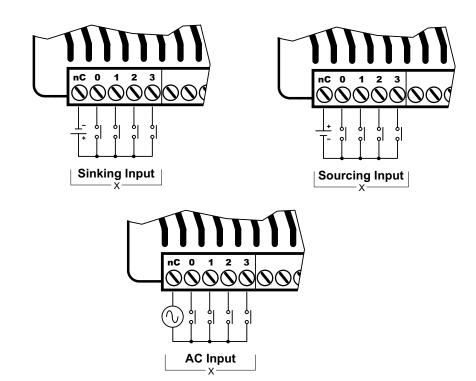
# **Discrete Input Specifications**

Discrete Input Specifications			
Input Type		Sink/Source	
Total Inputs per Module		20	
Commons		5 (4 points/common) Isolated	
Nominal Voltage Rang	е	12–24 VAC/VDC	
Input Voltage Range		9–30 VAC/VDC	
Maximum Voltage		30 VAC/VDC	
DC Frequency		0–250 kHz -	High-speed
Minimum Pulse Width		0.5 µs - H	igh-speed
AC Frequency	AC Frequency		3 Hz <sup>2</sup>
Input Impedance		3kΩ @ 24VDC	
Input Current (typical)		6mA @ 24 VAC/VDC	
Maximum Input Current		12mA @ 30 VAC/VDC	
ON Voltage Level		> 9.0 VAC/VDC	
OFF Voltage Level		< 2.0 VAC/VDC	
Maximum OFF Current		1.5 mA	
Status Indicators		Logic Side, Green	
Input Details			
Input Type		High-Speed DC	Standard <sup>1</sup>
Location		X0X9	X10X19
OFF to ON	DC	< 2µs	2ms
Response	AC	_	10ms <sup>2</sup>
ON to OFF	DC	< 2µs	2ms
Response	AC	_	10ms <sup>2</sup>
Maximum Switching	DC	250kHz	
Frequency	AC	~ 30Hz	

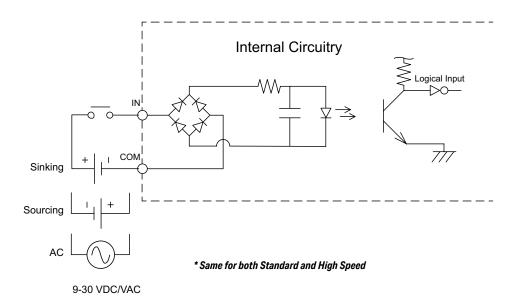
1. All inputs may be used as standard inputs. Only the first 10 inputs (X0...X9) are capable of highspeed DC operation.

2. 60Hz to 240Hz filter should be set in the software when using an AC line signal.

# **Discrete Input Connection Options**



Discrete Input Internal Circuitry \*



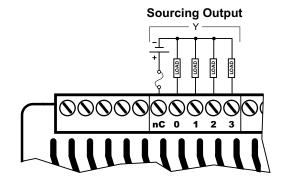
# **Discrete Output Specifications**

Discrete Output Specifications			
Output Type	Sourcing		
Total Outputs per Module	1	6	
Commons	4 (4 points/con	nmon) Isolated	
Maximum Current per Common	2	A	
Nominal Voltage Range	12–24	VDC	
Operating Voltage Range	5–36	VDC	
Maximum Voltage	36VDC		
Minimum Output Current	0.1 mA @ 24VDC		
Maximum Output Current	0.5 A per output No derating over temperature range		
Maximum Inrush Current	5A for 50ms		
Maximum Leakage Current	10μΑ		
ON Voltage Drop	0.05 VDC		
Status Indicators	Logic Side, Green		
Output Details			
Output Type	High-Speed	Standard <sup>1</sup>	
Location	Y0Y7	Y8Y15	
OFF to ON Response	< 2µs	< 5ms	
ON to OFF Response	< 2µs	< 2ms	
Maximum Switching Frequency	1m cable - 250kHz 10m cable - 100kHz	~100Hz	
Overcurrent, Short Circuit Protection and Short to Ground	Current limit by Common Group, self-resetting	N/A	
Overcurrent Trip Level <sup>2</sup>	Between 4A and 8A	N/A	
Fuse Type	User-supplied external fuse		

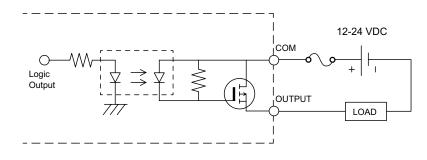
1. All outputs may be used as standard outputs. Only the first 8 outputs (Y0...Y7) are capable of highspeed DC operation.

2. When the high-speed outputs are in an overcurrent situation, the Common terminal Red LED is on. The output LEDs will remain operational even though the output circuitry is turned off and no power is flowing. This condition is not reported to the CPU.

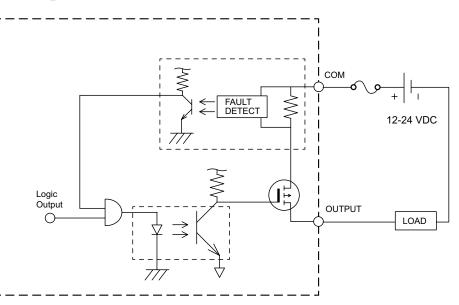
# **Discrete Output Connection Options**



**Discrete Standard Output Internal Circuitry** 



Discrete High-Speed Output Internal Circuitry



**NOTE:** When the high speed outputs are in an overcurrent situation, the Common terminal Red LED is on. The output LEDs will remain operational even though the output circuitry is turned off and no power is flowing. This condition is not reported to the CPU.

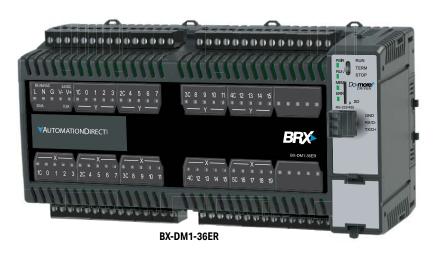
# **BX-DM1-36ER Wiring**

This MPU is made up of 36 discrete I/O points. The connections are grouped as follows:

- 20 discrete inputs sinking/sourcing; rated for 12–24 VAC/VDC. They are located along the bottom of the unit; configured in five (5) groups of 5 terminals, each comprised of 4 inputs and an isolated common.
- 16 discrete outputs Form A Relay (SPST); rated 12–48 VDC/ 24–240 VAC. They are located along the top of the unit starting to the right of the 24VDC auxiliary output terminals. The outputs are configured in four (4) groups of 5 terminals, each comprised of 4 outputs and an isolated common.

This MPU requires an external 120–240 VAC power supply. The AC power supply connection and the 24VDC auxiliary output supply terminals are located on the top left side of the unit.

WARNING: No analog I/O is included on this unit. The 5 terminals to the right of the input and output rails are not used. These terminals are not internally connected. DO NOT CONNECT ANYTHING TO THESE TERMINALS!



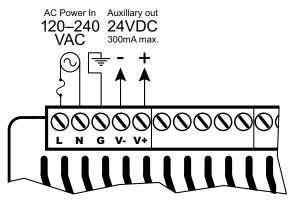


**NOTE:** Eight (8) Expansion Modules can be connected to extend I/O capacity, as long as the MPU power budget is not exceeded.

# **Power Supply Specifications**

Power Supply Specifications			
Nominal Voltage Range	120–240 VAC		
Input Voltage Range (Tolerance)	85–264 VAC		
Rated Operating Frequency	47–63 Hz		
Maximum Input Power	40VA		
Cold Start Inrush Current	1.5 A, 2ms		
Maximum Inrush Current (Hot Start)	1.5 A, 2ms		
Internal Input Fuse Protection	Micro fuse 250V, 2A Non-replaceable		
Acceptable External Power Drop Time	10ms		
Under Input Voltage Lock-out	80VAC		
Input Transient Protection	Input choke and line filter		
Heat Dissipation	24.9 W Max		
Isolated User 24VDC Output	24VDC @ 0.3 A max, <1V P-P Ripple, Integrated self- resetting short circuit protection		
Voltage Withstand (dielectric)	1500VAC Power Inputs to Ground applied for 1 minute 1500VAC Ground to 24VDC Output applied for 1 minute		
Insulation Resistance	>10MΩ @ 500VDC		
Software Version Required	Do-more! Designer version 2.0 or later		

# **Power Supply Connections**





WARNING: Do not exceed the 24VDC auxiliary power supply load limit of 300mA.



WARNING: The BRX System MUST have a proper earth ground. Do not operate the BRX MPU without proper earth grounding.

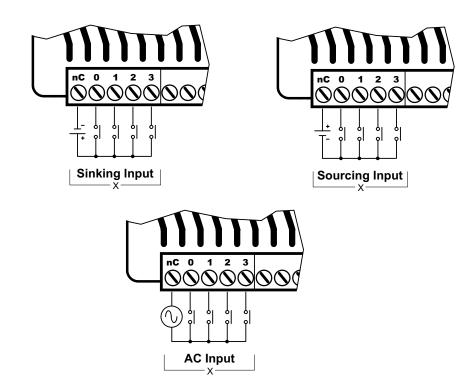
# **Discrete Input Specifications**

Discrete Input Specifications				
Input Type		Sink/Source		
Total Inputs per Module		20		
Commons		5 (4 points/common) Isolated		
Nominal Voltage Rang	е	12–24 VAC/VDC		
Input Voltage Range		9–30 VAC/VDC		
Maximum Voltage		30 VAC/VDC		
DC Frequency	DC Frequency		High-speed	
Minimum Pulse Width		0.5 µs - H	igh-speed	
AC Frequency		47–63	3 Hz <sup>2</sup>	
Input Impedance		3kΩ @ 24VDC		
Input Current (typical)		6mA @ 24 VAC/VDC		
Maximum Input Current		12mA @ 30 VAC/VDC		
ON Voltage Level		> 9.0 VAC/VDC		
OFF Voltage Level		< 2.0 VAC/VDC		
Maximum OFF Current		1.5 mA		
Status Indicators	Status Indicators		Logic Side, Green	
Input Details				
Input Type		High-Speed DC	Standard <sup>1</sup>	
Location		X0X9	X10X19	
OFF to ON	DC	< 2µs	2ms	
Response	AC	-	10ms <sup>2</sup>	
ON to OFF	DC	< 2µs	2ms	
Response	AC	-	10ms <sup>2</sup>	
Maximum Switching	DC	250kHz		
Frequency	AC	~ 30Hz		

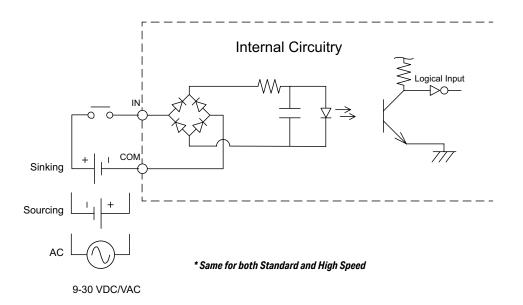
1. All inputs may be used as standard inputs. Only the first 10 inputs (X0...X9) are capable of highspeed DC operation.

2. 60Hz to 240Hz filter should be set in the software when using an AC line signal.

# **Discrete Input Connection Options**



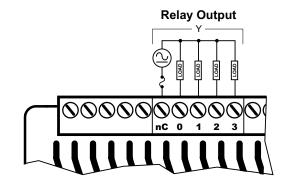
Discrete Input Internal Circuitry \*



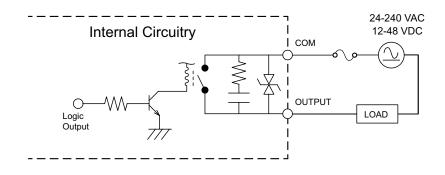
# **Discrete Output Specifications**

Discrete Output Specifications		
Output Type	Relay Form A (SPST)	
Total Outputs per Module	16	
Commons	4 (4 points/common) Isolated	
Maximum Current per Common	8A	
Nominal Voltage Range	12–48 VDC 24–240 VAC	
Operating Voltage Range	5–60 VDC 5–264 VAC	
Maximum Voltage	60VDC 264VAC	
Minimum Output Current	0.1 mA @ 24VDC 0.1 mA @ 24VAC	
Maximum Output Current	2A	
Maximum Inrush Current	5A for 50ms	
Maximum Leakage Current	1μA (DC), 300μA (AC) due to RC snubber circuit	
ON Voltage Drop	0.2 V Max	
Status Indicators	Logic Side, Green	
Output Details		
Output Type	Standard	
Location	Y0Y15	
ON-OFF Response	<10ms	
OFF-ON Response	<10ms	
Maximum Switching Frequency	10Hz	
Relay Cycle Life Mechanical Endurance Electrical Endurance	5 million operations 120,000 operations	
Fuse Type	User-supplied external fuse	

### **Discrete Output Connection Options**



Discrete Standard Output Internal Circuitry



#### **BX-DM1-36ER-D Wiring**

This MPU is made up of 36 discrete I/O points. The connections are grouped as follows:

- 20 discrete inputs sinking/sourcing; rated for 12–24 VAC/VDC. They are located along the bottom of the unit; configured in five (5) groups of 5 terminals, each comprised of 4 inputs and an isolated common.
- 16 discrete outputs Form A Relay (SPST); rated 12–48 VDC/ 24–240 VAC. They are located along the top of the unit starting to the right of the 24VDC external power supply terminals. The outputs are configured in four (4) groups of 5 terminals, each comprised of 4 outputs and an isolated common.

This MPU requires an external 12–24 VDC power supply. The DC power supply connection is located on the top left side of the unit. There is no 24VDC auxiliary output supply

WARNING: No analog I/O is included on this unit. The 5 terminals to the right of the input and output rails are not used. These terminals are not internally connected. DO NOT CONNECT ANYTHING TO THESE TERMINALS!





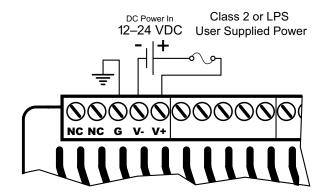
**NOTE:** Eight (8) Expansion Modules can be connected to extend I/O capacity, as long as the MPU power budget is not exceeded.

#### **Power Supply Specifications**

Power Supply Specifications		
Nominal Voltage Range*	12–24 VDC	
Input Voltage Range (Tolerance)*	10–36 VDC	
Maximum Input Voltage Ripple	< ±10%	
Maximum Input Power	30W	
Cold Start Inrush Current	5A, 2ms	
Maximum Inrush Current (Hot Start)	5A, 2ms	
Internal Input Protection	Reverse polarity protection and undervoltage lockout via transistor circuit	
Acceptable External Power Drop Time	10ms	
Under Input Voltage Lock-out	<9VDC	
Heat Dissipation	22.7 W Max	
Isolated User 24VDC Output	None	
Voltage Withstand (dielectric)	1500VAC power Inputs to ground applied for 1 minute	
Insulation Resistance	>10MΩ @ 500VDC	
Software Version Required	Do-more! Designer version 2.0 or later	

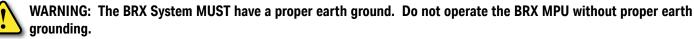
\* Class 2 or LPS Power Supply required.

#### **Power Supply Connections**





WARNING: No External AC power supply needed on this unit. The two terminals marked "NC" are not used. These terminals are not internally connected. DO NOT CONNECT ANYTHING TO THESE TERMINALS!



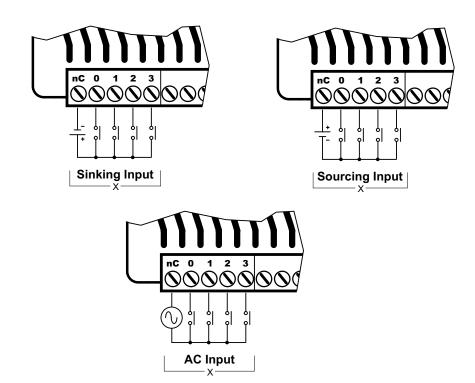
### **Discrete Input Specifications**

Discrete Input Specifications			
Input Type		Sink/Source	
Total Inputs per Modul	e	2	0
Commons		5 (4 points/con	nmon) Isolated
Nominal Voltage Rang	е	12–24 V	AC/VDC
Input Voltage Range		9–30 VA	AC/VDC
Maximum Voltage		30 VA	C/VDC
DC Frequency		0–250 kHz -	High-speed
Minimum Pulse Width		0.5 µs - H	igh-speed
AC Frequency		47–6	3 Hz <sup>2</sup>
Input Impedance		3kΩ @ 24VDC	
Input Current (typical)		6mA @ 24 VAC/VDC	
Maximum Input Current		12mA @ 30 VAC/VDC	
ON Voltage Level		> 9.0 VAC/VDC	
OFF Voltage Level		< 2.0 VAC/VDC	
Maximum OFF Current		1.5 mA	
Status Indicators		Logic Side, Green	
Input Details			
Input Type		High-Speed DC	Standard <sup>1</sup>
Location		X0X9	X10X19
OFF to ON	DC	< 2µs	2ms
Response	AC	-	10ms <sup>2</sup>
ON to OFF	DC	< 2µs	2ms
Response	AC	-	10ms <sup>2</sup>
Maximum Switching	DC	250kHz	
Frequency	AC	~ 30Hz	

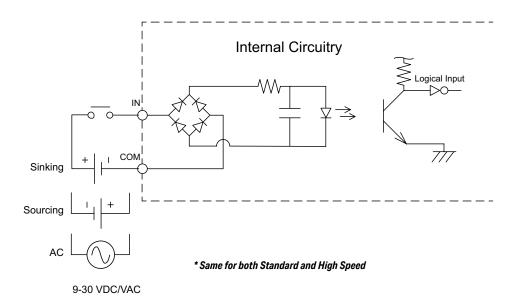
1. All inputs may be used as standard inputs. Only the first 10 inputs (X0...X9) are capable of highspeed DC operation.

2. 60Hz to 240Hz filter should be set in the software when using an AC line signal.

### **Discrete Input Connection Options**



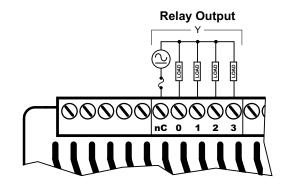
Discrete Input Internal Circuitry \*



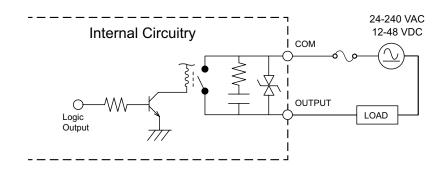
### **Discrete Output Specifications**

Discusts Autout Constituent		
Discrete Output Specifications		
Output Type	Relay Form A (SPST)	
Total Outputs per Module	16	
Commons	4 (4 points/common) Isolated	
Maximum Current per Common	8A	
Nominal Voltage Range	12–48 VDC 24–240 VAC	
Operating Voltage Range	5–60 VDC 5–264 VAC	
Maximum Voltage	60VDC 264VAC	
Minimum Output Current	0.1 mA @ 24VDC 0.1 mA @ 24VAC	
Maximum Output Current	2A	
Maximum Inrush Current	5A for 50ms	
Maximum Leakage Current	$1\mu A$ (DC), 300 $\mu A$ (AC) due to RC snubber circuit	
ON Voltage Drop	0.2 V Max	
Status Indicators	Logic Side, Green	
Output Details		
Output Type	Standard	
Location	Y0Y15	
ON-OFF Response	<10ms	
OFF-ON Response	<10ms	
Maximum Switching Frequency	10Hz	
Relay Cycle Life Mechanical Endurance Electrical Endurance	5 million operations 120,000 operations	
Fuse Type	User-supplied external fuse	

### **Discrete Output Connection Options**



Discrete Standard Output Internal Circuitry



#### **BX-DM1-36AR Wiring**

This MPU is made up of 36 discrete I/O points. The connections are grouped as follows:

- 20 discrete inputs AC rated for 120–240 VAC. They are located along the bottom of the unit; configured in five (5) groups of 5 terminals, each comprised of 4 inputs and an isolated common.
- 16 discrete outputs Form A Relay (SPST); rated 12–48 VDC/ 24–240 VAC. They are located along the top of the unit starting to the right of the 24VDC auxiliary output terminals. The outputs are configured in four (4) groups of 5 terminals, each comprised of 4 outputs and an isolated common.

This MPU requires an external 120–240 VAC power supply. The AC power supply connection and the 24VDC auxiliary output supply terminals are located on the top left side of the unit.



WARNING: No analog I/O is included on this unit. The 5 terminals to the right of the input and output rails are not used. These terminals are not internally connected. DO NOT CONNECT ANYTHING TO THESE TERMINALS!



BX-DM1-36AR

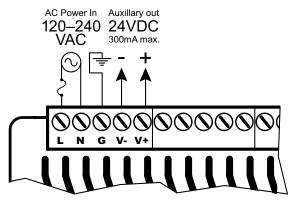


**NOTE:** Eight (8) Expansion Modules can be connected to extend I/O capacity, as long as the MPU power budget is not exceeded.

#### **Power Supply Specifications**

<b>Power Supply Specifications</b>	
Nominal Voltage Range	120–240 VAC
Input Voltage Range (Tolerance)	85–264 VAC
Rated Operating Frequency	47–63 Hz
Maximum Input Power	40VA
Cold Start Inrush Current	1.5 A, 2ms
Maximum Inrush Current (Hot Start)	1.5 A, 2ms
Internal Input Fuse Protection	Micro fuse 250V, 2A Non-replaceable
Acceptable External Power Drop Time	10ms
Under Input Voltage Lock-out	80VAC
Input Transient Protection	Input choke and line filter
Heat Dissipation	24.1 W Max
Isolated User 24VDC Output	24VDC @ 0.3 A max, <1V P-P Ripple, Integrated self- resetting short circuit protection
Voltage Withstand (dielectric)	1500VAC Power Inputs to Ground applied for 1 minute 1500VAC Ground to 24VDC Output applied for 1 minute
Insulation Resistance	>10MΩ @ 500VDC
Software Version Required	Do-more! Designer version 2.0 or later

#### **Power Supply Connections**





WARNING: Do not exceed the 24VDC auxiliary power supply load limit of 300mA.

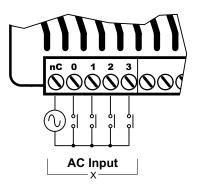


WARNING: The BRX System MUST have a proper earth ground. Do not operate the BRX MPU without proper earth grounding.

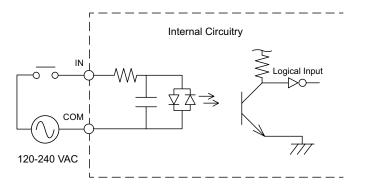
### **Discrete Input Specifications**

Discrete Input Specifications		
Input Type	AC	
Total Inputs per Module	20	
Commons	5 (4 points/common) Isolated	
Nominal Voltage Range	120–240 VAC	
Input Voltage Range	85–264 VAC	
Maximum Voltage	264VAC RMS	
AC Frequency	47–63 Hz	
Input Impedance	15kΩ	
Input Current (typical)	9mA @ 120VAC, 13mA @ 220VAC	
Maximum Input Current	14mA @ 120VAC, 20mA @ 220VAC	
ON Voltage Level	> 85VAC	
OFF Voltage Level	< 40VAC	
Maximum OFF Current	2.5 mA	
Status Indicators	Logic Side, Green	
Input Details		
Input Type	Standard	
Location	X0X19	
OFF - ON Response	10ms	
ON - OFF Response	10ms	
Maximum Switch Frequency	~ 30Hz	

### **Discrete Input Connection Options**



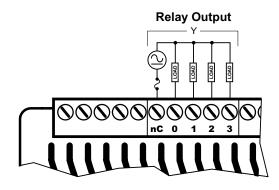
### **Discrete Input Internal Circuitry**



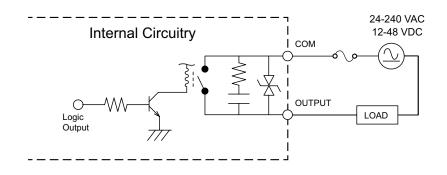
# Discrete Output Specifications

Discrete Output Specifications		
Output Type	Relay Form A (SPST)	
Total Outputs per Module	16	
Commons	4 (4 points/common) Isolated	
Maximum Current per Common	8A	
Nominal Voltage Range	12–48 VDC 24–240 VAC	
Operating Voltage Range	5–60 VDC 5–264 VAC	
Maximum Voltage	60VDC 264VAC	
Minimum Output Current	0.1 mA @ 24VDC 0.1 mA @ 24VAC	
Maximum Output Current	2A	
Maximum Inrush Current	5A for 50ms	
Maximum Leakage Current	1μA (DC), 300μA (AC) due to RC snubber circuit	
ON Voltage Drop	0.2 V Max	
Status Indicators	Logic Side, Green	
Output Details		
Output Type	Standard	
Location	Y0Y15	
ON-OFF Response	<10ms	
OFF-ON Response	<10ms	
Maximum Switching Frequency	10Hz	
Relay Cycle Life Mechanical Endurance Electrical Endurance	5 million operations 120,000 operations	
Fuse Type	User-supplied external fuse	

**Discrete Output Connection Options** 



Discrete Standard Output Internal Circuitry



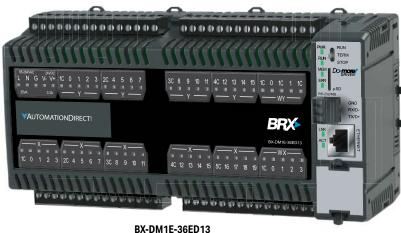
# **BX 36E Micro PLC Units (MPUs)**

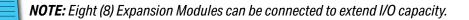
### BX-DM1E-36ED13 Wiring

This MPU is made up of 36 discrete I/O points. The connections are grouped as follows:

- 20 discrete inputs sinking/sourcing; rated for 12–24 VAC/VDC. They are located along the bottom of the unit; configured in five (5) groups of 5 terminals, each comprised of 4 inputs and an isolated common.
- 16 discrete outputs sinking; rated at 12-24 VDC. They are located along the top of the unit starting to the right of the 24VDC auxiliary output terminals. The outputs are configured in four (4) groups of 5 terminals, each comprised of 4 outputs and an isolated common.
- 4 analog inputs and 2 analog outputs. The analog inputs are located along the bottom of the unit to the right of the discrete inputs. The analog inputs are grouped together on 5 terminals consisting of 4 input and a shared analog input common. The analog outputs are located along the top of the unit to the right of the discrete outputs. The analog outputs are grouped together on 5 terminals consisting of 2 outputs and 3 shared analog output common terminals. The analogs share these common features:
  - current or voltage selectable through software
  - 16-bit resolution @ ±20mA, ±10VDC
  - current signal ranges of 4-20 mA, ±20mA
  - voltage signal ranges of 0-5 VDC, 0-10 VDC, ±5VDC, ±10VDC.

This MPU requires an external 120-240 VAC power supply. The AC power supply connection and the 24VDC auxiliary output supply terminals are located on the top left side of the unit.

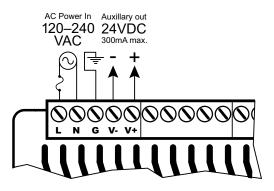




### **Power Supply Specifications**

<b>Power Supply Specification</b>	S
Nominal Voltage Range	120–240 VAC
Input Voltage Range (Tolerance)	85–264 VAC
Rated Operating Frequency	47–63 Hz
Maximum Input Power	40VA
Cold Start Inrush Current	1.5 A, 2ms
Maximum Inrush Current (Hot Start)	1.5 A, 2ms
Internal Input Fuse Protection	Micro fuse 250V, 2A Non-replaceable
Acceptable External Power Drop Time	10ms
Under Input Voltage Lock-out	80VAC
Input Transient Protection	Input choke and line filter
Heat Dissipation	24.4 W Max
Isolated User 24VDC Output	24VDC @ 0.3 A max, <1V P-P Ripple, Integrated self- resetting short circuit protection
Voltage Withstand (dielectric)	1500VAC Power Inputs to Ground applied for 1 minute 1500VAC Ground to 24VDC Output applied for 1 minute
Insulation Resistance	>10MΩ @ 500VDC
Software Version Required	Do-more! Designer version 2.0 or later

### **Power Supply Connections**





WARNING: Do not exceed the 24VDC auxiliary power supply load limit of 300mA.



WARNING: The BRX System MUST have a proper earth ground. Do not operate the BRX MPU without proper earth grounding.

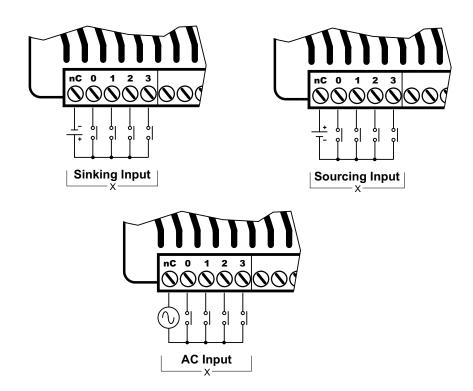
### **Discrete Input Specifications**

Discrete Input Specifications			
Input Type		Sink/Source	
Total Inputs per Modul	e	2	0
Commons		5 (4 points/con	nmon) Isolated
Nominal Voltage Rang	е	12–24 V	AC/VDC
Input Voltage Range		9–30 VA	AC/VDC
Maximum Voltage		30 VA	C/VDC
DC Frequency		0–250 kHz -	High-speed
Minimum Pulse Width		0.5 µs - H	igh-speed
AC Frequency		47–63	3 Hz <sup>2</sup>
Input Impedance		3kΩ @	24VDC
Input Current (typical)		6mA @ 24 VAC/VDC	
Maximum Input Current		12mA @ 30 VAC/VDC	
ON Voltage Level		> 9.0 VAC/VDC	
OFF Voltage Level		< 2.0 VAC/VDC	
Maximum OFF Current		1.5 mA	
Status Indicators		Logic Side, Green	
Input Details			
Input Type		High-Speed DC	Standard <sup>1</sup>
Location		X0X9	X10X19
OFF to ON	DC	< 2µs	2ms
Response	AC	_	10ms <sup>2</sup>
ON to OFF	DC	< 2µs	2ms
Response	AC	-	10ms <sup>2</sup>
Maximum Switching	DC	250kHz	
Frequency	AC	~ 30	

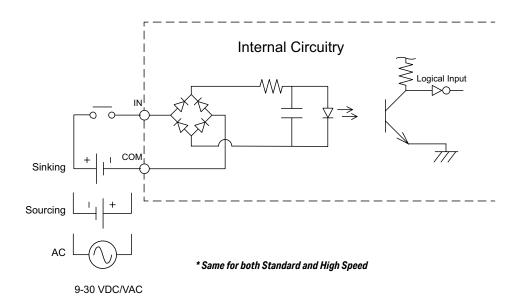
1. All inputs may be used as standard inputs. Only the first 10 inputs (X0...X9) are capable of highspeed DC operation.

2. 60Hz to 240Hz filter should be set in the software when using an AC line signal.

**Discrete Input Connection Options** 



Discrete Input Internal Circuitry \*



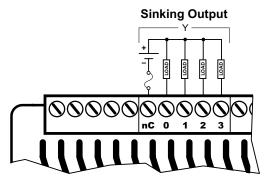
### **Discrete Output Specifications**

Output TypeSinkingTotal Outputs per Module16Commons4 (4 points/common) IsolatedMaximum Current per Common2ANominal Voltage Range12–24 VDCOperating Voltage Range5–36 VDCMaximum Voltage36VDCMaximum Output Current0.1 mA @ 24VDCMaximum Output Current0.5 A per output No derating over temperature rangeMaximum Inrush Current5A for 50msMaximum Leakage Current10µAON Voltage Drop0.05 VDCStatus IndicatorsLogic Side, GreenOutput TypeHigh-SpeedStandard1LocationVOY7Y8Y15OFF to ON Response< 2µs< 2µs< 5msON to OFF Response< 2µs1m cable - 250kHz~100Hz	Discrete Output Specifications		
Commons4 (4 points/common) IsolatedMaximum Current per Common2ANominal Voltage Range12–24 VDCOperating Voltage Range5–36 VDCMaximum Voltage36VDCMinimum Output Current0.1 mA @ 24VDCMaximum Output Current0.5 A per output No derating over temperature rangeMaximum Inrush Current5A for 50msMaximum Leakage Current10μAON Voltage Drop0.05 VDCStatus IndicatorsLogic Side, GreenOutput DetailsHigh-SpeedStandard1Output TypeHigh-SpeedStandard1LocationY0Y7Y8Y15OFF to ON Response< 2µs< 5msON to OFF Response< 2µs< 2msMaximum Switching Erequency1m cable - 250kHz~100Hz			nking
Maximum Current per Common2ANominal Voltage Range12–24 VDCOperating Voltage Range5–36 VDCMaximum Voltage36VDCMinimum Output Current0.1 mA @ 24VDCMaximum Output Current0.5 A per output No derating over temperature rangeMaximum Inrush Current5A for 50msMaximum Leakage Current10µAON Voltage Drop0.05 VDCStatus IndicatorsLogic Side, GreenOutput TypeHigh-SpeedStandard1LocationY0Y7Y8Y15OFF to ON Response< 2µs< 5msON to OFF Response< 2µs< 2msMaximum Switching Frequency1m cable - 250kHz~100Hz	Total Outputs per Module		16
Nominal Voltage Range12–24 VDCOperating Voltage Range5–36 VDCMaximum Voltage36VDCMinimum Output Current0.1 mA @ 24VDCMaximum Output Current0.5 A per output No derating over temperature rangeMaximum Inrush Current5A for 50msMaximum Leakage Current10µAON Voltage Drop0.05 VDCStatus IndicatorsLogic Side, GreenOutput DetailsY0Y7Output TypeHigh-SpeedStandard1LocationY0Y7ON to OFF Response< 2µs< 100HzMaximum Switching Frequency1m cable - 250kHz~100Hz	Commons	4 (4 points/co	ommon) Isolated
Operating Voltage Range5–36 VDCMaximum Voltage36VDCMinimum Output Current0.1 mA @ 24VDCMaximum Output Current0.5 A per output No derating over temperature rangeMaximum Inrush Current5A for 50msMaximum Leakage Current10µAON Voltage Drop0.05 VDCStatus IndicatorsLogic Side, GreenOutput DetailsY0Y7Output TypeHigh-SpeedStandard1LocationY0Y7OFF to ON Response< 2µsSvitching Erequency1m cable - 250kHzAximum Switching Erequency1m cable - 250kHzContour200Hz	Maximum Current per Common		2A
Maximum Voltage   36VDC     Minimum Output Current   0.1 mA @ 24VDC     Maximum Output Current   0.5 A per output No derating over temperature range     Maximum Inrush Current   5A for 50ms     Maximum Leakage Current   10µA     ON Voltage Drop   0.05 VDC     Status Indicators   Logic Side, Green     Output Details   Volume     Output Type   High-Speed     Location   Y0Y7   Y8Y15     OFF to ON Response   < 2µs   < 5ms     ON to OFF Response   < 2µs   < 100Hz	Nominal Voltage Range	12–2	24 VDC
Minimum Output Current0.1 mA @ 24VDCMaximum Output Current0.5 A per output No derating over temperature rangeMaximum Inrush Current5A for 50msMaximum Leakage Current10μAON Voltage Drop0.05 VDCStatus IndicatorsLogic Side, GreenOutput DetailsOutput TypeHigh-SpeedLocationY0Y7Y8Y15OFF to ON ResponseON to OFF Response< 2μs< 1m cable - 250kHz~100Hz	Operating Voltage Range	5–3	6 VDC
Maximum Output Current0.5 A per output No derating over temperature rangeMaximum Inrush Current5A for 50msMaximum Leakage Current10μAON Voltage Drop0.05 VDCStatus IndicatorsLogic Side, GreenOutput DetailsOutput TypeHigh-SpeedStandard1Y0Y7LocationY0Y7OFF to ON Response< 2μs< 2μs< 5msON to OFF Response< 2μs< 1m cable - 250kHz~100Hz	Maximum Voltage	36	VDC
Maximum Output Current No derating over temperature range   Maximum Inrush Current 5A for 50ms   Maximum Leakage Current 10μA   ON Voltage Drop 0.05 VDC   Status Indicators Logic Side, Green   Output Details High-Speed Standard1   Output Type High-Speed Standard1   Location Y0Y7 Y8Y15   OFF to ON Response < 2μs < 5ms   ON to OFF Response < 2μs < 2ms   Maximum Switching Frequency 1m cable - 250kHz ~100Hz	Minimum Output Current	0.1 mA	@ 24VDC
Maximum Leakage Current 10μA   ON Voltage Drop 0.05 VDC   Status Indicators Logic Side, Green   Output Details High-Speed Standard1   Output Type High-Speed Standard1   Location Y0Y7 Y8Y15   OFF to ON Response < 2μs < 5ms   ON to OFF Response < 2μs < 2ms   Maximum Switching Frequency 1m cable - 250kHz ~100Hz	Maximum Output Current		
ON Voltage Drop 0.05 VDC   Status Indicators Logic Side, Green   Output Details    Output Type High-Speed   Location Y0Y7   Y8Y15   OFF to ON Response < 2µs   ON to OFF Response < 2µs   < 1m cable - 250kHz ~100Hz	Maximum Inrush Current	5A for 50ms	
Status Indicators Logic Side, Green   Output Details   Output Type High-Speed   Location Y0Y7   OFF to ON Response < 2µs   ON to OFF Response < 2µs   Aximum Switching Frequency 1m cable - 250kHz	Maximum Leakage Current	10µA	
Output Details   Output Type High-Speed   Location Y0Y7   VPY7 Y8Y15   OFF to ON Response < 2µs   ON to OFF Response < 2µs   Azimum Switching Frequency 1m cable - 250kHz	ON Voltage Drop	0.05 VDC	
Output TypeHigh-SpeedStandard1LocationY0Y7Y8Y15OFF to ON Response< 2µs< 5msON to OFF Response< 2µs< 2msMaximum Switching Frequency1m cable - 250kHz~100Hz	Status Indicators	Logic Side, Green	
Location Y0Y7 Y8Y15   OFF to ON Response < 2µs < 5ms   ON to OFF Response < 2µs < 2ms   Maximum Switching Frequency 1m cable - 250kHz ~100Hz	Output Details		
OFF to ON Response < 2µs < 5ms   ON to OFF Response < 2µs < 2ms   Maximum Switching Frequency 1m cable - 250kHz ~100Hz	Output Type	High-Speed	Standard <sup>1</sup>
ON to OFF Response     < 2µs	Location	Y0Y7	Y8Y15
Maximum Switching Frequency 1m cable - 250kHz ~100Hz	OFF to ON Response	< 2µs	< 5ms
Maximum Switching Frequency ~100Hz	ON to OFF Response	< 2µs	< 2ms
	Maximum Switching Frequency	1m cable - 250kHz 10m cable - 100kHz	~100Hz
Overcurrent, Short Circuit     Current limit by Common Group, self-resetting     N/A	,	Common Group,	N/A
Overcurrent Trip Level <sup>2</sup> Between 4A and 8A N/A	Overcurrent Trip Level <sup>2</sup>	Between 4A and 8A	N/A
Fuse Type     User-supplied external fuse	Fuse Type	d external fuse	

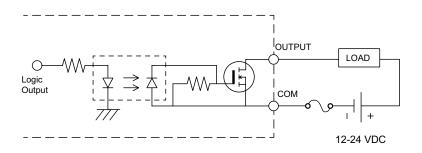
1. All outputs may be used as standard outputs. Only the first 8 outputs (Y0...Y7) are capable of high-speed DC operation.

2. When the high-speed outputs are in an overcurrent situation, the Common terminal Red LED is on. The output LEDs will remain operational even though the output circuitry is turned off and no power is flowing. This condition is not reported to the CPU.

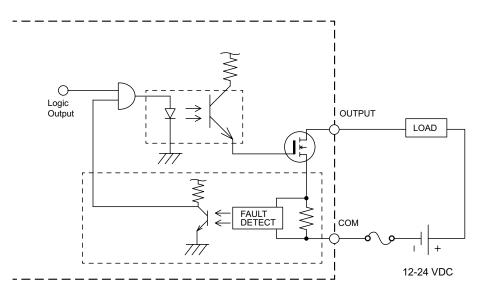
**Discrete Output Connection Options** 



**Discrete Standard Output Internal Circuitry** 



Discrete High-Speed Output Internal Circuitry





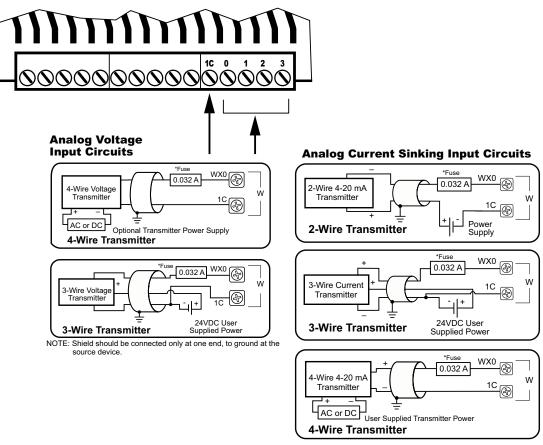
**NOTE:** When the high speed outputs are in an overcurrent situation, the Common terminal Red LED is on. The output LEDs will remain operational even though the output circuitry is turned off and no power is flowing. This condition is not reported to the CPU.

# Analog Input Specifications

Analog Input Specifications	
Inputs per Module	4
Commons	1
Input Voltage Range *	Software Selectable ±10V, ±5V, 0–10 V, 0–5 V
Input Current Range *	Software Selectable ±20mA, 4–20 mA
Resolution ±10V, ±20mA ±5V 0–5 V 4–20 mA 0–10 V	16 bits (0–65535 counts) 15 bits (0–32767 counts) 14 bits (0–16383 counts) ~15 bits (6553–32767 counts) 15 bits (0–32767 counts)
Input Impedance Voltage Modes	100kΩ
Absolute Maximum Input, Voltage Mode	±30V
Input Impedance Current Modes	249Ω
Absolute Maximum Input, Current Mode	$\pm$ 40mA sustained, $\pm$ 100mA for < 5s
Conversion Time	1.2 ms
Input Stability	0.02% of Full Hardware Range = 13 Counts
Full Scale Calibration Error	0.05% of Full Hardware Range = 33 Counts
Offset Calibration Error	0.01% of Full Hardware Range = 7 Counts
Accuracy vs Temperature Error	0.05% of Full Hardware Range = 33 Counts
Maximum Linearity Error (End to End)	0.1% of Full Hardware Range = 66 Counts
Maximum Inaccuracy	0.2% of Full Hardware Range = 131 Counts
Fuse Type	User-supplied external fuse

\* Software selectable per channel

**Analog Input Connection Options** 



NOTE: Shield should be connected only at one end, to ground at the source device.

\*\*\*\*\*

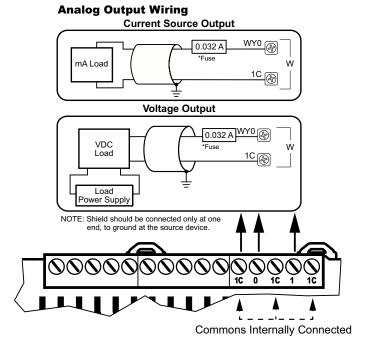
**NOTE:** An Edison S500-32-R 0.032A fast-acting fuse is recommended for all analog voltage inputs, analog outputs, and current loops.

### **Analog Output Specifications**

Analog Output Specifications		
Outputs per Module	2	
Commons	3	
Output Voltage Range *	Software Selectable ±10V, ±5V, 0–10 V, 0–5 V	
Output Current Range *	Software Selectable ±20mA, 4–20 mA	
Resolution ±10V, ±20mA ±5V 0–5 V 4–20 mA 0–10 V	16 bits (0–65535 counts) 15 bits (0–32767 counts) 14 bits (0–16383 counts) ~15 bits (6553–32767 counts) 15 bits (0–32767 counts)	
Minimum Voltage Load Impedance	1kΩ	
Maximum Current Load Impedance	500Ω	
Maximum Rating	Continuous Short Circuit Protected	
Settling Time	< 1ms	
Output Stability	0.02% of Full Hardware Range = 13 Counts	
Full Scale Calibration Error	0.05% of Full Hardware Range = 33 Counts	
Offset Calibration Error	0.01% of Full Hardware Range = 7 Counts	
Accuracy vs Temperature Error	0.05% of Full Hardware Range = 33 Counts	
Maximum Linearity Error (End to End)	0.1% of Full Hardware Range = 66 Counts	
Maximum Inaccuracy	0.2% of Full Hardware Range = 131 Counts	
Fuse Type	User-supplied external fuse	

\* Software selectable per channel

#### **Analog Output Connection Options**



**NOTE:** An Edison S500-32-R 0.032A fast-acting fuse is recommended for all analog voltage inputs, analog outputs, and current loops.

#### BX-DM1E-36ED13-D Wiring

This MPU is made up of 36 discrete I/O points. The connections are grouped as follows:

- 20 discrete inputs sinking/sourcing; rated for 12–24 VAC/VDC. They are located along the bottom of the unit; configured in five (5) groups of 5 terminals, each comprised of 4 inputs and an isolated common.
- 16 discrete outputs sinking; rated at 12–24 VDC. They are located along the top of the unit starting to the right of the 24VDC external power supply terminals. The outputs are configured in four (4) groups of five (5) terminals, each comprised of four (4) outputs and an isolated common.
- 4 analog inputs and 2 analog outputs. The analog inputs are located along the bottom of the unit to the right of the discrete inputs. The analog inputs are grouped together on 5 terminals consisting of 4 input and a shared analog input common. The analog outputs are located along the top of the unit to the right of the discrete outputs. The analog outputs are grouped together on 5 terminals consisting of 2 outputs and 3 shared analog output common terminals. The analogs share these common features:
  - current or voltage selectable through software,
  - 16-bit resolution @ ±20 mA, ±10 VDC
  - current signal ranges of 4-20 mA, ±20 mA,
  - voltage signal ranges of 0–5 VDC, 0–10 VDC, ±5 VDC, ±10 VDC.

This MPU requires an external 12–24 VDC power supply. The DC power supply connection is located on the top left side of the unit. There is no 24VDC auxiliary output supply.



BX-DM1E-36ED13-D



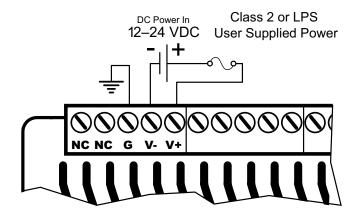
NOTE: Eight (8) Expansion Modules can be connected to extend I/O capacity.

#### **Power Supply Specifications**

Power Supply Specifications		
Nominal Voltage Range*	12–24 VDC	
Input Voltage Range (Tolerance)*	10–36 VDC	
Maximum Input Voltage Ripple	< ±10%	
Maximum Input Power	30W	
Cold Start Inrush Current	5A, 2ms	
Maximum Inrush Current (Hot Start)	5A, 2ms	
Internal Input Protection	Reverse polarity protection and undervoltage lockout v transistor circuit	
Acceptable External Power Drop Time	10ms	
Under Input Voltage Lock-out	<9VDC	
Heat Dissipation	22.1 W Max	
Isolated User 24VDC Output	None	
Voltage Withstand (dielectric)	1500VAC power Inputs to ground applied for 1 minute	
Insulation Resistance	>10MΩ @ 500VDC	
Software Version Required	Do-more! Designer version 2.0 or later	

\* Class 2 or LPS Power Supply required.

#### **Power Supply Connections**





WARNING: No External AC power supply needed on this unit. The two terminals marked "NC" are not used. These terminals are not internally connected. DO NOT CONNECT ANYTHING TO THESE TERMINALS!

WARNING: The BRX System MUST have a proper earth ground. Do not operate the BRX MPU without proper earth grounding.

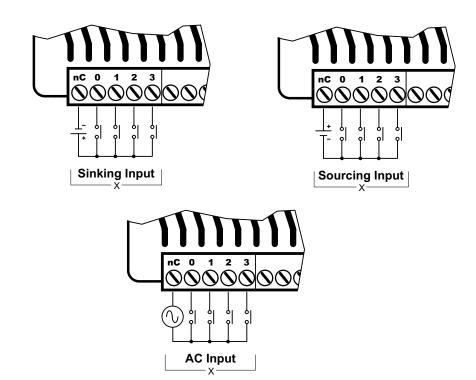
### **Discrete Input Specifications**

Discrete Input Specifications				
Input Type		Sink/Source		
Total Inputs per Module		20		
Commons		5 (4 points/common) Isolated		
Nominal Voltage Range		12-24 VAC/VDC		
Input Voltage Range		9–30 VAC/VDC		
Maximum Voltage	Maximum Voltage		30 VAC/VDC	
DC Frequency		0–250 kHz - High-speed		
Minimum Pulse Width		0.5 µs - High-speed		
AC Frequency		47–63 Hz <sup>2</sup>		
Input Impedance		3kΩ @ 24VDC		
Input Current (typical)		6mA @ 24 VAC/VDC		
Maximum Input Current		12mA @ 30 VAC/VDC		
ON Voltage Level		> 9.0 VAC/VDC		
OFF Voltage Level		< 2.0 VAC/VDC		
Maximum OFF Current		1.5 mA		
Status Indicators		Logic Side, Green		
Input Details				
Input Type	Input Type		Standard <sup>1</sup>	
Location		X0X9	X10X19	
OFF to ON	DC	< 2µs	2ms	
Response	AC	-	10ms <sup>2</sup>	
ON to OFF	DC	< 2µs	2ms	
Response	AC	-	10ms <sup>2</sup>	
Maximum Switching	DC	250kHz		
Frequency AC		~ 30Hz		

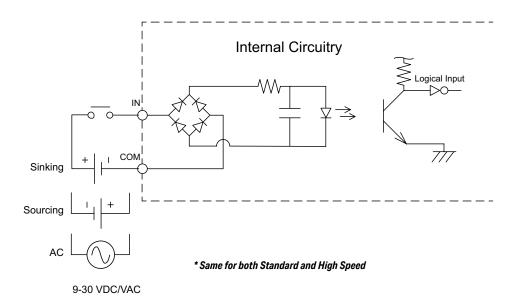
1. All inputs may be used as standard inputs. Only the first 10 inputs (X0...X9) are capable of high-speed DC operation.

2. 60Hz to 240Hz filter should be set in the software when using an AC line signal.

### **Discrete Input Connection Options**



Discrete Input Internal Circuitry \*



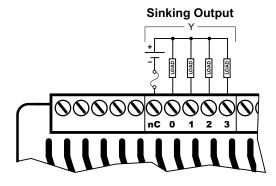
### **Discrete Output Specifications**

Discrete Output Specifications			
Output Type	Sinking		
Total Outputs per Module	16		
Commons	4 (4 points/common) Isolated		
Maximum Current per Common	2A		
Nominal Voltage Range	12–24 VDC		
Operating Voltage Range	5–36 VDC		
Maximum Voltage	36VDC		
Minimum Output Current	0.1 mA @ 24VDC		
Maximum Output Current	0.5 A per output No derating over temperature range		
Maximum Inrush Current	5A for 50ms		
Maximum Leakage Current	10µA		
ON Voltage Drop	0.05 VDC		
Status Indicators	Logic Side, Green		
Output Details			
Output Type	High-Speed	Standard <sup>1</sup>	
Location	Y0Y7	Y8Y15	
OFF to ON Response	< 2µs	< 5ms	
ON to OFF Response	< 2µs	< 2ms	
Maximum Switching Frequency	1m cable - 250kHz 10m cable - 100kHz	~100Hz	
Overcurrent, Short Circuit Protection and Short to Ground	Current limit by Common Group, self-resetting	N/A	
Overcurrent Trip Level <sup>2</sup>	Between 4A and 8A	N/A	
Fuse Type	User-supplied external fuse		

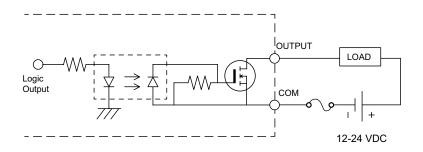
1. All outputs may be used as standard outputs. Only the first 8 outputs (Y0...Y7) are capable of high-speed DC operation.

2. When the high-speed outputs are in an overcurrent situation, the Common terminal Red LED is on. The output LEDs will remain operational even though the output circuitry is turned off and no power is flowing. This condition is not reported to the CPU.

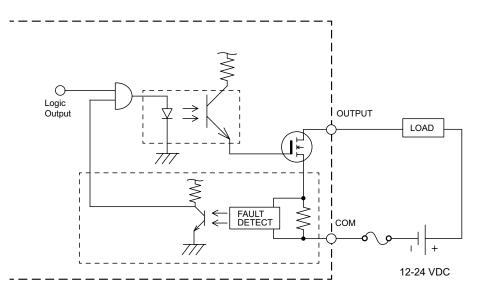
#### **Discrete Output Connection Options**



**Discrete Standard Output Internal Circuitry** 



Discrete High-Speed Output Internal Circuitry



**NOTE:** When the high speed outputs are in an overcurrent situation, the Common terminal Red LED is on. The output LEDs will remain operational even though the output circuitry is turned off and no power is flowing. This condition is not reported to the CPU.

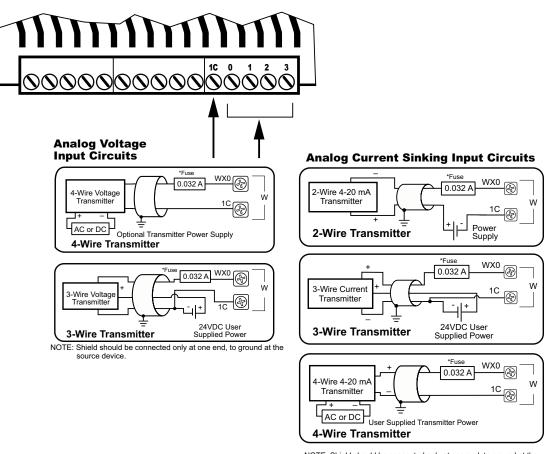
# BX-DM1E-36ED13-D Wiring, Continued

## **Analog Input Specifications**

Analog Input Specifications		
Inputs per Module	4	
Commons	1	
Input Voltage Range *	Software Selectable ±10V, ±5V, 0–10 V, 0–5 V	
Input Current Range *	Software Selectable ±20mA, 4–20 mA	
Resolution ±10V, ±20mA ±5V 0–5 V 4–20 mA 0–10 V	16 bits (0–65535 counts) 15 bits (0–32767 counts) 14 bits (0–16383 counts) ~15 bits (6553–32767 counts) 15 bits (0–32767 counts)	
Input Impedance Voltage Modes	100kΩ	
Absolute Maximum Input, Voltage Mode	±30V	
Input Impedance Current Modes	249Ω	
Absolute Maximum Input, Current Mode	$\pm$ 40mA sustained, $\pm$ 100mA for < 5s	
Conversion Time	1.2 ms	
Input Stability	0.02% of Full Hardware Range = 13 Counts	
Full Scale Calibration Error	0.05% of Full Hardware Range = 33 Counts	
Offset Calibration Error	0.01% of Full Hardware Range = 7 Counts	
Accuracy vs Temperature Error	0.05% of Full Hardware Range = 33 Counts	
Maximum Linearity Error (End to End)	0.1% of Full Hardware Range = 66 Counts	
Maximum Inaccuracy	0.2% of Full Hardware Range = 131 Counts	
Fuse Type	User-supplied external fuse	

\* Software selectable per channel

**Analog Input Connection Options** 



NOTE: Shield should be connected only at one end, to ground at the source device.

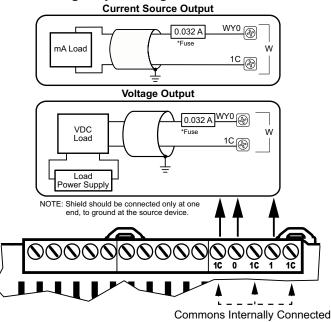
**NOTE:** An Edison S500-32-R 0.032A fast-acting fuse is recommended for all analog voltage inputs, analog outputs, and current loops.

### **Analog Output Specifications**

Analog Output Specifications		
Outputs per Module	2	
Commons	3	
Output Voltage Range *	Software Selectable ±10V, ±5V, 0–10 V, 0–5 V	
Output Current Range *	Software Selectable ±20mA, 4–20 mA	
Resolution ±10V, ±20mA ±5V 0–5 V 4–20 mA 0–10 V	16 bits (0–65535 counts) 15 bits (0–32767 counts) 14 bits (0–16383 counts) ~15 bits (6553–32767 counts) 15 bits (0–32767 counts)	
Minimum Voltage Load Impedance	1κΩ	
Maximum Current Load Impedance	500Ω	
Maximum Rating	Continuous Short Circuit Protected	
Settling Time	< 1ms	
Output Stability	0.02% of Full Hardware Range = 13 Counts	
Full Scale Calibration Error	0.05% of Full Hardware Range = 33 Counts	
Offset Calibration Error	0.01% of Full Hardware Range = 7 Counts	
Accuracy vs Temperature Error	0.05% of Full Hardware Range = 33 Counts	
Maximum Linearity Error (End to End)	0.1% of Full Hardware Range = 66 Counts	
Maximum Inaccuracy	0.2% of Full Hardware Range = 131 Counts	
Fuse Type	User-supplied external fuse	

\* Software selectable per channel

#### **Analog Output Connection Options**



**NOTE:** An Edison S500-32-R 0.032A fast-acting fuse is recommended for all analog voltage inputs, analog outputs, and current loops.

#### Analog Output Wiring

### BX-DM1E-36ED23 Wiring

This MPU is made up of 36 discrete I/O points. The connections are grouped as follows:

- 20 discrete inputs sinking/sourcing; rated for 12–24 VAC/VDC. They are located along the bottom of the unit; configured in five (5) groups of 5 terminals, each comprised of 4 inputs and an isolated common.
- 16 discrete outputs sourcing; rated at 12–24 VDC. They are located along the top of the unit starting to the right of the 24VDC auxiliary output terminals. The outputs are configured in four (4) groups of 5 terminals, each comprised of 4 outputs and an isolated common.
- 4 analog inputs and 2 analog outputs. The analog inputs are located along the bottom of the unit to the right of the discrete inputs. The analog inputs are grouped together on 5 terminals consisting of 4 input and a shared analog input common. The analog outputs are located along the top of the unit to the right of the discrete outputs. The analog outputs are grouped together on 5 terminals consisting of 2 outputs and 3 shared analog output common terminals. The analogs share these common features:
  - current or voltage selectable through software,
  - 16-bit resolution @ ±20mA, ±10VDC
  - current signal ranges of 4-20 mA, ±20mA,
  - voltage signal ranges of 0–5 VDC, 0–10 VDC, ±5VDC, ±10VDC.

This MPU requires an external 120–240 VAC power supply. The AC power supply connection and the 24VDC auxiliary output supply terminals are located on the top left side of the unit.

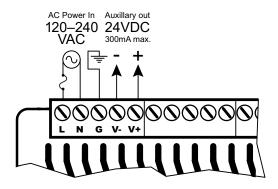


**NOTE:** Eight (8) Expansion Modules can be connected to extend I/O capacity.

### **Power Supply Specifications**

<b>Power Supply Specifications</b>	;	
Nominal Voltage Range	120–240 VAC	
Input Voltage Range (Tolerance)	85–264 VAC	
Rated Operating Frequency	47–63 Hz	
Maximum Input Power	40VA	
Cold Start Inrush Current	1.5 A, 2ms	
Maximum Inrush Current (Hot Start)	1.5 A, 2ms	
Internal Input Fuse Protection	Micro fuse 250V, 2A Non-replaceable	
Acceptable External Power Drop Time	10ms	
Under Input Voltage Lock-out	80VAC	
Input Transient Protection	Input choke and line filter	
Heat Dissipation	24.4 W Max	
Isolated User 24VDC Output	24VDC @ 0.3 A max, <1V P-P Ripple, Integrated self- resetting short circuit protection	
Voltage Withstand (dielectric)	1500VAC Power Inputs to Ground applied for 1 minute 1500VAC Ground to 24VDC Output applied for 1 minute	
Insulation Resistance	>10MΩ @ 500VDC	
Software Version Required	Do-more! Designer version 2.0 or later	

### **Power Supply Connections**





WARNING: Do not exceed the 24VDC auxiliary power supply load limit of 300mA.



WARNING: The BRX System MUST have a proper earth ground. Do not operate the BRX MPU without proper earth grounding.

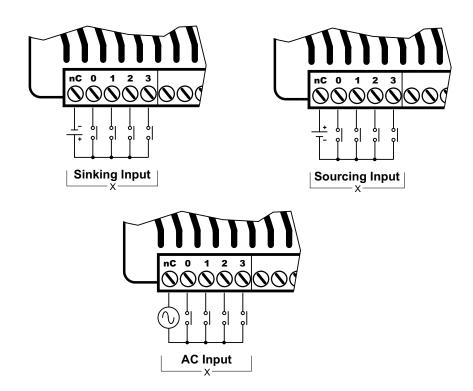
### **Discrete Input Specifications**

Discrete Input Specifications				
Input Type		Sink/Source		
Total Inputs per Module		2	0	
Commons		5 (4 points/common) Isolated		
Nominal Voltage Range		12–24 VAC/VDC		
Input Voltage Range		9–30 VAC/VDC		
Maximum Voltage		30 VAC/VDC		
DC Frequency		0–250 kHz - High-speed		
Minimum Pulse Width		0.5 μs - High-speed		
AC Frequency		47–63 Hz <sup>2</sup>		
Input Impedance		3kΩ @ 24VDC		
Input Current (typical)		6mA @ 24 VAC/VDC		
Maximum Input Current		12mA @ 30 VAC/VDC		
ON Voltage Level		> 9.0 VAC/VDC		
OFF Voltage Level		< 2.0 VAC/VDC		
Maximum OFF Current		1.5 mA		
Status Indicators		Logic Side, Green		
Input Details				
Input Type	Input Type		Standard <sup>1</sup>	
Location		X0X9	X10X19	
OFF to ON	DC	< 2µs	2ms	
Response	AC	-	10ms <sup>2</sup>	
ON to OFF	DC	< 2µs	2ms	
Response	AC	-	10ms <sup>2</sup>	
Maximum Switching	DC	250kHz		
Frequency	AC	~ 30Hz		

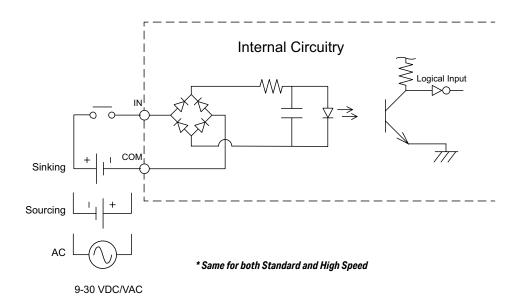
1. All inputs may be used as standard inputs. Only the first 10 inputs (X0...X9) are capable of highspeed DC operation.

2. 60Hz to 240Hz filter should be set in the software when using an AC line signal.

**Discrete Input Connection Options** 



Discrete Input Internal Circuitry \*



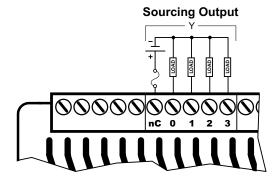
### **Discrete Output Specifications**

Discrete Output Specifications			
Output Type	Sourcing		
Total Outputs per Module	16		
Commons	4 (4 points/common) Isolated		
Maximum Current per Common	2A		
Nominal Voltage Range	12-24 VDC		
Operating Voltage Range	5–36 VDC		
Maximum Voltage	36VDC		
Minimum Output Current	0.1 mA @ 24VDC		
Maximum Output Current	0.5 A per output No derating over temperature range		
Maximum Inrush Current	5A for 50ms		
Maximum Leakage Current	10µA		
ON Voltage Drop	0.05 VDC		
Status Indicators	Logic Side, Green		
Output Details			
Output Type	High-Speed	Standard <sup>1</sup>	
Location	Y0Y7	Y8Y15	
OFF to ON Response	< 2µs	< 5ms	
ON to OFF Response	< 2µs	< 2ms	
Maximum Switching Frequency	1m cable - 250kHz 10m cable - 100kHz	~100Hz	
Overcurrent, Short Circuit Protection and Short to Ground	Current limit by Common Group, self-resetting	N/A	
Overcurrent Trip Level <sup>2</sup>	Between 4A and 8A	N/A	
Fuse Type	User-supplied external fuse		

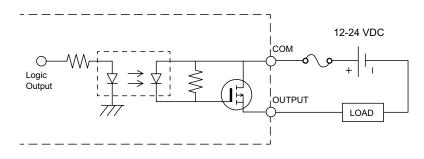
1. All outputs may be used as standard outputs. Only the first 8 outputs (Y0...Y7) are capable of high-speed DC operation.

2. When the high-speed outputs are in an overcurrent situation, the Common terminal Red LED is on. The output LEDs will remain operational even though the output circuitry is turned off and no power is flowing. This condition is not reported to the CPU.

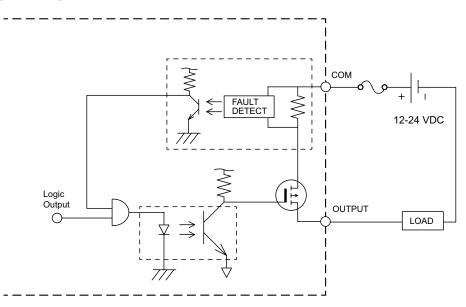
**Discrete Output Connection Options** 



**Discrete Standard Output Internal Circuitry** 



Discrete High-Speed Output Internal Circuitry



**1** 

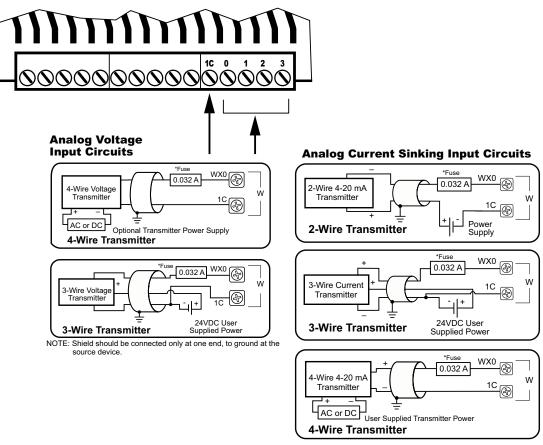
**NOTE:** When the high speed outputs are in an overcurrent situation, the Common terminal Red LED is on. The output LEDs will remain operational even though the output circuitry is turned off and no power is flowing. This condition is not reported to the CPU.

### Analog Input Specifications

Analog Input Specifications	
Inputs per Module	4
Commons	1
Input Voltage Range *	Software Selectable ±10V, ±5V, 0–10 V, 0–5 V
Input Current Range *	Software Selectable ±20mA, 4–20 mA
Resolution ±10V, ±20mA ±5V 0–5 V 4–20 mA 0–10 V	16 bits (0–65535 counts) 15 bits (0–32767 counts) 14 bits (0–16383 counts) ~15 bits (6553–32767 counts) 15 bits (0–32767 counts)
Input Impedance Voltage Modes	100kΩ
Absolute Maximum Input, Voltage Mode	±30V
Input Impedance Current Modes	249Ω
Absolute Maximum Input, Current Mode	±40mA sustained, ±100mA for < 5s
Conversion Time	1.2 ms
Input Stability	0.02% of Full Hardware Range = 13 Counts
Full Scale Calibration Error	0.05% of Full Hardware Range = 33 Counts
Offset Calibration Error	0.01% of Full Hardware Range = 7 Counts
Accuracy vs Temperature Error	0.05% of Full Hardware Range = 33 Counts
Maximum Linearity Error (End to End)	0.1% of Full Hardware Range = 66 Counts
Maximum Inaccuracy	0.2% of Full Hardware Range = 131 Counts
Fuse Type	User-supplied external fuse
* Saftwara adaptabla nar abannal	

\* Software selectable per channel

**Analog Input Connection Options** 



NOTE: Shield should be connected only at one end, to ground at the source device.

\*\*\*\*\*

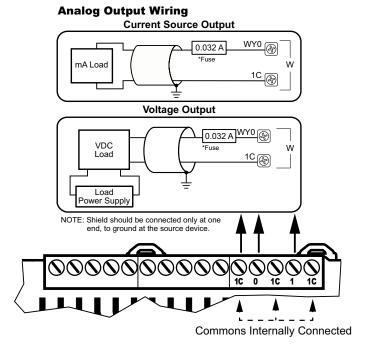
**NOTE:** An Edison S500-32-R 0.032A fast-acting fuse is recommended for all analog voltage inputs, analog outputs, and current loops.

### **Analog Output Specifications**

Analog Output Specifications		
Outputs per Module	2	
Commons	3	
Output Voltage Range *	Software Selectable ±10V, ±5V, 0–10 V, 0–5 V	
Output Current Range *	Software Selectable ±20mA, 4–20 mA	
Resolution ±10V, ±20mA ±5V 0–5 V 4–20 mA 0–10 V	16 bits (0–65535 counts) 15 bits (0–32767 counts) 14 bits (0–16383 counts) ~15 bits (6553–32767 counts) 15 bits (0–32767 counts)	
Minimum Voltage Load Impedance	1kΩ	
Maximum Current Load Impedance	500Ω	
Maximum Rating	Continuous Short Circuit Protected	
Settling Time	< 1ms	
Output Stability	0.02% of Full Hardware Range = 13 Counts	
Full Scale Calibration Error	0.05% of Full Hardware Range = 33 Counts	
Offset Calibration Error	0.01% of Full Hardware Range = 7 Counts	
Accuracy vs Temperature Error	0.05% of Full Hardware Range = 33 Counts	
Maximum Linearity Error (End to End)	0.1% of Full Hardware Range = 66 Counts	
Maximum Inaccuracy	0.2% of Full Hardware Range = 131 Counts	
Fuse Type	User-supplied external fuse	

\* Software selectable per channel

#### **Analog Output Connection Options**



**NOTE:** An Edison S500-32-R 0.032A fast-acting fuse is recommended for all analog voltage inputs, analog outputs, and current loops.

#### BX-DM1E-36ED23-D Wiring

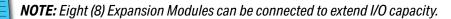
This MPU is made up of 36 discrete I/O points. The connections are grouped as follows:

- 20 discrete inputs sinking/sourcing; rated for 12–24 VAC/VDC. They are located along the bottom of the unit; configured in five (5) groups of 5 terminals, each comprised of 4 inputs and an isolated common.
- 16 discrete outputs sourcing; rated at 12-24 VDC. They are located along the top of the unit starting to the right of the 24VDC external power supply terminals. The outputs are configured in four (4) groups of 5 terminals, each comprised of 4 outputs and an isolated common.
- 4 analog inputs and 2 analog outputs. The analog inputs are located along the bottom of the unit to the right of the discrete inputs. The analog inputs are grouped together on 5 terminals consisting of 4 input and a shared analog input common. The analog outputs are located along the top of the unit to the right of the discrete outputs. The analog outputs are grouped together on 5 terminals consisting of 2 outputs and 3 shared analog output common terminals. The analog share these common features:
  - current or voltage selectable through software,
  - 16-bit resolution @ ±20mA, ±10VDC
  - current signal ranges of 4-20 mA, ±20mA,
  - voltage signal ranges of 0-5 VDC, 0-10 VDC, ±5VDC, ±10VDC.

This MPU requires an external 12–24 VDC power supply. The DC power supply connection is located on the top left side of the unit. There is no 24VDC auxiliary output supply.



BX-DM1E-36ED23-D



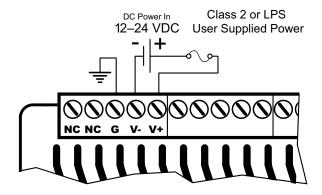
### BX-DM1E-36ED23-D, Continued

#### **Power Supply Specifications**

<b>Power Supply Specifications</b>	
Nominal Voltage Range*	12–24 VDC
Input Voltage Range (Tolerance)*	10–36 VDC
Maximum Input Voltage Ripple	< ±10%
Maximum Input Power	30W
Cold Start Inrush Current	5A, 2ms
Maximum Inrush Current (Hot Start)	5A, 2ms
Internal Input Protection	Reverse polarity protection and undervoltage lockout via transistor circuit
Acceptable External Power Drop Time	10ms
Under Input Voltage Lock-out	<9VDC
Heat Dissipation	22.1 W Max
Isolated User 24VDC Output	None
Voltage Withstand (dielectric)	1500VAC power Inputs to ground applied for 1 minute
Insulation Resistance	>10MΩ @ 500VDC
Software Version Required	Do-more! Designer version 2.0 or later

\* Class 2 or LPS Power Supply required.

#### **Power Supply Connections**





WARNING: No External AC power supply needed on this unit. The two terminals marked "NC" are not used. These terminals are not internally connected. DO NOT CONNECT ANYTHING TO THESE TERMINALS!



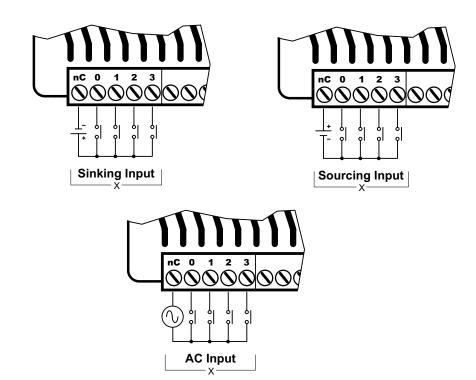
### **Discrete Input Specifications**

Discrete Input Specifications				
Input Type		Sink/Source		
Total Inputs per Module		20		
Commons		5 (4 points/con	nmon) Isolated	
Nominal Voltage Rang	е	12–24 V	AC/VDC	
Input Voltage Range		9–30 VA	AC/VDC	
Maximum Voltage		30 VA	C/VDC	
DC Frequency		0–250 kHz -	High-speed	
Minimum Pulse Width		0.5 µs - H	igh-speed	
AC Frequency		47–6	3 Hz <sup>2</sup>	
Input Impedance		3kΩ @	24VDC	
Input Current (typical)		6mA @ 24 VAC/VDC		
Maximum Input Current		12mA @ 30 VAC/VDC		
ON Voltage Level		> 9.0 VAC/VDC		
OFF Voltage Level		< 2.0 VAC/VDC		
Maximum OFF Current		1.5 mA		
Status Indicators		Logic Sid	Logic Side, Green	
Input Details				
Input Type		High-Speed DC	Standard <sup>1</sup>	
Location		X0X9	X10X19	
OFF to ON	DC	< 2µs	2ms	
Response	AC	-	10ms <sup>2</sup>	
ON to OFF	DC	< 2µs	2ms	
Response	AC	-	10ms <sup>2</sup>	
Maximum Switching	DC	250kHz		
Frequency	AC	~ 30Hz		

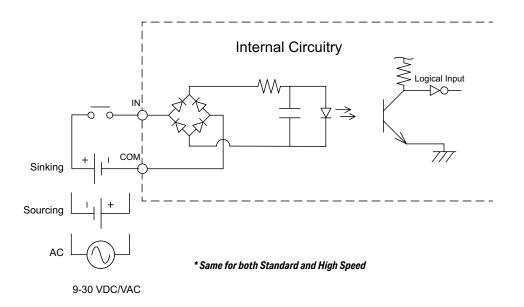
1. All inputs may be used as standard inputs. Only the first 10 inputs (X0...X9) are capable of highspeed DC operation.

2. 60Hz to 240Hz filter should be set in the software when using an AC line signal.

### **Discrete Input Connection Options**



Discrete Input Internal Circuitry \*



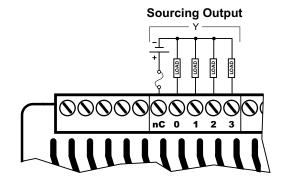
### **Discrete Output Specifications**

Discrete Output Specifications			
Output Type	Sourcing		
Total Outputs per Module	16	3	
Commons	4 (4 points/com	imon) Isolated	
Maximum Current per Common	2/	Ą	
Nominal Voltage Range	12–24	VDC	
Operating Voltage Range	5–36	VDC	
Maximum Voltage	36V	DC	
Minimum Output Current	0.1 mA @	) 24VDC	
Maximum Output Current	0.5 A per output No derating over temperature range		
Maximum Inrush Current	5A for 50ms		
Maximum Leakage Current	10µA		
ON Voltage Drop	0.05 VDC		
Status Indicators	Logic Side, Green		
Output Details			
Output Type	High-Speed	Standard <sup>1</sup>	
Location	Y0Y7	Y8Y15	
OFF to ON Response	< 2µs	< 5ms	
ON to OFF Response	< 2µs	< 2ms	
Maximum Switching Frequency	1m cable - 250kHz 10m cable - 100kHz	~100Hz	
Overcurrent, Short Circuit Protection and Short to Ground	Current limit by Common Group, self-resetting	N/A	
Overcurrent Trip Level <sup>2</sup>	Between 4A and 8A	N/A	
Fuse Type	User-supplied external fuse		

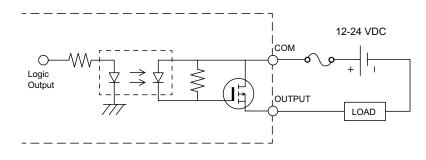
1. All outputs may be used as standard outputs. Only the first 8 outputs (Y0...Y7) are capable of highspeed DC operation.

2. When the high-speed outputs are in an overcurrent situation, the Common terminal Red LED is on. The output LEDs will remain operational even though the output circuitry is turned off and no power is flowing. This condition is not reported to the CPU.

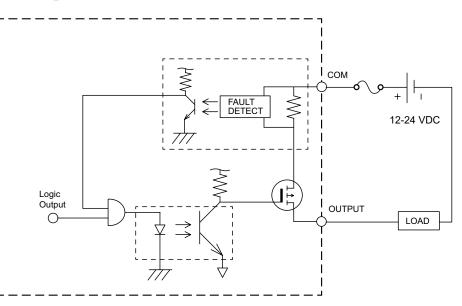
#### **Discrete Output Connection Options**



**Discrete Standard Output Internal Circuitry** 



#### Discrete High-Speed Output Internal Circuitry



**NOTE:** When the high speed outputs are in an overcurrent situation, the Common terminal Red LED is on. The output LEDs will remain operational even though the output circuitry is turned off and no power is flowing. This condition is not reported to the CPU.

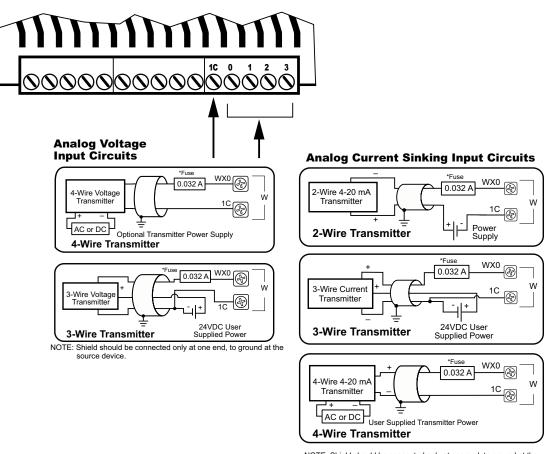
## BX-DM1E-36ED23-D Wiring, Continued

### **Analog Input Specifications**

Analog Input Specifications	
Inputs per Module	4
Commons	1
Input Voltage Range *	Software Selectable ±10V, ±5V, 0–10 V, 0–5 V
Input Current Range *	Software Selectable ±20mA, 4–20 mA
Resolution ±10V, ±20mA ±5V 0–5 V 4–20 mA 0–10 V	16 bits (0–65535 counts) 15 bits (0–32767 counts) 14 bits (0–16383 counts) ~15 bits (6553–32767 counts) 15 bits (0–32767 counts)
Input Impedance Voltage Modes	100kΩ
Absolute Maximum Input, Voltage Mode	±30V
Input Impedance Current Modes	249Ω
Absolute Maximum Input, Current Mode	$\pm$ 40mA sustained, $\pm$ 100mA for < 5s
Conversion Time	1.2 ms
Input Stability	0.02% of Full Hardware Range = 13 Counts
Full Scale Calibration Error	0.05% of Full Hardware Range = 33 Counts
Offset Calibration Error	0.01% of Full Hardware Range = 7 Counts
Accuracy vs Temperature Error	0.05% of Full Hardware Range = 33 Counts
Maximum Linearity Error (End to End)	0.1% of Full Hardware Range = 66 Counts
Maximum Inaccuracy	0.2% of Full Hardware Range = 131 Counts
Fuse Type	User-supplied external fuse

\* Software selectable per channel

**Analog Input Connection Options** 



NOTE: Shield should be connected only at one end, to ground at the source device.

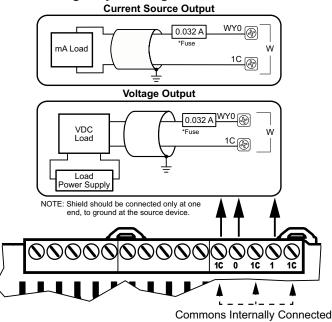
**NOTE:** An Edison S500-32-R 0.032A fast-acting fuse is recommended for all analog voltage inputs, analog outputs, and current loops.

### **Analog Output Specifications**

Analog Output Specifications		
Outputs per Module	2	
Commons	3	
Output Voltage Range *	Software Selectable ±10V, ±5V, 0–10 V, 0–5 V	
Output Current Range *	Software Selectable ±20mA, 4–20 mA	
Resolution ±10V, ±20mA ±5V 0–5 V 4–20 mA 0–10 V	16 bits (0–65535 counts) 15 bits (0–32767 counts) 14 bits (0–16383 counts) ~15 bits (6553–32767 counts) 15 bits (0–32767 counts)	
Minimum Voltage Load Impedance	1kΩ	
Maximum Current Load Impedance	500Ω	
Maximum Rating	Continuous Short Circuit Protected	
Settling Time	< 1ms	
Output Stability	0.02% of Full Hardware Range = 13 Counts	
Full Scale Calibration Error	0.05% of Full Hardware Range = 33 Counts	
Offset Calibration Error	0.01% of Full Hardware Range = 7 Counts	
Accuracy vs Temperature Error	0.05% of Full Hardware Range = 33 Counts	
Maximum Linearity Error (End to End)	0.1% of Full Hardware Range = 66 Counts	
Maximum Inaccuracy	0.2% of Full Hardware Range = 131 Counts	
Fuse Type	User-supplied external fuse	

\* Software selectable per channel

#### **Analog Output Connection Options**



**NOTE:** An Edison S500-32-R 0.032A fast-acting fuse is recommended for all analog voltage inputs, analog outputs, and current loops.

#### Analog Output Wiring

### **BX-DM1E-36ER3 Wiring**

This MPU is made up of 36 discrete I/O points. The connections are grouped as follows:

- 20 discrete inputs sinking/sourcing; rated for 12–24 VAC/VDC. They are located along the bottom of the unit; configured in five (5) groups of 5 terminals, each comprised of 4 inputs and an isolated common.
- 16 discrete outputs Form A Relay (SPST); rated 12–48 VDC/ 24–240 VAC. They are located along the top of the unit starting to the right of the 24VDC auxiliary output terminals. The outputs are configured in four (4) groups of 5 terminals, each comprised of 4 outputs and an isolated common.
- 4 analog inputs and 2 analog outputs. The analog inputs are located along the bottom of the unit to the right of the discrete inputs. The analog inputs are grouped together on 5 terminals consisting of 4 input and a shared analog input common. The analog outputs are located along the top of the unit to the right of the discrete outputs. The analog outputs are grouped together on 5 terminals consisting of 2 outputs and 3 shared analog output common terminals. The analogs share these common features:
  - current or voltage selectable through software,
  - 16-bit resolution @ ±20mA, ±10VDC
  - current signal ranges of 4-20 mA, ±20mA,
  - voltage signal ranges of 0–5 VDC, 0–10 VDC, ±5 VDC, ±10VDC.

This MPU requires an external 120–240 VAC power supply. The AC power supply connection and the 24VDC auxiliary output supply terminals are located on the top left side of the unit.



BX-DM1E-36ER3

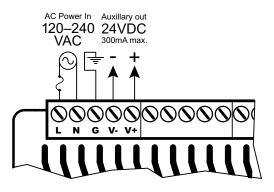


**NOTE:** Eight (8) Expansion Modules can be connected to extend I/O capacity.

### **Power Supply Specifications**

<b>Power Supply Specifications</b>	3	
Nominal Voltage Range	120–240 VAC	
Input Voltage Range (Tolerance)	85–264 VAC	
Rated Operating Frequency	47–63 Hz	
Maximum Input Power	40VA	
Cold Start Inrush Current	1.5 A, 2ms	
Maximum Inrush Current (Hot Start)	1.5 A, 2ms	
Internal Input Fuse Protection	Micro fuse 250V, 2A Non-replaceable	
Acceptable External Power Drop Time	10ms	
Under Input Voltage Lock-out	80VAC	
Input Transient Protection	Input choke and line filter	
Heat Dissipation	27.6 W Max	
Isolated User 24VDC Output	24VDC @ 0.3 A max, <1V P-P Ripple, Integrated self- resetting short circuit protection	
Voltage Withstand (dielectric)	1500VAC Power Inputs to Ground applied for 1 minute 1500VAC Ground to 24VDC Output applied for 1 minute	
Insulation Resistance	>10MΩ @ 500VDC	
Software Version Required	Do-more! Designer version 2.0 or later	

### **Power Supply Connections**





WARNING: Do not exceed the 24VDC auxiliary power supply load limit of 300mA.



WARNING: The BRX System MUST have a proper earth ground. Do not operate the BRX MPU without proper earth grounding.

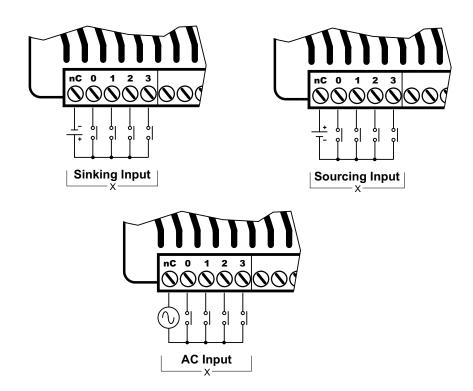
### **Discrete Input Specifications**

Discrete Input Specifications			
Input Type		Sink/Source	
Total Inputs per Modul	e	20	
Commons		5 (4 points/con	nmon) Isolated
Nominal Voltage Rang	е	12–24 V	AC/VDC
Input Voltage Range		9–30 VA	AC/VDC
Maximum Voltage		30 VA	C/VDC
DC Frequency		0–250 kHz -	High-speed
Minimum Pulse Width		0.5 µs - H	igh-speed
AC Frequency		47–63	3 Hz <sup>2</sup>
Input Impedance		3kΩ @ 24VDC	
Input Current (typical)		6mA @ 24 VAC/VDC	
Maximum Input Current		12mA @ 30 VAC/VDC	
ON Voltage Level		> 9.0 VAC/VDC	
OFF Voltage Level		< 2.0 VAC/VDC	
Maximum OFF Current		1.5 mA	
Status Indicators		Logic Side, Green	
Input Details			
Input Type		High-Speed DC	Standard <sup>1</sup>
Location		X0X9	X10X19
OFF to ON	DC	< 2µs	2ms
Response	AC	_	10ms <sup>2</sup>
ON to OFF	DC	< 2µs	2ms
Response	AC	-	10ms <sup>2</sup>
Maximum Switching	DC	250kHz	
Frequency	AC	~ 30Hz	

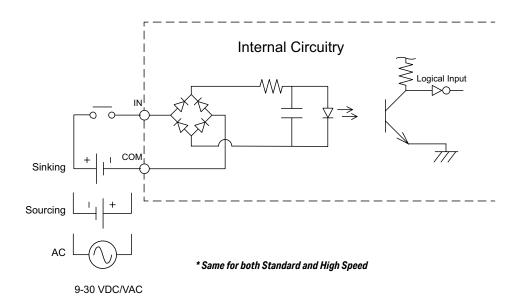
1. All inputs may be used as standard inputs. Only the first 10 inputs (X0...X9) are capable of highspeed DC operation.

2. 60Hz to 240Hz filter should be set in the software when using an AC line signal.

**Discrete Input Connection Options** 



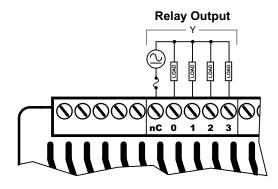
Discrete Input Internal Circuitry \*



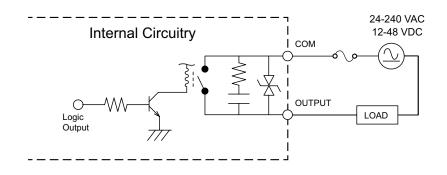
### **Discrete Output Specifications**

Discrete Output Specifications		
Output Type	Relay Form A (SPST)	
Total Outputs per Module	16	
Commons	4 (4 points/common) Isolated	
Maximum Current per Common	8A	
Nominal Voltage Range	12–48 VDC 24–240 VAC	
Operating Voltage Range	5–60 VDC 5–264 VAC	
Maximum Voltage	60VDC 264VAC	
Minimum Output Current	0.1 mA @ 24VDC 0.1 mA @ 24VAC	
Maximum Output Current	2A	
Maximum Inrush Current	5A for 50ms	
Maximum Leakage Current	1µA (DC), 300µA (AC) due to RC snubber circuit	
ON Voltage Drop	0.2 V Max	
Status Indicators	Logic Side, Green	
Output Details		
Output Type	Standard	
Location	Y0Y15	
ON-OFF Response	<10ms	
OFF-ON Response	<10ms	
Maximum Switching Frequency	10Hz	
Relay Cycle Life Mechanical Endurance Electrical Endurance	5 million operations 120,000 operations	
Fuse Type	User-supplied external fuse	

**Discrete Output Connection Options** 



Discrete Standard Output Internal Circuitry

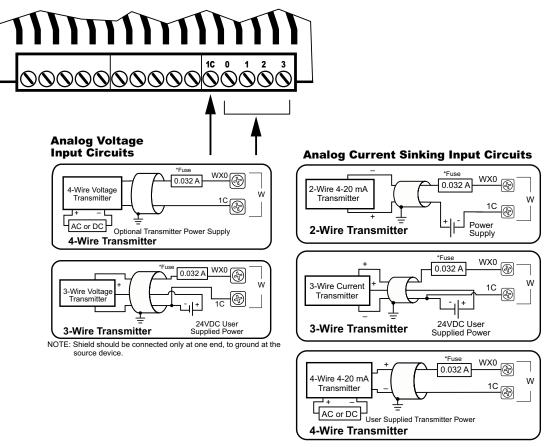


### Analog Input Specifications

Analog Input Specifications	
Inputs per Module	4
Commons	1
Input Voltage Range *	Software Selectable ±10V, ±5V, 0–10 V, 0–5 V
Input Current Range *	Software Selectable ±20mA, 4–20 mA
Resolution ±10V, ±20mA ±5V 0–5 V 4–20 mA 0–10 V	16 bits (0–65535 counts) 15 bits (0–32767 counts) 14 bits (0–16383 counts) ~15 bits (6553–32767 counts) 15 bits (0–32767 counts)
Input Impedance Voltage Modes	100kΩ
Absolute Maximum Input, Voltage Mode	±30V
Input Impedance Current Modes	249Ω
Absolute Maximum Input, Current Mode	$\pm$ 40mA sustained, $\pm$ 100mA for < 5s
Conversion Time	1.2 ms
Input Stability	0.02% of Full Hardware Range = 13 Counts
Full Scale Calibration Error	0.05% of Full Hardware Range = 33 Counts
Offset Calibration Error	0.01% of Full Hardware Range = 7 Counts
Accuracy vs Temperature Error	0.05% of Full Hardware Range = 33 Counts
Maximum Linearity Error (End to End)	0.1% of Full Hardware Range = 66 Counts
Maximum Inaccuracy	0.2% of Full Hardware Range = 131 Counts
Fuse Type	User-supplied external fuse
Absolute Maximum Input, Current Mode Conversion Time nput Stability Full Scale Calibration Error Offset Calibration Error Accuracy vs Temperature Error Maximum Linearity Error (End to End) Maximum Inaccuracy	±40mA sustained, ±100mA for < 5s 1.2 ms 0.02% of Full Hardware Range = 13 Counts 0.05% of Full Hardware Range = 33 Counts 0.01% of Full Hardware Range = 7 Counts 0.05% of Full Hardware Range = 33 Counts 0.1% of Full Hardware Range = 66 Counts 0.2% of Full Hardware Range = 131 Counts

\* Software selectable per channel

**Analog Input Connection Options** 



NOTE: Shield should be connected only at one end, to ground at the source device.

\*\*\*\*\*

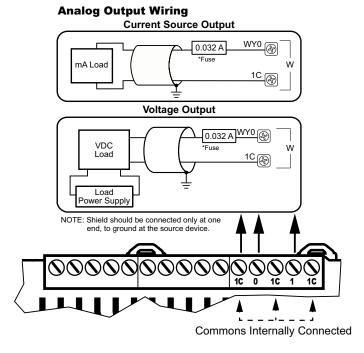
**NOTE:** An Edison S500-32-R 0.032A fast-acting fuse is recommended for all analog voltage inputs, analog outputs, and current loops.

### **Analog Output Specifications**

Analog Output Specifications		
Outputs per Module	2	
Commons	3	
Output Voltage Range *	Software Selectable ±10V, ±5V, 0–10 V, 0–5 V	
Output Current Range *	Software Selectable ±20mA, 4–20 mA	
Resolution ±10V, ±20mA ±5V 0–5 V 4–20 mA 0–10 V	16 bits (0–65535 counts) 15 bits (0–32767 counts) 14 bits (0–16383 counts) ~15 bits (6553–32767 counts) 15 bits (0–32767 counts)	
Minimum Voltage Load Impedance	1kΩ	
Maximum Current Load Impedance	500Ω	
Maximum Rating	Continuous Short Circuit Protected	
Settling Time	< 1ms	
Output Stability	0.02% of Full Hardware Range = 13 Counts	
Full Scale Calibration Error	0.05% of Full Hardware Range = 33 Counts	
Offset Calibration Error	0.01% of Full Hardware Range = 7 Counts	
Accuracy vs Temperature Error	0.05% of Full Hardware Range = 33 Counts	
Maximum Linearity Error (End to End)	0.1% of Full Hardware Range = 66 Counts	
Maximum Inaccuracy	0.2% of Full Hardware Range = 131 Counts	
Fuse Type	User-supplied external fuse	

\* Software selectable per channel

#### **Analog Output Connection Options**



**NOTE:** An Edison S500-32-R 0.032A fast-acting fuse is recommended for all analog voltage inputs, analog outputs, and current loops.

#### BX-DM1E-36ER3-D Wiring

This MPU is made up of 36 discrete I/O points. The connections are grouped as follows:

- 20 discrete inputs sinking/sourcing; rated for 12–24 VAC/VDC. They are located along the bottom of the unit; configured in five (5) groups of 5 terminals, each comprised of 4 inputs and an isolated common.
- 16 discrete outputs Form A Relay (SPST); rated 12–48 VDC/ 24–240 VAC. They are located along the top of the unit starting to the right of the 24VDC external power supply terminals. The outputs are configured in four (4) groups of 5 terminals, each comprised of 4 outputs and an isolated common.
- 4 analog inputs and 2 analog outputs. The analog inputs are located along the bottom of the unit to the right of the discrete inputs. The analog inputs are grouped together on 5 terminals consisting of 4 input and a shared analog input common. The analog outputs are located along the top of the unit to the right of the discrete outputs. The analog outputs are grouped together on 5 terminals consisting of 2 outputs and 3 shared analog output common terminals. The analogs share these common features:
  - current or voltage selectable through software
  - 16-bit resolution @ ±20mA, ±10VDC
  - current signal ranges of 4-20 mA, ±20mA
  - voltage signal ranges of 0–5 VDC, 0–10 VDC, ±5VDC, ±10VDC

This MPU requires an external 12–24 VDC power supply. The DC power supply connection is located on the top left side of the unit. There is no 24VDC auxiliary output supply.



BX-DM1E-36ER3-D



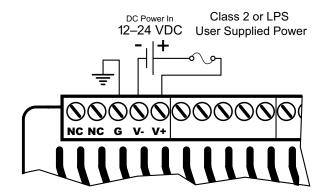
NOTE: Eight (8) Expansion Modules can be connected to extend I/O capacity.

#### **Power Supply Specifications**

Power Supply Specifications	
Nominal Voltage Range*	12–24 VDC
Input Voltage Range (Tolerance)*	10–36 VDC
Maximum Input Voltage Ripple	< ±10%
Maximum Input Power	30W
Cold Start Inrush Current	5A, 2ms
Maximum Inrush Current (Hot Start)	5A, 2ms
Internal Input Protection	Reverse polarity protection and undervoltage lockout via transistor circuit
Acceptable External Power Drop Time	10ms
Under Input Voltage Lock-out	<9VDC
Heat Dissipation	25.4 W Max
Isolated User 24VDC Output	None
Voltage Withstand (dielectric)	1500VAC power Inputs to ground applied for 1 minute
Insulation Resistance	>10MΩ @ 500VDC
Software Version Required	Do-more! Designer version 2.0 or later

\* Class 2 or LPS Power Supply required.

#### **Power Supply Connections**





WARNING: No External AC power supply needed on this unit. The two terminals marked "NC" are not used. These terminals are not internally connected. DO NOT CONNECT ANYTHING TO THESE TERMINALS!



WARNING: The BRX System MUST have a proper earth ground. Do not operate the BRX MPU without proper earth grounding.

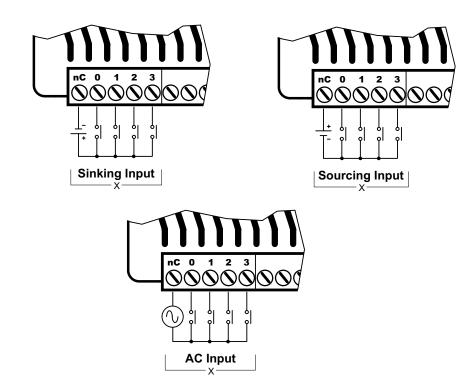
### **Discrete Input Specifications**

Discrete Input Specifications			
Input Type		Sink/Source	
Total Inputs per Module		20	
Commons		5 (4 points/common) Isolated	
Nominal Voltage Rang	е	12–24 VAC/VDC	
Input Voltage Range		9–30 VAC/VDC	
Maximum Voltage		30 VAC/VDC	
DC Frequency		0–250 kHz - High-speed	
Minimum Pulse Width		0.5 µs - High-speed	
AC Frequency		47–63 Hz <sup>2</sup>	
Input Impedance		3kΩ @ 24VDC	
Input Current (typical)		6mA @ 24 VAC/VDC	
Maximum Input Current		12mA @ 30 VAC/VDC	
ON Voltage Level		> 9.0 VAC/VDC	
OFF Voltage Level		< 2.0 VAC/VDC	
Maximum OFF Current		1.5 mA	
Status Indicators		Logic Side, Green	
Input Details			
Input Type		High-Speed DC	Standard <sup>1</sup>
Location		X0X9	X10X19
OFF to ON	DC	< 2µs	2ms
Response	AC	-	10ms <sup>2</sup>
ON to OFF	DC	< 2µs	2ms
Response	AC	-	10ms <sup>2</sup>
Maximum Switching	DC	250kHz	
Frequency	AC	~ 30Hz	

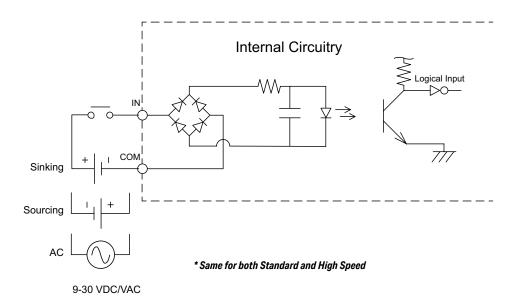
1. All inputs may be used as standard inputs. Only the first 10 inputs (X0...X9) are capable of highspeed DC operation.

2. 60Hz to 240Hz filter should be set in the software when using an AC line signal.

### **Discrete Input Connection Options**



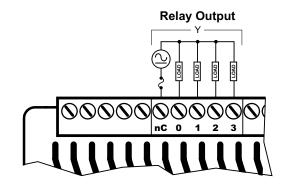
Discrete Input Internal Circuitry \*



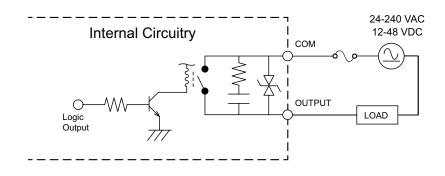
### **Discrete Output Specifications**

Discrete Output Specifications		
Output Type	Relay Form A (SPST)	
Total Outputs per Module	16	
Commons	4 (4 points/common) Isolated	
Maximum Current per Common	8A	
Nominal Voltage Range	12–48 VDC 24–240 VAC	
Operating Voltage Range	5–60 VDC 5–264 VAC	
Maximum Voltage	60VDC 264VAC	
Minimum Output Current	0.1 mA @ 24VDC 0.1 mA @ 24VAC	
Maximum Output Current	2A	
Maximum Inrush Current	5A for 50ms	
Maximum Leakage Current	$1\mu A$ (DC), 300 $\mu A$ (AC) due to RC snubber circuit	
ON Voltage Drop	0.2 V Max	
Status Indicators	Logic Side, Green	
Output Details		
Output Type	Standard	
Location	Y0Y15	
ON-OFF Response	<10ms	
OFF-ON Response	<10ms	
Maximum Switching Frequency	10Hz	
Relay Cycle Life Mechanical Endurance Electrical Endurance	5 million operations 120,000 operations	
Fuse Type	User-supplied external fuse	

### **Discrete Output Connection Options**



Discrete Standard Output Internal Circuitry



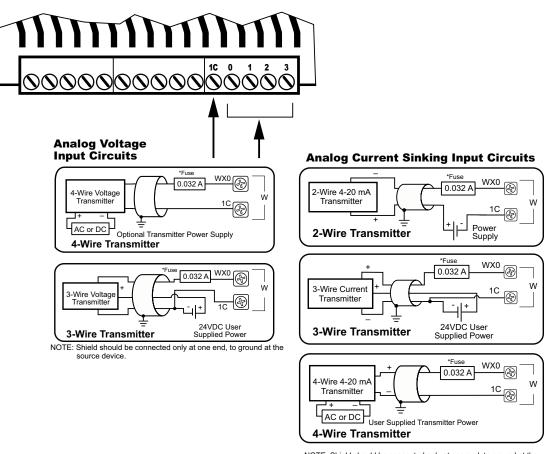
## BX-DM1E-36ER3-D Wiring, Continued

### **Analog Input Specifications**

<b>Analog Input Specifications</b>	
Inputs per Module	4
Commons	1
Input Voltage Range *	Software Selectable ±10V, ±5V, 0–10 V, 0–5 V
Input Current Range *	Software Selectable ±20mA, 4–20 mA
Resolution ±10V, ±20mA ±5V 0–5 V 4–20 mA 0–10 V	16 bits (0–65535 counts) 15 bits (0–32767 counts) 14 bits (0–16383 counts) ~15 bits (6553–32767 counts) 15 bits (0–32767 counts)
Input Impedance Voltage Modes	100kΩ
Absolute Maximum Input, Voltage Mode	±30V
Input Impedance Current Modes	249Ω
Absolute Maximum Input, Current Mode	$\pm$ 40mA sustained, $\pm$ 100mA for < 5s
Conversion Time	1.2 ms
Input Stability	0.02% of Full Hardware Range = 13 Counts
Full Scale Calibration Error	0.05% of Full Hardware Range = 33 Counts
Offset Calibration Error	0.01% of Full Hardware Range = 7 Counts
Accuracy vs Temperature Error	0.05% of Full Hardware Range = 33 Counts
Maximum Linearity Error (End to End)	0.1% of Full Hardware Range = 66 Counts
Maximum Inaccuracy	0.2% of Full Hardware Range = 131 Counts
Fuse Type	User-supplied external fuse

\* Software selectable per channel

**Analog Input Connection Options** 



NOTE: Shield should be connected only at one end, to ground at the source device.

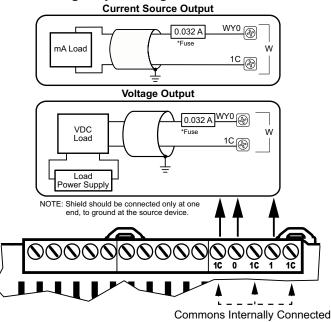
**NOTE:** An Edison S500-32-R 0.032A fast-acting fuse is recommended for all analog voltage inputs, analog outputs, and current loops.

### **Analog Output Specifications**

Analog Output Specifications		
Outputs per Module	2	
Commons	3	
Output Voltage Range *	Software Selectable ±10V, ±5V, 0–10 V, 0–5 V	
Output Current Range *	Software Selectable ±20mA, 4–20 mA	
Resolution ±10V, ±20mA ±5V 0–5 V 4–20 mA 0–10 V	16 bits (0–65535 counts) 15 bits (0–32767 counts) 14 bits (0–16383 counts) ~15 bits (6553–32767 counts) 15 bits (0–32767 counts)	
Minimum Voltage Load Impedance	1kΩ	
Maximum Current Load Impedance	500Ω	
Maximum Rating	Continuous Short Circuit Protected	
Settling Time	< 1ms	
Output Stability	0.02% of Full Hardware Range = 13 Counts	
Full Scale Calibration Error	0.05% of Full Hardware Range = 33 Counts	
Offset Calibration Error	0.01% of Full Hardware Range = 7 Counts	
Accuracy vs Temperature Error	0.05% of Full Hardware Range = 33 Counts	
Maximum Linearity Error (End to End)	0.1% of Full Hardware Range = 66 Counts	
Maximum Inaccuracy	0.2% of Full Hardware Range = 131 Counts	
Fuse Type	User-supplied external fuse	

\* Software selectable per channel

#### **Analog Output Connection Options**



**NOTE:** An Edison S500-32-R 0.032A fast-acting fuse is recommended for all analog voltage inputs, analog outputs, and current loops.

#### Analog Output Wiring

### BX-DM1E-36AR3 Wiring

This MPU is made up of 36 discrete I/O points. The connections are grouped as follows:

- 20 discrete inputs AC rated for 120–240 VAC. They are located along the bottom of the unit; configured in five (5) groups of 5 terminals, each comprised of 4 inputs and an isolated common.
- 16 discrete outputs Form A Relay (SPST); rated 12–48 VDC/ 24–240 VAC. They are located along the top of the unit starting to the right of the 24VDC auxiliary output terminals. The outputs are configured in four (4) groups of 5 terminals, each comprised of 4 outputs and an isolated common.
- 4 analog inputs and 2 analog outputs. The analog inputs are located along the bottom of the unit to the right of the discrete inputs. The analog inputs are grouped together on 5 terminals consisting of 4 input and a shared analog input common. The analog outputs are located along the top of the unit to the right of the discrete outputs. The analog outputs are grouped together on 5 terminals consisting of 2 outputs and 3 shared analog output common terminals. The analogs share these common features:
  - current or voltage selectable through software,
  - 16-bit resolution @ ±20mA, ±10VDC
  - current signal ranges of 4–20 mA, ±20mA,
  - voltage signal ranges of 0–5 VDC, 0–10 VDC, ±5VDC, ±10 VDC.

This MPU requires an external 120–240 VAC power supply. The AC power supply connection and the 24VDC auxiliary output supply terminals are located on the top left side of the unit.

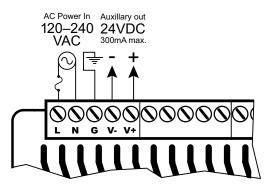


NOTE: Eight (8) Expansion Modules can be connected to extend I/O capacity.

### **Power Supply Specifications**

Power Supply Specifications	
Nominal Voltage Range	120–240 VAC
Input Voltage Range (Tolerance)	85–264 VAC
Rated Operating Frequency	47–63 Hz
Maximum Input Power	40VA
Cold Start Inrush Current	1.5 A, 2ms
Maximum Inrush Current (Hot Start)	1.5 A, 2ms
Internal Input Fuse Protection	Micro fuse 250V, 2A Non-replaceable
Acceptable External Power Drop Time	10ms
Under Input Voltage Lock-out	80VAC
Input Transient Protection	Input choke and line filter
Heat Dissipation	26.8 W Max
Isolated User 24VDC Output	24VDC @ 0.3 A max, <1V P-P Ripple, Integrated self-resetting short circuit protection
Voltage Withstand (dielectric)	1500VAC Power Inputs to Ground applied for 1 minute 1500VAC Ground to 24VDC Output applied for 1 minute
Insulation Resistance	>10MΩ @ 500VDC
Software Version Required	Do-more! Designer version 2.0 or later

### **Power Supply Connections**





WARNING: Do not exceed the 24VDC auxiliary power supply load limit of 300mA.

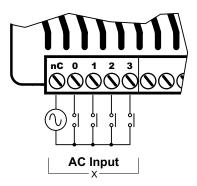


WARNING: The BRX System MUST have a proper earth ground. Do not operate the BRX MPU without proper earth grounding.

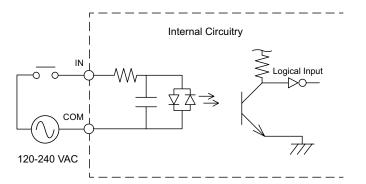
### **Discrete Input Specifications**

Discrete Input Specifications	
Input Type	AC
Total Inputs per Module	20
Commons	5 (4 points/common) Isolated
Nominal Voltage Range	120–240 VAC
Input Voltage Range	85–264 VAC
Maximum Voltage	264VAC RMS
AC Frequency	47–63 Hz
Input Impedance	15kΩ
Input Current (typical)	9mA @ 120VAC, 13mA @ 220VAC
Maximum Input Current	14mA @ 120VAC, 20mA @ 220VAC
ON Voltage Level	> 85VAC
OFF Voltage Level	< 40VAC
Maximum OFF Current	2.5 mA
Status Indicators	Logic Side, Green
Input Details	
Input Type	Standard
Location	X0X19
OFF - ON Response	10ms
ON - OFF Response	10ms
Maximum Switching Frequency	~ 30Hz

### **Discrete Input Connection Options**



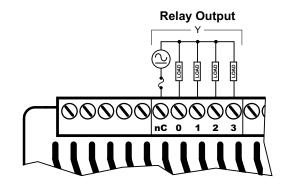
#### **Discrete Input Internal Circuitry**



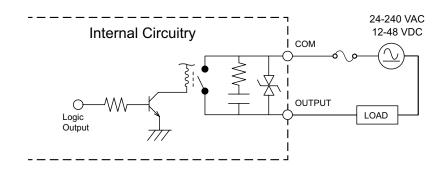
### **Discrete Output Specifications**

Discrete Output Specifications	
Output Type	Relay Form A (SPST)
Total Outputs per Module	16
Commons	4 (4 points/common) Isolated
Maximum Current per Common	8A
Nominal Voltage Range	12–48 VDC 24–240 VAC
Operating Voltage Range	5–60 VDC 5–264 VAC
Maximum Voltage	60VDC 264VAC
Minimum Output Current	0.1 mA @ 24VDC 0.1 mA @ 24VAC
Maximum Output Current	2A
Maximum Inrush Current	5A for 50ms
Maximum Leakage Current	$1\mu A$ (DC), 300 $\mu A$ (AC) due to RC snubber circuit
ON Voltage Drop	0.2 V Max
Status Indicators	Logic Side, Green
Output Details	
Output Type	Standard
Location	Y0Y15
ON-OFF Response	<10ms
OFF-ON Response	<10ms
Maximum Switching Frequency	10Hz
Relay Cycle Life Mechanical Endurance Electrical Endurance	5 million operations 120,000 operations
Fuse Type	User-supplied external fuse

### **Discrete Output Connection Options**



Discrete Standard Output Internal Circuitry

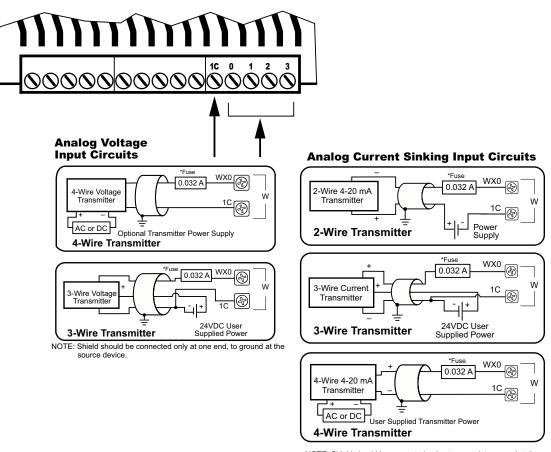


### **Analog Input Specifications**

Analog Input Specifications	
Inputs per Module	4
Commons	1
Input Voltage Range *	Software Selectable ±10V, ±5V, 0–10 V, 0–5 V
Input Current Range *	Software Selectable ±20mA, 4–20 mA
Resolution ±10V, ±20mA ±5V 0–5 V 4–20 mA 0–10 V	16 bits (0–65535 counts) 15 bits (0–32767 counts) 14 bits (0–16383 counts) ~15 bits (6553–32767 counts) 15 bits (0–32767 counts)
Input Impedance Voltage Modes	100kΩ
Absolute Maximum Input, Voltage Mode	±30V
Input Impedance Current Modes	249Ω
Absolute Maximum Input, Current Mode	$\pm$ 40mA sustained, $\pm$ 100mA for < 5s
Conversion Time	1.2 ms
Input Stability	0.02% of Full Hardware Range = 13 Counts
Full Scale Calibration Error	0.05% of Full Hardware Range = 33 Counts
Offset Calibration Error	0.01% of Full Hardware Range = 7 Counts
Accuracy vs Temperature Error	0.05% of Full Hardware Range = 33 Counts
Maximum Linearity Error (End to End)	0.1% of Full Hardware Range = 66 Counts
Maximum Inaccuracy	0.2% of Full Hardware Range = 131 Counts
Fuse Type	User-supplied external fuse

\* Software selectable per channel

**Analog Input Connection Options** 



NOTE: Shield should be connected only at one end, to ground at the source device.

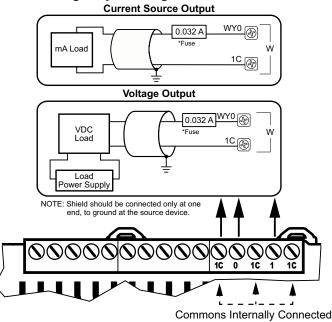
**NOTE:** An Edison S500-32-R 0.032A fast-acting fuse is recommended for all analog voltage inputs, analog outputs, and current loops.

### **Analog Output Specifications**

Analog Output Specifications		
Outputs per Module	2	
Commons	3	
Output Voltage Range *	Software Selectable ±10V, ±5V, 0–10 V, 0–5 V	
Output Current Range *	Software Selectable ±20mA, 4–20 mA	
Resolution ±10V, ±20mA ±5V 0–5 V 4–20 mA 0–10 V	16 bits (0–65535 counts) 15 bits (0–32767 counts) 14 bits (0–16383 counts) ~15 bits (6553–32767 counts) 15 bits (0–32767 counts)	
Minimum Voltage Load Impedance	1kΩ	
Maximum Current Load Impedance	500Ω	
Maximum Rating	Continuous Short Circuit Protected	
Settling Time	< 1ms	
Output Stability	0.02% of Full Hardware Range = 13 Counts	
Full Scale Calibration Error	0.05% of Full Hardware Range = 33 Counts	
Offset Calibration Error	0.01% of Full Hardware Range = 7 Counts	
Accuracy vs Temperature Error	0.05% of Full Hardware Range = 33 Counts	
Maximum Linearity Error (End to End)	0.1% of Full Hardware Range = 66 Counts	
Maximum Inaccuracy	0.2% of Full Hardware Range = 131 Counts	
Fuse Type	User-supplied external fuse	

\* Software selectable per channel

#### **Analog Output Connection Options**



**NOTE:** An Edison S500-32-R 0.032A fast-acting fuse is recommended for all analog voltage inputs, analog outputs, and current loops.

#### Analog Output Wiring

Notes: