Dold BH5928 Series – 2-Channel **DOLD** & Emergency Stop and Safety Gates with Delay



BH5928-92-61-24-1

Designed to protect people and machines in applications with E-stop buttons and safety gates. One or two channels can be monitored with time-delay function.

- Three time-delay options with potentiometer adjustment
- Single and 2-channel operation
- Output: 3 N.O. contacts with delay, 2 N.O. instantaneous contacts, 1 N.C. instantaneous contact
- Line fault detection for ON button, when connected to S33-S34
- Manual restart with button on S33-S34 or automatic restart with jumper between S13-S14
- Can be wired with or without cross-fault monitoring in the E-stop loop
- LED indicators for power and state of operation

Safety Relays						
Part Number	Price	Marking Type	Voltage	Outputs	Time Delay	
BH5928-92-61-24-1	\$298.00	2-channel E-STOP / GATE	24 VDC	3 N.O. time delay positive guided safety contacts,	0.1 to 1 second	
BH5928-92-61-24-5	\$298.00	2-channel E-STOP / GATE	24 VDC	2 N.O. instantaneous positive guided safety contacts and	0.5 to 5 seconds	
BH5928-92-61-24-30	\$298.00	2-channel E-STOP / GATE	24 VDC	1 N.C. instantaneous monitoring contact	3 to 30 seconds	

Safety Data – Values per EN ISO 13849-1				
Category	4 according to EN 954-1			
Performance level	PLe according to EN 13849-1			
MTTF _d	>240.5 years			
DC _{avg}	99%			
Safety Data – Values per IEC/EN 62061 /IEC/EN 61508				
SIL CL	3 per IEC/EN 62061			
SIL CL SIL				
	3 per IEC/EN 62061			
SIL HFT (Hardware	3 per IEC/EN 62061			
SIL HFT (Hardware Failure Tolerance)	3 per IEC/EN 62061 3 per IEC/EN 61508			

Two-Hand Controllers Safety Relay Specification Table				
General Specifications				
Temperature	Storage: -25°C to 85°C (-13°F to 185°F) Operating: -15°C to 55°C (5°F to 131°F)			
Altitude	< 2,000 meters			
Vibration Resistance	Amplitude: 0.35mm, Frequency: 10 to 55 Hz (IEC/EN 60-068-2-6)			
Degree of Protection	Per IEC/EN 60 529. Housing: IP40; Terminals IP20			
Housing	UL 94V-0 Thermoplastic; Din mount 35 mm x 7.5 mm			
Weight	400 g (14.11 oz.)			
Agency Approvals and Standards	cULus file E107778, CE, RoHS			
Terminal Designation per EN 50 005 Wire Connections	1x4 mm² solid or 1 x 2.5 mm² stranded ferruled (isolated) or 2 x 1.5 mm² stranded ferruled (isolated) DIN 46 228-1/-2/-3/-4 or 2 x 2.5 mm² stranded ferrruled DIN 46 228-1/-2/-3			
Wire Fixing	Box terminal with wire protection			
Input Specifications				
Nominal Voltage	24VDC			
Voltage Range	At 10% residual ripple: DC: 0.9 to 1.1 UN At 48% residual ripple: DC: 0.8 to 1.1 UN			
Maximum Consumption	DC approx. 3.5W			
Minimum Off-time	1.0 second			
Short Circuit Protection	Internal with PTC (Positive Temperature Coefficient resistor)			
Overvoltage Protection	Internal VDR (Voltage Dependent Resistor)			
Output Specifications				
Electrical Contact Life	To DC 13 at 2A, DC 24V: >1.5 x 10 ⁵ switching cycles To AC 15 at 2A, 230VAC: 10 ⁵ switching cycles IEC/EN 60 947-5-1			
Mechanical Life	10 x 10 ⁶ switching cycles			
Contact Type	2 N.O. positively driven and 1 N.C relay contacts, and 3 N.O. positively driven relay contacts with delay. (N.O. contacts are safety contacts)			
Operate Delay	Operate delay typ at UN: manual start: 40 ms; automatic start: 500 ms			
Release Delay	Release delay typ at UN: Disconnecting supply: 40 ms; Disconnecting S12, S22, S31 and S32: 15ms			
Repeat Accuracy	±1% of setting value			
Nominal Output Voltage	AC: 250V; DC: See continuous current limit curve in manual.			
Thermal Current (I _{th})	Max. 5A, See continuous current limit curve in manual.			
Switching of Low Loads	M100 mV; (contacts with 5µ Au) M 1 mA			
Short Circuit Strength	Max. fuse rating: 6 A gL (IEC/EN 60 947-5-1); Line circuit breaker C 8 A			
Switching Capacity	AC 15: N.O. contacts: 3A/230V; N.C. contacts: 2A/230VAC; DC 13: N.O. contacts: 5A/24VDC; ON: 0.4s, OFF: 9.6 s			
Switching Frequency	Max. 1200 switching cycles/hr, with manual restart and short release delay time			
Indicator Contact	DC 13: N.C. contact: 2A/24VDC			

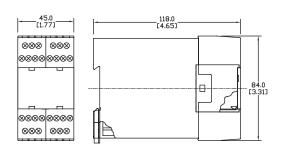
Dold BH5928 Series – 2-Channel **DOLD** & Emergency Stop and Safety Gates with Delay

Wiring

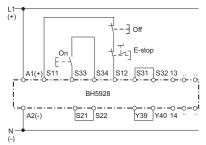
BH5928 Block Diagram

Dimensions

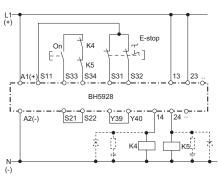
mm [in]



Applications

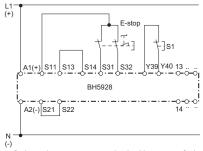


Single channel emergency stop circuit. This circuit does not have any redundancy in the emergency-stop control circuit.

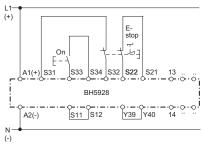


Contact reinforcement by external contactors, 2-channel controlled. The output contacts can be reinforced by external contactors with positive guided contacts for switching currents > 5 A.

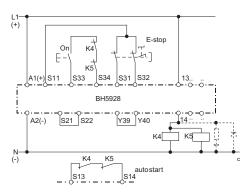
Functioning of the external contactors is monitored by looping the N.C. contacts into the closing circuit (terminals S13-S14 or S33-S34)



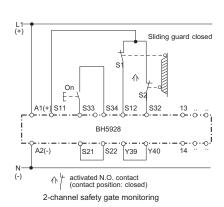
2-channel emergency stop circuit without cross fault monitoring autostart and interruption of time by S1



2-channel emergency stop circuit with cross fault detection



Contact reinforcement by external contactors controlled by one contact path. S33 - S34 must be opened.



*Note: When switching inductive loads, surge suppressors are recommended.

Dold LG5929 Extension Module







Part Number

LG5929-60-100-61

Additional contacts for emergency-stop modules and safety gate monitors.

Voltage

24 VAC/VDC

- 1-channel or 2-channel connection
- LED indication for operation

Safety Relays Selection Chart

Marking Type

Safety relay extension

module

Price

\$136.00

• Output: 5 N.O. and 1 N.C. contacts

Safety Data – V	<i>l</i> alues per EN ISO 13849-1		
Category	4 according to EN 954-1		
Performance level	PLe according to EN 13849-1		
MTTF _d	>100 years		
DC _{avg}	99%		
Safety Data –			
Values per IEC/EN 62061 /IEC/EN 61508			
SIL CL	3 per IEC/EN 62061		
SIL	3 per IEC/EN 61508		
HFT (Hardware Failure Tolerance)	1		
DC _{avg}	99%		
SFF	99.7%		
PFH _D	4.68E ⁻¹⁰ h ⁻¹		

module	4.00L 11		
Safety Relay E	xtenson Module Specification Table		
General Specifications			
Temperature	Storage: -25°C to 85°C (-13°F to 185°F) Operating: -15°C to 55°C (5°F to 131°F)		
Altitude	< 2,000 meters		
Vibration Resistance	Amplitude: 0.35mm, Frequency: 10 to 55 Hz (IEC/EN 60-068-2-6)		
Degree of Protection	Per IEC/EN 60 529. Housing: IP40; Terminals IP20		
Housing	UL 94V-0 Thermoplastic; Din mount 35 mm x 7.5 mm		
Weight	205g (7.23 oz.)		
Agency Approvals and Standards	CSA, cULus file E107778, CE, RoHS, TUV		
Terminal Designation per EN 50 005 Wire Connections	1x4 mm ² solid or 1 x 2.5 mm ² stranded ferruled (isolated) or 2 x 1.5 mm ² stranded ferruled (isolated) DIN 4 228-1/-2/-3/-4 or 2 x 2.5 mm ² solid per DIN 46 228-1/-2/-3 /-4		
Wire Fixing	Plus-minus terminal screws M3.5 box terminals with wire protection or cage clamp terminals.		
Input Specifications			
Nominal Voltage	24V AC/DC		
Voltage Range	AC: 0.85 to 1.1 U $_{N}$ At 10% residual ripple: 0.9 to 1.1 U $_{N}$; At 48% residual ripple: 0.85 to 1.1 U $_{N}$		
Maximum Consumption	24VAC/DC: 1.8VA		
Nominal Frequency	50 to 60 Hz		
Control Current	Control current typ. at 24V over 2 relays: 75 mA		
Overvoltage Protection	Internal VDR (Voltage Dependent Resistor)		
Output Specifications			
Electrical Contact Life	To AC15 at 2 A,230V: 10 ⁵ switching cycles IEC/EN 60 947-5-1		
Mechanical Life	20 x 10 ⁶ switching cycles		
Contact Type	5 N.O. positively driven and 1 N.C. relay contacts (N.O. contacts are safety contacts)		
Operate/Release Time	Operate typ at U _N : 20 m.; Release typ at U _N : 35 ms.		
Nominal Output Voltage	250VAC		
Thermal Current (I _{th})	Max. 5A per contact. See continuous current limit curve in installation manual.		
Short Circuit Strength	Max fuse rating:10A gl (IEC/EN 60 9470-5-1); Line circuit breaker: B6A		
Switching Capacity IEC/EN 60 947-5-1	AC 15: N.O. contacts: 3A/230V; N.C. contacts: 2A/230VAC DC 13: N.O. contacts: 4A/24V; N.C. contacts: 4A/24VDC; N.O. contact: 8A/24V >25x10 ³ ON: 0.4s, OFF: 9.6s		

Outputs

5 N.O./1 N.C.

Switching Frequency

Max. 1,200 switching cycles/hr

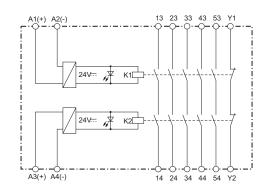
Dold LG5929 Extension Module

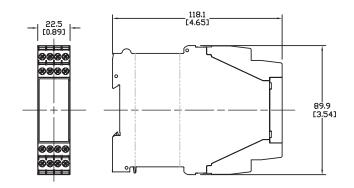


Wiring

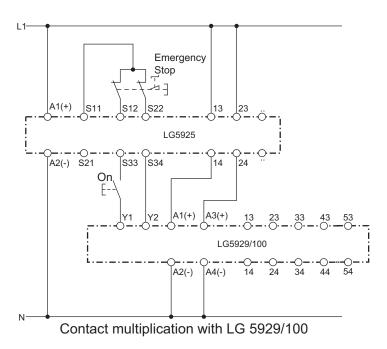
Dimensions mm [in]

LG5929 Block Diagram





Applications



Note: This is a representative drawing. Depending on the LG5925 safety relay you select, different voltage sources may be required.

Safety Products



Warning: Safety products sold by AutomationDirect are Safety components only. The purchaser/installer is solely responsible for the application of these components and ensuring all necessary steps have been taken to assure each application and use meets all performance and applicable safety requirements and/or local, national and/or international safety codes as required by the application. AutomationDirect cannot certify that our products, used solely or in conjunction with other AutomationDirect or other vendors' products, will assure safety for any application. Any person using or applying any products sold by AutomationDirect is responsible for learning the safety requirements for their individual application and applying them, and therefore assumes all risks, and accepts full and complete responsibility, for the selection and suitability of the product for their respective application.

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