

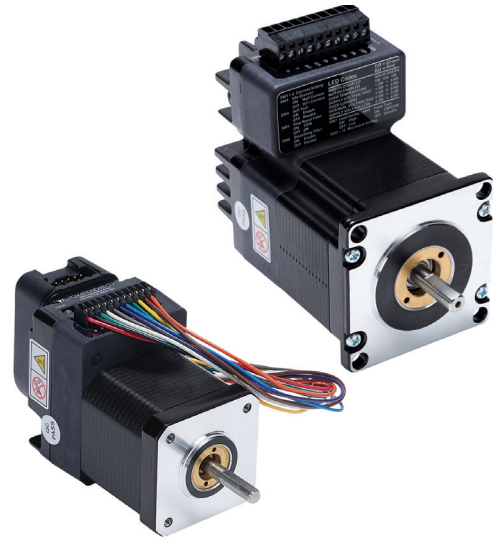


Integrated Microstepping Motors and Drives

SureStep® Integrated Motors System

General integrated motor/drive features

- DC power supply required (12-48 VDC or 12-70 VDC)
- Pulse/Direction or CW Pulse/CCW Pulse
- Digital input filtering
- "E" models include an encoder
- Three optically isolated digital inputs, 5 to 24 volts
- Step input signal smoothing (microstep emulation), performs high resolution stepping by synthesizing coarse steps into fine microsteps
- Dynamic smoothing, software-configurable filtering for use in removing spectral components from command sequence, reduces jerk, limiting excitation of system resonance
- Anti-resonance (electronic damping): raises the system-damping ratio to eliminate midrange instability and allow stable operation throughout the speed range of the motor
- Idle current reduction range of 0-90% of running current after a delay selectable in milliseconds (Standard models = 50/90%, DIP switch selectable)
- Configurable hardware digital noise filter, software noise filter
- Non-volatile storage, configurations are saved in FLASH memory on-board the DSP
- Dynamic current control, software configurable for running current, accel current, idle current, to make motion smoother and the motor run cooler



Standard NEMA 17 and 23 motor/drives

Standard integrated motor/drive features

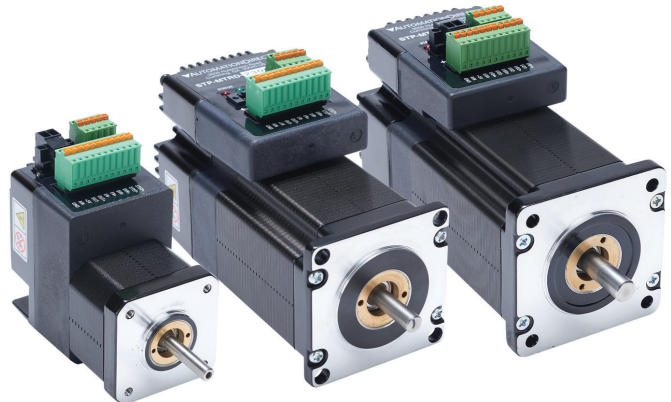
(STP-MTRD-x)

- "E" models have an externally wireable encoder which can provide feedback to an external controller
- Configurable via DIP switches
- Available torque from 68 to 210 oz-in

Advanced integrated motor/drive features

(STP-MTRD-xR)

- Step and Direction, CW/CCW, and AB Quadrature/Encoder following
- Velocity (Oscillator) and position mode
- Control via streaming SCL commands
- RS-485 ASCII (2- or 4-wire) communications
- On "E" models, the internal encoder provides improved position and speed control
- Four "Variable I/O" points, 5 to 24 volts (NEMA 24 models)
- Analog input for speed and position, 0 to 5 VDC
- Configurable via SureMotion Pro software
- Available torque from 54 to 340 oz-in



Advanced NEMA 17, 23, and 24 motor/drives

SureStep Series Part Numbers Standard Integrated Motor/Drives			
Integrated Motor/Drive	NEMA Size	Price	Drawing
STP-MTRD-17038	17	\$115.00	PDF
STP-MTRD-17038E	17	\$202.00	PDF
STP-MTRD-23042	23	\$178.00	PDF
STP-MTRD-23042E	23	\$265.00	PDF
STP-MTRD-23065	23	\$187.00	PDF
STP-MTRD-23065E	23	\$272.00	PDF

Note: Standard integrated motor/drives with an "E" have an external encoder that can be wired to an external controller.

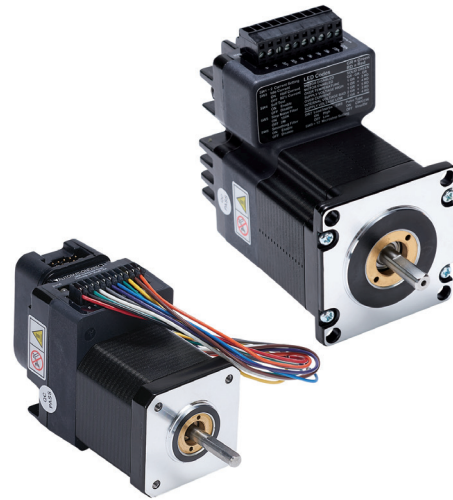
SureStep Series Part Numbers Advanced Integrated Motor/Drives			
Integrated Motor/Drive	NEMA Size	Price	Drawing
STP-MTRD-17030R	17	\$274.00	PDF
STP-MTRD-17030RE	17	\$352.00	PDF
STP-MTRD-17038R	17	\$287.00	PDF
STP-MTRD-17038RE	17	\$384.00	PDF
STP-MTRD-23042R	23	\$295.00	PDF
STP-MTRD-23042RE	23	\$409.00	PDF
STP-MTRD-23065R	23	\$307.00	PDF
STP-MTRD-23065RE	23	\$415.00	PDF
STP-MTRD-24075RV	24	\$415.00	PDF
STP-MTRD-24075RVE	24	\$493.00	PDF

Note: Advanced integrated motor/drives with an "E" have an internal encoder used for stall prevention (cannot be wired to an external PLC or controller).



Integrated Microstepping Motors and Drives

SureStep® Standard Integrated Motor/Drives Specifications



SureStep Integrated Series Specifications – Standard				
Microstepping Drive/Motor		<u>STP-MTRD-17038</u> <u>STP-MTRD-17038E</u>	<u>STP-MTRD-23042</u> <u>STP-MTRD-23042E</u>	<u>STP-MTRD-23065</u> <u>STP-MTRD-23065E</u>
Input Voltage (external p/s required)		12-48 VDC	12-70 VDC	12-70 VDC
Configuration Method		DIP switches		
Current Controller		Digital MOSFET, PWM @ 16kHz		
Encoder Feedback		“E” models only. External encoder must be wired to external feedback device.		
Encoder Specs (“E” models only)		1000 ppr, Line Driver, Supply Voltage (Typ: 5V, Max: 5.5 V, Min: 4.5 V). Detailed specs, other encoder options, and PLC compatibility are listed in Appendix A of the SureStep user manual.		
Motor/Drive Protection		Short circuit, over-voltage, under-voltage, over-temp		
Input Signals	Step/Pulse	5-24 VDC nominal (range 4-30VDC); (5mA @ 4V; 15 mA @ 30V); Optically isolated. Minimum pulse width = 3μs (at 2 MHz), 0.25μs (at 150kHz), Maximum pulse frequency = 150kHz or 2MHz (switch selectable), Function = Step Input, Limit CW		
	Direction	5-24 VDC nominal (range 4-30VDC); (5mA @ 4V; 15 mA @ 30V); Optically isolated. Minimum pulse width = 3μs (at 2 MHz), 0.25μs (at 150kHz), Maximum pulse frequency = 150kHz or 2MHz (switch selectable), Function = Direction Input, Limit CCW		
	Enable	5-24 VDC nominal (range 4-30VDC); (5mA @ 4V; 15 mA @ 30V); Optically isolated. Minimum pulse width = 3μs (at 2 MHz), 0.25μs (at 150kHz), Maximum pulse frequency = 150kHz or 2MHz (switch selectable), Function = Enable Input		
Output Signal		30 VDC / 100mA max, photodarlington, voltage drop = 1.2V max at 100mA Function = Alarm Output		
Jumper Selectable Functions	Step Pulse Type	Step and Direction: Step signal = step/pulse; Direction signal = direction. Step CW & CCW: Step signal = CW step; Direction signal = CCW step.		
	Step Pulse Noise Filter	Selectable 150 kHz or 2MHz		
Features	Current Reduction	This is the percentage of full current that the motor will use when the shaft is rotating. 100%, 90%, 70%, and 50% current selections.		
	Idle Current Reduction	Reduce power consumption and heat generation by limiting motor idle current to 90% or 50% of running current. (Holding torque is reduced by the same %.)		
	Microstep Resolution	200-25000 (dip switch selectable)		
	Self Test	Automatically rotate the motor back and forth 2 1/2 turns in each direction in order to confirm that the motor is operational.		
	Load Inertia	Anti-resonance and damping feature improves motor performance. Set motor and load inertia range to 0–4x or 5–10x.		
Connectors		Control	Housing: Tyco 4-643498-1 Cover: Tyco 1-643075-1	Connector part number: Weidmuller 1610200000, included in STP-CON-3
		Encoder	Two 5 pin inserts (Molex# 14-60-0058), one housing Molex# 15-04-5104	
Drive Cooling Method		Natural convection (mount to suitable heat sink)		
Status LEDs		One red/green		
Mounting		Four M3 screws	Four #6 screws	



Integrated Microstepping Motors and Drives

SureStep® Standard Integrated Motor/Drives Specifications

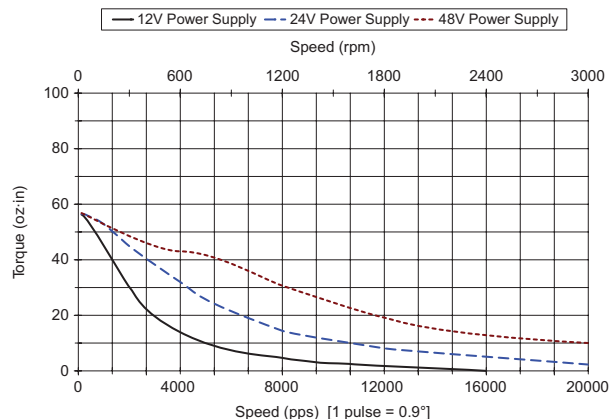
SureStep Integrated Series Specifications – Standard				
Integrated Stepping Motor/Drives		<u>STP-MTRD-17038</u> <u>STP-MTRD-17038E</u>	<u>STP-MTRD-23042</u> <u>STP-MTRD-23042E</u>	<u>STP-MTRD-23065</u> <u>STP-MTRD-23065E</u>
NEMA Frame Size		NEMA 17	NEMA 23	NEMA 23
Maximum Holding Torque	(lb-in)	4.25	7.8125	13.125
	(oz-in)	68	125	210
	(N-m)	0.480189	0.8827	1.482936
Rotor Inertia	(oz-in ²)	0.448	1.420	2.515
	(kg-cm ²)	0.082	0.260	0.460
Insulation Class		Class B (130°C)		
Basic Step Angle		1.8 degrees		
Shaft Runout (in)		0.03	0.05	
Max Shaft Radial Play @ 1lb load		0.02		
Perpendicularity (mm)		0.08		
Concentricity (mm)		0.05		
* Maximum Radial Load (lb [kg])		6.7	13.9	
* Maximum Thrust Load (lb [kg])		34	63	
Storage Temperature Range		0-40°C (32-104°F)		
Operating Temperature Range		0-85°C		
Operating Humidity Range		90% max, non-condensing		
Product Material		Aluminum, steel, plastic, FR4, etc		
Environmental Rating		IP40		
Weight (oz [g])		14.7 [417]	30 [850]	42 [1200]
Agency Approvals		CE		
Design Tips		Allow sufficient time to accelerate the load and size the step motor with a 100% torque safety factor. DO NOT disassemble step motors because motor performance will be reduced and the warranty will be voided. DO NOT connect or disconnect the step motor during operation. Mount the motor to a surface with good thermal conductivity, such as steel or aluminum, to allow heat dissipation. Use a flexible coupling with "clamp-on" connections to both the motor shaft and the load shaft to prevent radial and thrust loading on bearings from minor misalignment and to prevent loosening due to vibration.		



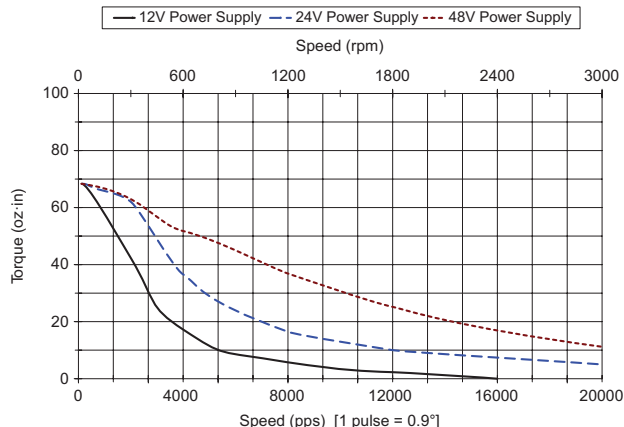
Integrated Microstepping Motors and Drives

SureStep® Integrated Motor/Drives Motor Torque vs. Speed

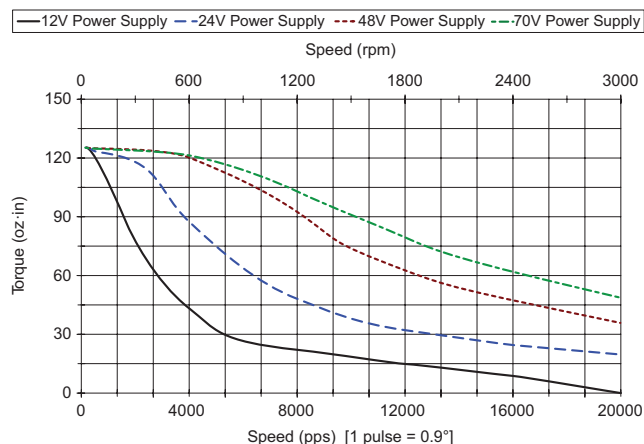
STP-MTRD-17030 Torque vs Speed (1.8° step motor; 1/2 stepping)



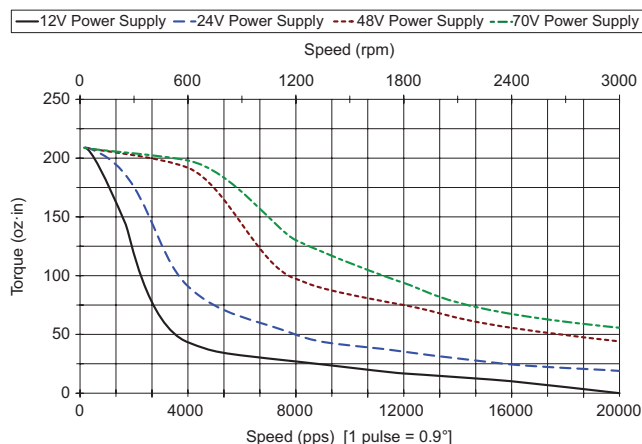
STP-MTRD-17038 Torque vs Speed (1.8° step motor; 1/2 stepping)



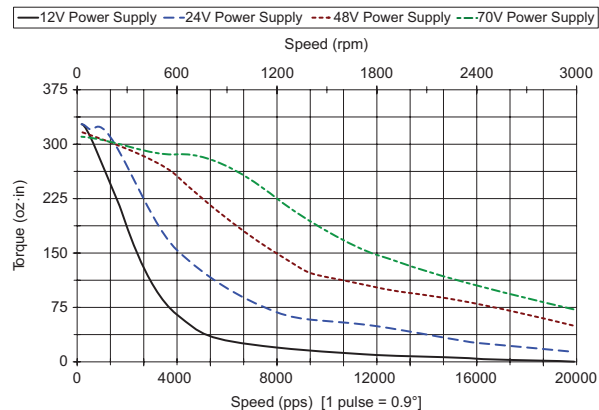
STP-MTRD-23042 Torque vs Speed (1.8° step motor; 1/2 stepping)



STP-MTRD-23065 Torque vs Speed (1.8° step motor; 1/2 stepping)



STP-MTRD-24075 Torque vs Speed (1.8° step motor; 1/2 stepping)



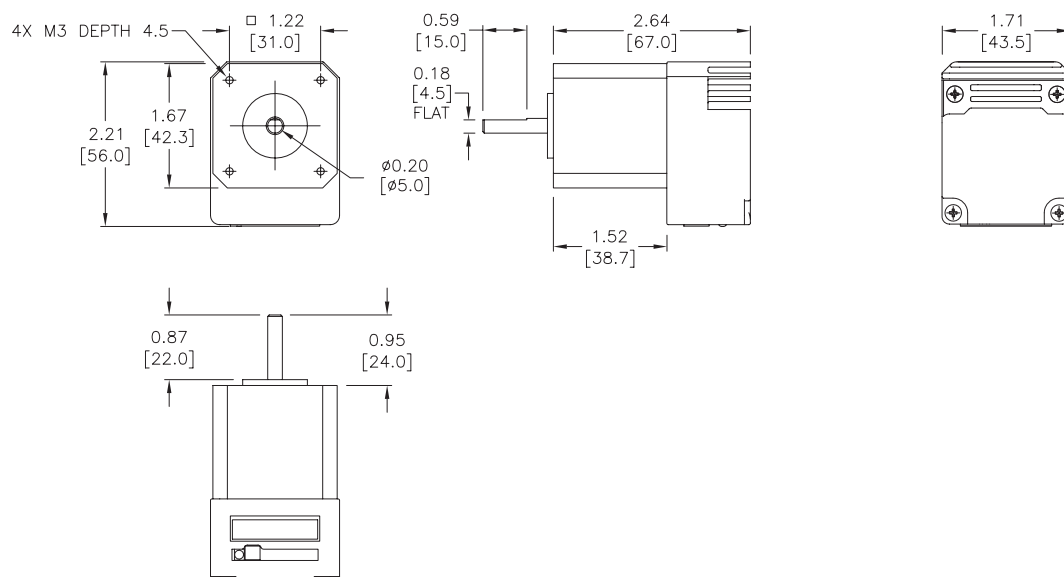


Integrated Microstepping Motors and Drives

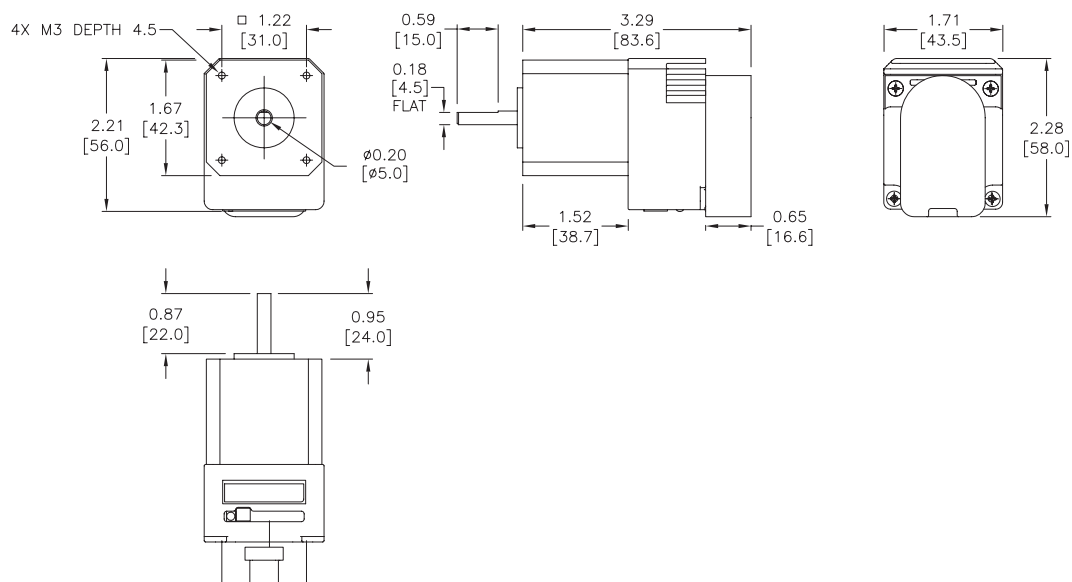
SureStep® Standard Integrated Motor/Drives Dimensions

Dimensions = in [mm]

STP-MTRD-17038



STP-MTRD-17038E



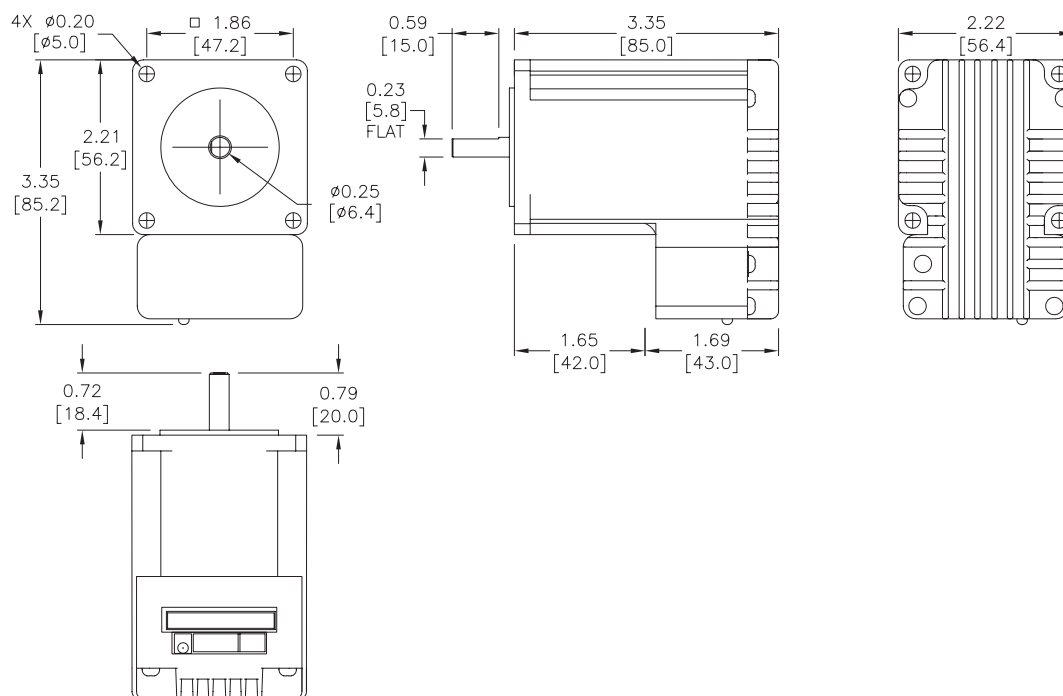


Integrated Microstepping Motors and Drives

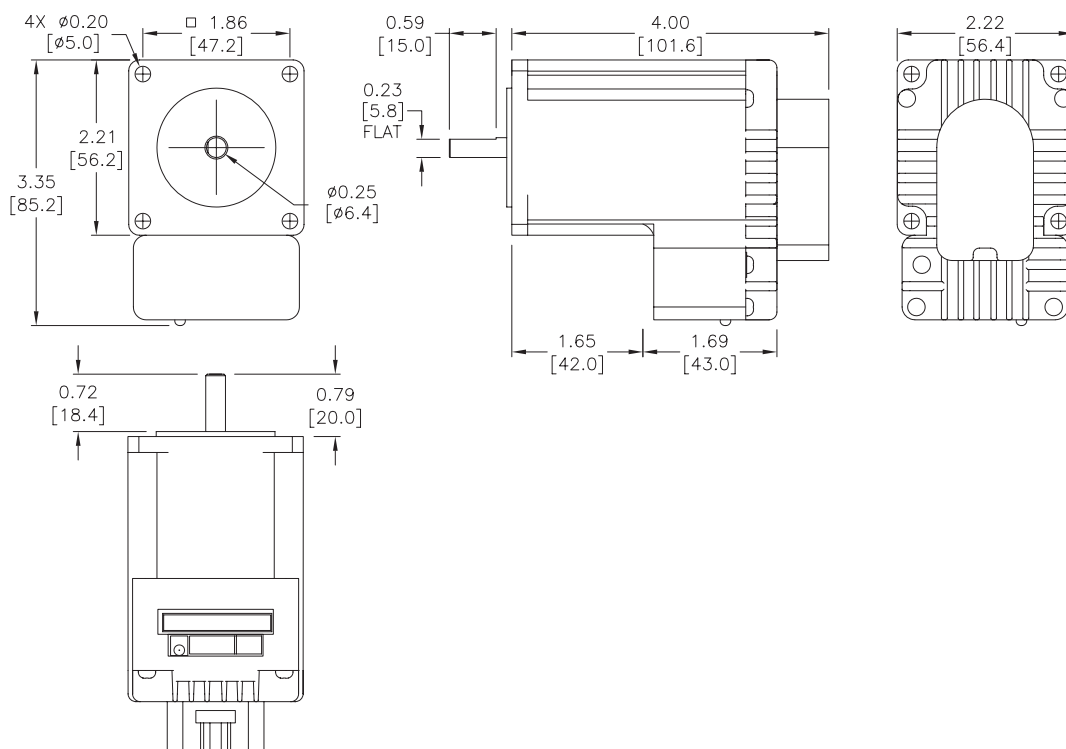
SureStep® Standard Integrated Motor/Drives Dimensions, continued

Dimensions = in [mm]

STP-MTRD-23042



STP-MTRD-23042E



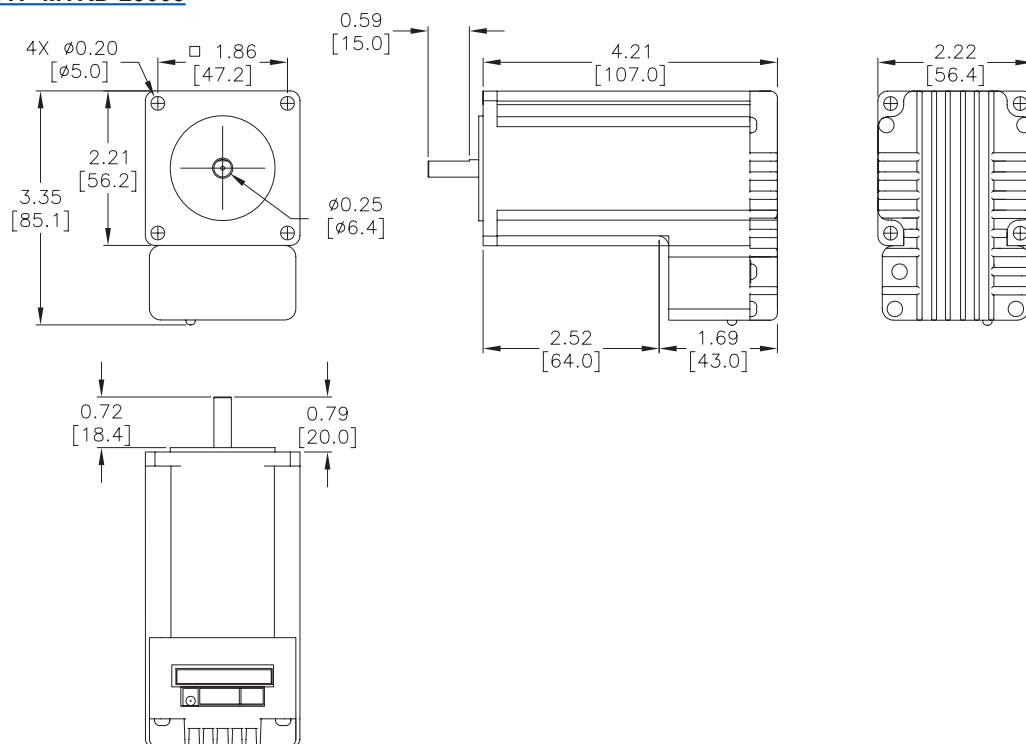


Integrated Microstepping Motors and Drives

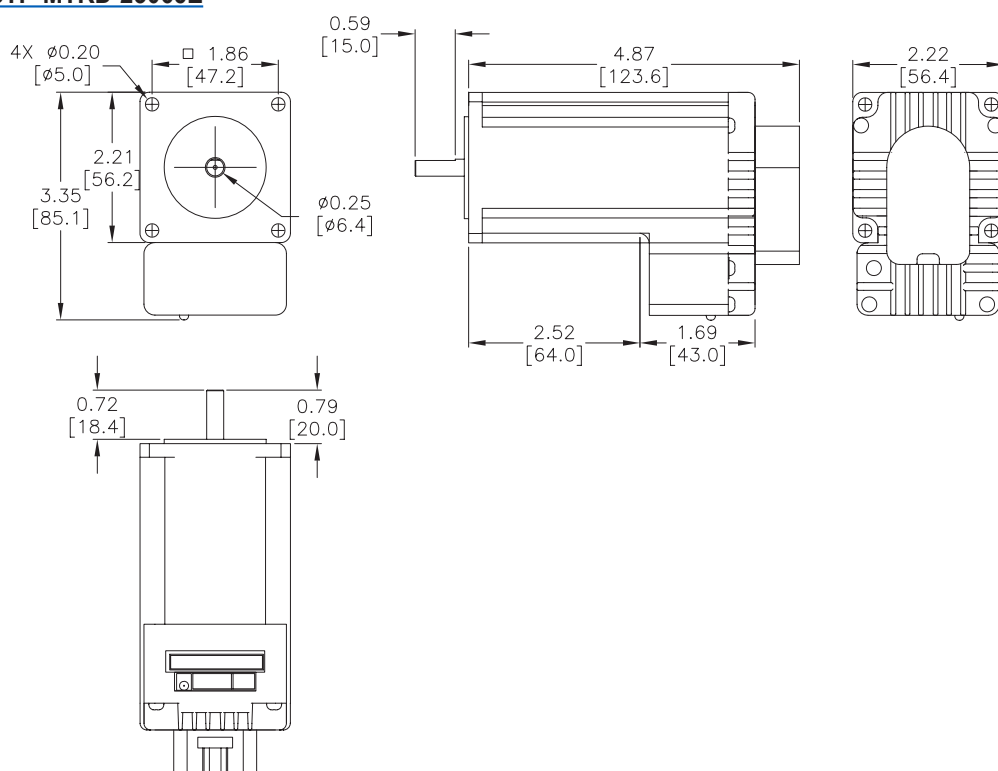
SureStep® Standard Integrated Motor/Drives Dimensions, continued

Dimensions = in [mm]

STP-MTRD-23065



STP-MTRD-23065E





Stepping System Accessories

SureStep® Microstepping Drives Accessories

Braking Accessories

As a load rapidly decelerates from a high speed, much of the kinetic energy of that load is transferred back to the motor. This energy is then pushed back to the drive and power supply, resulting in increased system voltage. If there is enough overhauling load on the motor, the DC voltage will go above the drive and/or power supply limits. In general, the more torque the motor is capable of producing then the more energy it can push back into the drive.

When using a regulated/switching power supply, this can trip the overvoltage protection of the power supply or drive, and cause it to shut down.

To solve this problem, AutomationDirect offers a regeneration clamp as an optional accessory. The regen clamp has a built-in 50W braking resistor. The STP-DRVA-RC-050A does not have the ability to use an external resistor.



Regeneration Clamp [STP-DRVA-RC-050A](#)

Regeneration Clamp Features

[STP-DRVA-RC-050A](#)

- Built-in 50W power resistor for more continuous current handling
- Mounted on a heat sink
- Voltage range: 24–80 VDC; no user adjustments required
- Power: 50W continuous; 800W peak
- Indicators (LED):
Green = power supply voltage is present
Red = clamp is operating (usually when stepper is decelerating)
- Protection: The external power supply is internally connected to an "Input Diode" in the regen clamp that protects the power supply from high regeneration voltages. This diode protects the system from connecting the power supply in reverse. If the clamp circuit fails, the diode will continue to protect the power supply from over-voltage.
- Three drive connections, 7A max per channel, 15A total output current
- Removable terminal blocks (replacement kit STP-CON-4)
- Uses 18-20 AWG wire for connections

SureStep Damper

A step motor inertia damper can smooth out steps in a typical step motor resulting in a quieter and smoother motion when rotating between steps. Reducing the resonance and possible micro oscillations when moving from step to step is the main purpose of a "hockey puck" style damper, but it can also be used as a hand wheel to directly rotate the position of the rotor when power is removed from the motor. The damper is a properly sized machined piece of aluminum encased in plastic. It is sized and weighted for general damping of the respective frame size motor.



Damper

Sure Step Series Specifications – Microstepping Drives Optional Accessories			
Part Number	Price	Description	Drawing
STP-DRVA-RC-050A*	\$61.00	Regen Clamp: 50W, for DC input stepper and servo drives, enclosed	PDF
STP-MTRA-17DMP	\$15.00	SureStep damper, metal body. For use with NEMA 17 stepper motors with 5mm shafts. Mounting set screw included.	PDF
STP-MTRA-23DMP	\$34.50	SureStep damper, metal body. For use with NEMA 23 stepper motors with 1/4 inch shafts. Mounting set screw included.	PDF

* Do not use the regeneration clamp in an atmosphere containing corrosive gases.

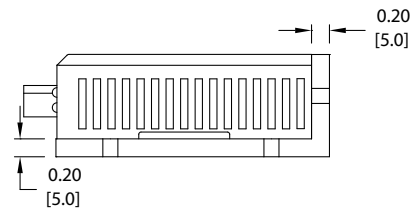
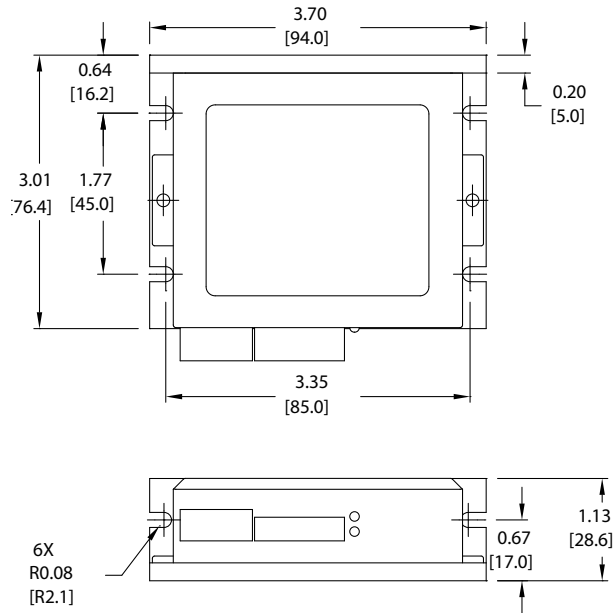


Stepping System Accessories

SureStep® Microstepping Drives Accessories

Dimensions = in [mm]

STP-DRVA-RC-050A





Stepping System Accessories

SureStep® Microstepping Drives Accessories

USB to RS-485 Adapter

The STP-USB485-4W is a USB to RS-232/RS-485 converter that can be used in 2-wire or 4-wire serial networks. Serial communication can be wired up via the 9-pin D-sub connector or through the 6-screw terminals.

The STP-USB485-4W can be set for several different configurations. These modes are set up by the 4 DIP switches on the outside of the case (RS-232/RS-485, full/half duplex) and by the 7 jumpers located inside the case (termination/bias resistors).

SureStep Advanced Drives communicate via RS-232 (for control and for configuration via SureMotion Pro).

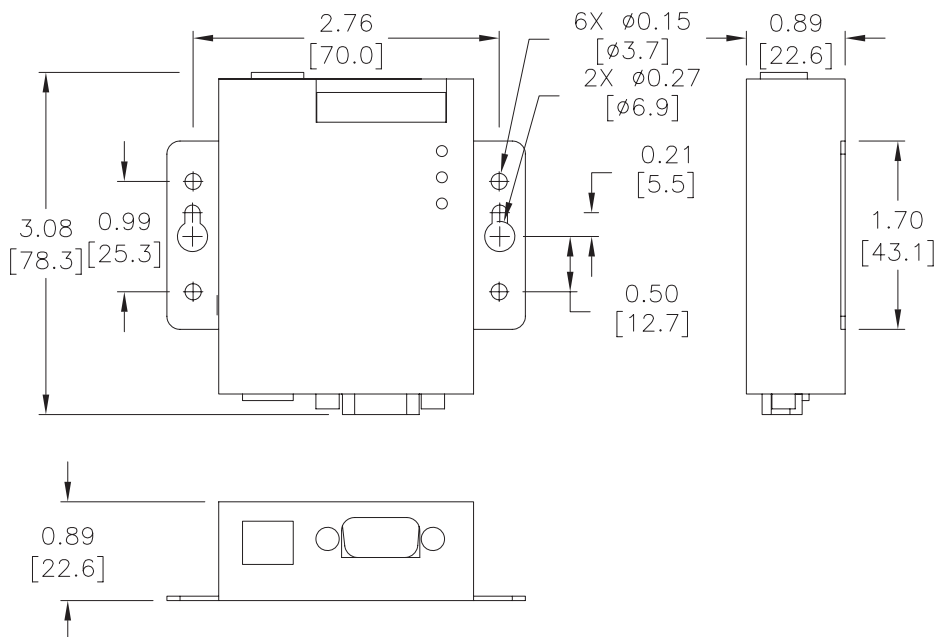
The Advanced Integrated motor/drives use RS-485. While the Advanced Integrated motor/drives can be wired for either 2- or 4-wire networks, 4-wire is require for use with SureMotion Pro due to the Firmware Download utility and the Status Monitor Screen.

Depending on the host controller's RS-485 implementation, either 2- or 4-wire RS-485 can be used for control. All RS-485 PLCs that have 2-wire capability (Productivity, BRX, Click, DirectLogic, etc.) can control the Advanced Integrated steppers.



SureStep PC Adapter - STP-USB485-4W	
Price	\$130.00
Drawing	PDF
Communications	2-wire RS-232 2- or 4-wire RS-485
Configure With	Internal jumpers and external DIP switches
Compatible Cables	STP-232RJ11-CBL STP-485DB9-CBL-2 USB

Dimensions = in [mm]





Stepping System Accessories

SureStep® Stepping System Encoders

Replacement Encoders

The [STP-MTRA-ENC1](#) is a replacement for the encoder that comes standard with the STP-MTRD-17038E, STP-MTRD-23042E, and STP-MTRD-23065E integrated motor/drives. Note that the encoder included with (E) model advanced integrated motor/drives is internal and cannot be replaced.

The [AMT112Q-V](#) is a replacement for the encoder that comes standard with the STP-MTR(x)-xxxxE stand alone step motors.

Installation tool and mounting hardware is included with all replacement encoders. For more information and details on how to wire the replacement encoders, please see the SureStep User Manual.

Optional Encoders

Optional encoders can be purchased separately for standard integrated motor/drives and standalone dual-shaft motors in all NEMA 14, 17, and 23 sizes, and also for STP-MTRAC-34xxxD motors (currently not available for STP-MTRx-34xxxD motors). All (D) model (dual-shaft) step motors come with pre-drilled holes in the rear end cap for easy encoder mounting. Pre-installed encoders on standalone dual-shaft motors and standard integrated motor/drives can be retrofitted with an appropriate optional encoder if desired. Please see the chart on the following page for encoder compatibility.

Features:

- Fixed resolutions include 400ppr or 1000ppr
- Configurable models have up to 4096ppr (default = 400ppr)
- Choose line driver or push-pull (totem) output signals



STP-MTRA-ENC2



AMT112Q-V



STP-MTRA-ENC11

Sure Step Series Specifications – Encoders			
Part Number	Price	Description	Drawing
STP-MTRA-ENC1	\$91.00	SureStep incremental (quadrature) modular encoder, 5VDC, line driver (differential) output, 1000 ppr. For use with SureStep stepper motors with 5mm rear shaft. Installation tool and mounting hardware included.	PDF
STP-MTRA-ENC2	\$79.00	SureStep incremental (quadrature) modular encoder, 5VDC, Push-pull (totem) output, 1000 ppr. For use with SureStep stepper motors with 5mm rear shaft. Installation tool and mounting hardware included.	PDF
STP-MTRA-ENC3	\$89.00	SureStep incremental (quadrature) modular encoder, 5VDC, line driver (differential) output, 400 ppr. For use with SureStep stepper motors with 5mm rear shaft. Installation tool and mounting hardware included.	PDF
STP-MTRA-ENC4	\$76.00	SureStep incremental (quadrature) modular encoder, 5VDC, Push-pull (totem) output, 400 ppr. For use with SureStep stepper motors with 5mm rear shaft. Installation tool and mounting hardware included.	PDF
STP-MTRA-ENC5	\$91.00	SureStep incremental (quadrature) modular encoder, 5VDC, line driver (differential) output, 1000 ppr. For use with SureStep stepper motors with 1/4 inch rear shaft. Installation tool and mounting hardware included.	PDF
STP-MTRA-ENC6	\$79.00	SureStep incremental (quadrature) modular encoder, 5VDC, Push-pull (totem) output, 1000 ppr. For use with SureStep stepper motors with 1/4 inch rear shaft. Installation tool and mounting hardware included.	PDF
STP-MTRA-ENC7	\$89.00	SureStep incremental (quadrature) modular encoder, 5VDC, line driver (differential) output, 400 ppr. For use with SureStep stepper motors with 1/4 inch rear shaft. Installation tool and mounting hardware included.	PDF
STP-MTRA-ENC8	\$76.00	SureStep incremental (quadrature) modular encoder, 5VDC, Push-pull (totem) output, 400 ppr. For use with SureStep stepper motors with 1/4 inch rear shaft. Installation tool and mounting hardware included.	PDF
STP-MTRA-ENC11	\$72.00	SureStep incremental (quadrature) modular encoder, 5 VDC, line driver (differential) output, 1000 ppr. For use with SureStep stepper motors with 3/8in rear shaft. Installation hardware included. Requires STP-CBL-EAxx cable.	PDF
STP-MTRA-ENC12	\$60.00	SureStep incremental (quadrature) modular encoder, 5 VDC, push-pull (totem) output, 1000 ppr. For use with SureStep stepper motors with 3/8in rear shaft. Installation hardware included. Requires STP-CBL-EDxx cable.	PDF
STP-MTRA-ENC13	\$61.00	SureStep incremental (quadrature) modular encoder, 5 VDC, line driver (differential) output, 400 ppr. For use with SureStep stepper motors with 3/8in rear shaft. Installation hardware included. Requires STP-CBL-EAxx cable.	PDF
STP-MTRA-ENC14	\$52.00	SureStep incremental (quadrature) modular encoder, 5 VDC, push-pull (totem) output, 400 ppr. For use with SureStep stepper motors with 3/8in rear shaft. Installation hardware included. Requires STP-CBL-EDxx cable.	PDF



Stepping System Accessories

SureStep® Stepping System Encoders

Sure Step Series Encoder Compatibility						
Part Number	PPR	Bore Diameter	Output Type	Encoder Cable	PLC Compatibility	Motor Compatibility
<u>STP-MTRA-ENC1</u>	1000	5mm	Line Driver	STP-CBL-EAxx	P2-HSI, P3-HSI, BRX*, CLICK C0-1xDxE-D*	STP-MTRx-14xxxD STP-MTRx-14xxxE STP-MTRx-17xxxD STP-MTRx-17xxxE Standard STP-MTRD-xxxxxE
<u>STP-MTRA-ENC2</u>			Push-pull (totem)	STP-CBL-EDxx	BRX*, CLICK C0-1xDxE-D*	
<u>STP-MTRA-ENC3</u>	400		Line Driver	STP-CBL-EAxx	P2-HSI, P3-HSI, BRX*, CLICK C0-1xDxE-D*	
<u>STP-MTRA-ENC4</u>			Push-pull (totem)	STP-CBL-EDxx	BRX*, CLICK C0-1xDxE-D*	
<u>STP-MTRA-ENC5</u>	1000	0.25 inch	Line Driver	STP-CBL-EAxx	P2-HSI, P3-HSI, BRX*, CLICK C0-1xDxE-D*	STP-MTRx-23xxxD STP-MTRx-23xxxE STP-MTRAC-23xxxD
<u>STP-MTRA-ENC6</u>			Push-pull (totem)	STP-CBL-EDxx	BRX*, CLICK C0-1xDxE-D*	
<u>STP-MTRA-ENC7</u>	400		Line Driver	STP-CBL-EAxx	P2-HSI, P3-HSI, BRX*, CLICK C0-1xDxE-D*	
<u>STP-MTRA-ENC8</u>			Push-pull (totem)	STP-CBL-EDxx	BRX*, CLICK C0-1xDxE-D*	
<u>STP-MTRA-ENC11</u>	1000	0.375 inch	Line Driver	STP-CBL-EAxx	P2-HSI, P3-HSI, BRX*, CLICK C0-1xDxE-D*	STP-MTRAC-34xxxD
<u>STP-MTRA-ENC12</u>			Push-pull (totem)	STP-CBL-EDxx	BRX*, CLICK C0-1xDxE-D*	
<u>STP-MTRA-ENC13</u>	400		Line Driver	STP-CBL-EAxx	P2-HSI, P3-HSI, BRX*, CLICK C0-1xDxE-D*	
<u>STP-MTRA-ENC14</u>			Push-pull (totem)	STP-CBL-EDxx	BRX*, CLICK C0-1xDxE-D*	

* Requires [FC-ISO-C](#)

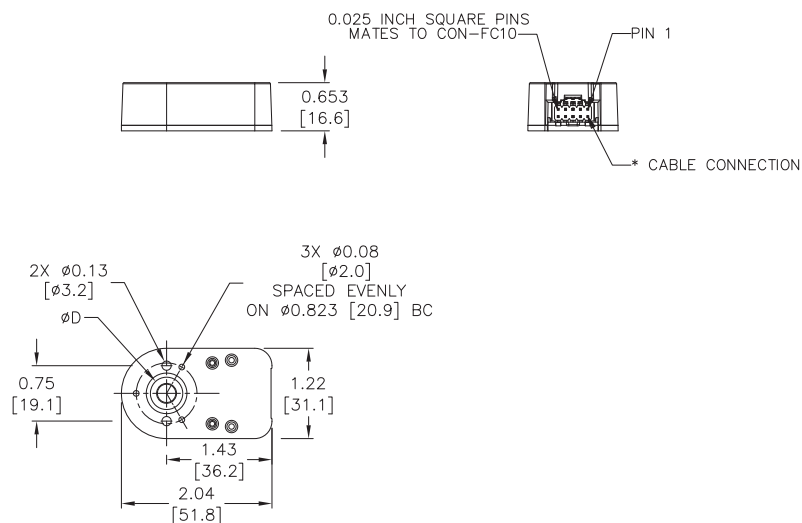


Stepping System Accessories

SureStep® Stepping System Encoders

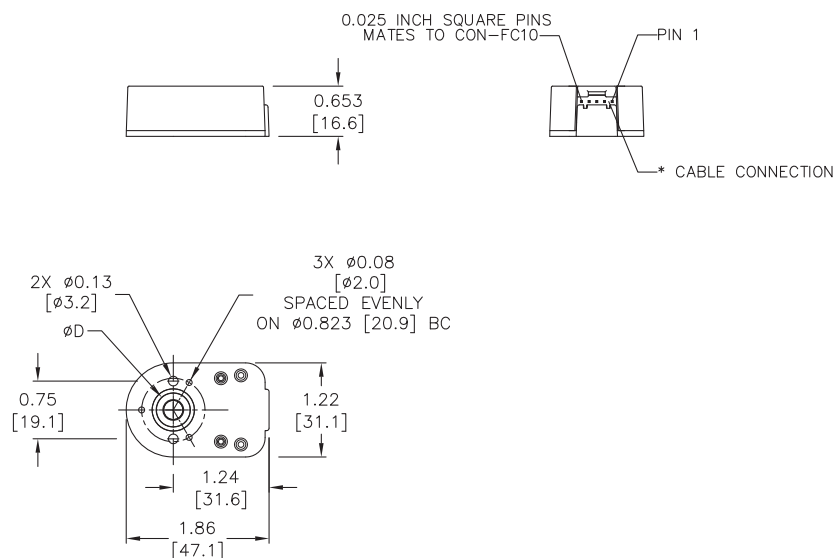
Dimensions = in [mm]

STP-MTRA-ENC1, 3, 5, 7



Bolt Hole Circles for Mounting	
Encoder	Holes
ENC1, ENC2, ENC3, ENC4, ENC5, ENC6, ENC7, ENC8	2 holes @ 19.05mm (.75") 3 holes @ 20.9mm (.823")

STP-MTRA-ENC2, 4, 6, 8



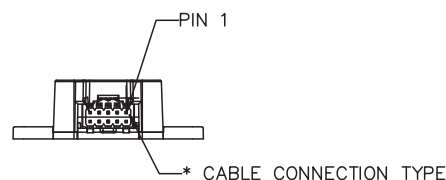
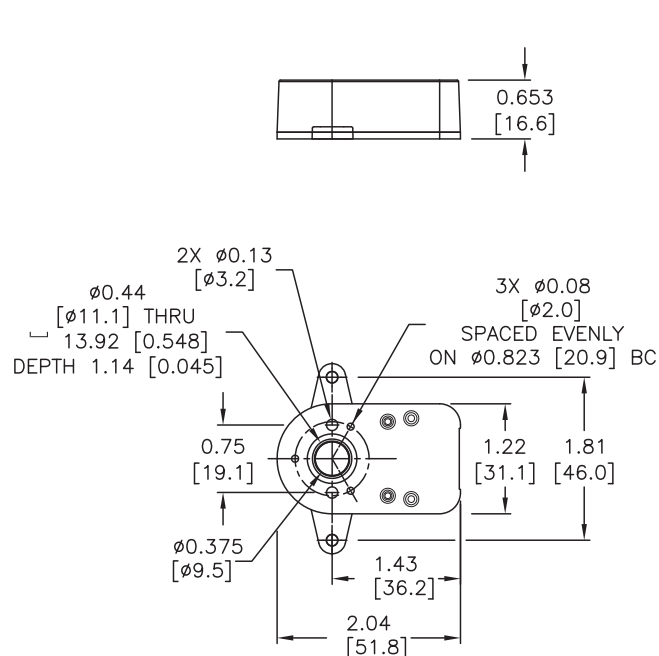


Stepping System Accessories

SureStep® Stepping System Encoders

Dimensions = in [mm]

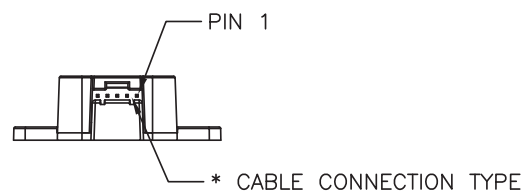
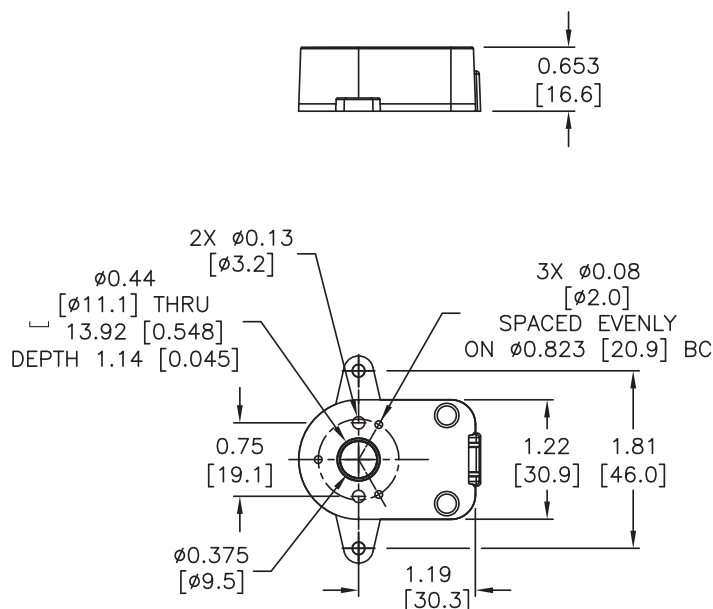
STP-MTRA-ENC11, 13



Bolt Hole Circles for Mounting

Encoder	Holes
ENC11, ENC12, ENC13, ENC14	2 holes @ 19.05mm (.75") 3 holes @ 20.9mm (.823") 2 holes @ 46.02mm (1.812")

STP-MTRA-ENC12, 14





Stepping System Cables

SureStep® Cables

SureStep Series – Stepping System Cables							
Cable	Price	Purpose	Length	Use With	Cable End Connectors	Drawing	
STP-EXT-006	\$13.00	motor to drive extension	6 ft	STP-MTR-xxxxx(x)	pigtail / Molex 43020-0401 connector	PDF	
STP-EXT-010	\$14.50		10 ft			PDF	
STP-EXT-020	\$18.50		20 ft			PDF	
STP-EXTH-006	\$26.50		6 ft	STP-MTRH-xxxxx(x)	pigtail / Molex 39-01-2041 connector	PDF	
STP-EXTH-010	\$31.50		10 ft			PDF	
STP-EXTH-020	\$38.00		20 ft			PDF	
STP-EXTHW-006	\$52.00		6 ft	STP-MTRHW-xxxxx(x)	Bulgin # PXP4011/06P/6065	PDF	
STP-EXTHW-010	\$63.00		10 ft			PDF	
STP-EXTHW-020	\$95.00		20 ft			PDF	
STP-EXTL-006	\$11.50		6 ft	STP-MTRL-xxxxx(x)	pigtail / Molex 105308-22004 connector	PDF	
STP-EXTL-010	\$14.50		10 ft			PDF	
STP-EXTL-020	\$18.00		20 ft			PDF	
STP-EXTW-006	\$51.00		motor to drive extension	6 ft	STP-MTRW-xxxxx(x)	Bulgin # PXP4011/06P/6065	PDF
STP-EXTW-010	\$62.00			10 ft			PDF
STP-EXTW-020	\$90.00			20 ft			PDF
STP-EXT42-006	\$26.00			6 ft	STP-MTRAC-42xxxx	10-pin / pigtail	PDF
STP-EXT42-010	\$31.00			10 ft			PDF
STP-EXT42-020	\$44.50			20 ft			PDF
STP-EXT42H-006	\$26.00	6 ft		STP-MTRACH-42xxxxx	PDF		
STP-EXT42H-010	\$31.00	10 ft			PDF		
STP-EXT42H-020	\$44.50	20 ft			PDF		
STP-232RJ11-CBL*	\$11.00	programming/ communication		10 ft	STP-DRV-4850, STP-DRV-80100	DB9 female / RJ11(6P4C)	PDF
STP-232HD15-CBL-2**	\$17.00	communication		6.6 ft	STP-DRV-4850, STP-DRV-80100 DL06, D2-250-1, D2-260	HD 15-pin male / RJ12 6-pin plug	n/a
STP-232RJ12-CBL-2**	\$10.50	communication		6.6 ft	STP-DRV-4850, STP-DRV-80100 DL05, CLICK	RJ11 (6P4C) plug / RJ12 6-pin plug	n/a
STP-CBL-CA6	\$19.00	control cable		6 ft	STP-MTRD-17038 STP-MTRD-17038E	11-pin / pigtail	PDF
STP-CBL-CA10	\$23.00	control cable		10 ft		11-pin / pigtail	PDF
STP-CBL-CA20	\$33.50	control cable		20 ft		11-pin / pigtail	PDF
STP-CBL-EA6	\$19.00	encoder cable		6 ft	STP-MTRD-xxxxxE STP-MTRA-ENC1, STP-MTRA-ENC3 STP-MTRA-ENC5, STP-MTRA-ENC7 STP-MTRA-ENC11, STP-MTRA-ENC13 (for line driver encoders)	10-pin / pigtail	PDF
STP-CBL-EA10	\$23.00	encoder cable		10 ft		10-pin / pigtail	PDF
STP-CBL-EA20	\$33.50	encoder cable		20 ft		10-pin / pigtail	PDF
STP-CBL-EB3	\$60.00	encoder cable	3 ft	AMT112Q-V AMT112S-V (for both line driver and push-pull (totem) encoders)	17-pin / pigtail	PDF	
STP-CBL-EB6	\$83.00	encoder cable	6 ft		17-pin / pigtail	PDF	
STP-CBL-EB10	\$113.00	encoder cable	10 ft		17-pin / pigtail	PDF	
STP-CBL-EB20	\$187.00	encoder cable	20 ft		17-pin / pigtail	PDF	
STP-CBL-ED6	\$34.00	encoder cable	6 ft	STP-MTRA-ENC2, STP-MTRA-ENC4 STP-MTRA-ENC6, STP-MTRA-ENC8 STP-MTRA-ENC12, STP-MTRA-ENC14 (for push-pull (totem) encoders)	5-pin / pigtail	PDF	
STP-CBL-ED10	\$46.00	encoder cable	10 ft		5-pin / pigtail	PDF	
STP-CBL-ED20	\$55.00	encoder cable	20 ft		5-pin / pigtail	PDF	
STP-CON-1	\$18.00	replacement connector kit	n/a	STP-DRV-4845 & -6575	-	n/a	
STP-CON-2	\$18.00	replacement connector kit	n/a	STP-DRV-4850 & 80100	-	n/a	

* Programming/communication cable STP-232RJ11-CBL is available for spare or replacement purposes.
(One cable is included with each software programmable drive.)

** Refer to the ZIPLinks Wiring Solutions section for complete information regarding cables STP-232HD15-CBL-2 and STP-232RJ12-CBL-2.

SureStep® Cables, *continued*

SureStep Series – Stepping System Cables						
Cable	Price	Purpose	Length	Use With	Cable End Connectors	Drawing
<u>STP-CON-3</u>	\$36.50	replacement connector kit	n/a	STP-MTRD-xxxxR	-	n/a
<u>STP-CON-4</u>	\$18.00	replacement connector kit	n/a	STP-DRVA-RC-050A	-	n/a
<u>STP-CON-5</u>	\$18.00	replacement connector kit	n/a	STP-DRV-4830	-	PDF
<u>STP-CON-6</u>	\$23.50	replacement connector kit	n/a	STP-DRVAC-24025	-	n/a
<u>STP-485DB9-CBL-2</u>	\$42.00	4-wire programming cable	6.5 ft	STP-MTRD-xxxxR	DB9 / Phoenix 5-conductor plug	PDF

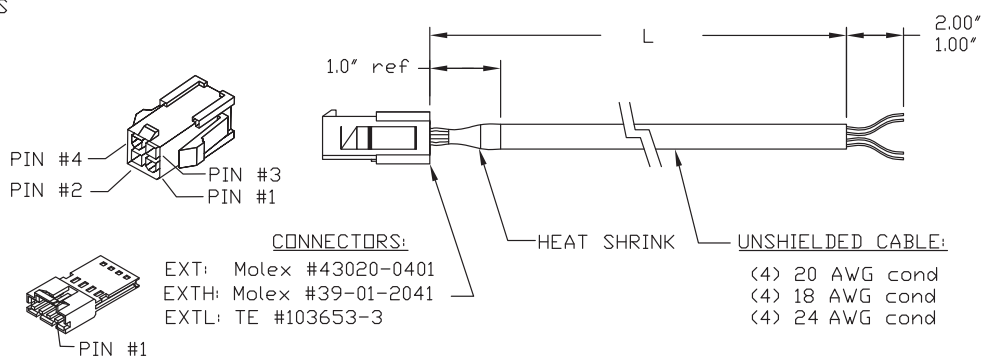
STP-EXT(x)-0xx Extension Cable Wiring Diagram

EXT & EXTH CABLES

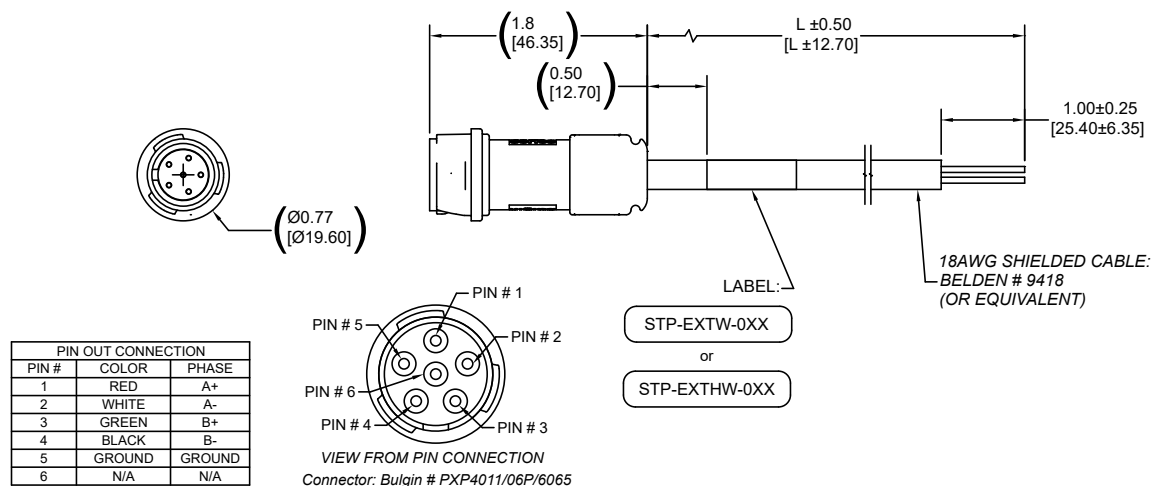
PIN#	COLOR
1	RED
2	WHITE
3	GREEN
4	BLACK

EXTL CABLES

PIN#	COLOR
1	RED
2	WHITE
3	GREEN
4	BLACK



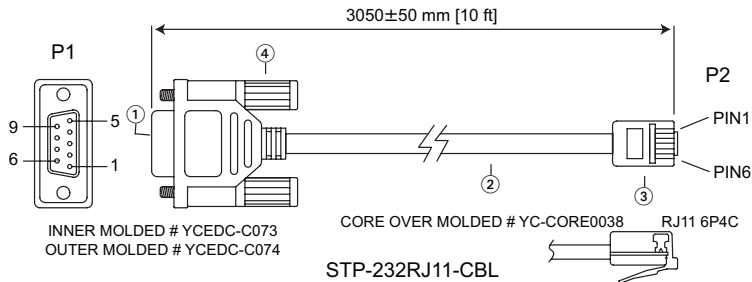
STP-EXTW-0xx and STP-EXTHW-0xx Extension Cable Wiring Diagram



Stepping System Cables

SureStep® Cables, continued

STP-232RJ11-CBL Programming Cable Wiring Diagram

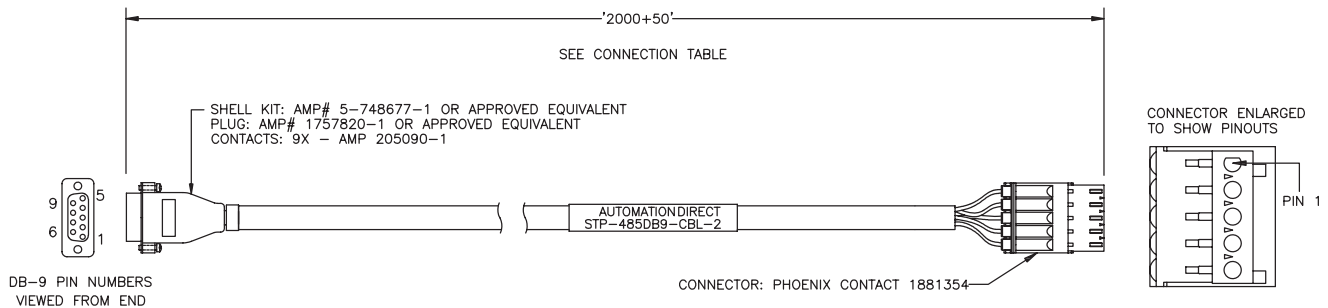


WIRE CONNECTION			
(DB9) P1			P2 (RJ11 6P4C)
2	RX	TX	3
3	TX	RX	5
4	nc	nc	4
5	GND	GND	2

①	DB 9P FEMALE CONNECTOR SHELL: FRONT NICKEL BACK TIN INSULATOR COLOR: BLACK
②	CABLE: CAT-5 UTP 24AWG (7/0.203BA*2PR) 100MHz COLOR: BLACK OD: 4.5mm
③	RJ11 6P4C PLATED GOLD 3U"
④	SCREW: #4-40UNC PD40*175TNP COLOR: BLACK

STP-485DB9-CBL-2 4-wire Programming Cable Wiring Diagram

CONNECTION CHART				
DB-9 CONN PIN	DB9 SIGNAL	WIRE COLOR	PHOENIX PIN	PHOENIX SIGNAL
2	TX+	RED	5	RX+
1	TX-	ORANGE	4	RX-
3	RX+	BLACK	3	TX+
4	RX-	BROWN	2	TX-
5	GND	YELLOW	1	GND
METAL HOUSING	SHIELD	SHIELD	N/C	N/C



STP-CBL-CApp Control Cable Wiring Diagram

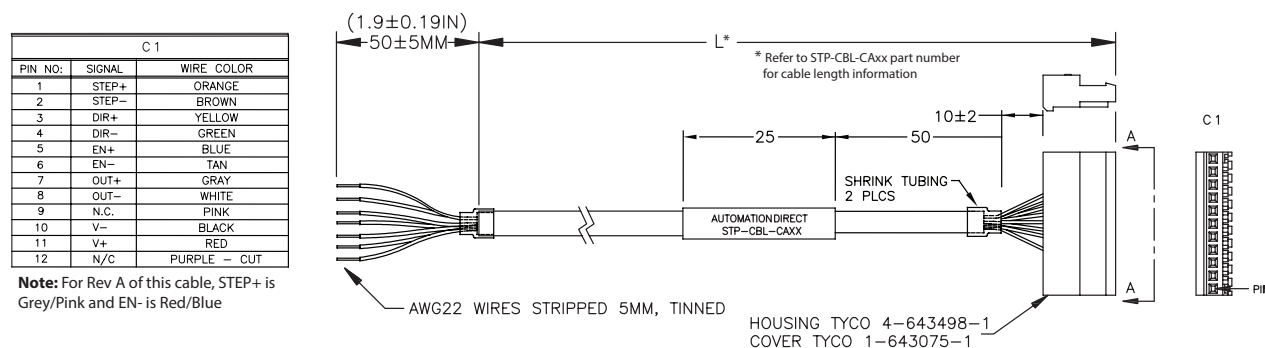


Diagram illustrating the assembly of a cable with a connector, showing dimensions and components.

Dimensions:

- LENGTH [2]
- MOLEX 15-04-5104 CONNECTOR
- MOLEX 50-57-9305 / 16-02-0069 CRIMPS
- LEADS (SEE COLORS/CONNECTION TABLE)
- SHRINK TUBE 0.5±.12
- STP-CBL-EAXX
- HEAT SHRINK
- 0.5±.125
- 1.5±.25
- 0.75±.125
- 3±.12
- 0.4±.12
- 5±0.5

Components:

- POS 1
- 2
- 10
- 9

CONNECTION TABLE

PIN	LEAD COLOR	SIGNAL
2	GREEN/WHITE	GROUND
7	GREEN	POWER+
3	ORANGE/WHITE	Z-
4	ORANGE	Z+
5	BLUE/WHITE	A-
6	BLUE	A+
9	BROWN/WHITE	B-
10	BROWN	B+
1	N/C	N/A
8	N/C	N/A

Notes:

- REFER TO TABULATION CHART, SHRINK WRAP LABEL TO READ: STP-CBL-EAXX
- WIRE: 24AWG, CABLE: UL2464.

NOTE:
 1. Case_GND is connected internally to GND (BLACK/RED)
 2. Ground connected internally to cable shielding-customer ref. only
 3. Tolerance: $\pm 0.2"$ [5] unless otherwise specified
 4. All materials must be ROHS compliant

TABLE INFORMATION

CABLE NUMBER	CABLE LENGTH L
STP-CBL-EB3	3 Feet
STP-CBL-EB6	6 Feet
STP-CBL-EB10	10 Feet
STP-CBL-EB20	20 Feet

Connector Pinout

#	Function	Primary Color	Stripe
4	GND	Black	Red
6	+5V	Red	Black
8	B+	Green	Black
9	B-	Black	Green
10	A+	White	Black
11	A-	Black	White
12	Z+	Blue	Black
13	Z-	Black	Blue

SECTION A-A
 SCALE 3:1
 (Back of Connector Housing)

PARTS LIST

#	PART	DESCRIPTION	QTY
1	CABLE	3M # 3600B/14	1
2	CONNECTOR	JAE # FI-W175	1
3	CONDUCTIVE PINS	JAE # FI-W175	8