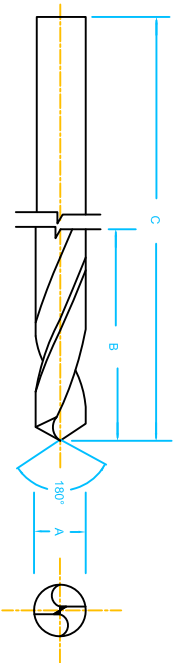


FRACTIONAL SIZES

Part # High Speed Steel	Part # Titanium Coated	Drill Size (in)	Ø Size A (in)	Flute Length B (in)	Overall Length C (in)	Use With
214801	250801T	1/16	0.0625	7/8	1 7/8	
214802	250802T	5/64	0.0781	1	2	
214803	250803T	3/32	0.0938	1 1/4	2 1/4	
214804	250804T	7/64	0.1094	1 1/2	2 5/8	
214805	250805T	1/8	0.1250	1 5/8	2 3/4	
214806	250806T	9/64	0.1406	1 3/4	2 7/8	
214807	250807T	5/32	0.1562	2	3 1/8	
214808	250808T	11/64	0.1719	2 1/8	3 1/4	
214809	250809T	3/16	0.1875	2 5/16	3 1/2	
214810	250810T	13/64	0.2031	2 7/16	3 5/8	
214811	250811T	7/32	0.2188	2 1/2	3 3/4	
214812	250812T	15/64	0.2344	2 5/8	3 7/8	
214813	250813T	1/4	0.2500	2 3/4	4	
214814	250814T	17/64	0.2656	2 7/8	4 1/8	
214815	250815T	9/32	0.2813	2 15/16	4 1/4	
214816	250816T	19/64	0.2969	3 1/16	4 3/8	
214817	250817T	5/16	0.3125	3 3/16	4 1/2	265038UNC
214818	250818T	21/64	0.3281	3 5/16	4 5/8	
214819	250819T	11/32	0.3438	3 7/16	4 3/4	
214820	250820T	23/64	0.3594	3 1/2	4 7/8	
214821	250821T	3/8	0.3750	3 5/8	5	
214822	250822T	25/64	0.3906	3 3/4	5 1/8	
214823	250823T	13/32	0.4062	3 7/8	5 1/4	
214824	250824T	27/64	0.4219	3 15/16	5 3/8	
214825	250825T	7/16	0.4375	4 1/16	5 1/2	
214826	250826T	29/64	0.4531	4 3/16	5 5/8	
214827	250827T	15/32	0.4688	4 5/16	5 3/4	
214828	250828T	31/64	0.4844	4 3/8	5 7/8	
214829	250829T	1/2	0.5000	4 1/2	6	



NUMBER SIZES

Part # High Speed Steel	Part # Titanium Coated	Drill Size Gauge (in)	Ø Size A (in)	Flute Length B (in)	Overall Length C (in)	Use With
2149043		# 43	0.0890	1 1/4	2 1/4	265040UNC
2149042		# 42	0.0935	1 1/4	2 1/4	265040UNC
2149038		# 38	0.01015	1 7/16	2 1/2	265050UNC
2149037		# 37	0.01040	1 7/16	2 1/2	265050UNC
2149036		# 36	0.01065	1 7/16	2 1/4	265060UNC
2149033	Titanium coating not available in these sizes	# 33	0.01130	1 1/2	2 5/8	265060UNC
2149029		# 29	0.1360	1 3/4	2 7/8	265080UNC
2149025		# 25	0.1495	1 7/8	3	265100UNC
2149021		# 21	0.1590	2 1/8	3 1/4	265100UNC
2149016		# 16	0.1770	2 3/16	3 3/8	265120UNC
2149014		# 14	0.1820	2 3/16	3 3/8	265120UNC
2149007		# 07	0.2010	2 7/16	3 5/8	265014UNC
2149003		# 03	0.2130	2 1/2	3 3/4	265014UNC

LETTER SIZES

Part #	Drill Size Gauge	Ø Size A (in)	Flute Length B (in)	Overall Length C (in)	Use With
214900F	F	0.2570	2 7/8	4 1/8	265516UNC
214900I	I	0.2720	2 7/8	4 1/8	265516UNC
214900Q	Q	0.3320	3 7/16	4 3/4	265038UNC

DRILL BIT

Units: inches
Scale: not to scale

JOBBER LENGTH DRILL BIT

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