



# Aluminum T-Slotted Rail

## 45 Series Metric T-Slotted Aluminum Rail

SureFrame™ T-slotted aluminum rails are extruded exclusively for AutomationDirect, with features, quality, and performance you expect. SureFrame T-slotted rails are compatible with other popular brands.

- Cut to length in 0.01 cm increments
- Minimum cut length: 15.24 cm
- Maximum cut length: 228.0 cm
- Cut accuracy: +/- 0.015 cm [0.15mm]
- Corrosion and UV resistant



Properties	
<b>Material</b>	Aluminum 6063-T6
<b>Finish</b>	Clear Anodize
<b>Hardness</b>	Webster Model B 11-12
<b>Straightness</b>	0.0125 inch/ft [1.042 mm/m]
<b>Twist</b>	0.25°/ft [0.25°/305mm]



45 Series (metric)								
Slot Size 			Core Hole Ø 10.0 mm <div> </div>					
Part Number	Part Image	Price per cm	Profile Size	Weight Class	Weight lbs/ft [kg/m]	Moment of Inertia Lx (in <sup>4</sup> [cm <sup>4</sup> ])	Moment of Inertia Ly (in <sup>4</sup> [cm <sup>4</sup> ])	Drawing Link
<a href="#">45-4545C</a>		\$0.24	45 x 45mm	Standard	1.480 [2.202]	0.404 [16.824]	0.404 [16.824]	<a href="#">PDF</a>
<a href="#">45-4545CL</a>		\$0.19		Light	1.100 [1.637]	0.290 [12.064]	0.290 [12.064]	<a href="#">PDF</a>
<a href="#">45-4590C</a>		\$0.51	45 x 90mm	Standard	3.081 [4.585]	0.866 [36.026]	3.293 [137.072]	<a href="#">PDF</a>
<a href="#">45-4590CL</a>		\$0.38		Light	2.159 [3.213]	0.708 [29.453]	2.583 [107.494]	<a href="#">PDF</a>
<a href="#">45-9090C</a>		\$0.85	90 x 90mm	Standard	5.518 [8.212]	5.938 [247.146]	5.938 [247.146]	<a href="#">PDF</a>

Extruded T-slotted rails have a thru Core Hole feature that can be used to attach various components to the end of the profile using:

- Self-tapping / thread-forming screws (no tapping needed)
- A tap to thread the core hole for a threaded fastener



Please Note: Prices on aluminum are closely tied to the market price. This allows us to offer the best savings possible if conditions are favorable; however, it also means that our prices may increase if market conditions warrant.



# Aluminum T-Slotted Rail

## Deflection Calculations

Using the calculations below, find your approximate deflection\* for a specific extrusion.  
See table below for variations.

**As always when calculating, use diligence and work only in either imperial or metric units at one time.**

"E" = Modulus of Elasticity

"F" = Force

"I" = Moment of Inertia

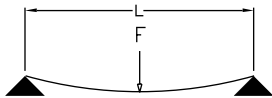
"L" = Length

"W" = Weight

*\*for reference only*

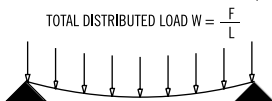
### Supported Loads

CONCENTRATED LOAD AT CENTER (simply supported)



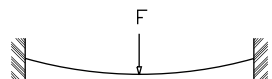
$$\text{MAX DEFLECTION} = \frac{FL^3}{48 EI}$$

UNIFORMLY DISTRIBUTED LOAD (simply supported)



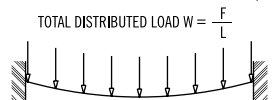
$$\text{MAX DEFLECTION} = \frac{5}{84} \frac{WL^4}{EI}$$

CONCENTRATED LOAD AT CENTER (between fixed supports)



$$\text{MAX DEFLECTION} = \frac{FL^3}{192 EI}$$

UNIFORMLY DISTRIBUTED LOAD (between fixed supports)



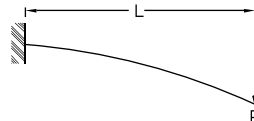
$$\text{MAX DEFLECTION} = \frac{WL^4}{384 EI}$$

### Aluminum 6063-T6 Properties

<b>Yield Strength</b>	29,007 psi [200 MPa]
<b>Tensile Strength</b>	33,359 psi [230 MPa]
<b>Modulus of Elasticity</b>	10,000,000 psi [68.9 GPa]

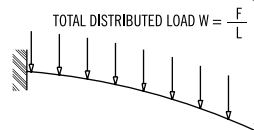
### Cantilever Loads

CONCENTRATED LOAD AT CENTER (simply supported)



$$\text{MAX DEFLECTION} = \frac{FL^3}{3 EI}$$

UNIFORMLY DISTRIBUTED LOAD (simply supported)



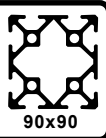








$$\text{MAX DEFLECTION} = \frac{WL^4}{8 EI}$$



# FATH® T-Slotted Rail Accessories

## T-Slot Nuts - Continued

45 Series T-Slot Nuts - Continued						
Fits		Slot Size 10	<div> <div>45 Series (mm)</div> <div>    </div> <div>45x45   45x90   90x90</div> </div>			
Part Number	Part Image	Price	Nut Type	Thread Size	Pack Quantity	Drawing Link
<a href="#"><u>151237</u></a>		\$7.25	Economy T-Nut	M8-1.25	10	<a href="#"><u>PDF</u></a>
<a href="#"><u>148803</u></a>		\$5.75	Double Economy T-Nut		4	<a href="#"><u>PDF</u></a>
<a href="#"><u>151238</u></a>		\$9.00	Hammer Nut		10	<a href="#"><u>PDF</u></a>
<a href="#"><u>162887</u></a>		\$12.50	Slide-In Nut			<a href="#"><u>PDF</u></a>
<a href="#"><u>151240</u></a>		\$24.00	Roll-In Nut			<a href="#"><u>PDF</u></a>
<a href="#"><u>162888</u></a>		\$17.00	Slide-In Nut	M10-1.5		<a href="#"><u>PDF</u></a>



# FATH® T-Slotted Rail Accessories

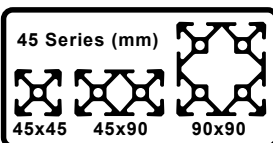
## Fasteners

- Choose from 4 Head types in numerous lengths
- Hex socket head
- Select desired T-Slot nut style with corresponding thread size.
- Material: Black zinc plated or bright zinc plated steel, prevents corrosion better than typical black oxide coatings



### 45 Series Fasteners




















Fits

Slot Size  
10

Part Number	Part Image	Price	Thread	Screw Length	Head Type	Color	Pack Quantity	Drawing Link
<a href="#">162994</a>		\$8.00	#8-32 UNF	3/8 in	Button head socket cap screw	Flat black	10	<a href="#">PDF</a>
<a href="#">161073</a>		\$7.75		1/2 in	Flat head socket cap screw			<a href="#">PDF</a>
<a href="#">162993</a>		\$7.50	#10-32 UNF	3/8 in	Button head socket cap screw			<a href="#">PDF</a>
<a href="#">162995</a>		\$7.75		1/2 in	Socket head cap screw			<a href="#">PDF</a>
<a href="#">161088</a>		\$2.25	M4-0.7	8mm	Socket head cap screw	<a href="#">PDF</a>		
<a href="#">161089</a>		\$2.50		10mm		Button head socket cap screw		<a href="#">PDF</a>
<a href="#">161056</a>		\$1.00						<a href="#">PDF</a>
<a href="#">161076</a>		\$1.50		12mm	Flat head socket cap screw	<a href="#">PDF</a>		
<a href="#">161057</a>		\$1.25	M5-0.8	10mm	Button head socket cap screw	<a href="#">PDF</a>		
<a href="#">161090</a>		\$2.50			Socket head cap screw	<a href="#">PDF</a>		
<a href="#">161077</a>		\$1.75		12mm	Flat head socket cap screw	<a href="#">PDF</a>		
<a href="#">161091</a>		\$2.50			Socket head cap screw	<a href="#">PDF</a>		
<a href="#">161058</a>		\$1.75			Button head socket cap screw	<a href="#">PDF</a>		
<a href="#">161092</a>		\$2.50	M6-1.0	10mm	Socket head cap screw	<a href="#">PDF</a>		















# FATH® T-Slotted Rail Accessories

## Fasteners - Continued

45 Series Fasteners - Continued								
Fits		Slot Size 	<div> <div>45 Series (mm)</div> <div>    </div> <div>45x45    45x90    90x90</div> </div>					
Part Number	Part Image	Price	Thread	Screw Length	Head Type	Color	Pack Quantity	Drawing Link
<a href="#"><u>161078</u></a>		\$2.25	M6-1.0	12mm	Flat head socket cap screw	Bright zinc	10	<a href="#"><u>PDF</u></a>
<a href="#"><u>161059</u></a>		\$2.00			Button head socket cap screw			<a href="#"><u>PDF</u></a>
<a href="#"><u>161093</u></a>		\$2.75			Socket head cap screw			<a href="#"><u>PDF</u></a>
<a href="#"><u>161079</u></a>		\$2.50		14mm	Flat head socket cap screw			<a href="#"><u>PDF</u></a>
<a href="#"><u>161060</u></a>		\$2.25			Button head socket cap screw			<a href="#"><u>PDF</u></a>
<a href="#"><u>161094</u></a>		\$2.75			Socket head cap screw			<a href="#"><u>PDF</u></a>
<a href="#"><u>161080</u></a>		\$2.50		16mm	Flat head socket cap screw			<a href="#"><u>PDF</u></a>
<a href="#"><u>161061</u></a>		\$2.50			Button head socket cap screw			<a href="#"><u>PDF</u></a>
<a href="#"><u>161095</u></a>		\$2.75			Socket head cap screw			<a href="#"><u>PDF</u></a>
<a href="#"><u>161062</u></a>		\$2.75		18mm	Button head socket cap screw			<a href="#"><u>PDF</u></a>
<a href="#"><u>161096</u></a>		\$3.00			Socket head cap screw			<a href="#"><u>PDF</u></a>
<a href="#"><u>161081</u></a>		\$2.50		20mm	Flat head socket cap screw			<a href="#"><u>PDF</u></a>
<a href="#"><u>161063</u></a>		\$2.75			Button head socket cap screw			<a href="#"><u>PDF</u></a>
<a href="#"><u>161097</u></a>		\$3.25			Socket head cap screw			<a href="#"><u>PDF</u></a>
<a href="#"><u>161064</u></a>		\$3.25		25mm	Button head socket cap screw			<a href="#"><u>PDF</u></a>








# FATH® T-Slotted Rail Accessories

## Fasteners - Continued

45 Series Fasteners - Continued									
<div>Fits</div>		<div>Slot Size</div> <div>10</div>	<div>45 Series (mm)</div> <div><div>45x45</div><div>45x90</div><div>90x90</div></div>						
Part Number	Part Image	Price	Thread	Screw Length	Head Type	Color	Pack Quantity	Drawing Link	
<a href="#">161082</a>		\$4.75	M8-1.25	12mm	Flat head socket cap screw	Bright zinc	10	<a href="#">PDF</a>	
<a href="#">161065</a>		\$4.25			Button head socket cap screw			<a href="#">PDF</a>	
<a href="#">161098</a>		\$4.75			Socket head cap screw			<a href="#">PDF</a>	
<a href="#">161066</a>		\$4.50		14mm	Button head socket cap screw			<a href="#">PDF</a>	
<a href="#">161083</a>		\$5.00			Flat head socket cap screw			<a href="#">PDF</a>	
<a href="#">161099</a>		\$5.00			Socket head cap screw			<a href="#">PDF</a>	
<a href="#">161084</a>		\$5.50		16mm	Flat head socket cap screw	Gloss black		<a href="#">PDF</a>	
<a href="#">161100</a>		\$5.50			Socket head cap screw			<a href="#">PDF</a>	
<a href="#">161067</a>		\$4.50			Button head socket cap screw			<a href="#">PDF</a>	
<a href="#">151183</a>		\$4.75			Flanged button head socket cap screw			<a href="#">PDF</a>	
<a href="#">151184</a>		\$5.50		18mm	Flanged button head socket cap screw	Bright zinc		<a href="#">PDF</a>	
<a href="#">161085</a>		\$5.50			Flat head socket cap screw			<a href="#">PDF</a>	
<a href="#">161068</a>		\$5.00			Button head socket cap screw			<a href="#">PDF</a>	
<a href="#">161101</a>		\$5.50			Socket head cap screw			<a href="#">PDF</a>	
<a href="#">151241</a>		\$4.50		20mm	Button head socket cap screw			<a href="#">PDF</a>	


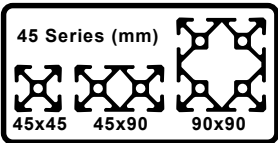



# FATH® T-Slotted Rail Accessories

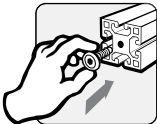
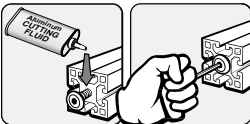
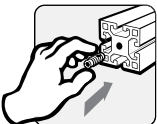
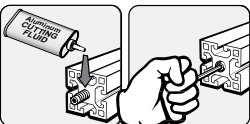
## Fasteners - Continued

45 Series Fasteners - Continued								
Fits		Slot Size 10	<div>45 Series (mm)</div> <div><div>45x45</div><div>45x90</div><div>90x90</div></div>					
Part Number	Part Image	Price	Thread	Screw Length	Head Type	Color	Pack Quantity	Drawing Link
<a href="#">161102</a>		\$5.75	M8-1.25	20mm	Socket head cap screw	Bright zinc	10	<a href="#">PDF</a>
<a href="#">161086</a>		\$7.00		25mm	Flat head socket cap screw			<a href="#">PDF</a>
<a href="#">161069</a>		\$5.25			Button head socket cap screw			<a href="#">PDF</a>
<a href="#">161070</a>		\$8.00		40mm	Button head socket cap screw			<a href="#">PDF</a>
<a href="#">161071</a>		\$15.00	M12-1.75	25mm			<a href="#">PDF</a>	
<a href="#">161072</a>		\$23.00		40mm			<a href="#">PDF</a>	
<a href="#">118590</a>		\$2.25	M8-1.25	25mm	Hammer head screw and flange nut			1

# FATH® T-Slotted Rail Accessories

## Fasteners - Continued

45 Series Self Forming / Tapping Screws								
Fits  Core Hole		 45 Series (mm) 45x45 45x90 90x90			Works with Aluminum with hole diameter 0.394" - 0.413" [10.0 - 10.5 mm]			
Part Number	Part Image	Price	Thread	Screw Length	Description	Color	Pack Quantity	Drawing Link
<a href="#"><u>161110</u></a>		\$10.50	S12	30mm	Self-Tapping Screw Button head socket cap T-50 Torx	Bright zinc	10	<a href="#"><u>PDF</u></a>
<a href="#"><u>161111</u></a>		\$28.00		40mm	Self-Tapping Screw Button head socket cap			<a href="#"><u>PDF</u></a>
<a href="#"><u>161042</u></a>		\$27.00	M8-1.25 Internal thread	n/a	Reducer Bushing			<a href="#"><u>PDF</u></a>

Self Forming / Tapping Screw Installation	
<b>Self Forming / Tapping Screw</b> <div>   </div>	
<b>Reducer Bushing</b> <div>   </div>	

# FATH® T-Slotted Rail Accessories

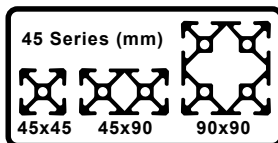
## Connecting Components












- Connects two or three T-slot rails together
- Recommended ADC Fastener based on part feature, slot Depth and core hole
- Material: varies by part



### 45 Series Connecting Components

Fits  Slot Size  
10



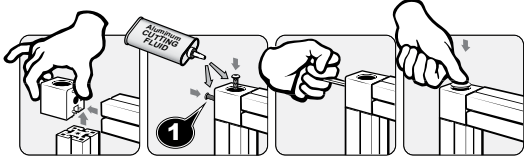
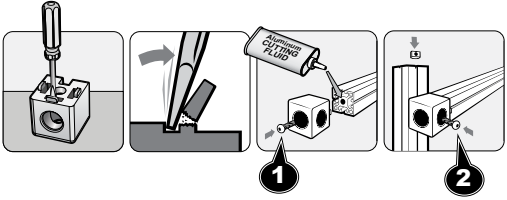
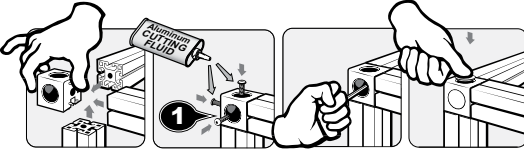
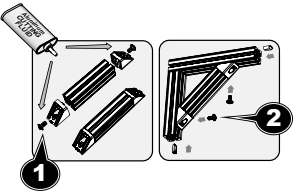
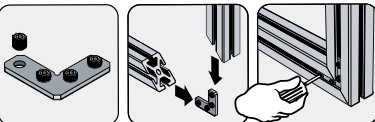
Part Number	Part Image	Price	Description	Fits Profile	Material	Recommended Screw Fastener (ADC Part Number)		Pack Quantity	Drawing Link
						Core Hole Attachment ①	*T-Slot Attachment ②		
<a href="#">148960</a>		\$11.00	2d Cube Connector	45 x 45mm	Die-cast aluminum	<a href="#">161110</a>	<a href="#">161068</a>	1	<a href="#">PDF</a>
<a href="#">148961</a>		\$11.00	3d Cube Connector				n/a		<a href="#">PDF</a>
<a href="#">151246</a>		\$10.00	Angle Connector				<a href="#">151241</a>		<a href="#">PDF</a>
<a href="#">151247</a>		\$16.50		45 x 90mm	<a href="#">PDF</a>				
<b>**</b> <a href="#">151242</a>		\$96.00	T-Matic Connector	All 45 Light Series (45-xxxxCL)	Zinc plated steel	n/a	n/a	10	<a href="#">PDF</a>
<b>**</b> <a href="#">151243</a>		\$59.00	Automatic Connector		Steel				<a href="#">PDF</a>
<b>**</b> <a href="#">151244</a>		Retired	Automatic Butt Connector					<a href="#">PDF</a>	
<a href="#">151245</a>		\$11.50	Milling Connector	All 45 Series	Zinc plated steel		Fasteners included	1	<a href="#">PDF</a>
<a href="#">151248</a>		\$18.00	Connecting Strip						<a href="#">PDF</a>
<a href="#">162892</a>		\$13.00	Direct Connector		Steel				M10-1.25 x 8mm set screw (4) included
<a href="#">162962</a>		\$12.50	Miter Connector	<a href="#">PDF</a>					

\*T-Slot Nut also required.

\*\* Does not fit 45 standard series (45-xxxxC)

# FATH® T-Slotted Rail Accessories

## Connecting Components - Continued

Connecting Components Installation	
Core Hole Installation	T-Slot Installation
<b>2D Cube Connector</b> 	
<b>3D Cube Connector</b> 	n/a
<b>Angle Connector</b> 	
<b>Miter Connector</b> 	

# FATH® T-Slotted Rail Accessories

## Connecting Components - Continued

Connecting Components Installation	
T-Slot Installation	
<b>T-matic Connector</b>	<p>Use Torx T50 wrench</p>
<b>Automatic Connector</b>	<p>LH Thread</p>
<b>Automatic Butt Connector</b>	<p>LH RH LH Thread RH Thread</p>
<b>Milling Connector</b>	
<b>Connecting Strip</b>	
<b>Direct Connector</b>	<p>Do not tighten: leave about 1/2 turn so that it slides</p>
<b>Miter Connector</b>	



# FATH® T-Slotted Rail Accessories

## Joining Plates

- Connects two or more T-slot rails together.
- Recommended ADC Fastener based on part feature and slot depth.
- Material: Anodized aluminum



45 Series Joining Plates						
Fits		Slot Size 10	<div>45 Series (mm)</div> <div><div></div><div></div><div></div></div> <div>45x45    45x90    90x90</div>			
Part Number	Part Image	Price	Description	Recommended Screw Fastener - T-Slot Hole Attachment (ADC Part Number)	Pack Quantity	Drawing Link
<a href="#"><u>148851</u></a>		\$8.25	Straight Flat Plate	<a href="#"><u>151183</u></a> or <a href="#"><u>151184</u></a>	1	<a href="#"><u>PDF</u></a>
<a href="#"><u>162987</u></a>		\$10.50				<a href="#"><u>PDF</u></a>
<a href="#"><u>148857</u></a>		\$12.00				<a href="#"><u>PDF</u></a>
<a href="#"><u>148854</u></a>		\$10.00	Square Flat Plate			<a href="#"><u>PDF</u></a>
<a href="#"><u>148859</u></a>		\$18.00	Rectangular Flat Plate			<a href="#"><u>PDF</u></a>
<a href="#"><u>151249</u></a>		\$19.00	Flat Plate			<a href="#"><u>PDF</u></a>
<a href="#"><u>151250</u></a>		\$20.50	T-Shaped Flat Plate			<a href="#"><u>PDF</u></a>
<a href="#"><u>148863</u></a>		\$29.50				<a href="#"><u>PDF</u></a>

# FATH® T-Slotted Rail Accessories

## Brackets








- Connects two T-slot rails together at a 90° angle
- Recommended ADC Fastener based on part feature and slot depth
- Material: varies by part







45 Series Brackets								
Fits		Slot Size 10	<div>45 Series (mm)</div> <div><div></div><div></div><div></div></div> <div>45x45   45x90   90x90</div>					
Part Number	Part Image	Price	Description	Recommended Screw Fastener (ADC Part Number)		Pack Quantity	Material	Drawing Link
				Core Hole Attachment 1	*T-Slot Attachment 2			
<a href="#">151251</a>		\$4.00	Angle Bracket	n/a	<a href="#">151241</a>	1	Die-cast aluminum	<a href="#">PDF</a>
<a href="#">151252</a>		\$7.75						<a href="#">PDF</a>
<a href="#">148899</a>		\$5.25	Inside Corner Bracket		<a href="#">151183</a> or <a href="#">151184</a>		Anodized aluminum	<a href="#">PDF</a>
<a href="#">148902</a>		\$7.50	Wide Inside Corner Bracket					<a href="#">PDF</a>
<a href="#">148904</a>		\$7.50	Tall Inside Corner Bracket					<a href="#">PDF</a>
<a href="#">148907</a>		\$11.50	Inside Corner Bracket					<a href="#">PDF</a>
<a href="#">148912</a>		\$5.25	Gusseted Inside Corner Bracket					<a href="#">PDF</a>
<a href="#">148914</a>		\$12.00	Tall Gusseted Inside Corner Bracket					<a href="#">PDF</a>
<a href="#">148913</a>		\$11.00	Wide Gusseted Inside Corner Bracket					<a href="#">PDF</a>
<a href="#">148979</a>		\$21.50	Gusseted Inside Corner Bracket					<a href="#">PDF</a>
*T-Slot Nut also required.								

# FATH® T-Slotted Rail Accessories

## Brackets - Continued

45 Series Brackets - Continued								
<div><div><div>Fits</div><div>Slot Size</div><div>10</div></div><div><div>45 Series (mm)</div><div><div></div><div></div><div></div></div><div><div>45x45</div><div>45x90</div><div>90x90</div></div></div></div>								
Part Number	Part Image	Price	Description	Recommended Screw Fastener (ADC Part Number)		Pack Quantity	Material	Drawing Link
				Core Hole Attachment 1	*T-Slot Attachment 2			
<a href="#">151253</a>		\$29.50	Pivot Joint	<a href="#">161042</a> and <a href="#">161067</a> Install <a href="#">161042</a> first then <a href="#">161067</a>	<a href="#">161067</a>	1	Die-cast zinc	<a href="#">PDF</a>
<a href="#">151254</a>		\$39.50	Pivot Joint With Locking Handle					<a href="#">PDF</a>
<a href="#">163016</a>		\$35.00	1-Slot Pivot Joint	<a href="#">161069</a> and <a href="#">161042</a> install <a href="#">161042</a> first then <a href="#">161069</a>	<a href="#">161068</a>		Die-cast zinc/die-cast aluminum/ nylon	<a href="#">PDF</a>
<a href="#">163019</a>		\$53.00	2-Slot Pivot Joint					<a href="#">PDF</a>
*T-Slot Nut also required.								

45 Series Reducer Bushing							
<div> <div>Fits</div> <div>45 Series</div> <div>Core Hole</div> <div> <div>45 Series (mm)</div> <div>    </div> <div>45x45 45x90 90x90</div> </div> </div>							
Part Number	Part Image	Price	Thread X Length	Description	Color	Pack Quantity	Drawing Link
<a href="#">161042</a>		\$27.00	M8-1.25 Internal thread	Reducer Bushing	Bright zinc	10	<a href="#">PDF</a>

# FATH® T-Slotted Rail Accessories

## Brackets - Continued

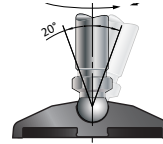
Brackets Installation	
Core Hole Installation	T-Slot Installation
<b>Pivot Joint*</b>	
<b>Pivot Joint</b>	
<b>Reducer Bushing</b>	

\*For 45 series installation, the 10mm embossed key should face toward the aluminum extrusion upon assembly.

# FATH® T-Slotted Rail Accessories

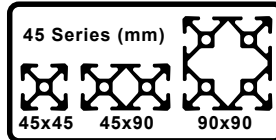
## Bases












- Recommended ADC Fastener based on part features and extrusion core hole
- Material: varies by part



### 45 Series Bases

Fits Slot Size  
10



Part Number	Part Image	Price	Diameter	Description	Fits	Load Rating kg [lb]	Recommended Screw Fastener (ADC Part Number)		Pack Quantity	Material	Drawing Link		
							Core Hole Attachment 1	*T-Slot Attachment 2					
<a href="#">151259</a>		\$20.50	n/a	M12-1.75 Transport/ Base Plate	45 x 90mm	n/a	<a href="#">161111</a> (2) included with kit	n/a	1	Die-cast zinc	<a href="#">PDF</a>		
<a href="#">151260</a>		\$25.00			90 x 90mm		<a href="#">161111</a> (4) included with kit				<a href="#">PDF</a>		
<a href="#">162951</a>		\$20.00		M16-2.0 Transport/ Base Plate	45 x 90mm		<a href="#">161111</a> (2) included with kit				<a href="#">PDF</a>		
<a href="#">162952</a>		\$20.00										M20-2.5 Transport/ Base Plate	<a href="#">PDF</a>
<a href="#">162953</a>		\$25.00		M16-2.0 Transport/ Base Plate	90 x 90mm		<a href="#">161111</a> (4) included with kit				<a href="#">PDF</a>		
<a href="#">162954</a>		\$25.00										M20-2.5 Transport/ Base Plate	<a href="#">PDF</a>
<a href="#">151231</a>		\$4.50		M12-1.75 x 66mm Swivel Foot Threaded Rod with 15mm ball	Transport/Base Plate <a href="#">151259</a> or <a href="#">151260</a>		770 [1698]**			n/a	<a href="#">PDF</a>		
<a href="#">162938</a>		\$6.50		M16-2.0 x 100mm Swivel Foot Threaded Rod with 15mm ball	Transport/Base Plate <a href="#">162951</a> or <a href="#">162953</a>		1450 [3197]**					Zinc plated steel	<a href="#">PDF</a>
<a href="#">162939</a>		\$11.00		M20-2.5 x 150mm Swivel Foot Threaded Rod with 15mm ball	Transport/Base Plate <a href="#">162952</a> or <a href="#">162954</a>		2430 [5357]**						<a href="#">PDF</a>
<a href="#">151068</a>		\$4.00	1.57 in [39.0 mm]	Swivel Base With Anti-Slip Plate	Any 15mm ball Threaded Rod	900 [1984]			Nylon	<a href="#">PDF</a>			
<a href="#">151071</a>		\$9.50				3000 [6614]			Die-cast zinc	<a href="#">PDF</a>			

\*T-Slot Nut also required.

\*\*Based on installation with Transport / Base Plate

Load rating of a swivel foot assembly is based on the part with the lowest load rating, typically the threaded rod.

Example:












Threaded rod load rating = 210kg [463lb]

Swivel base load rating = 3000kg [6614lb]

Swivel foot assembly load rating = 210kg [463lb]

# FATH® T-Slotted Rail Accessories

## Bases - Continued

45 Series Bases - continued																	
<div><div>Fits</div><div>Slot Size 10</div></div>						<div>45 Series (mm)</div> <div><div>45x45</div><div>45x90</div><div>90x90</div></div>											
Part Number	Part Image	Price	Diameter	Description	Fits	Load Rating kg [lb]	Recommended Screw Fastener (ADC Part Number)		Pack Quantity	Material	Drawing Link						
							Core Hole Attachment 1	*T-Slot Attachment 2									
<a href="#">151072</a>		\$17.00	3.11 in [79.0 mm]	Swivel Base With Anti-Slip Plate	Any 15mm ball Threaded Rod	3000 [6614]	n/a	n/a	1	Die-cast zinc	<a href="#">PDF</a>						
<a href="#">151073</a>		\$17.00				<a href="#">PDF</a>											
<a href="#">151069</a>		\$6.00				900 [1984]				Nylon	<a href="#">PDF</a>						
<a href="#">151070</a>		\$6.00									<a href="#">PDF</a>						
<a href="#">151255</a>		\$10.00	3.90 in [99.0 mm]			900 [1984]					<a href="#">PDF</a>						
<a href="#">151256</a>		\$10.00									<a href="#">PDF</a>						
<a href="#">151257</a>		\$24.00	3.90 in [99.0 mm]			3500 [7716]				Die-cast zinc	<a href="#">PDF</a>						
<a href="#">151258</a>		\$24.00									<a href="#">PDF</a>						
<a href="#">162933</a>		\$12.50	See 2D drawing	Extended Swivel Base	Any 15mm ball Threaded Rod	1000 [2204]	n/a	n/a	1	Nylon	<a href="#">PDF</a>						
<a href="#">162934</a>		\$27.00				3000 [6613]				Die-cast zinc	<a href="#">PDF</a>						
<a href="#">162959</a>		\$12.50	n/a	Floor Bracket	All 45 Series	n/a					<a href="#">161068</a>		Anodized aluminum	<a href="#">PDF</a>			
<div>*T-Slot Nut also required.</div> <div>**Based on installation with Transport / Base Plate</div> <div>Load rating of a swivel foot assembly is based on the part with the lowest load rating, typically the threaded rod.</div> <div>Example:</div> <div>Threaded rod load rating = 210kg [463lb]</div> <div>Swivel base load rating = 3000kg [6614lb]</div> <div>Swivel foot assembly load rating = 210kg [463lb]</div>																	

\*T-Slot Nut also required.

\*\*Based on installation with Transport / Base Plate

Load rating of a swivel foot assembly is based on the part with the lowest load rating, typically the threaded rod.

Example:

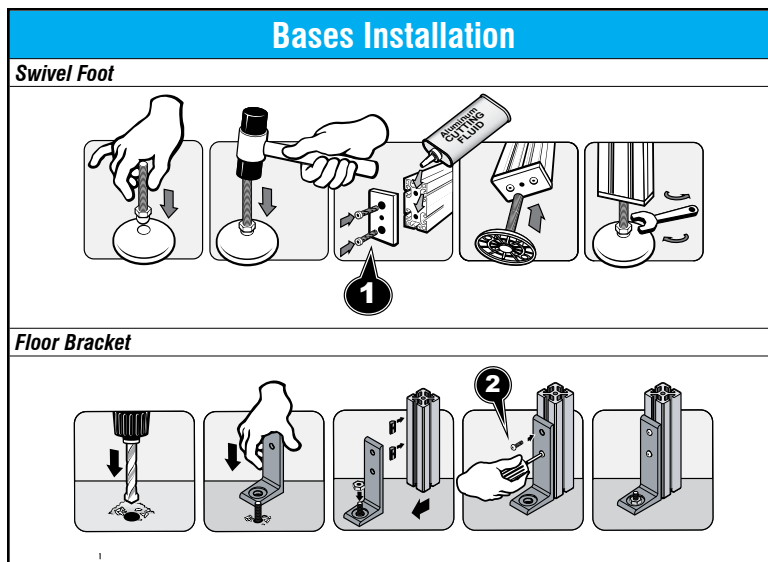
Threaded rod load rating = 210kg [463lb]

Swivel base load rating = 3000kg [6614lb]

Swivel foot assembly load rating = 210kg [463lb]

## FATH® T-Slotted Rail Accessories




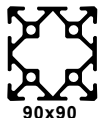










## Bases - Continued



# FATH® T-Slotted Rail Accessories

## Casters

- Recommended ADC Fastener based on part feature and core hole
- Material: varies by part

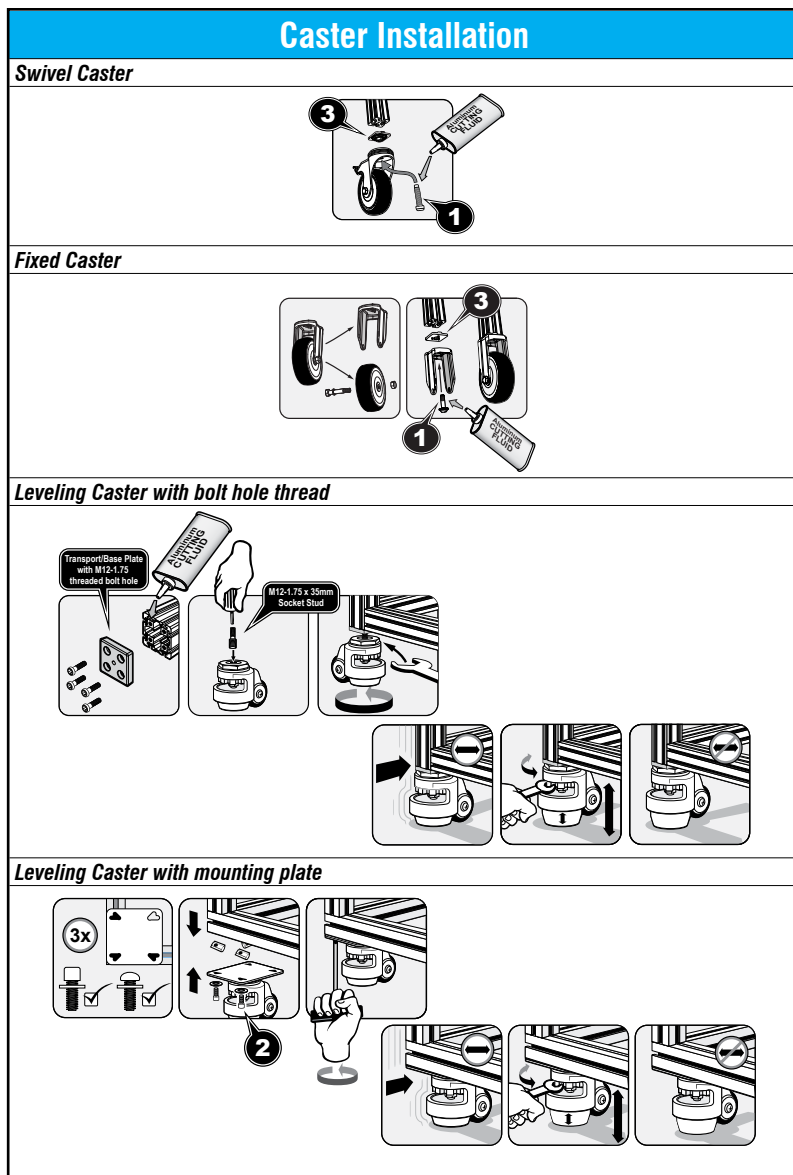
45 Series Casters												
Fits		Slot Size 	<div>45 Series (mm)</div> <div>  </div> <div>45x45    45x90    90x90</div>									
Part Number	Part Image	Price	Description	Requires	Load Rating kg [lb]	Recommended Screw Fastener (ADC Part Number)		Pack Quantity	Material	Drawing Link		
						Core Hole Attachment <b>1</b>	*T-Slot Attachment <b>2</b>					
<a href="#">151134</a>		\$47.00	Swivel Caster	Requires Swivel Caster Adapter Plate <a href="#">151261</a>	122 [269]	<a href="#">161111</a>	n/a	1	Thermoplastic polyurethane/ nylon/steel	<a href="#">PDF</a>		
<a href="#">151135</a>		\$40.50	Fixed Caster	Requires Fixed Caster Adapter Plate <a href="#">161041</a>		<a href="#">161110</a>				<a href="#">PDF</a>		
<a href="#">151261</a>		\$4.50	<b>3</b> Swivel Caster Adapter Plate	Requires Swivel Caster <a href="#">151134</a>	n/a	n/a			Steel	<a href="#">PDF</a>		
<a href="#">161041</a>		\$3.25	<b>3</b> Fixed Caster Adapter Plate	Requires Fixed Caster <a href="#">151135</a>					Die-cast zinc	<a href="#">PDF</a>		
<a href="#">151137</a>		\$62.00	Swivel Caster	n/a	122 [269]	n/a	<a href="#">161066</a>		Thermoplastic polyurethane/ nylon/steel	<a href="#">PDF</a>		
<a href="#">151138</a>		\$49.00	Fixed Caster				<a href="#">PDF</a>					
<a href="#">163010</a>		\$40.00	Leveling Caster	Transport / Base Plate with M12-1.75 threaded hole	250 [551]		n/a		Die-cast aluminum/ steel/nylon/ rubber	<a href="#">PDF</a>		
<a href="#">163011</a>		\$52.00			500 [1102]					<a href="#">PDF</a>		
<a href="#">163012</a>		\$41.00		n/a	250 [551]		<a href="#">161061</a>			<a href="#">PDF</a>		
<a href="#">163013</a>		\$56.00			500 [1102]					<a href="#">PDF</a>		
*T-Slot Nut also required												

\*T-Slot Nut also required



# FATH® T-Slotted Rail Accessories

## Casters - Continued



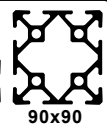









# FATH® T-Slotted Rail Accessories

## Hinges

- Recommended ADC Fastener based on part feature and slot depth
- Material: varies by part



45 Series Hinges							
Fits		Slot Size 10	<div>45 Series (mm)</div> <div><div></div><div></div><div></div></div> <div>45x45    45x90    90x90</div>				
Part Number	Part Image	Price	Description	Recommended Screw Fastener *T-Slot Attachment (ADC Part Number)	Pack Quantity	Material	Drawing Link
<a href="#">151262</a>		\$7.75	Left-Hand Detachable Combination Hinge	<a href="#">161080</a>	1	Fiberglass reinforced plastic	<a href="#">PDF</a>
<a href="#">151263</a>		\$7.75	Right-Hand Detachable Combination Hinge				<a href="#">PDF</a>
<a href="#">151264</a>		\$7.75	Non-Detachable Combination Hinge				<a href="#">PDF</a>
<a href="#">151265</a>		\$12.00	Non-Detachable Combination Hinge With Locking Lever				<a href="#">PDF</a>
<a href="#">151266</a>		\$18.00	Left-Hand Detachable Combination Hinge			Die-cast aluminum	<a href="#">PDF</a>
<a href="#">151267</a>		\$18.00	Right-Hand Detachable Combination Hinge				<a href="#">PDF</a>
<a href="#">151268</a>		\$18.00	Non-Detachable Combination Hinge				<a href="#">PDF</a>
*T-Slot Nut also required							

# FATH® T-Slotted Rail Accessories

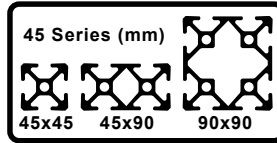
## Panel and Door Elements














- Recommended ADC Fastener based on part feature and slot depth
- Material: varies by part



### 45 Series Panel and Door Elements

Fits Slot Size 10











Part Number	Part Image	Price	Description	Recommended Screw Fastener (ADC Part Number)		Pack Quantity	Material	Drawing Link
				Core Hole Attachment 1	*T-Slot Attachment 2			
<a href="#">151146</a>		\$6.00	Bridge Handle	n/a	<a href="#">161063</a>	1	Fiberglass reinforced plastic	<a href="#">PDF</a>
<a href="#">151147</a>		\$6.00			<a href="#">161067</a>			<a href="#">PDF</a>
<a href="#">151148</a>		\$6.25	Cover Cap 3		n/a			<a href="#">PDF</a>
<a href="#">151149</a>		\$6.50	Comfort Handle		<a href="#">151241</a>			<a href="#">PDF</a>
<a href="#">151150</a>		\$2.25	Cover Cap 3		n/a			<a href="#">PDF</a>
<a href="#">151151</a>		\$12.50	Comfort Handle		<a href="#">151241</a>			<a href="#">PDF</a>
<a href="#">151152</a>		\$3.00	Cover Cap 3		n/a			<a href="#">PDF</a>
<a href="#">151153</a>		\$33.50	Machine Handle		<a href="#">161100</a>			<a href="#">PDF</a>
<a href="#">151154</a>		\$47.00	Compact Slam Latch		<a href="#">161061</a>		Die-cast aluminum	<a href="#">PDF</a>
<a href="#">151155</a>		\$58.00	Compact Sliding Door Latch					<a href="#">PDF</a>
<a href="#">162972</a>		\$34.00	Sliding Door Guide	Fasteners included	n/a	1	Die-cast aluminum/nylon	<a href="#">PDF</a>
<a href="#">151156</a>		\$37.00	Emergency Opener	n/a	<a href="#">161094</a>		Fiberglass reinforced plastic	<a href="#">PDF</a>
<a href="#">162963</a>		\$8.50	Magnetic Catch		<a href="#">161063</a>		Nylon/steel	<a href="#">PDF</a>

\*T-Slot Nut also required

# FATH® T-Slotted Rail Accessories

## Panel and Door Elements - Continued

45 Series Panel and Door Elements - Continued							
Fits		Slot Size 10	<div>45 Series (mm)</div> <div><div>45x45</div><div>45x90</div><div>90x90</div></div>				
Part Number	Part Image	Price	Description	Recommended Screw Fastener *T-Slot Attachment <b>2</b> (ADC Part Number)	Pack Quantity	Material	Drawing Link
<a href="#">162914</a>		\$5.75	Panel Holder	<a href="#">161068</a>	1	Anodized aluminum	<a href="#">PDF</a>
<a href="#">162919</a>		\$8.25					<a href="#">PDF</a>
<a href="#">162926</a>		\$7.25	Panel Mount Block	Fasteners included		Lacquered aluminum	<a href="#">PDF</a>
<a href="#">162927</a>		\$7.25				Powder-coated aluminum	<a href="#">PDF</a>
<a href="#">162980</a>		\$3.25	Panel Uni-Block	n/a	10	Nylon	<a href="#">PDF</a>
<a href="#">151269</a>		\$57.00	Sealing Strip		2	PVC/TPE	<a href="#">PDF</a>
<a href="#">151272</a>		\$110.00	Cover Profile		25	Polypropylene	<a href="#">PDF</a>
<a href="#">162981</a>		\$190.00	Cover And Reduction Profile				<a href="#">PDF</a>
*T-Slot Nut also required							

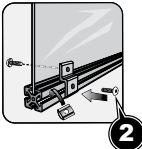
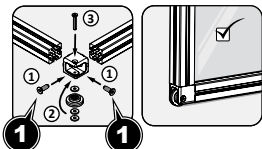
# FATH® T-Slotted Rail Accessories

## Panel and Door Elements - Continued

Panel and Door Elements Installation	
<b>Bridge Handle and Cover Cap</b>	
<b>Comfort Handle and Cover Cap</b>	
<b>Slam Latch</b>	
<b>Sliding Door Latch</b>	
<b>Emergency Opener</b>	
<b>Magnetic Catch</b>	
<b>Panel Mount Block</b>	
<b>Cover and Reduction Profile</b>	

# FATH® T-Slotted Rail Accessories

## Panel and Door Elements - Continued

Panel and Door Elements Installation - Continued	
<b>Panel Holder</b>	
<b>Sliding Door Guide</b>	

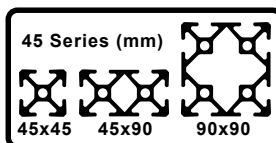
# FATH® T-Slotted Rail Accessories

## Slides and Rollers



### 45 Series Slides and Rollers

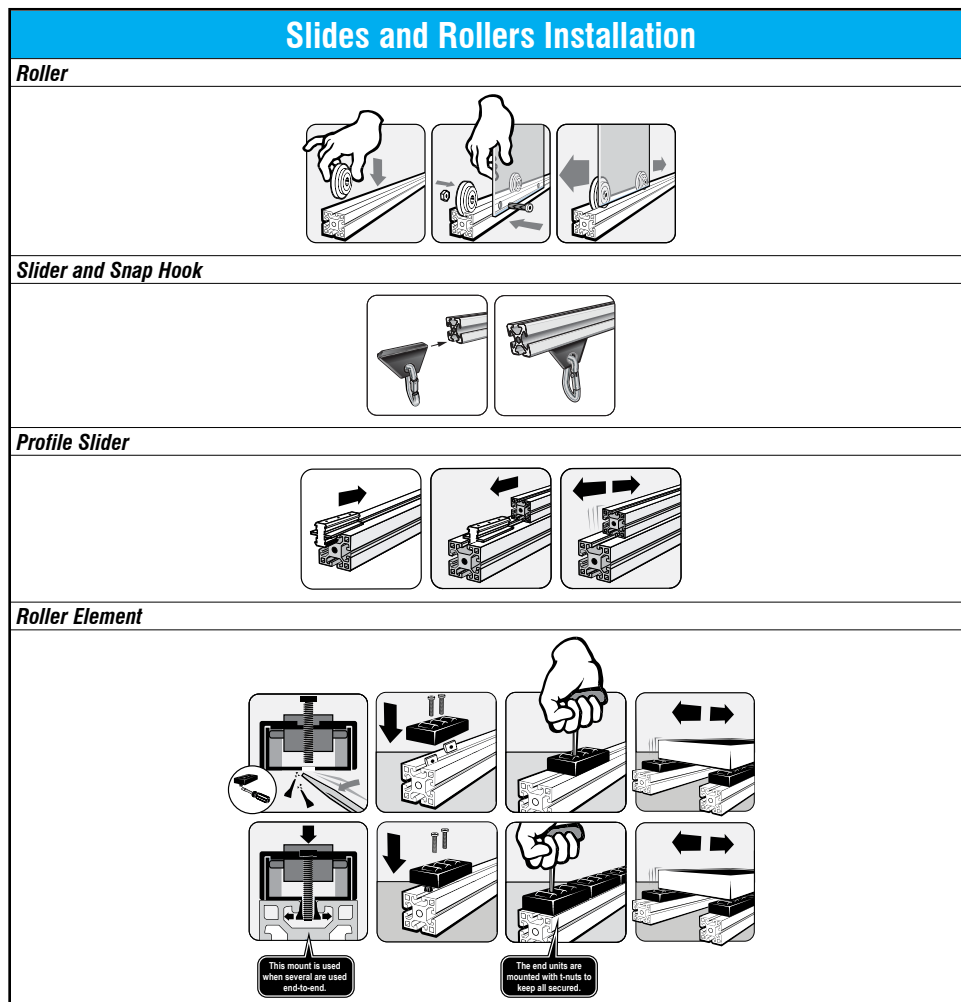
Fits

Slot Size  
10

Part Number	Part Image	Price	Description	Fits	Pack Quantity	Recommended Screw Fastener T-Slot Attachment	Material	Drawing Link
<a href="#">151274</a>		\$9.50	Roller	All 45 Series	1	n/a	Glass-filled nylon/ steel	<a href="#">PDF</a>
<a href="#">151273</a>		\$4.50	Slider					<a href="#">PDF</a>
<a href="#">151089</a>		\$4.50	Snap Hook	Slider <a href="#">151273</a>			Zinc plated steel	<a href="#">PDF</a>
<a href="#">162969</a>		\$7.75	Profile Slider Center Slot	All 45 Series			Polyoxymethylene (POM)	<a href="#">PDF</a>
<a href="#">162970</a>		\$8.00	Profile Slider Center Ridge			<a href="#">PDF</a>		
<a href="#">163022</a>		\$16.00	Roller Element With Guide			Fasteners included	Thermoplastic polyurethane/nylon/ steel	<a href="#">PDF</a>
<a href="#">163023</a>		\$16.50	Roller Element Without Guide	<a href="#">PDF</a>				

# FATH® T-Slotted Rail Accessories

## Slides and Rollers - Continued





# FATH® T-Slotted Rail Accessories

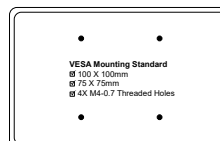
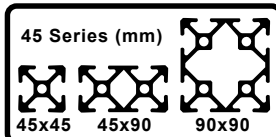
## Monitor Mounts



### 45 Series Monitor Mounts

- Fits monitors with VESA mounting standard
- Durable steel construction
- Powder coat finish
- Mounting hardware included for several mounting locations

Fits  Slot Size 10

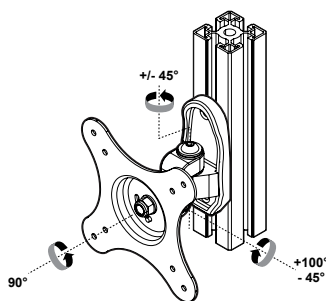


Part Number	Part Image	Price	Description	Load Rating kg [lb]	Pack Quantity	Installation Instructions Link	Drawing Link
<a href="#">162893</a>		\$42.00	Swivel Monitor Mount	15 [33.1]	1	<a href="#">PDF</a>	<a href="#">PDF</a>
<a href="#">162894</a>		\$50.00				<a href="#">PDF</a>	<a href="#">PDF</a>
<a href="#">162895</a>		\$58.00				<a href="#">PDF</a>	<a href="#">PDF</a>
<a href="#">162896</a>		\$92.00	Monitor Mounting Joint			<a href="#">PDF</a>	<a href="#">PDF</a>
<a href="#">162898</a>		\$93.00	Monitor Holder			<a href="#">PDF</a>	<a href="#">PDF</a>
<a href="#">162899</a>		\$325.00	4-Axis Mounting Support	10 [22.0]		<a href="#">PDF</a>	<a href="#">PDF</a>
<a href="#">162900</a>		\$375.00	5-Axis Mounting Support			<a href="#">PDF</a>	<a href="#">PDF</a>
<a href="#">162901</a>		\$600.00	4-Axis Workstation	8 [17.6]		<a href="#">PDF</a>	<a href="#">PDF</a>

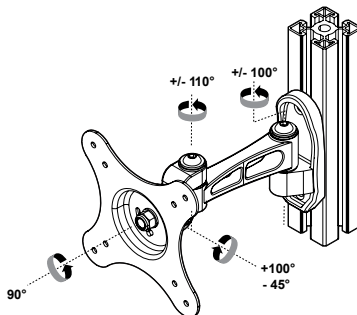
# FATH® T-Slotted Rail Accessories

## Monitor Mounts - Continued

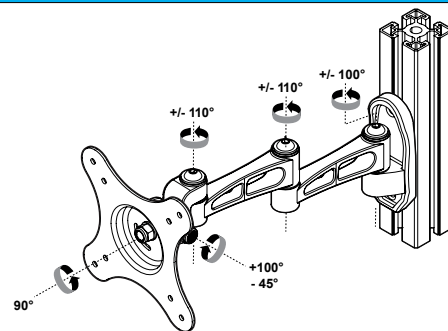
### Monitor Mounts Adjustments



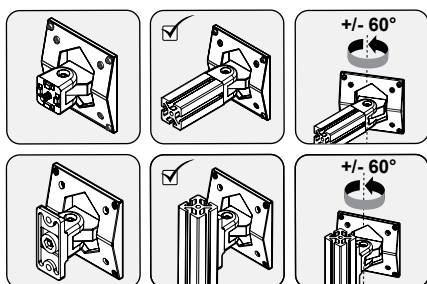
162893



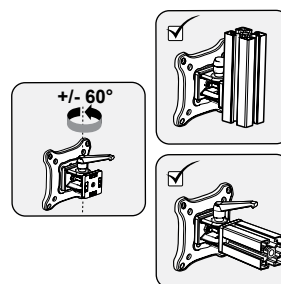
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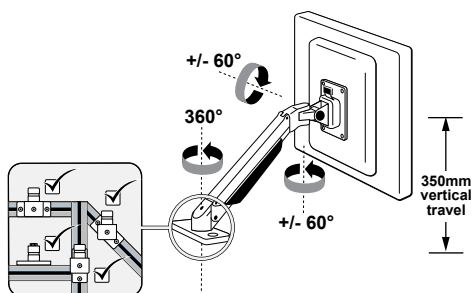
162895



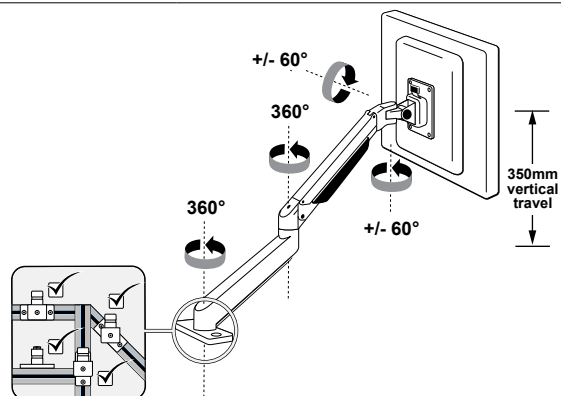
162896



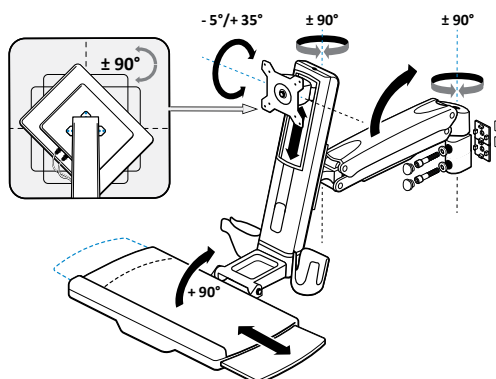
162898



162899



162900



162901

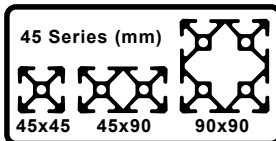
# FATH® T-Slotted Rail Accessories



## Workstation Components



### 45 Series Workstation Components

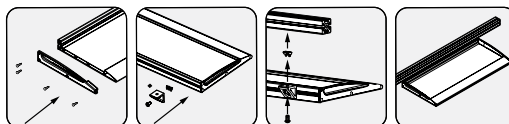
Fits  Slot Size



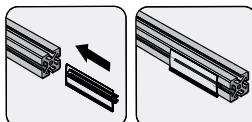
Part Number	Part Image	Price	Description	Load Rating kg [lb]	Pack Quantity	Material	Drawing Link
<a href="#"><u>162902</u></a>		\$185.00	Keyboard Holder (requires mounting solution, designer's choice)	n/a	1	Aluminum/nylon	<a href="#"><u>PDF</u></a>
<a href="#"><u>162966</u></a>		\$2.25	Label Clip		10	PVC	<a href="#"><u>PDF</u></a>

### Workstation Components Installation

#### Keyboard Holder (mounting example)



#### Label Clip



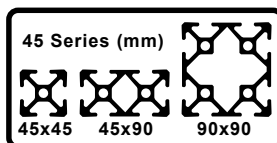
# FATH® T-Slotted Rail Accessories

## Wire Management



### 45 Series Wire Management

Fits  Slot Size 10

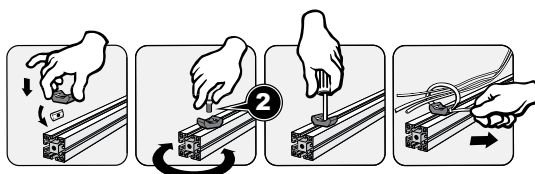


Part Number	Part Image	Price	Description	Pack Quantity	Recommended Screw Fastener *T-Slot Attachment <b>2</b> (ADC Part Number)	Material	Drawing Link
<a href="#">151270</a>		\$89.00	Conduit Cover 2000 mm long	2	n/a	Polypropylene	<a href="#">PDF</a>
<a href="#">151271</a>		\$89.00					<a href="#">PDF</a>
<a href="#">151278</a>		\$15.50	Cross Cable Binding Block	10	n/a	Nylon	<a href="#">PDF</a>
<a href="#">151279</a>		\$59.00	Hook And Loop			Glass-filled nylon/ polypropylene	<a href="#">PDF</a>
<a href="#">151280</a>		\$33.50	Clip Cable Binder			Nylon/rubber	<a href="#">PDF</a>
<a href="#">151281</a>		\$28.50	Ground Connector	1	Fasteners included	Nylon/rubber	<a href="#">PDF</a>
<a href="#">151178</a>		\$4.00	Grounding Terminal			Steel/brass	<a href="#">PDF</a>
<a href="#">162982</a>		\$7.50	Universal Cable Binder Block	10	<a href="#">161058</a>	Nylon	<a href="#">PDF</a>
<a href="#">162984</a>		\$16.50	Cable Binder Block		n/a		<a href="#">PDF</a>

\*T-Slot Nut also required

### Wire Management Installation

#### Universal Cable Binder Block



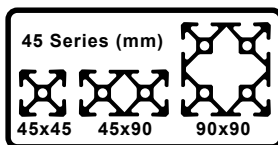
# FATH® T-Slotted Rail Accessories

## Miscellaneous Accessories



### 45 Series Miscellaneous Accessories

Fits Slot Size  
10



Part Number	Part Image	Price	Description	Fits	Recommended Screw Fastener *T-Slot Attachment <b>2</b> (ADC Part Number)	Pack Quantity	Material	Drawing Link
<a href="#">151275</a>		\$16.50	End Cap	45 x 45mm	n/a	10	Glass-filled nylon	<a href="#">PDF</a>
<a href="#">151276</a>		\$24.00		45 x 90mm				<a href="#">PDF</a>
<a href="#">151277</a>		\$32.00		90 x 90mm				<a href="#">PDF</a>
<a href="#">151091</a>		\$6.00	Stop Bumper	All 45 Series	BHCS M4-0.7 x 25mm (not sold by ADC)	1	Rubber/zinc-plated steel	<a href="#">PDF</a>
<a href="#">151170</a>		\$9.00						<a href="#">PDF</a>
<a href="#">162973</a>		\$3.25	Sensor Mounting Block for 8mm diameter sensor				Nylon	<a href="#">PDF</a>
<a href="#">162974</a>		\$3.25	Sensor Mounting Block for 12mm diameter sensor					<a href="#">PDF</a>

\*T-Slot Nut also required

### Miscellaneous Accessories Installation

#### Sensor Mounting Block

