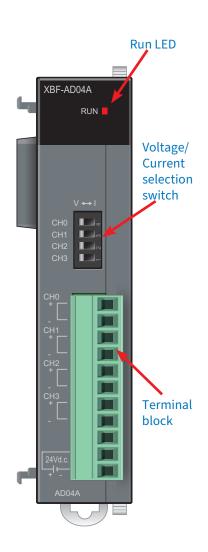


XGB Analog Modules

XBF-AD04A Analog Input Module

Part Number	Price	Classification	Description	# of Channels	Drawing
<u>XBF-AD04A</u>	AD04A \$160.00 Voltage/Current current/voltage, 12-bit, input cu of 0-20 mA, 4-20 mA, input volt		LS Electric XGB analog input module, 4-channel, current/voltage, 12-bit, input current signal range(s) of 0-20 mA, 4-20 mA, input voltage signal range(s) of 0-10 VDC, external 24 VDC required.	4	PDF

			XBF-AD04A					
Gener	ral Sp	<i>pecifications</i>						
			Voltage	Current				
Analog Input I	Rang	je	0–10 VDC (Input resistance: 1MΩ min.)	DC 4–20mA DC 0–20mA (Input resistance: 250Ω)				
Туре			12-bit binary data					
		Direct Variable	%UW0.z.0 – %UW0.	z.31 (z=slot number)				
Digital		Unsigned Value	0–4	000				
Output	Range	Signed Value	-2000 to 2000					
	Rai	Precise Value	0–1000	400-2000 / 0-2000				
		Percentile Value	0–1	000				
Maximum Res	olut	ion	2.5 mV (1/4000)	5 µ A (1/4000)				
Accuracy			± 0.5% or less					
Maximum Con	ivers	sion Speed	1.5 ms/channel					
Absolute Maxi	imur	n Input	±15VDC	±25mA DC				
Number of Inp	ut C	hannels	4 channels					
Insulation Met	thod		Photocoupler insulation between input terminal and PLC power (no insluation between channels)					
Connection Te	ermi	nal	11-point terminal block					
I/O Points Occ	upie	ed	Fixed type: 512 points					
Current Internal (5VDC)		Internal (5VDC)	120mA					
Consumption		External (24VDC)	62mA					
Weight			64g					
Additional Function			Filter processing, average processing (time, count)					
Power Supply			20.4–28.8 VDC					



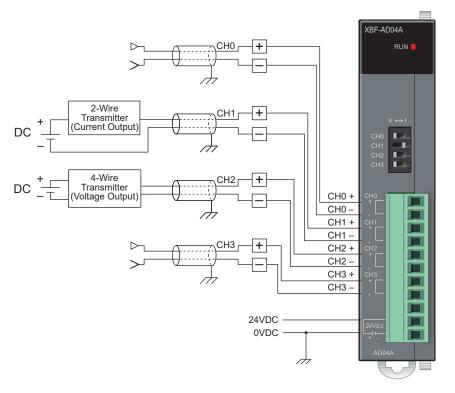


XGB Analog Modules

XBF-AD04A Analog Input Module Wiring

When connecting cable to your XBF-AD04A:

- In case of voltage/current input, wiring is the same. Adjust the voltage/current setting switch according to the case.
- Keep the AC power line away from the analog input module's external input signal line to prevent surge or inductive noise.
- Use cable rated to meet your application's ambient temperature and current needs. AWG22 (0.3mm²) or greater recommended.
- Keep cable clear of high heat and oil.
- Check polarity when wiring the terminal.
- Using high-voltage line or power line may cause abnormal operations or defects due to inductive hindrance.
- Make sure the desired channel is enabled.



Notes:

- Use 2-core twisted shield cable
- Use AWG22 (0.3mm²) or greater cable
- Current input resistance is 250Ω
- Voltage input resistance is $1M\Omega$
- Terminal screwdriver: slotted 2.5 mm



XGB Analog Modules

XBF-AD04A Analog Input Module Configuration

Follow the Quick start video to learn how to Register and Configure any Analog Module:

Analog Module Setup

Direct Variables

All XGB series analog modules are assigned 32 words in the "U" memory area based on the slot number assignment. (%UW0.z.0 - %UW0.z.31, z= slot number). The actual memory address used within the 32 word block are specific to each module. See the table below for Direct Variable assignments.

For Direct Variable nomenclature explanation, see Direct Variable User Programming Memory.

Symbolic Variables

Symbolic variables for the analog module can be automatically created in XG5000 software by using the top MENU bar: Edit > Register Module Variable Comments.

Symbolic variables and direct variables for AD04A are as follows (z refers to module slot number (2 to 8)).

Туре	Scope	Variable (Symbolic)	Address (Direct Variable Alias)	Data Type	Comment
Tag	GlobalVariable	_0z_CH0_ACT	%UX0.z.16	BOOL	Analog Input Module: CH0 Activation Status
Tag	GlobalVariable	_0z_CH0_DATA	%UW0.z.2	WORD	Analog Input Module: CH0 Output
Tag	GlobalVariable	_0z_CH1_ACT	%UX0.z.17	BOOL	Analog Input Module: CH1 Activation Status
Tag	GlobalVariable	_0z_CH1_DATA	%UW0.z.3	WORD	Analog Input Module: CH1 Output
Tag	GlobalVariable	_0z_CH2_ACT	%UX0.z.18	BOOL	Analog Input Module: CH2 Activation Status
Tag	GlobalVariable	_0z_CH2_DATA	%UW0.z.4	WORD	Analog Input Module: CH2 Output
Tag	GlobalVariable	_0z_CH3_ACT	%UX0.z.19	BOOL	Analog Input Module: CH3 Activation Status
Tag	GlobalVariable	_0z_CH3_DATA	%UW0.z.5	WORD	Analog Input Module: CH3 Output
Tag	GlobalVariable	_0z_CH_ACT_ARY	%UX0.z.16	ARRAY[03] OF BOOL	Analog Input Module: Bool Array of Active bit for Channel 0 to 3
Tag	GlobalVariable	_0z_CH_DATA_ARY	%UW0.z.2	ARRAY[03] OF WORD	Analog Input Module: Word Array of Data for Channel 0 to 3
Tag	GlobalVariable	_0z_ERR	%UX0.z.0	BOOL	Analog Input Module: Error Flag
Tag	GlobalVariable	_0z_ERR_CLR	%UX0.z.176	BOOL	Analog Input Module: Error Clear Request
Tag	GlobalVariable	_0z_RDY	%UX0.z.15	BOOL	Analog Input Module: Ready Flag



XGB Series PLC Family

Environmental Specifications, all XGB Series Modules

	lte	em		Specification	Reference			
Ambi	ient Operating	g Ten	nperature	0–55°C (32–131°F)				
Stora	age Temperati	ıre		-25–70°C (-13–158°F)				
Ambi	ient Operating	ı Huı	midity	5–95% relative humidity (non-condensing)				
Storage Humidity			5–95% relative humidity (non-condensing)					
_	Occasional	$5 \le f < 8.4 \text{ Hz}$ $8.4 \le f < 150 \text{Hz}$ $5 \le f < 8.4 \text{ Hz}$ $5 \le f < 8.4 \text{ Hz}$		3.5 mm pulse width				
lion	Vibration			9.8 m/s ² (1G)				
Vibration ¹	Continuous	nbə.	$5 \leq f < 8.4 \text{ Hz}$	1.75 mm pulse width				
И	Vibration	Fr	8.4 ≤ f < 150Hz	4.9 m/s ² (0.5G)	IEC61131-3-2			
		Peak Acceleration		147 m/s ² (15G)				
Shock	s	Duration						
			Pulse Wave Type	Half-sine (3 times each direction per each axis)				
	Square Wave Impulse Noise		oulse Noise	1,500VAC 900VDC	LS Electric standard			
ē	Electrostatic Discharge		charge	Voltage: 4kV (contact discharge)	IEC61131-3-2 IEC61000-4-2			
Voise Resistance	Radiated Electromagnetic Field Noise		magnetic Field	80–1,000 MHz, 10 V/m	IEC61131-3-2 IEC61000-4-3			
e Re	nt e		Classification	Voltage				
loise	Iois	Power Supply		2kV				
<	Fast Transient / Burst Noise		Digital/Analog Input/Output Communication Interface	1KV	IEC61131-3-2 IEC61000-4-4			
Environment			Free from corrosive gases and excessive dust					
Attitude			Less than 2,000m					
Pollution Degree				Less than 2 (see note 2)				
Cooling Method			Air-cooling					

1 - Vibration of 10 times each direction (X, Y, and Z)

2 - Normally only nonconductive pollution occurs. Temporary conductivity caused by condensation is to be expected.



XGB Series PLC Family

Available I/O Modules

		XGB Series I/O Modul	es					
Part Number	Price	Description	Digital Input	Digital Output	Analog Output	Motion	Bus Coupler Compatible	Smart Lin Required
		Digital						
XBE-DC08A	\$59.00	LS Electric XGB discrete input module, 8-point, 24 VDC, sinking/sourcing, 1 common(s), 8 point(s) per common. Removable terminal block included.	\checkmark				\checkmark	
XBE-DC16A	\$70.00	LS Electric XGB discrete input module, 16-point, 24 VDC, sinking/sourcing, 1 common(s), 16 point(s) per common. Removable terminal blocks included.	\checkmark				\checkmark	
XBE-DC16B	\$78.00	LS Electric XGB discrete input module, 16-point, 12-24 VDC, sinking/sourcing, 1 common(s), 16 point(s) per common. Removable terminal blocks included.	\checkmark				\checkmark	
XBE-DC32A	\$97.00	LS Electric XGB discrete input module, 32-point, 24 VDC, sinking/sourcing, 1 common(s), 32 point(s) per common. Requires XTB-40H terminal block and C40HH- xxSB-XBI cable.	~				\checkmark	\checkmark
XBE-AC08A	\$88.00	LS Electric XGB discrete input module, 8-point, 120 VAC, 2 common(s), 4 point(s) per common. Removable terminal blocks included.	\checkmark				~	
XBE-RY08A	\$80.00	LS Electric XGB relay output module, 8-point, 125 VDC/250 VAC, (8) Form A, 1 common(s), 8 point(s) per common, 2A/point, 5A/common. Removable terminal block included.		\checkmark			\checkmark	
XBE-RY08B	\$95.00	LS Electric XGB relay output module, 8-point, 125 VDC/250 VAC, (8) Form A, 8 isolated common(s), 1 point(s) per common, 2A/point. Removable terminal blocks included.		\checkmark			\checkmark	
XBE-RY16A	\$110.00	LS Electric XGB relay output module, 16-point, 125 VDC/250 VAC, (16) Form A, 2 isolated common(s), 8 point(s) per common, 2A/point, 5A/common. Removable terminal blocks included.		\checkmark			\checkmark	
XBE-TN08A	\$60.00	LS Electric XGB discrete output module, 8-point, 12-24 VDC, sinking, 1 common(s), 8 point(s) per common, 0.5A/point, 2A/common. Removable terminal blocks included.		\checkmark			~	
XBE-TN16A	\$78.00	LS Electric XGB discrete output module, 16-point, 12-24 VDC, sinking, 1 common(s), 16 point(s) per common, 0.5A/point, 2A/common. Removable terminal blocks included.		\checkmark			~	
<u>XBE-TN32A</u>	\$109.00	LS Electric XGB discrete output module, 32-point, 12-24 VDC, sinking, 1 common(s), 32 point(s) per common, 0.2A/point, 2A/common. Requires XTB-40H terminal block and C40HH-xxSB-XBI cable.		\checkmark			\checkmark	\checkmark
XBE-TP08A	\$62.00	LS Electric XGB discrete output module, 8-point, 12-24 VDC, sourcing, 1 common(s), 8 point(s) per common, 0.5A/point, 2A/common. Removable terminal blocks included.		\checkmark			~	
XBE-TP16A	\$88.00	LS Electric XGB discrete output module, 16-point, 12-24 VDC, sourcing, 1 common(s), 16 point(s) per common, 0.5A/point, 2A/common. Removable terminal blocks included.		\checkmark			~	
XBE-TP32A	\$93.00	LS Electric XGB discrete output module, 32-point, 12-24 VDC, sourcing, 1 common(s), 32 point(s) per common, 0.2A/point, 2A/common. Requires XTB-40H terminal block and C40HH-xxSB-XBI cable.		\checkmark			\checkmark	\checkmark
XBE-DN32A	\$172.00	LS Electric XGB discrete combo module, Input: 16-point, 24 VDC, sinking/sourcing, Output: 16-point, 12-24 VDC, sinking, 0.2A/point, 2A/common. Requires XTB-40H terminal block and C40HH-xxSB-XBI cable.	\checkmark	\checkmark			\checkmark	\checkmark
XBE-DR16A	\$97.00	LS Electric XGB discrete combo module, Input: 8-point, 24 VDC, sinking/sourcing, Output: 8-point, 125 VDC/250 VAC, relay, (8) Form A (SPST) relays, 2A/point, 5A/ common. Removable terminal blocks included.	\checkmark	\checkmark			\checkmark	
		Motion						
XBF-PN04B	\$350.00	LS Electric XGB 4-axis positioning module, EtherCAT Master, 1 high-speed input point(s), sinking/line driver (differential), 1-channel, differential and single-ended encoder input(s), (1) Ethernet 100Base-TX (RJ45) port(s). For use with LS Electric XEM-DxxxHx PLCs.				1		
XBF-PN08B	\$395.00	LS Electric XGB 8-axis positioning module, EtherCAT Master, 1 high-speed input point(s), sinking/line driver (differential), 1-channel, differential and single-ended encoder input(s), (1) Ethernet 100Base-TX (RJ45) port(s). For use with LS Electric XEM-DxxxHx PLCs.				\checkmark		
XBF-HO02A	\$176.00	LS Electric XGB counter input module, 200 kHz maximum switching frequency, 2 high- speed input point(s), 5-24 VDC, sinking, 2-channel, single-ended encoder input(s), 2 high-speed output point(s), 5-24 VDC, sinking, external 24 VDC required.				\checkmark	\checkmark	\checkmark
XBF-HD02A	\$253.00	LS Electric XGB counter input module, 500 kHz maximum switching frequency, 2 high-speed input point(s), 5-24 VDC, sinking, 2-channel, differential encoder input(s), 2 high-speed output point(s), 5-24 VDC, sinking, external 24 VDC required.				\checkmark	\checkmark	\checkmark

Note: See "Smart Link I/O System" on page tLSE-131 for the XTB-40H terminal block and cables. See "XGB PLC Replacement Terminals" on page tLSE-149 for replacement removable terminal blocks.

Continued on next page